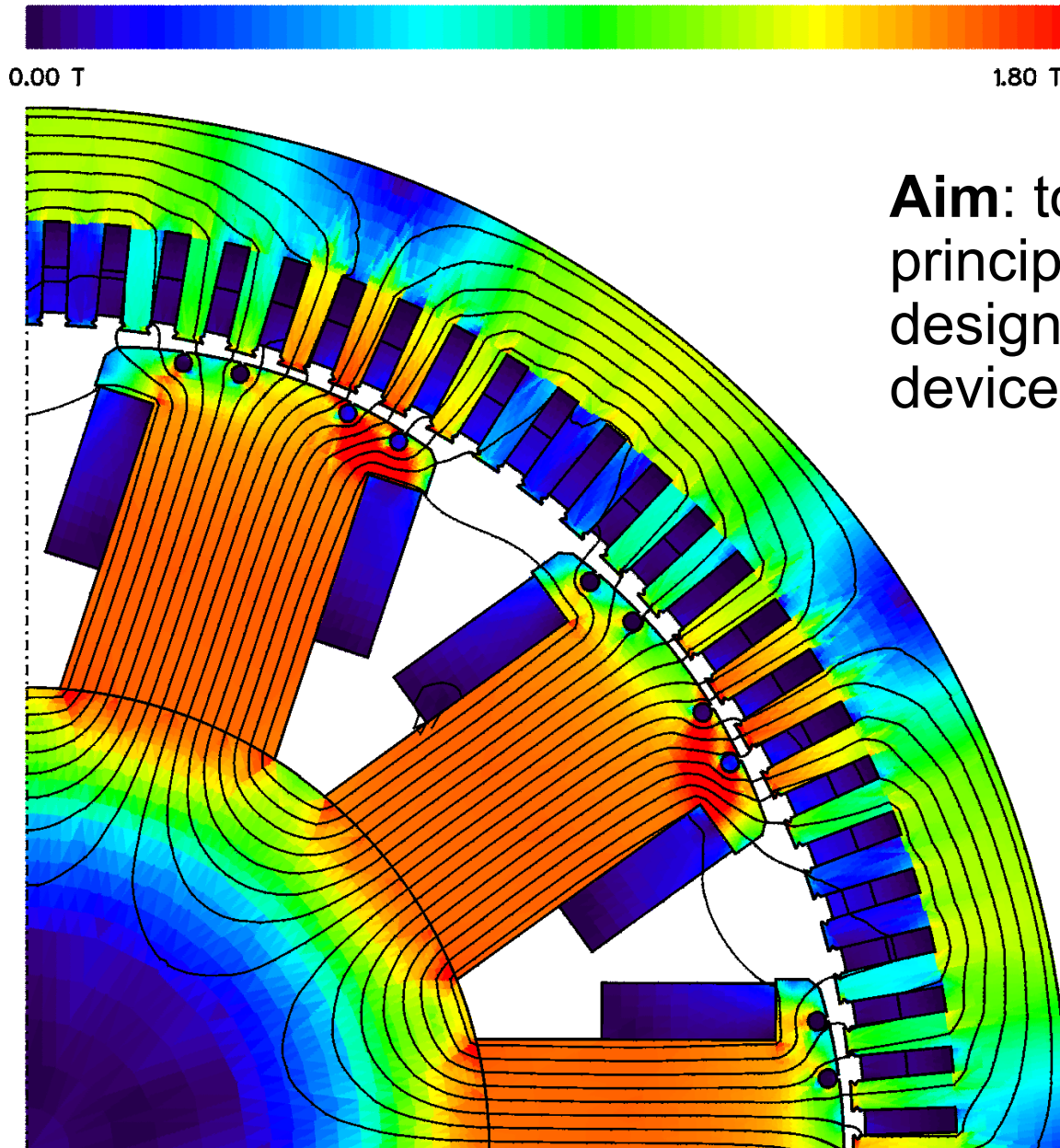


ELEC-E8404 Design of Electrical Machines



Aim: to learn the basic principles and methods for designing electromagnetic devices.

Plan

Course plan		Feb	March								April		
		28	3	7	10	14	17	21	24	28	31	4	14
Lectures													
1	Basics, reluctance Network												
2	Transformer												
3	Slot Windings and resistive loss												
4	Design and Thermal Modeling												
5	Synchronous Machines												
Homeworks													
1	Magnetic Circuit												
2	3-phase winding												
3	Design of Induction Machine												
Transformer Design work													
1	Basic Design												
2	Destailed design, construction												
3	Testing												
4	Related values, equivalent circuit												
5	Report												

Schedule

Feb	28	Principles of Design, Reluctance Model	
	3	Relcutance model (contd.)	Homework 1 Introduction
March	7	Transformer	
	10	Transformer (contd.)	Submission : Homework 1
	14	Groups start preparing for transformer design	
	14	Three phase slot winding	
	17	Three phase slot winding (contd.)	Homework 2 Introduction
	21	Design and Thermal Modeling	
	24	Thermal Modeling (contd.)	Submission : Homework 2
	28	Synchronous Machines	
	31	Synchronous Machine (contd.)	Homework 3 Introduction
April	4		
	14		Submission : Homework 3
	12..15	Submit Report	

Assessment

- Three assignments (contributes to 1/3rd of final grade)
- Transformer design task and report (contributes to 2/3rd of final grade)

Course reading

- Lecture slides, course handouts
- "Design of Electrical Machines" , Juha Pyrhonen, Tapani Jokinen, Valeria Hrabovcova.

Course Schedule

- On Friday, 31st of March, the lecture will start at 14:45.

Design process

Specifications

P, ω_m

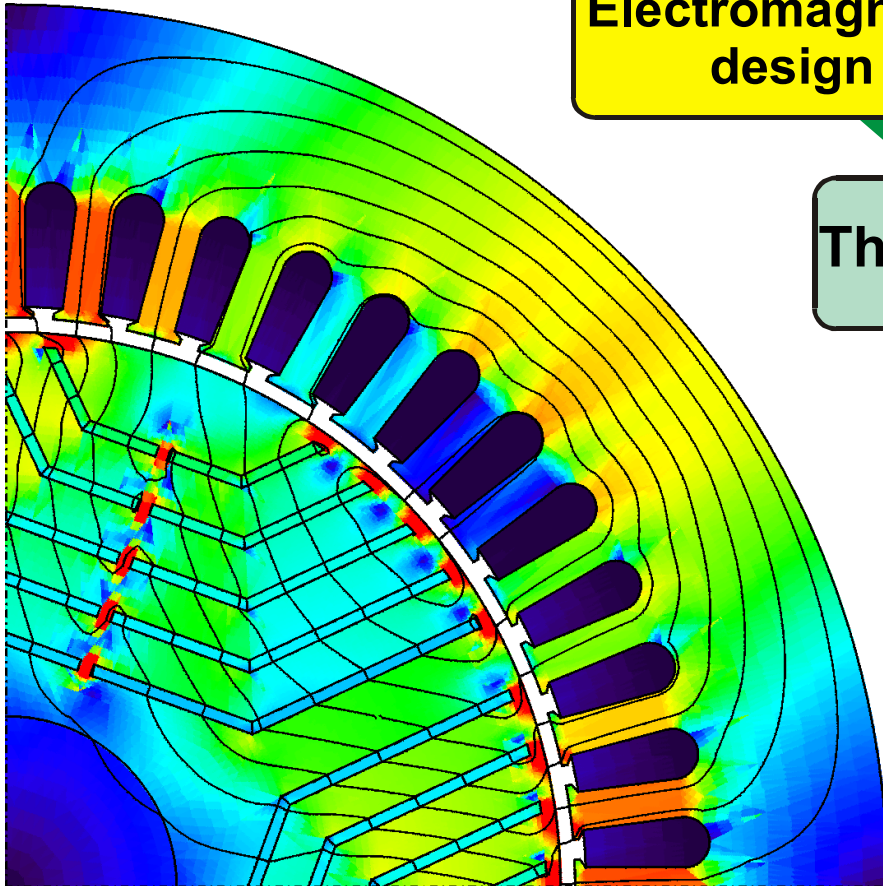
Mechanical
design

Electromagnetic
design

Thermal design

Bearings

Power supply



Electromagnetic and thermal modelling

Maxwell's equations

$$\nabla \cdot \mathbf{D} = \rho$$

$$\nabla \cdot \mathbf{B} = 0$$

$$\nabla \times \mathbf{E} = -\frac{\partial \mathbf{B}}{\partial t}$$

$$\nabla \times \mathbf{H} = \mathbf{J} + \frac{\partial \mathbf{D}}{\partial t}$$

Material equations

$$\mathbf{D} = \varepsilon \mathbf{E}$$

$$\mathbf{J} = \sigma \mathbf{E}$$

$$\mathbf{B} = \mu \mathbf{H}$$

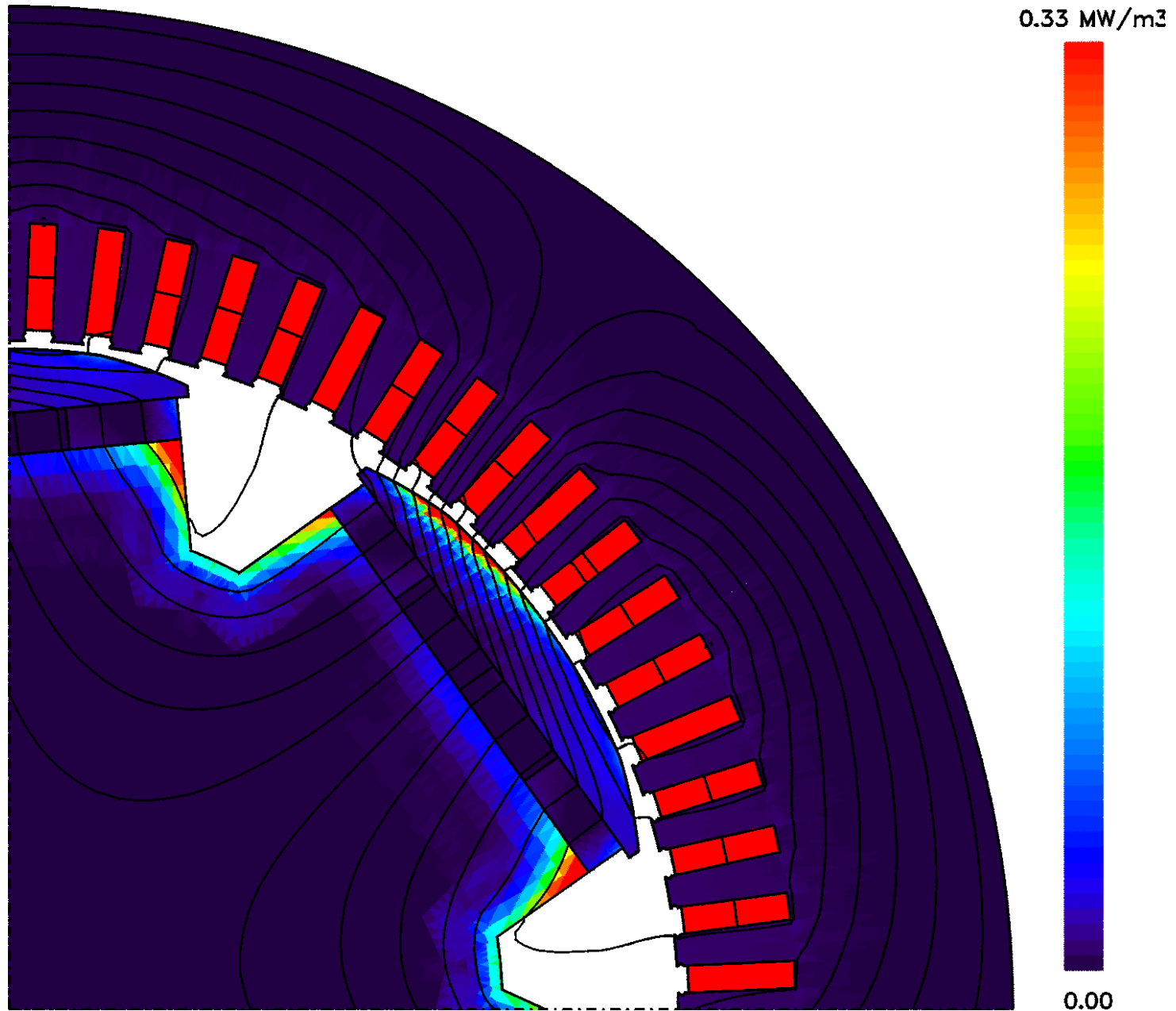
Heat transfer

$$\rho c_p \frac{\partial T}{\partial t} - \nabla \cdot (\lambda \nabla T) = p_h$$

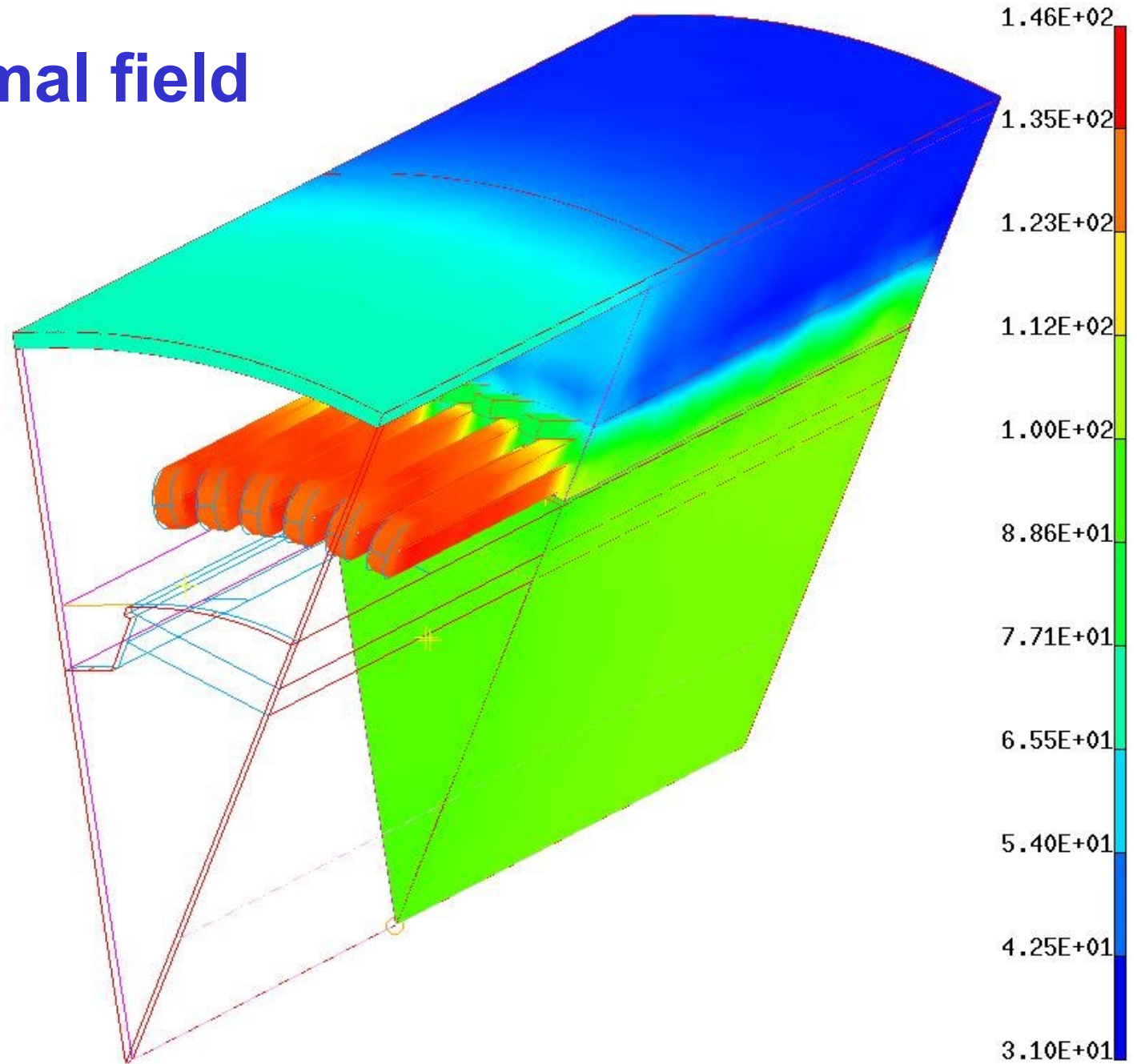
$$\mathbf{q} = -\lambda \nabla T$$

In addition, boundary conditions have to be specified.

Electrical losses of a prototype ...

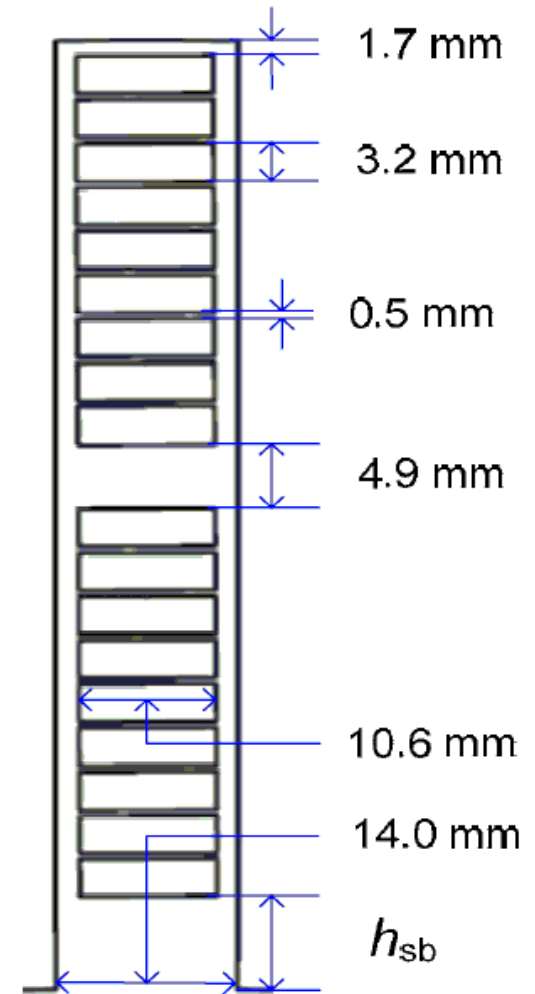


and thermal field



Raw Materials

- Conductors
 - Copper, aluminium, brass
 - Insulation layers
- Insulators
 - Foils, tapes, bars
 - Supports and frames
 - Castable compounds

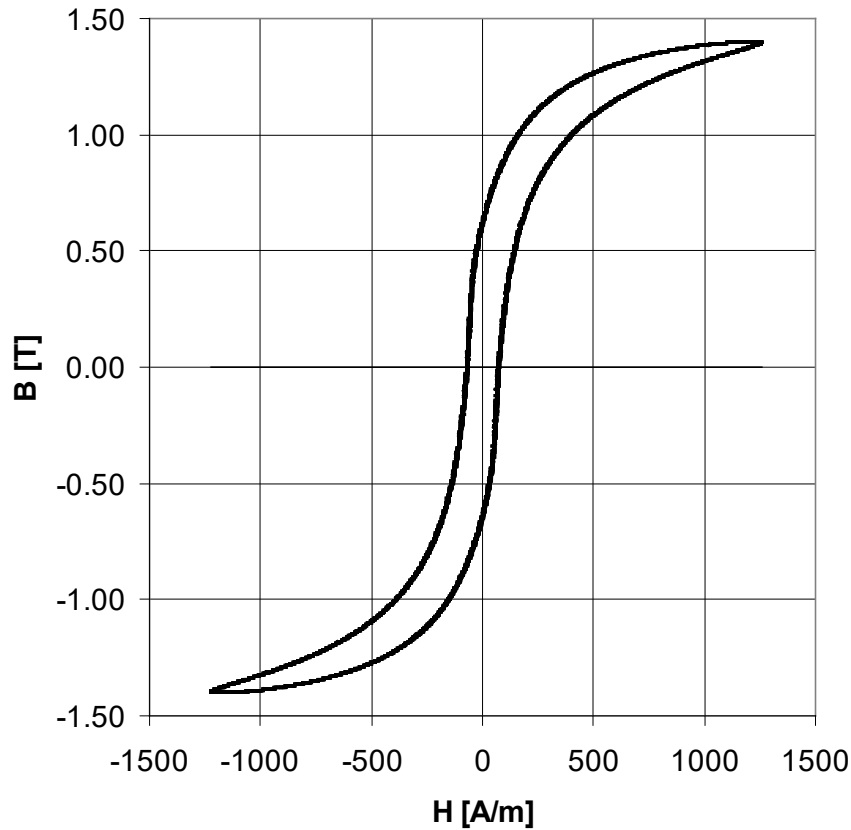


Form-wound coils in a low-voltage machine

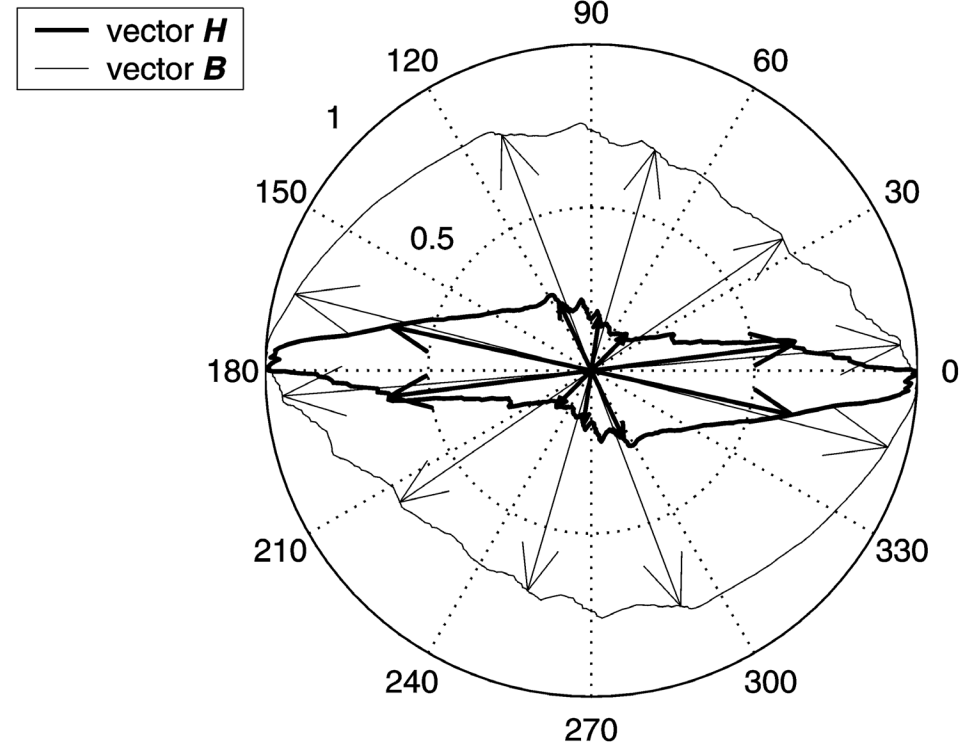
Raw Materials II

- Electrical steel sheets
 - Standard dimensions
 - Ready-made, punched sheets available
 - Insulation coating
 - Magnetic characteristics
 - Oriented steel sheets
 - Non-oriented steel sheets

Magnetic characteristics of iron

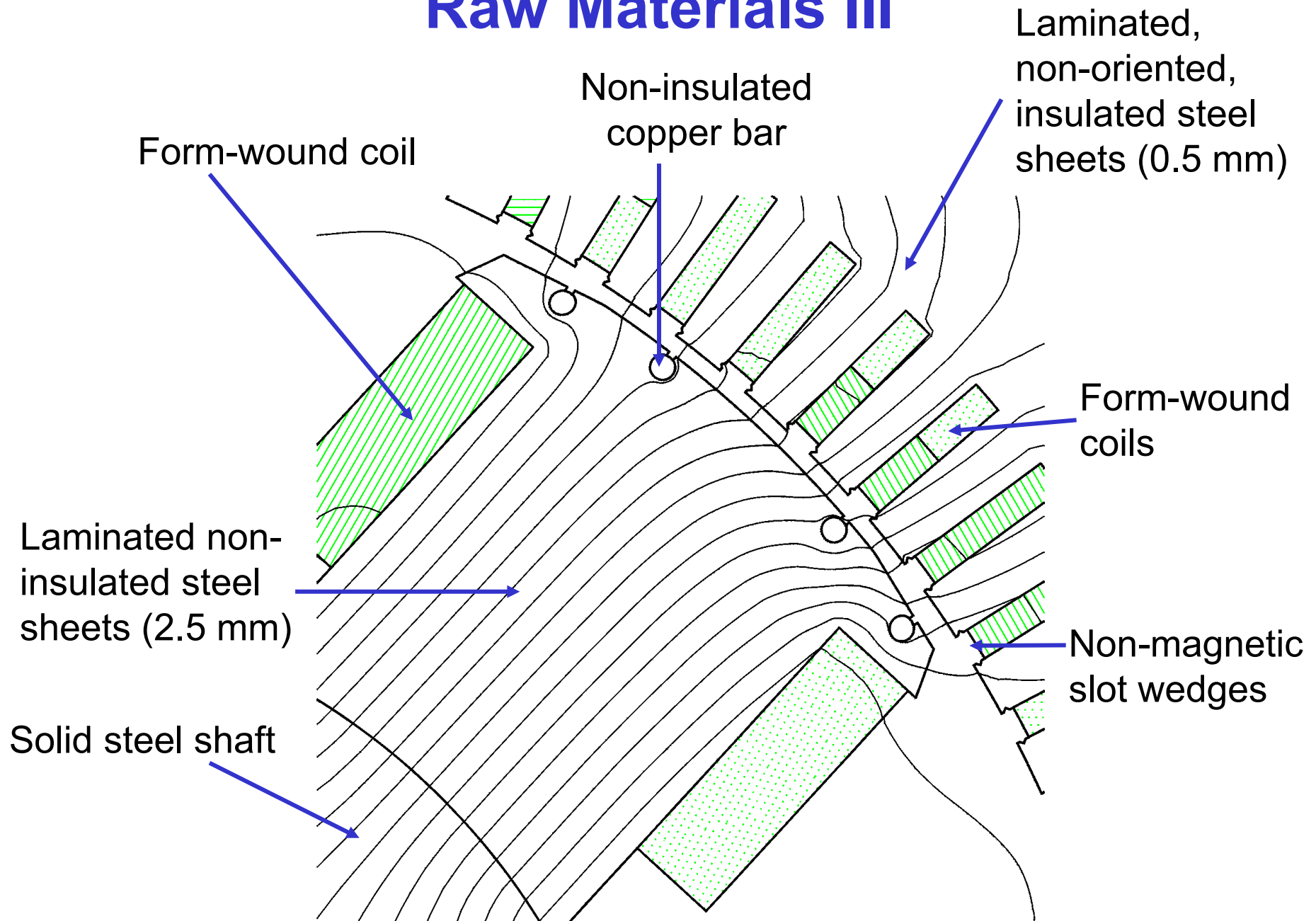


Alternating field



Fields in an electrical machine

Raw Materials III



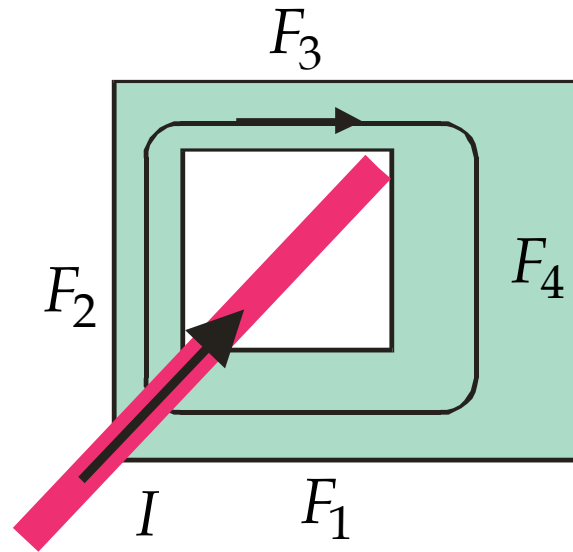
Tools for the design process

- Computer
- Design codes developed by experts
 - A coupled electromagnetic, thermal and mechanical problem has to be solved
 - Typically, semi-analytical models for routine design, FEA for designing new products
- Test results from previous products
 - Provide verification and possible correction factors between the theoretical models and real world

Magnetic circuits

$$\oint_s \mathbf{H} \cdot d\mathbf{s} = \sum_i F_i = I$$

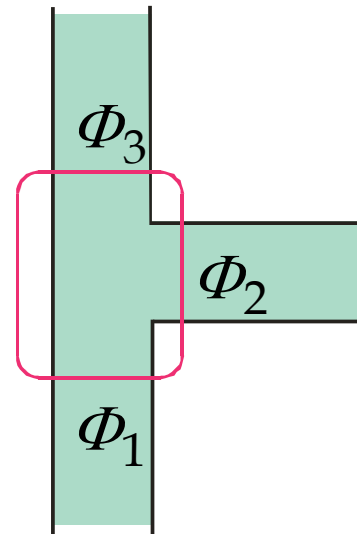
$$F_i = \int_{a_i}^{b_i} \mathbf{H} \cdot d\mathbf{s}$$



$$F_1 + F_2 + F_3 + F_4 = I$$

$$\oint_S \mathbf{B} \cdot d\mathbf{S} = \sum_i \Phi_i = 0$$

$$\Phi_i = \int_{S_i} \mathbf{B} \cdot d\mathbf{S}$$



$$\Phi_1 + \Phi_2 + \Phi_3 = 0$$

Analogy between electric and magnetic circuits

Resistance

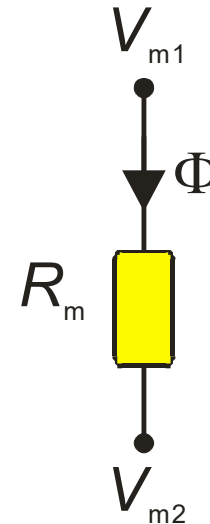
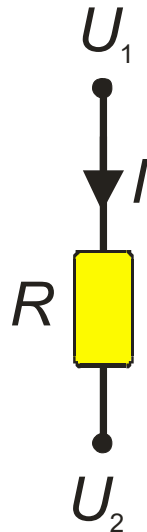


$$R = \frac{l}{\sigma A}$$

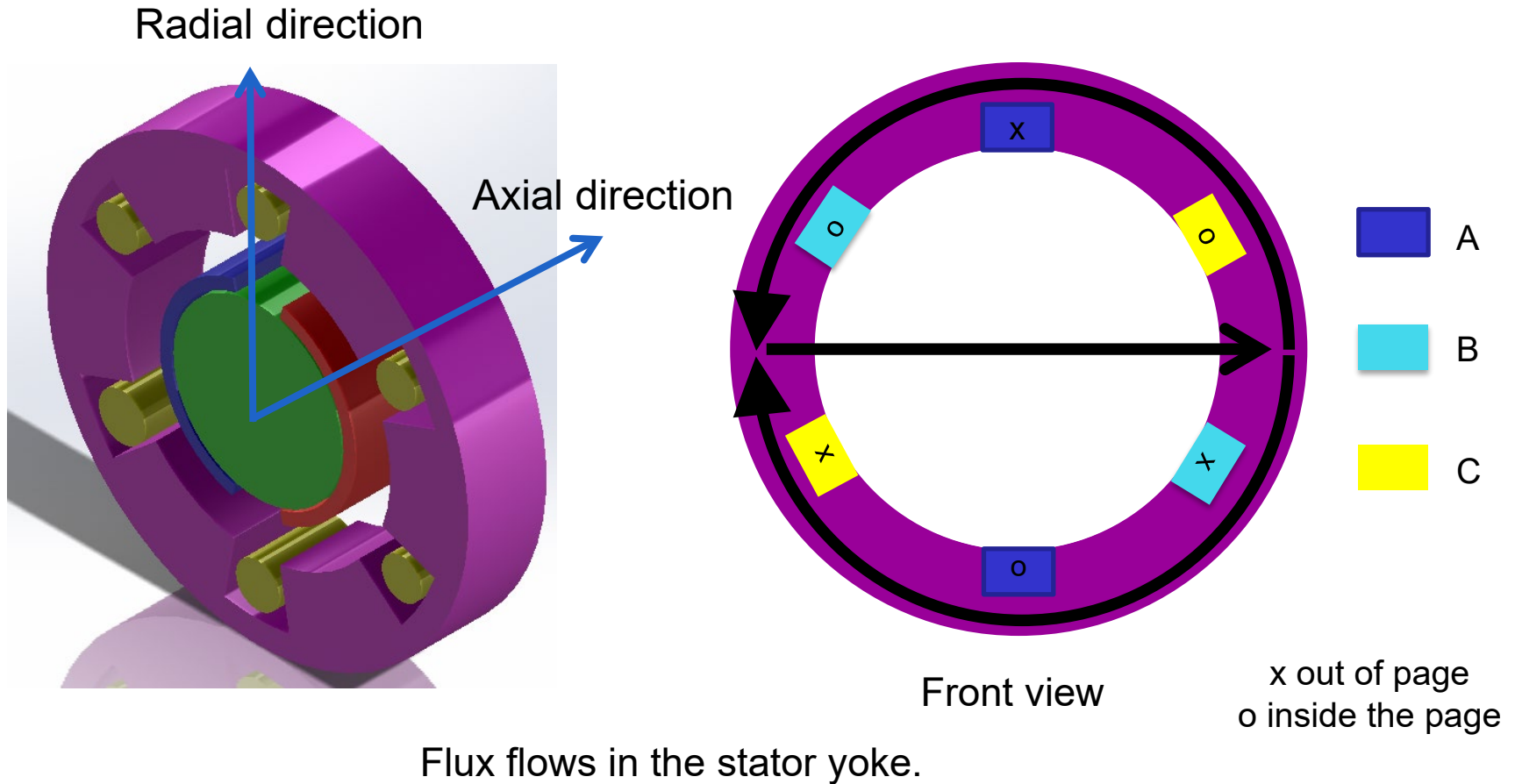
Reluctance



$$R_m = \frac{l}{\mu A}$$



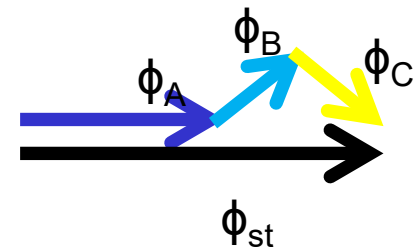
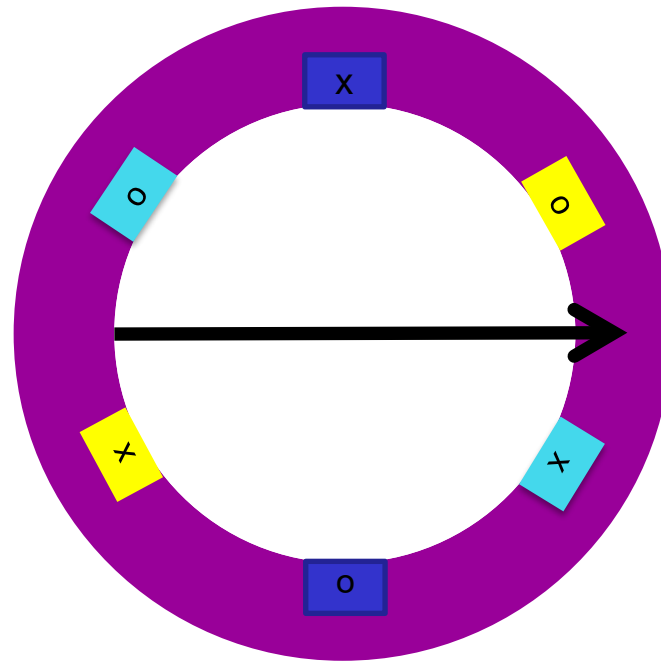
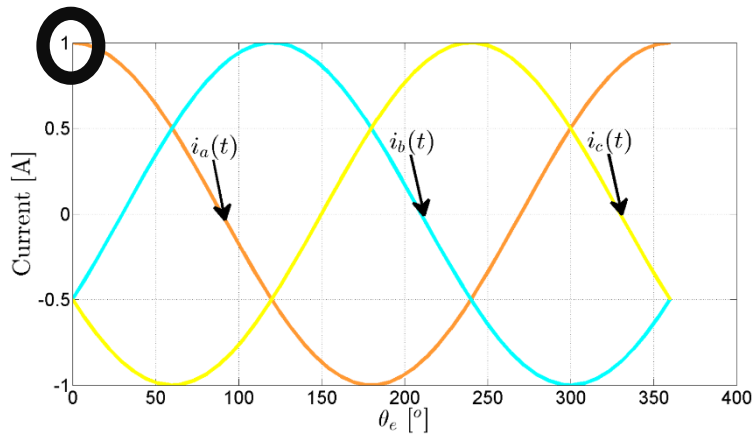
Radial Flux Permanent Magnet Machines



Radial Flux Permanent Magnet Machines

A
 B
 C

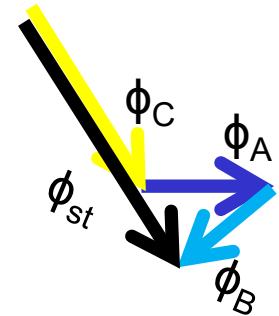
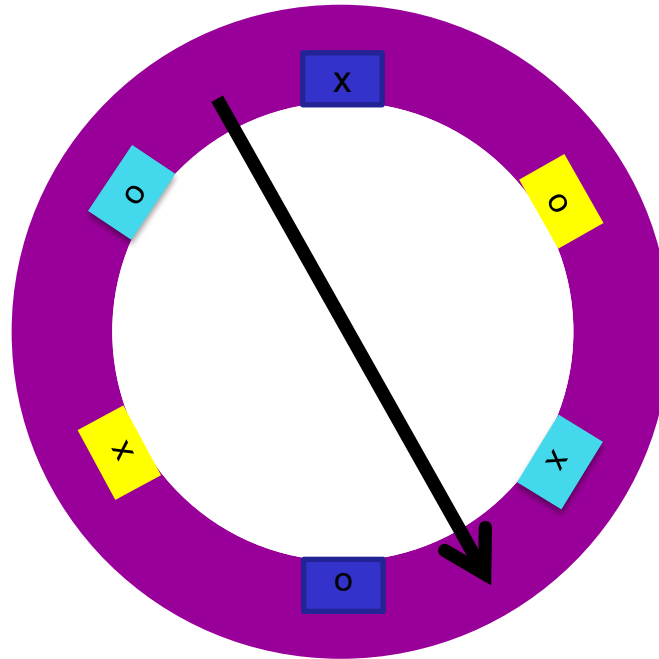
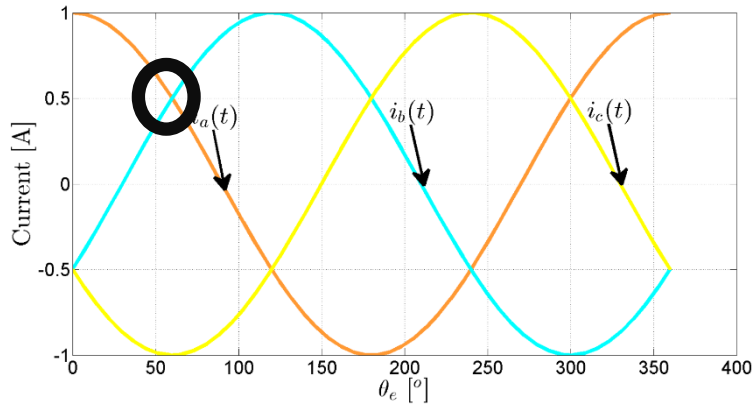
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Radial Flux Permanent Magnet Machines



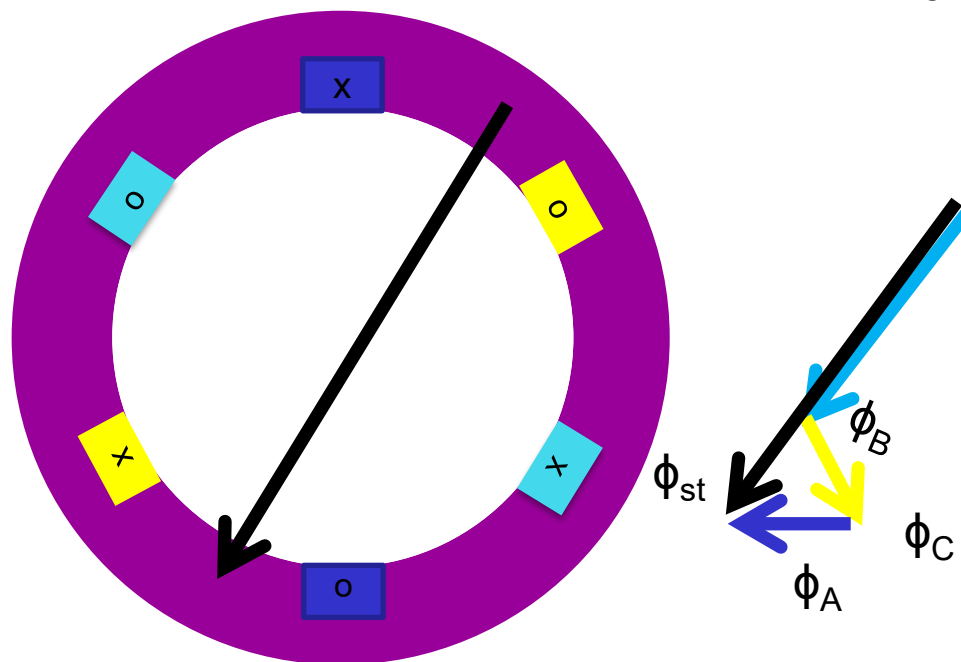
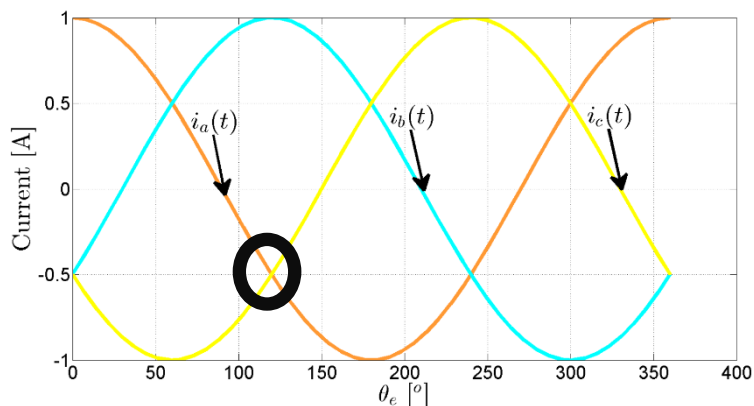
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Radial Flux Permanent Magnet Machines



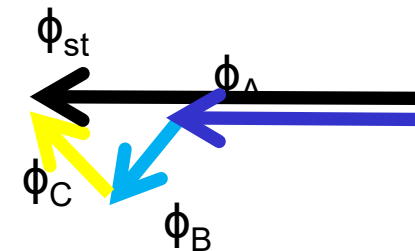
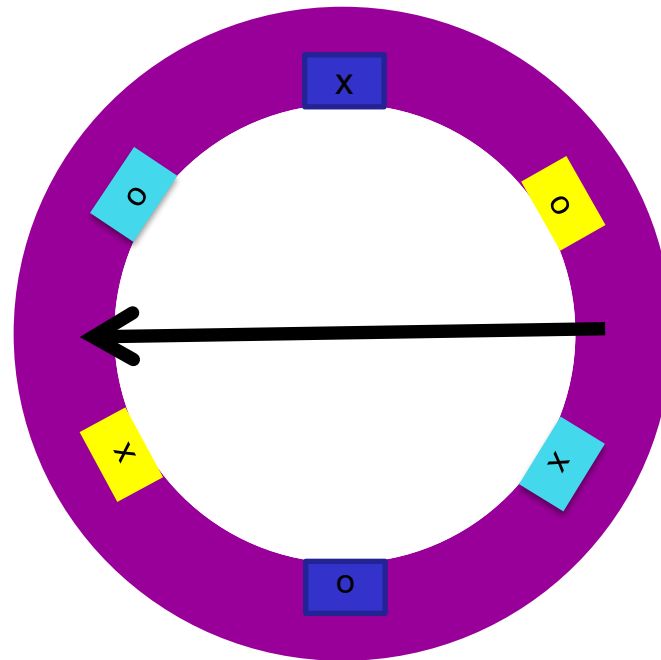
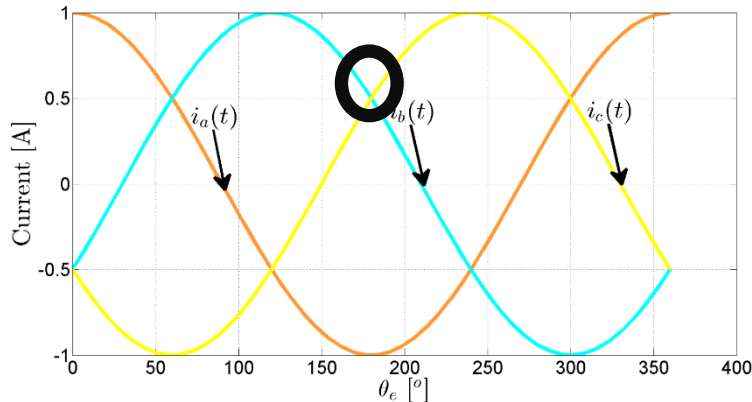
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Radial Flux Permanent Magnet Machines

■ A ■ B ■ C

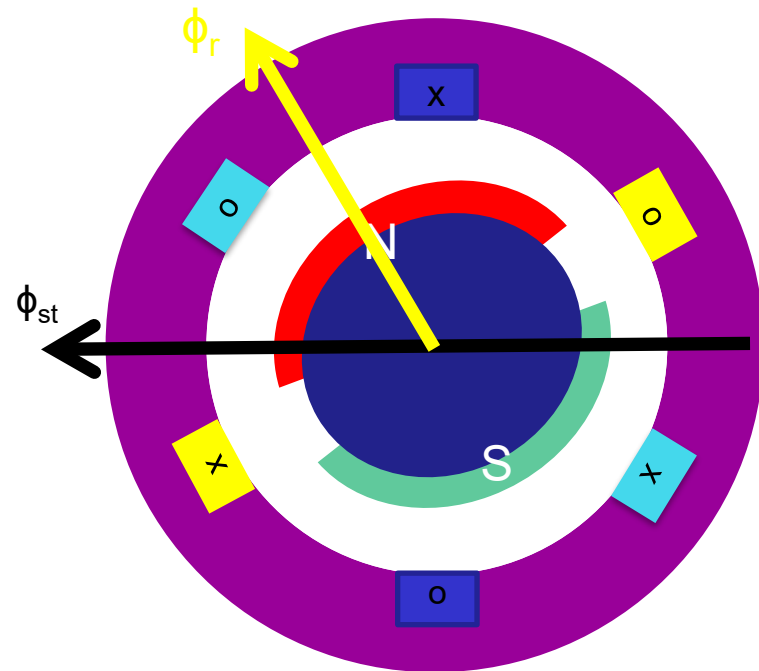
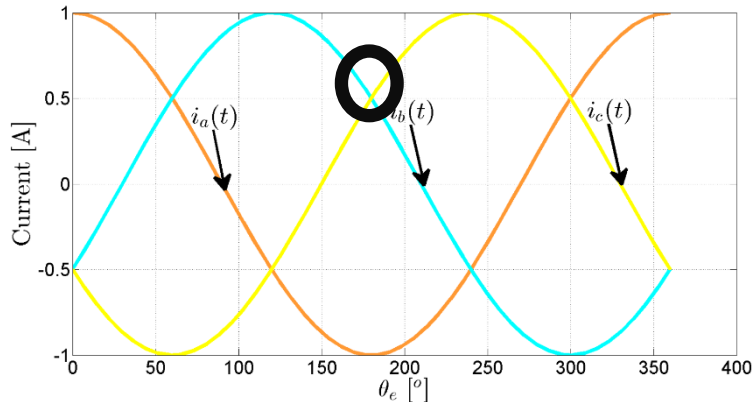
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- Rotating magnetic field is produced.

Radial Flux Permanent Magnet Machines

■ A ■ B ■ C

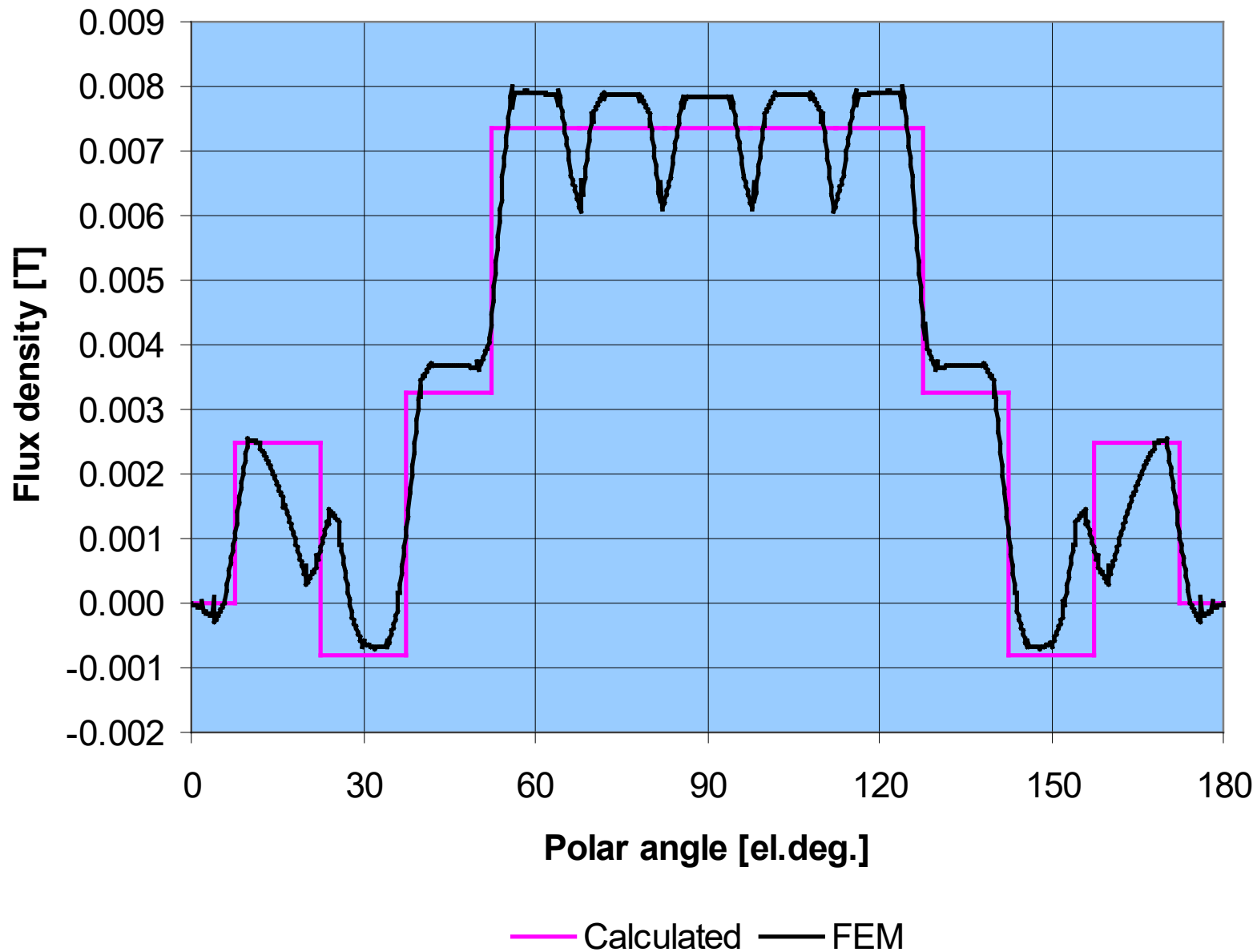


- The interaction between these two rotating fields produces torque.
- AFPMSM principle of operation is similar to RFPMSM.

[illegible]

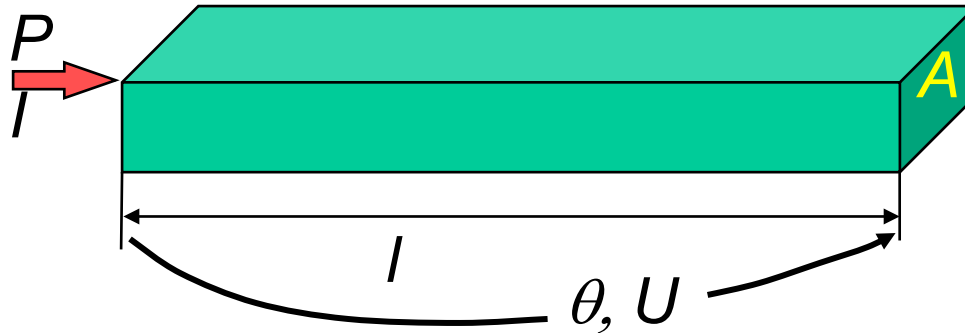
$$\begin{cases} i_a = i \\ i_b = -i \\ i_c = 0 \end{cases} \quad \text{as} \quad i_a + i_b + i_c = 0$$

Flux distribution on d-axis II



Thermal resistance

A conductor having a constant cross-sectional area



P = Power,
 θ = Temperature
difference

Equations for the heat flow and electric current ($p_h = 0$)

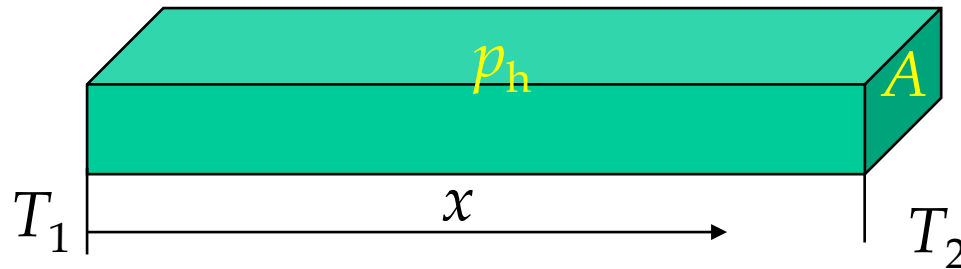
$$P = \int_A \vec{q} \cdot d\vec{A} = \int_A -\lambda \nabla T \cdot d\vec{A} = \lambda \frac{\theta}{l} A = \frac{\theta}{R}$$

$$R = \frac{l}{\lambda A}$$

$$I = \int_A \vec{J} \cdot d\vec{A} = \int_A -\sigma \nabla \phi \cdot d\vec{A} = \sigma \frac{U}{l} A = \frac{U}{R_e}$$

$$R_e = \frac{l}{\sigma A}$$

1D thermal network



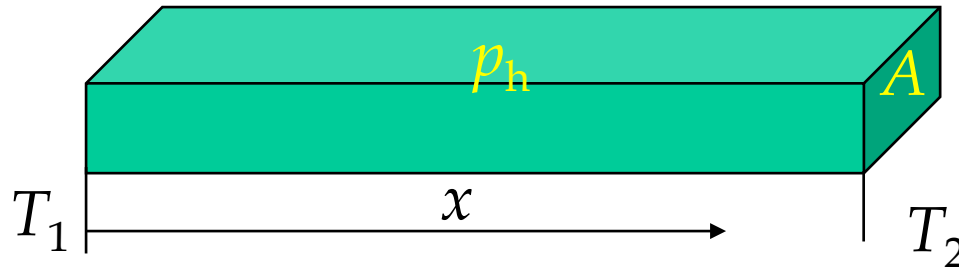
$$\nabla \cdot (\lambda \nabla T) = -p_h \quad \lambda = \text{constant}; p_h = \text{constant}$$

$$\frac{d^2 T}{dx^2} = -\frac{p_h}{\lambda} \Rightarrow T(x) = -\frac{p_h}{2\lambda} x^2 + c_1 x + c_2$$

$$\begin{cases} T(0) = T_1 \\ T(l) = T_2 \end{cases} \Rightarrow T(x) = \frac{p_h}{2\lambda} x(l-x) + \frac{l-x}{l} T_1 + \frac{x}{l} T_2$$

Average temperature of a conductor

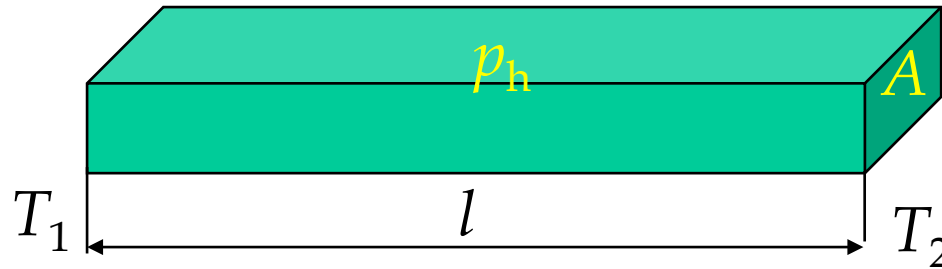
Knowledge of the average temperature is often sufficient



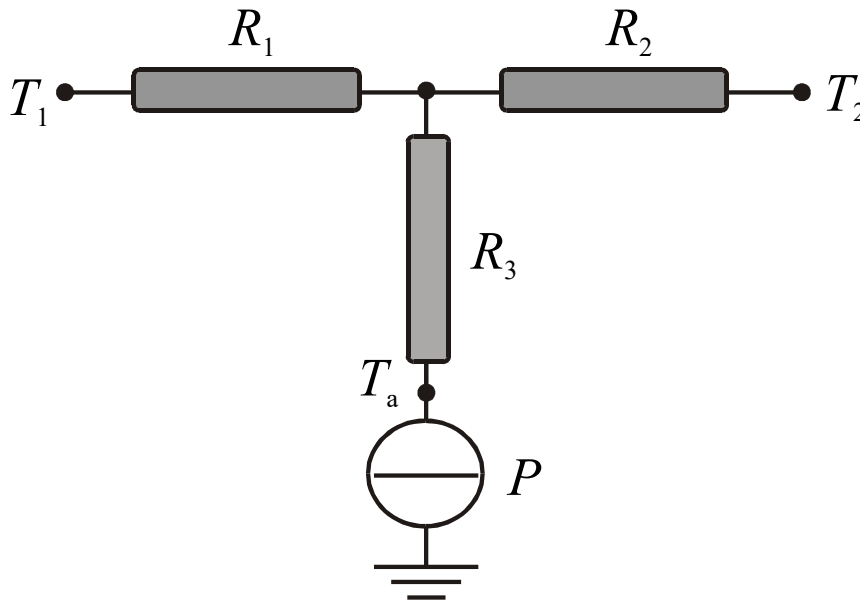
$$T_{\text{ave}} = \frac{1}{l} \int_0^l \left[\frac{p_h}{2\lambda} x(l-x) + \frac{l-x}{l} T_1 + \frac{x}{l} T_2 \right] dx = \frac{p_h}{12\lambda} l^2 + \frac{1}{2} (T_1 + T_2)$$

Task: Define a simple thermal network, which models correctly the heat transfer and gives as a nodal value the average temperature of the conductor.

Thermal network for 1D heat flow



The thermal network below fulfils the requirements



$$R_1 = R_2 = \frac{l}{2\lambda A}$$

$$R_3 = -\frac{l}{6\lambda A}$$

Thermal network for a stator

Air outside

