



Aalto University
School of Engineering

Mechatronics project

MEC-E5002

8.1.2019

Mechatronics project

Course personnel:

- **Petri Kuosmanen, Professor, Teacher in charge**
- **Panu Kiviluoma, Senior University Lecturer**
- **Project instructors**
- **Laboratory personnel**

Mechatronics project

Lectures: Tue 14...16

- **When needed, check the schedule in MC**

Project

- **Approx. 4 person team**
- **Research topic**

Circus + Conference

- **Circus Thu April 4th**
- **Conference TBA**

https://www.tekniikkatalous.fi/videot/video-teekkareiden-keksinnon-varjopuoli-laitteesta-mahdollisuus-saada-pahoja-terveysongelmia-nyt-jatkokeksinto-vahentaa-riskeja-6719928?utm_source=Teta_Uutiskirje&utm_medium=email&utm_campaign=Teuta_Uutiskirje

https://www.tekniikkatalous.fi/videot/video-teekkarit-kehittivat-kimblea-pelaavan-robotin-nakuttava-noppakupoli-aiheutti-uudenlaisia-ongelmia-6719908?utm_source=Teta_Uutiskirje&utm_medium=email&utm_campaign=Teuta_Uutiskirje

https://www.tekniikkatalous.fi/tiede/tutkimus/sydamen-heikentymisen-voihavaita-suoraan-sangylla-makaavasta-ihmisesta-opiskelijat-jatkoivat-professorinsa-tyota-6719920?utm_source=Teta_Uutiskirje&utm_medium=email&utm_campaign=Teta_Uutiskirje

https://www.tekniikkatalous.fi/videot/video-teekkarit-laittoivat-cnc-koneen-pelaamaan-palloa-vasymaton-kone-ennustaa-pallon-liikkeet-tarkasti-6719925?utm_source=Teta_Uutiskirje&utm_medium=email&utm_campaign=Teta_Uutiskirje

https://www.tekniikkatalous.fi/videot/video-teekkarit-kehittivat-kimblea-pelaavan-robotin-nakuttava-noppakupoli-aiheutti-uudenlaisia-ongelmia-6719908?utm_source=Teta_Uutiskirje&utm_medium=email&utm_campaign=Teta_Uutiskirje

<http://www.tekniikkatalous.fi/tekniikka/opiskelijat-kehittivat-automaattisen-soppatykin-patentti-haussa-katso-video-6639702>

http://www.sahkoala.fi/opiskelu/Ajankohtaista_opiskelu/fi_FI/mekatroniikan_sirkus_esitteli_teollista_internetia/

Mechatronics project

Workload

10 cr = 270 workhours

13 weeks → 21 hours/week

Weekly hour accounting

- 1st week individual
- 2nd week → by teams, Mon by noon
- Workhours + short description of tasks

Learning outcomes

After completion of the course the student is able to

- **design and build a new mechatronic product or test equipment according to task description.**
- **work systematically in a multidisciplinary team**
- **analyze different alternative solutions to make motivated decisions on basis of this**
- **choose the essential methods, practices and components to design and build a mechatronic machine.**

Assessment

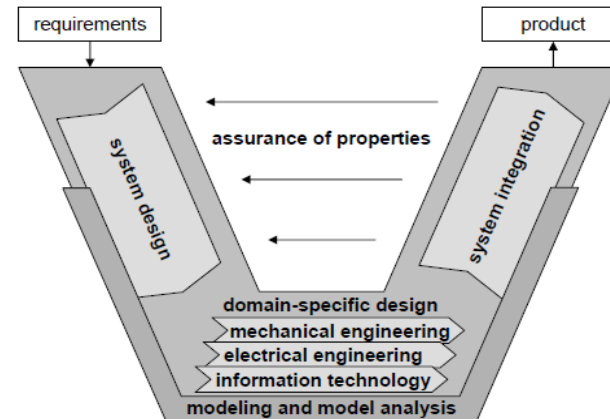
Peer assessment

- Other projects
- Own project
- Own team
- Own learning

Scientific paper & presentation

Circus appearance

Project outcome



Jouli Hannonen, Sanchayan Rajetharan, Quoc Huynh
Experiment on control communication from Raspberry Pi over to a CNC machine

Objective
Equipment usability on communication method between CNC systems and Raspberry pi

Method
Developing a test game to demonstrate communication between CNC system and Raspberry pi equipped with machine vision. Implemented communication methods are GPCO and CNC UA. Test and analyze the performance of both communication methods in fast response application.

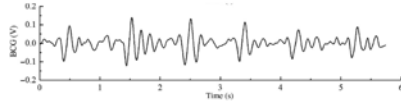
Image processing results
Average efficiency profile
Predicted repair time (time to fill along with higher signal speed factor)

Data transfer cycle
Maximum update cycle with GPCO
Minimum update cycle with CNC UA

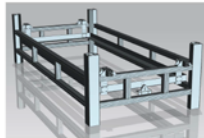
Conclusion
Data update cycle monitored with GPCO is 4 ms (250 Hz) and CNC UA is 14 ms (71 Hz) by average. CNC UA is easy to implement and doesn't require additional hardware. Amount of information with GPCO implementation is limited due to the number of inputs and outputs.

Measuring Ballistocardiography Signals in a Bed Frame using Force Sensors

Maximilian Siebert, Samu Sorvari, Raimo Sepponen, Panu Kiviluoma, Petri Kuosmanen



- Ballistocardiography (BCG) gives information about the deterioration of the heart efficiency
- The risk of heart failures could be detected a long time before they appear

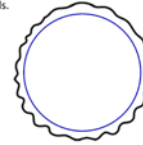


- Easy-to-use measurement system integrated in the bed frame
- Contactless measurement without patient-applied sensors
- Real-time monitoring is possible

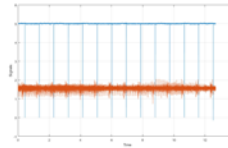
MEC-E5002 Mechatronics project 2018
SUPERFINISHING

Grinding machine for paper machine rolls.

1. Measuring barring - By accelerometer
2. Analyzing data - Matlab
3. Grinding - By controlling voice coil motor



Blue - target shape
Black - barring
Blue - encoder
Red - accelerometer



A! Improving the load positioning accuracy of an automated overhead crane

WHAT?
An accurate load positioning system for an overhead crane. The task for the system is to automatically place metallic cylinder inside the frame. The play between the cylinder and the frame is only 0.5 mm.

WHY?
Cranes are important in different assembly operations that require lifting and moving heavy objects. The requirement for this project is the assembly operation of an electric motor. The cylinder represents the rotor of the motor that is always fitted inside a frame.

HOW?
The system performs the task in multiple phases. First, indoor positioning system (Navisense) gives coordinates of the frame. The crane moves the cylinder to that location in order of few centimeters. Time of flight laser sensors place the cylinder more accurately with resolution of 1 mm. Inductive sensors perform the final positioning with resolution of ~10 µm.

Keywords:
Photo-robotics, automation, robotics, precision, laser, vision



A! Characterisation of SLS powder flowability properties

Background
In selective laser sintering, uneven spreading of the powder bed can affect the quality of the result. The purpose of this device is to obtain quantitative data about the powder's properties in order to further improve SLS manufacturing.

By measuring the angle of the powder profile inside the rotating drum, we can evaluate its angle of repose and cohesiveness at different rotor speeds.

Drum Drum
Collector → Repose angle →

Table:

Description	Angle of repose
Vinyl Silica Filling	35.50°
Iron Filling	30.10°
Iron powder flow	26.40°
Calcium	45.50°
Vinyl cobalt	41.50°

Department of Mechanical Engineering
Jenna Yrjölä, Aki Oksa, Jouko Varti

A! Pulp dryer

Remote Controlled Visual Condition Monitoring of Overhead Crane
KONECRANES
T. Penttala, L. Kourula, A. Miettinen

Background
• Overhead cranes need regular maintenance and the inspection is done usually by a service technician
• The technician must visit the site physically to perform inspection and technicians is not able to prepare for the visits because of lack of information

System description
• 5-degrees-of-freedom robotic arm
• Raspberry Pi 3 + camera module
• Logitech C551 with camera
• VNC server allows remote control

Benefits
• No need to visit the site physically
• More frequent inspection intervals
• Technicians can prepare for maintenance in advance
• Saves time
• Increases efficiency
• Reduces costs

Results
• The system is able to capture sharp images from specified parts remotely over internet

Components:
• Raspberry Pi
• Camera
• Motor
• Solenoid valve
• Amplifier circuit
• Pressure regulator

Arduino Mega 2560 shield
• 4x 5V DC power source and remote controller for valve
• 4x 5V DC power source and remote controller for valve

JANUARY **FIELD ROBOT 2018** **A!**

Goal of the project:
To design and build a robot that will compete in Field Robot Event 2018. In the competition, the robot will navigate autonomously and do specified tasks in a corn field.

Team:
Elias Ala-Kaila (ME)
Benjamin Nikolov (ME)
Timo Birnkraut (ME)
Albert Georgs (CRAS)
Matt Sponen (CRAS)
Timo Maunanen (CRAS)
Instructor: Timo Oksanen

Robot specs:
4-wheel drive
4-wheel steering
Length: 880 mm
Width: 488 mm
Clearance: 65 mm
Mass: 20 kg

Components:
Digital camera
Local user interface
Laser scanner
Belt drive
Equal force support system

MEC-E5002 – Mechatronics Project
Hydraulic pulsation device for nanocellulose dewatering

Process schematic:

Hydraulic pulsation can be used as an renewable alternative to artificial polymers. With nanofibers, excellent surface-, strength- and optical properties can be achieved for different applications

The purpose of this project was to design and build an experimental device to study the effect of hydraulic pulsation on the dewatering rate of nanocellulose suspension

Team members:
Taru Niinivaara, Aleska Heikkinen, Juuso Pulkkinen

Schedule

Period III

- **14.1. Teams & Topics**
- **22.1. Scientific Writing**
 - 23. & 24.1 Team meetings/Staff
- **29.1. Project Pitch**
 - 5. & 6.2. Team meetings/Peer review

Documentation

4.2. Title/Intro/Draft

Schedule

Period IV

- 26./27.2. Team meetings/Peer review
- 12.3. Team meetings/Peer review
- 26./27.3. Team meetings

- 5.4. Mechatronics Circus
 - *Tested device/prototype*
 - *Finished research*
- TBA Conference

Documentation

25.2. *Methods*

11.3. *Update*

25.3. *Update*

Final paper

Presentation

Project topics 2019

1. **Direct-Driven Hydraulic Actuator Package**
2. **Smart vehicle camera system for machine vision applications**
3. **Laboratory Pressure Former for Nano papers**
4. **Dimensiometer**
5. **Sick Innovation Competition 2019**
6. **AnaKConda**
7. **Binder jetting 3D printer**
8. **Multimaterial extrusion**
9. **CAD-CAM-AM-ROBOTICS**
10. **Two material syringe extrusion**
11. **Wet spinning of CNF**
12. **Siemens Linear Motor**
13. **Vibration measurement of a rotor utilizing strain gauges**
14. **Loading device for a paper machine roll to simulate paper track**
15. **Overhead Crane Positioning Uncertainty - OCPU**

Project application

- DL Sunday 13th Jan 23.55
- Pdf (max 1 sheet)
- MyCourses

Name

Background

- Studies, work experience, hobbies, special interests, ...

Skills

- Mechanical, electrical, software, manufacturing, programming, control, communication, team/project work, ...

What would you like to learn on this course/project

3 most interesting project ideas (in order)

- Reasons and motivation, your contribution, your vision

Home assignment

Find a scientific article related to *Mechatronics research and/or design*

Read the additional material in MyCourses related to scientific writing

Report (max 1 page):

- Reference data of the article
- Was the article organized according to the guidelines (IMRAD)? (Why/why not?)
- Did you get some new ideas about scientific writing or mechatronics? Was it useful to read the article? Please explain.
- Did this raise some questions about scientific writing?

- DL Thu 17th Jan 23.55
- Pdf (max 1 sheet)
- MyCourses