

TENTATIVE LECTURE SCHEDULE

	Date	Topic
1.	Mon 13.09.	Course Introduction & Short Review of the Elements
2.	Wed 15.09.	Periodic Properties & Periodic Table & Main Group Elements (starts)
3.	Fri 17.09.	Short Survey of the Chemistry of Main Group Elements (continues)
4.	Mon 20.09.	Zn + Ti, Zr, Hf & Atomic Layer Deposition (ALD)
5.	Wed 22.09.	Transition Metals: General Aspects
6.	Mon 27.09.	Ag, Au, Pt, Pd & Catalysis (Antti Karttunen)
7.	Wed 29.09.	Redox Chemistry
8.	Mon 04.10.	Crystal Field Theory
9.	Wed 06.10.	V, Nb, Ta & Metal Complexes & MOFs
10.	Fri 08.10.	Cr, Mo, W & 2D materials
11.	Mon 11.10.	Mn, Fe, Co, Ni, Cu & Magnetism & Superconductivity
12.	Wed 13.10.	EXTRA
13.	Fri 15.10.	Resources of Elements & Rare/Critical Elements & Element Substitutions
14.	Mon 18.10.	Lanthanoids + Actinoids & Pigments & Luminescence (Down/Upconversion)
15.	Wed 20.10.	Inorganic Materials Chemistry Research

EXAM: Thu Oct. 28, 2021

QUESTIONS: Lecture 2

Name your file Exe-2-Familyname; Return by noon tomorrow into MyCourses drop-box

1. Give the outer electron configuration for: Sc, Mn and Cu. Based on these configurations predict (**with short explanation !**) the most favourable oxidation state(s) of these elements.
2. Give the outer electron configuration for: Y, La, Ce, Sm, Gd and Yb. Based on these configurations predict (**with short explanation !**) which one of these elements would show the strongest magnetic properties.
3. Indicate (**with short explanation !**) for each of the following pairs the larger atom/ion: Na–K, K–Ca, Fe²⁺–Fe³⁺, Ti³⁺–Ti⁴⁺, Ti⁴⁺–Zr⁴⁺, La–Lu

1																	18	
H ¹											B ⁵	C ⁶	N ⁷	O ⁸	F ⁹	He ²		
Li ³	Be ⁴											Al ¹³	Si ¹⁴	P ¹⁵	S ¹⁶	Cl ¹⁷	Ar ¹⁸	
Na ¹¹	Mg ¹²	3	4	5	6	7	8	9	10	11	12	Ga ³¹	Ge ³²	As ³³	Se ³⁴	Br ³⁵	Kr ³⁶	
K ¹⁹	Ca ²⁰	Sc ²¹	Ti ²²	V ²³	Cr ²⁴	Mn ²⁵	Fe ²⁶	Co ²⁷	Ni ²⁸	Cu ²⁹	Zn ³⁰	In ⁴⁹	Sn ⁵⁰	Sb ⁵¹	Te ⁵²	I ⁵³	Xe ⁵⁴	
Rb ³⁷	Sr ³⁸	Y ³⁹	Zr ⁴⁰	Nb ⁴¹	Mo ⁴²	Tc ⁴³	Ru ⁴⁴	Rh ⁴⁵	Pd ⁴⁶	Ag ⁴⁷	Cd ⁴⁸	Hg ⁸⁰	Tl ⁸¹	Pb ⁸²	Bi ⁸³	Po ⁸⁴	At ⁸⁵	Rn ⁸⁶
Cs ⁵⁵	Ba ⁵⁶	La ⁵⁷	Hf ⁷²	Ta ⁷³	W ⁷⁴	Re ⁷⁵	Os ⁷⁶	Ir ⁷⁷	Pt ⁷⁸	Au ⁷⁹	Hg ⁸⁰	Tl ⁸¹	Pb ⁸²	Bi ⁸³	Po ⁸⁴	At ⁸⁵	Rn ⁸⁶	
Fr ⁸⁷	Ra ⁸⁸	Ac ⁸⁹	Rf ¹⁰⁴	Db ¹⁰⁵	Sg ¹⁰⁶	Bh ¹⁰⁷	Hs ¹⁰⁸	Mt ¹⁰⁹	Uun ¹¹⁰									

58	59	60	61	62	63	64	65	66	67	68	69	70	71
Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
90	91	92	93	94	95	96	97	98	99	100	101	102	103
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

Alkali metals

Alkaline earth metals

Halogens

Noble gases

Transition metals

Lanthanides

Actinides

ATOMIC MODEL & ELECTRON CONFIGURATIONS

IMPORTANT HISTORICAL STEPS

- **Thomson 1898-1903:** existence of electrons
- **Rutherford 1911:** small and dense nucleus + electron cloud
- **Einstein 1905:** wave and particle nature of electromagnetic radiation
- **Bohr 1913:** simple atom model (classical physics + some quantum theory features)
- **de Broglie 1924:** wave nature of particles
- **Davisson & Germer 1927:** diffraction of electrons
- **Heisenberg 1926:** uncertainty principle (exact position and momentum of electron)
- **Schrödinger 1926:**
wave nature of electrons → quantum mechanical atom model
- **Compton 1921 and Goudsmit & Uhlenbeck 1925:** electron spin
- **Pauli 1925:** “exclusion principle”
- **Hund 1925:** minimum energy → maximum number of unpaired electrons

QUANTUM MECHANICAL ATOM MODEL

- Electrons have simultaneously both **wave** and **particle nature**
- In an atom electron behaves like **standing wave**
- **Schrödinger wave function:**
 - **wavefunction ψ** is a solution of Schrödinger equation
 - ψ describes the behaviour of electron
 - in chemistry: wavefunction \rightarrow **atomic orbital**
 - Schrödinger equation has several possible solutions (= orbitals)
 - each orbital is described with a set of **three quantum numbers:** n, l and m
 - There is a certain energy corresponding to each wave function
 - Energy quantization is derived from the Schrödinger equation

QUANTUM NUMBERS

n	l	m	Orbital	Number
1	0	0	1s	1
2	0	0	2s	1
	1	-1, 0, 1	2p	3
3	0	0	3s	1
	1	-1, 0, 1	3p	3
	2	-2, -1, 0, 1, 2	3d	5
4	0	0	4s	1
	1	-1, 0, 1	4p	3
	2	-2, -1, 0, 1, 2	4d	5
	3	-3, -2, -1, 0, 1, 2, 3	4f	7

Principal quantum number (n): 1, 2, 3, ...

- size and energy of the orbital

Angular momentum quantum number (l): 0, 1, ... , (n-1)

- shape of the orbital

Magnetic quantum number (m): -l, (-l+1), ..., (+l-1), +l

- orientation of the orbital in 3D space

Spin quantum number (s): $-\frac{1}{2}, \frac{1}{2}$

Pauli's exclusion principle

It is impossible for two electrons in the same atom to have the same set of quantum numbers: n , l , m and s

Aufbau (“building up”) principle

Orbitals are filled in the order of increasing energy:

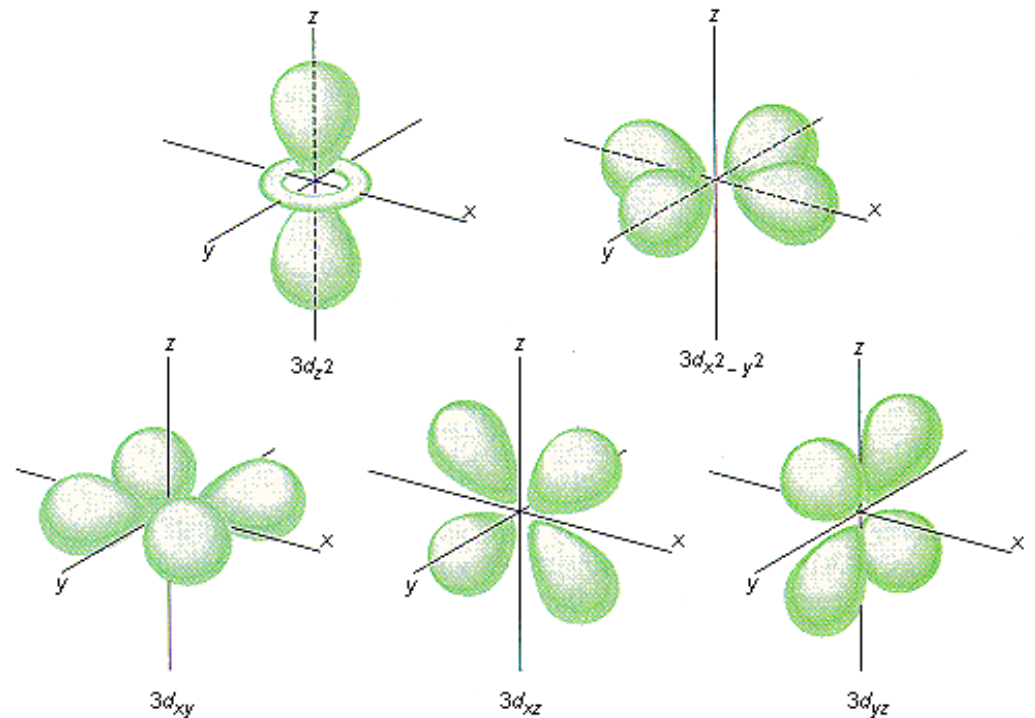
$1s-2s-2p-3s-3p-4s-3d-4p-5s-4d-5p-6s-4f-5d-6p-7s-5f-6d-7p$

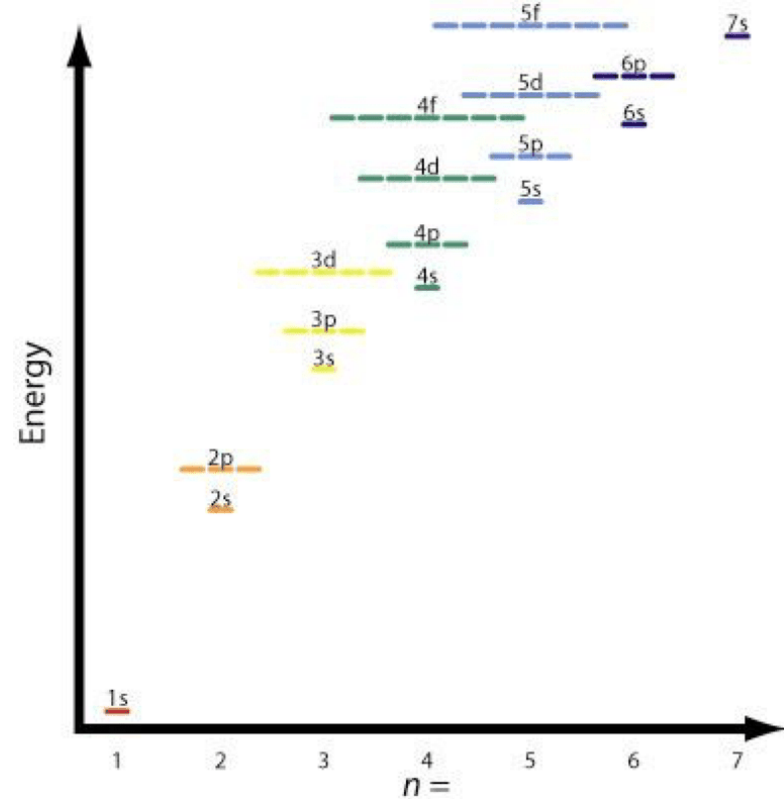
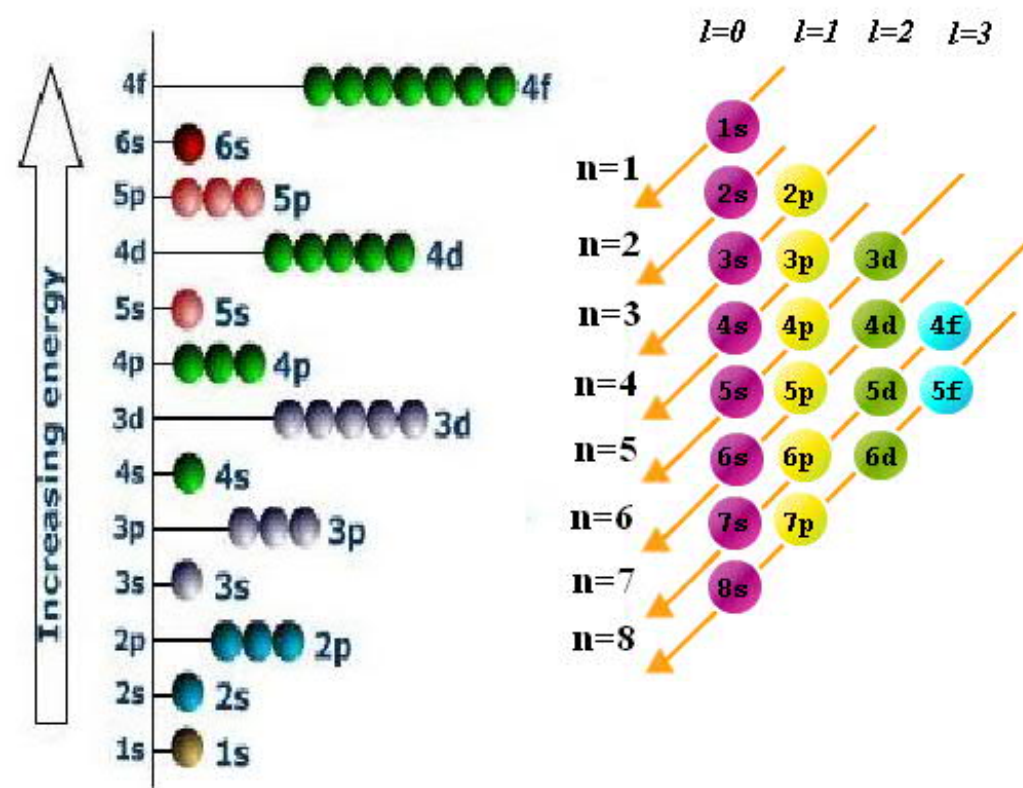
Hund's rule (not necessarily obeyed when the energy levels splitted, ref. crystal field theory)

All orbitals in a subshell are first occupied with one electron before two electrons start to occupy the same orbital (to minimize the electron-electron repulsions)

Atom orbitals

- ψ (wave function):
does not tell the location or path of electron
(c.f. Heisenberg uncertainty principle)
- ψ^2 (square of wave function):
probability of electron to be located in a certain location
→ **PROBABILITY DENSITY / ELECTRON DENSITY MAP**
→ "shape" of the orbital

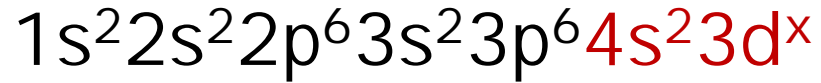




Relative Orbital Energies

- These diagrams show situation:
 - for empty orbitals
 - in a single separated atom
- Once an orbital is occupied by electron(s), its relative energy changes
- Once an atom is surrounded by neighbouring atoms, the energies of its (outer) d and f orbitals are splitted (*Crystal Field Splitting*)

Electron configurations of 3d metals:



			3d				4s
Scandium (Sc)	↑						↑↓
Titanium (Ti)	↑	↑					↑↓
Vanadium (V)	↑	↑	↑				↑↓
Chromium (Cr)	↑	↑	↑	↑	↑		↑
Manganese (Mn)	↑	↑	↑	↑	↑		↑↓
Iron (Fe)	↑↓	↑	↑	↑	↑		↑↓
Koboltti (Co)	↑↓	↑↓	↑	↑	↑		↑↓
Nikkeli (Ni)	↑↓	↑↓	↑↓	↑	↑		↑↓
Kupari (Cu)	↑↓	↑↓	↑↓	↑↓	↑↓		↑
[Sinkki (Zn)]	↑↓	↑↓	↑↓	↑↓	↑↓		↑↓

Electron configurations and oxidation states of **lanthanoids**

Z	Element	Electronic configuration	Oxidation states
57	Lanthanum (La)	$4f^0 5d^1 6s^2$	+III
58	Cerium (Ce)	$4f^1 5d^1 6s^2$	+III, +IV
59	Praseodymium (Pr)	$4f^2 5d^1 6s^2$	+III
60	Neodymium (Nd)	$4f^3 5d^1 6s^2$	+III
61	Promethium (Pm)	$4f^4 5d^1 6s^2$	+III
62	Samarium (Sm)	$4f^5 5d^1 6s^2$	+III
63	Europium (Eu)	$4f^7 5d^0 6s^2$	+II, +III
64	Gadolinium (Gd)	$4f^7 5d^1 6s^2$	+III
65	Terbium (Tb)	$4f^7 5d^2 6s^2$	+III, +IV
66	Dysprosium (Dy)	$4f^9 5d^1 6s^2$	+III
67	Holmium (Ho)	$4f^{10} 5d^1 6s^2$	+III
68	Erbium (Er)	$4f^{11} 5d^1 6s^2$	+III
69	Thulium (Tm)	$4f^{12} 5d^1 6s^2$	+III
70	Ytterbium (Yb)	$4f^{14} 5d^0 6s^2$	+II, +III
71	Lutetium (Lu)	$4f^{14} 5d^1 6s^2$	+III

PERIODIC PROPERTIES

- **effective nuclear charge**
- **atomic radius and ionic radius**
- **ionization energy**
- **electron affinity**
- **electronegativity**
- **oxidation numbers**
- **density**
- **melting and boiling points**
- **reactivity and stoichiometries of compounds**
- **properties of compounds**
- **etc.**

EFFECTIVE NUCLEAR CHARGE (Z_{eff})

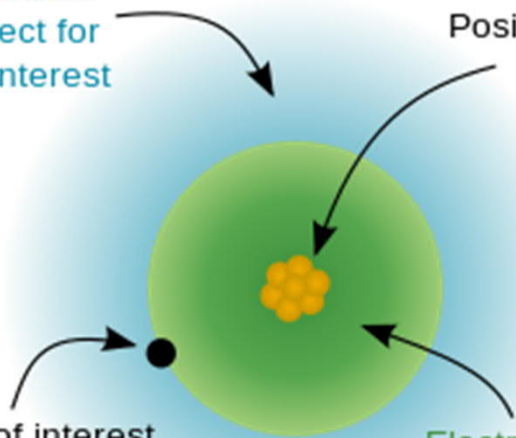
- Atomic number (Z) = number of protons = (true) positive nuclear charge
- Z_{eff} : positive charge experienced by an electron in a multi-electron atom
- Z_{eff} is smaller than Z due to the shielding effect of the other (inner) electrons in the same atom
- Only the electrons that are closer to the nucleus contribute to the shielding effect (not electrons on the same orbitals)
- $+e < Z_{\text{eff}} < Z$

Electrons outside
have no effect for
electron of interest

Positively charged
nucleus

Electron of interest

Electrons in between
cancel some of
the nuclear charge



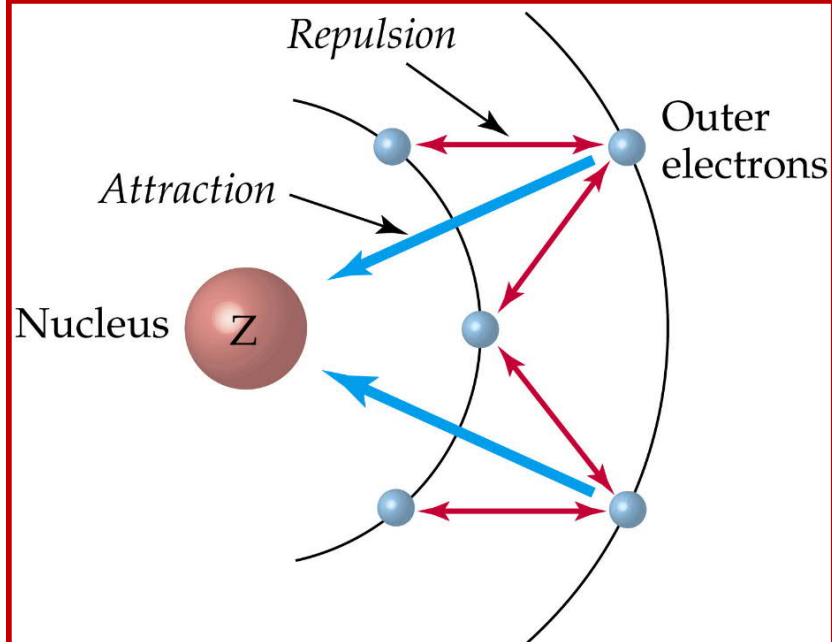
Repulsion

Attraction

Nucleus

Z

Outer
electrons



atomic radius (r_{atom})
 ionization energy (IE)
 electronegativity (EN)

Z_{eff} increases, r_{atom} decreases

→ IE and EN increase



$Z_{\text{eff}} \approx \text{constant}$:
 IE and EN
 increase, since
 r_{atom} decreases



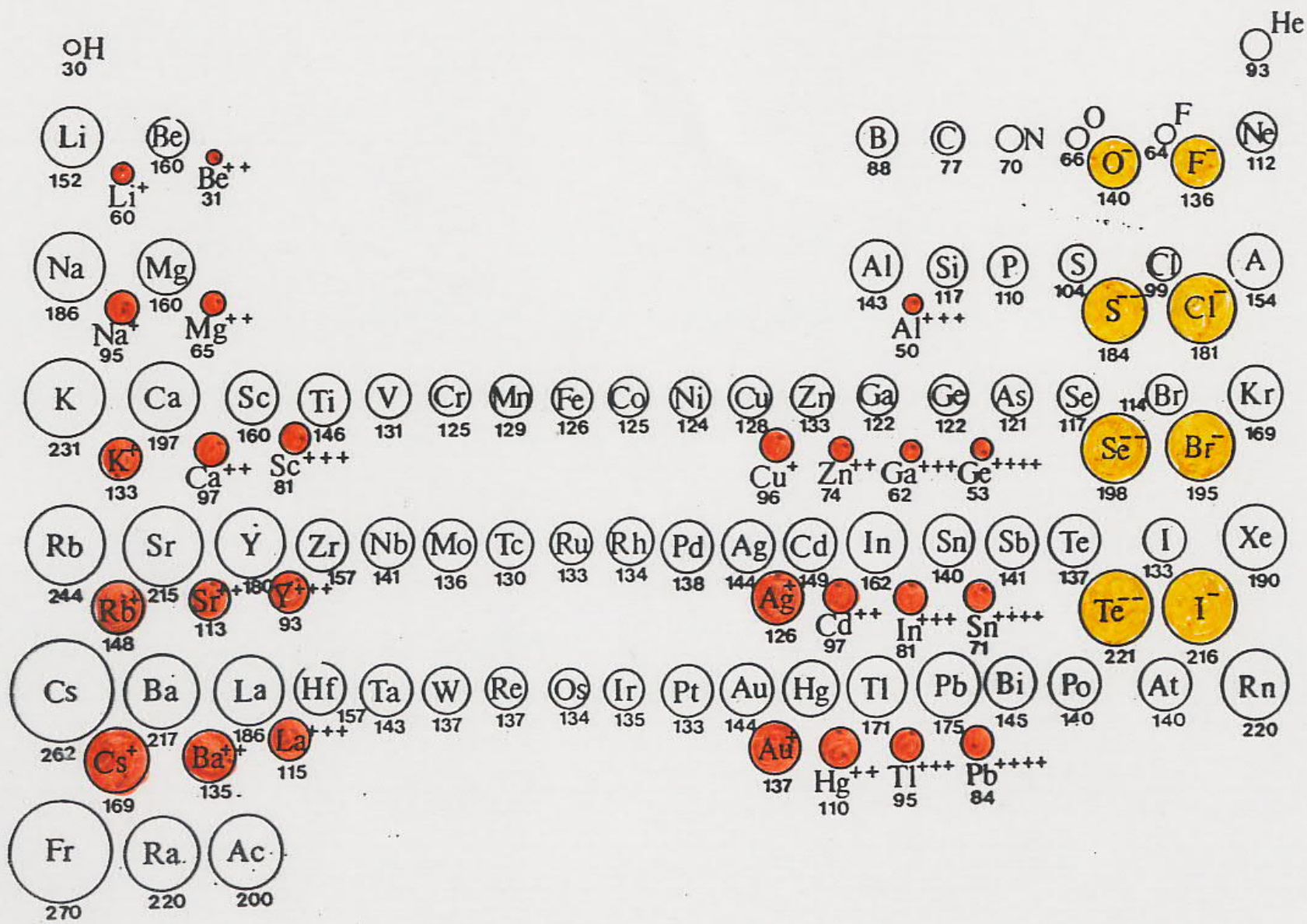
	IA																	0
Period 1	1 H	IIA																2 He
Period 2	3 Li	4 Be																
Period 3	11 Na	12 Mg	Heavy Metals (Transition Metals)															
Period 4	19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
Period 5	37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
Period 6	55 Cs	56 Ba	57 to 71	72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn

IONIC RADIUS

- Ionic radius values can not be measured directly
- The values are estimated (using statistical techniques) for each ion from a large data set for experimentally determined bond lengths in different ionic compounds
- The values are tabulated (originally) in:

R.D. Shannon, Acta Cryst. A 32, 751 (1976)

You can find ionic radius values at: <http://abulafia.mt.ic.ac.uk/shannon/ptable.php>



earth-alkaline metals: oxidation state +II

CN	4	6	8	9	10	12
Be	0.27	0.45	-	-	-	-
Mg	0.57	0.72	0.89	-	-	-
Ca	-	1.00	1.12	1.18	1.23	1.34
Sr	-	1.18	1.26	1.31	1.36	1.44
Ba	-	1.35	1.42	1.47	1.52	1.66

Ionic radius
[Å]

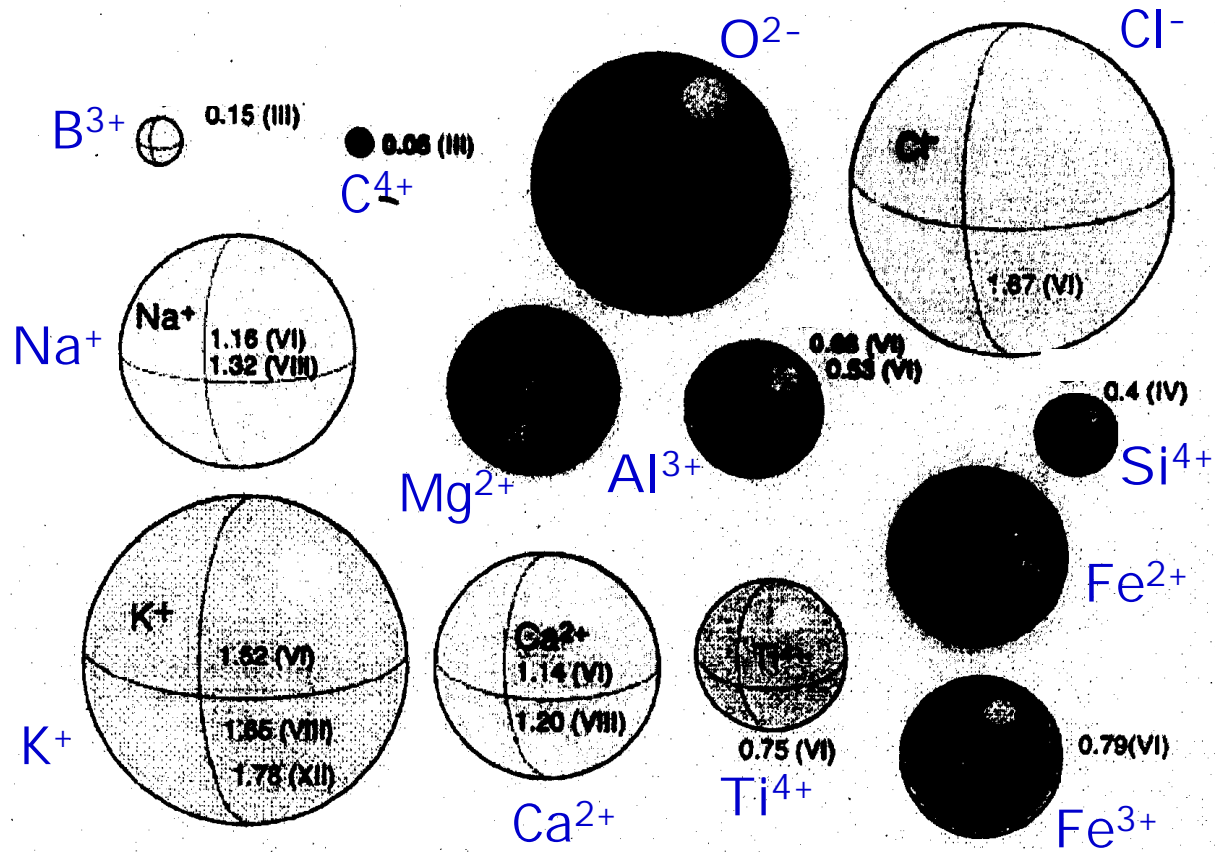
anions:
CN = 6

OH ⁻ 1.37	H ⁻ 1.67
O ²⁻ 1.40	F ⁻ 1.33
S ²⁻ 1.84	Cl ⁻ 1.81
Se ²⁻ 1.98	Br ⁻ 1.96
Te ²⁻ 2.21	I ⁻ 2.20

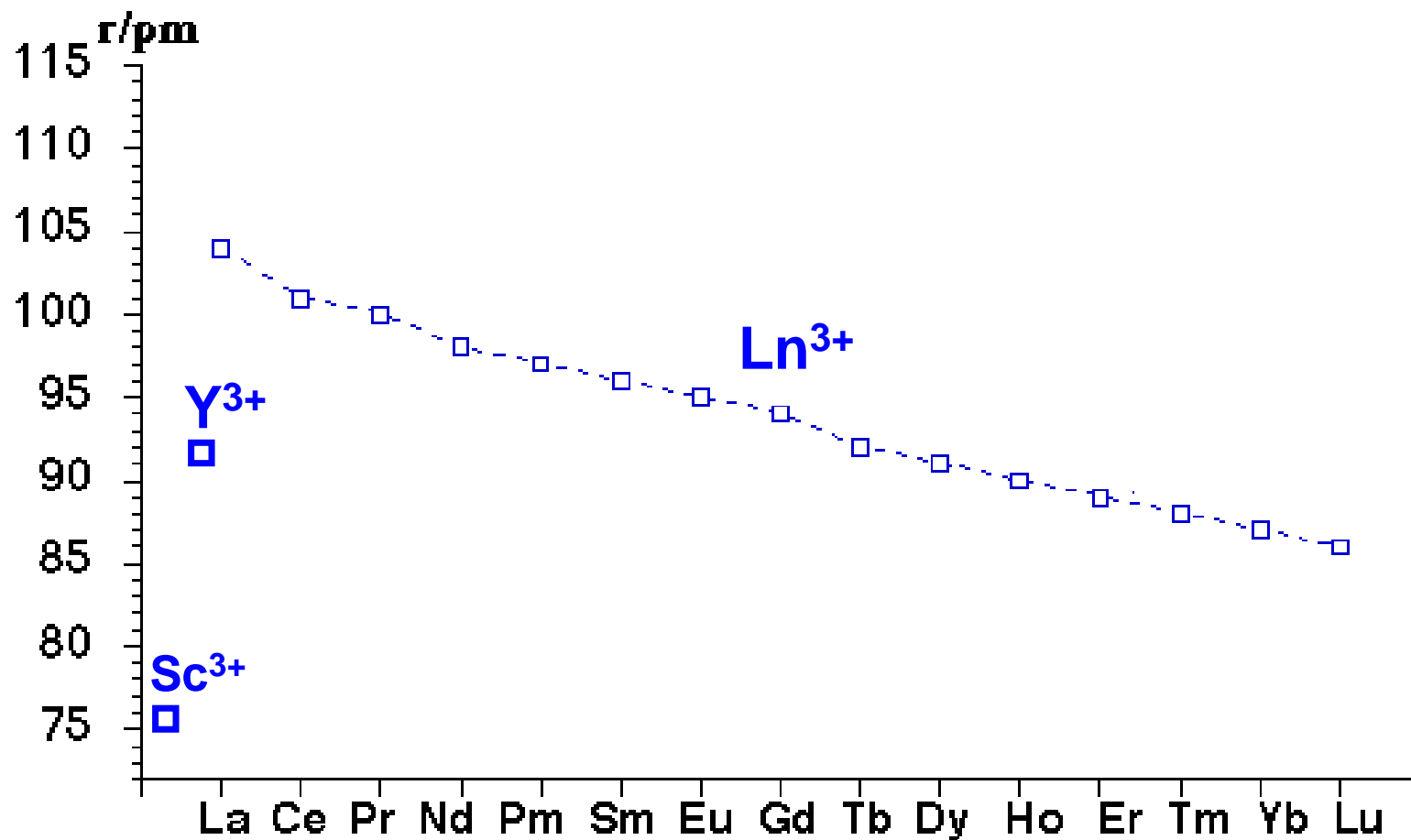
3d cations: CN = 6

Ox. state	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn
+II	0.86	0.79	0.80	0.83	0.78	0.75	0.69	0.73	0.74
+III	0.67	0.64	0.62	0.65	0.65	0.61	0.60	0.54	-
+IV	0.61	0.58	0.55	0.53	0.59	0.53	0.48	-	-

Ionic Radii (Shannon, 1976)



LANTHANIDE CONTRACTION



MAIN GROUP ELEMENTS

- **Hydrogen: position in Periodic Table, isotopes, hydrides, hydrogen storage**
- **Alkali metals: group trends, Li-ion battery**
- **Alkaline earth metals *versus* alkali metals**
- **Boron group: crystal structures & melting points, boranes, borides, BNCT**
- **Isoelectronic: C-C ja B-N**
- **Nitrogen group: metal character and basicity of oxides (N < P < As < Sb < Bi)**
- **Multitude of sulphur compounds**
- **Lightest element *versus* other group members: F – Cl, Br, I**
- **Ionization energies and compounds of noble gases**

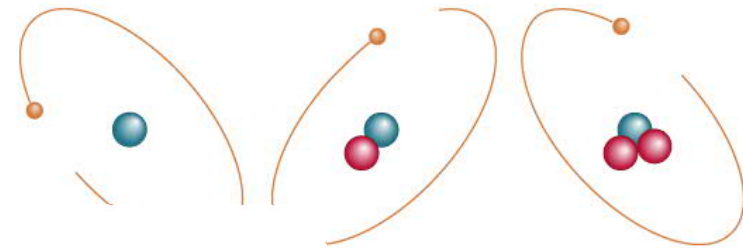
Where would you place **hydrogen** in Periodic Table ?

1																	18
H ¹	2											13	14	15	16	17	He ²
Li ³	Be ⁴											B ⁵	C ⁶	N ⁷	O ⁸	F ⁹	Ne ¹⁰
Na ¹¹	Mg ¹²	3	4	5	6	7	8	9	10	11	12	Al ¹³	Si ¹⁴	P ¹⁵	S ¹⁶	Cl ¹⁷	Ar ¹⁸
K ¹⁹	Ca ²⁰	Sc ²¹	Ti ²²	V ²³	Cr ²⁴	Mn ²⁵	Fe ²⁶	Co ²⁷	Ni ²⁸	Cu ²⁹	Zn ³⁰	Ga ³¹	Ge ³²	As ³³	Se ³⁴	Br ³⁵	Kr ³⁶
Rb ³⁷	Sr ³⁸	Y ³⁹	Zr ⁴⁰	Nb ⁴¹	Mo ⁴²	Tc ⁴³	Ru ⁴⁴	Rh ⁴⁵	Pd ⁴⁶	Ag ⁴⁷	Cd ⁴⁸	In ⁴⁹	Sn ⁵⁰	Sb ⁵¹	Te ⁵²	I ⁵³	Xe ⁵⁴
Cs ⁵⁵	Ba ⁵⁶	La ⁵⁷	Hf ⁷²	Ta ⁷³	W ⁷⁴	Re ⁷⁵	Os ⁷⁶	Ir ⁷⁷	Pt ⁷⁸	Au ⁷⁹	Hg ⁸⁰	Tl ⁸¹	Pb ⁸²	Bi ⁸³	Po ⁸⁴	At ⁸⁵	Rn ⁸⁶
Fr ⁸⁷	Ra ⁸⁸	Ac ⁸⁹	Rf ¹⁰⁴	Db ¹⁰⁵	Sg ¹⁰⁶	Bh ¹⁰⁷	Hs ¹⁰⁸	Mt ¹⁰⁹	Uun ¹¹⁰								

58	59	60	61	62	63	64	65	66	67	68	69	70	71
Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu
90	91	92	93	94	95	96	97	98	99	100	101	102	103
Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr

Hydrogen, Deuterium & Tritium

- H₂ 99.985%, D₂ 0.015 %, T₂ 10⁻¹⁵ %
- Tritium is radioactive (half-life-time 12 years) but found in atmosphere upon cosmic radiation
- Industrial preparation: in nuclear reactors from ⁶Li; bound into metals, e.g. UT₃
- Uses: medical application as a radioactive tracer, hydrogen bombs, fusion reactors
- H, D & T: all physical properties different, e.g. boiling point
- H, D & T: also chemical properties slightly different, e.g. covalent bond strength
- H-O bond weaker than the D-O bond (gets broken more easily)
→ electrolysis of water is utilized for the separation of D₂O from H₂O



Deuterium

Tritium



Table 10.1 Physical properties of the isotopes of hydrogen

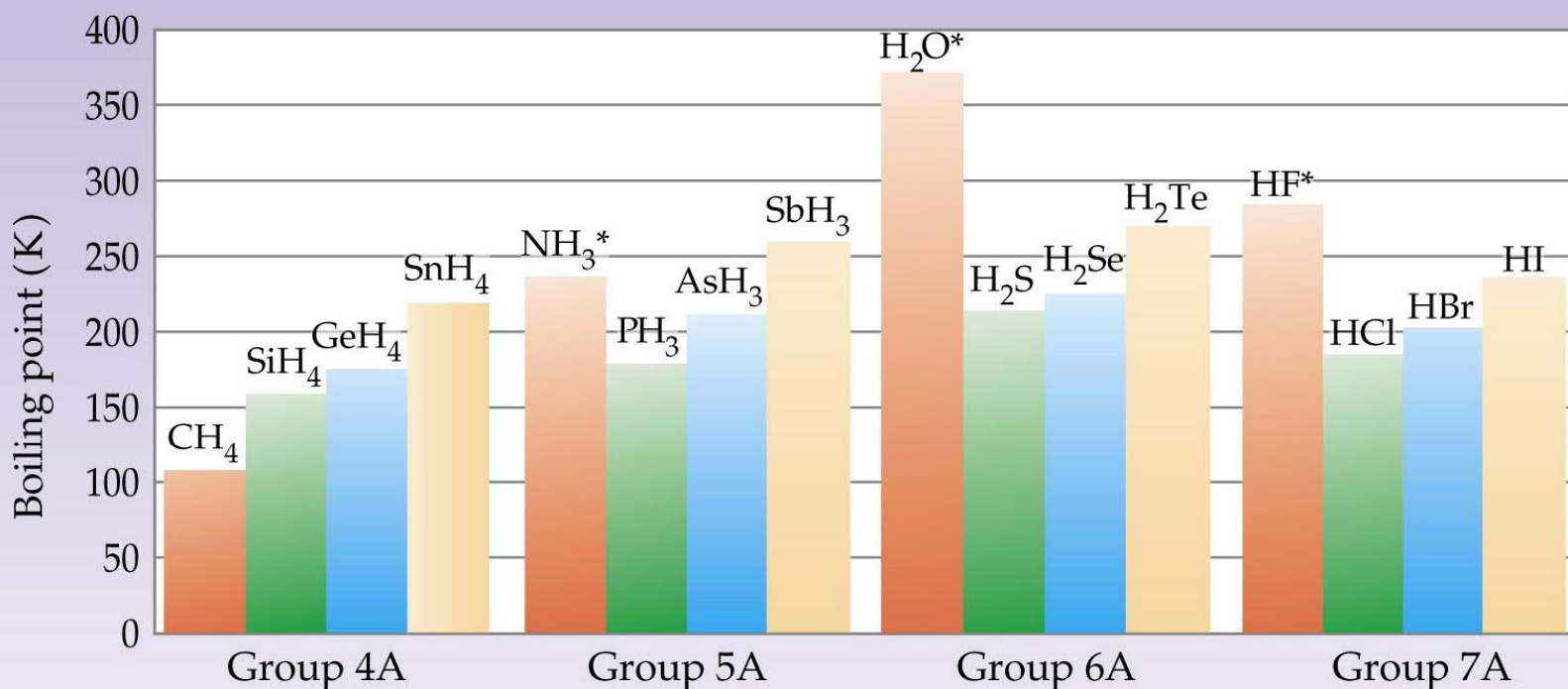
Isotope	Molar mass (g·mol ⁻¹)	Boiling point (K)	Bond energy (kJ·mol ⁻¹)
H ₂	2.02	20.6	436
D ₂	4.03	23.9	443
T ₂	6.03	25.2	447

HYDRIDES

- Binary compounds of hydrogen
- Hydrogen forms hydrides with most of the elements
- Electronegativity of hydrogen only little higher than the average electronegativity of elements → many of the "hydrides" do not contain the H^- hydride ion
- Hydrides are categorized according to the type of bonding: ionic, covalent or metallic
- **IONIC HYDRIDES**
 - with alkali and alkaline earth metals (except Be, Mg)
 - metal cation and H^- ion
 - crystal structures similar to those of halides (Cl replaced by H)
 - very reactive, e.g.: $\text{LiH} + \text{H}_2\text{O} \rightarrow \text{LiOH} + \text{H}_2$
(used as reductants)

■ COVALENT HYDRIDES (not correct name for all these compounds)

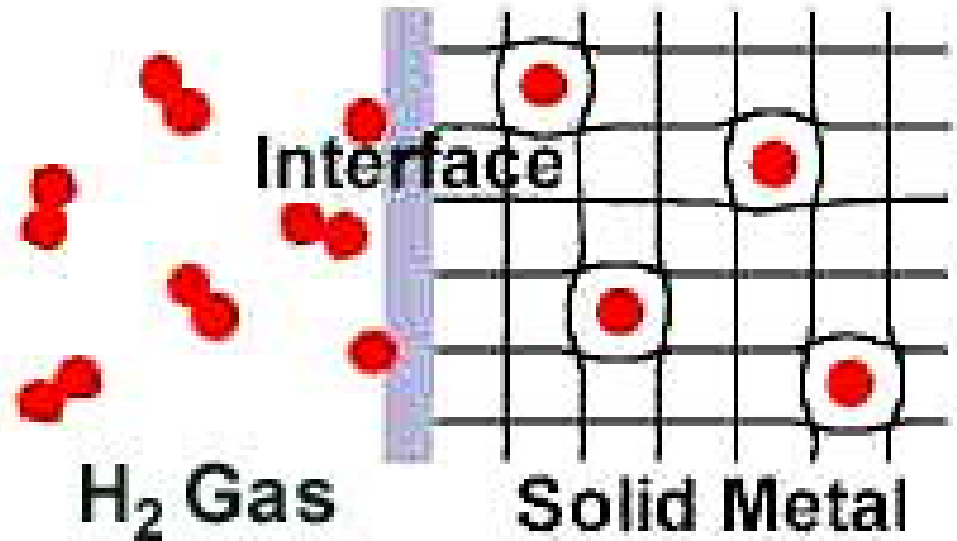
- with all nonmetals (except noble gases) and the most electro-negative metals (Sn,Ga)
- most of these hydrides are gaseous at room temperature



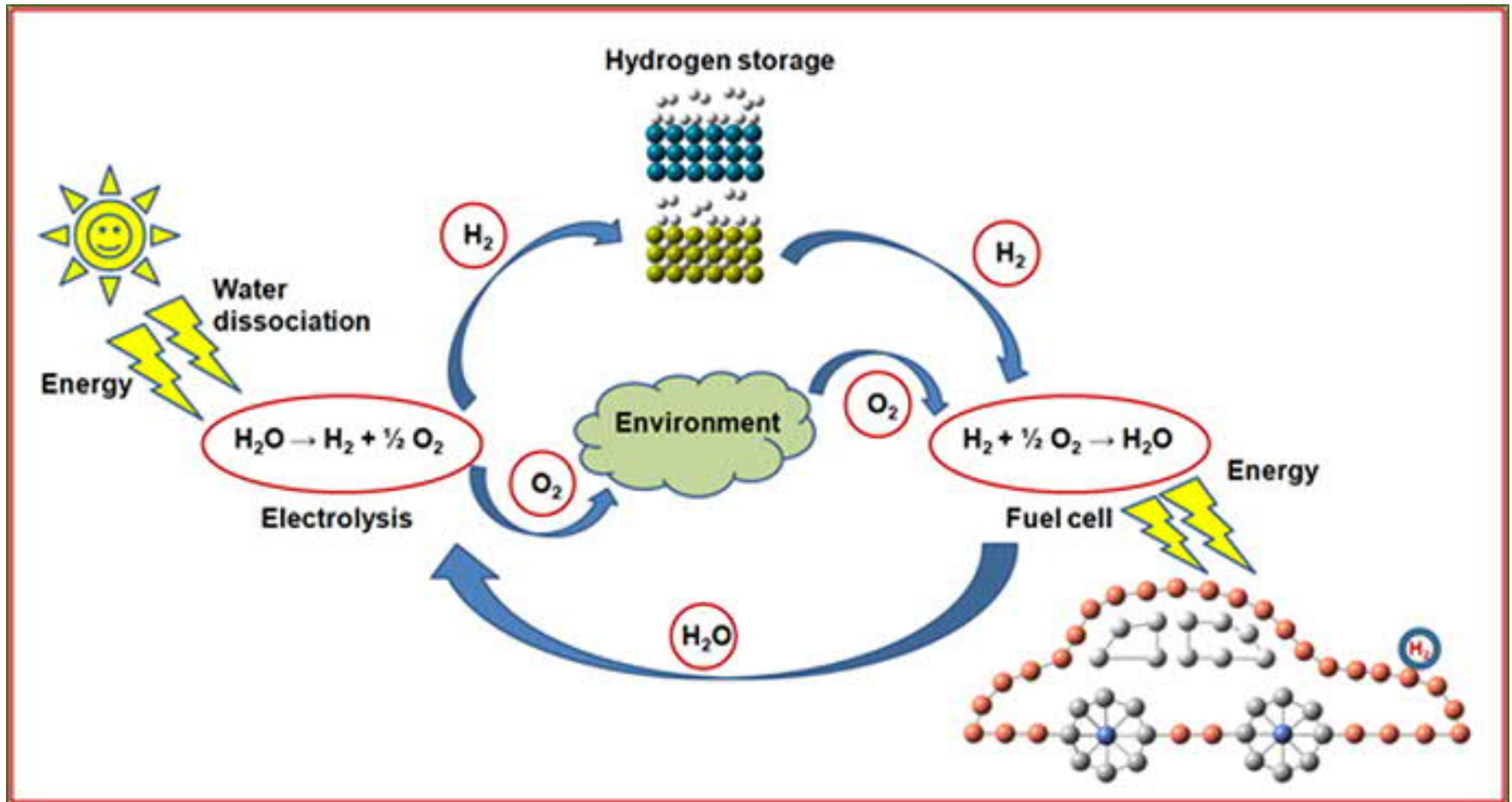
*The boiling points generally increase with increasing molecular mass down a group of the periodic table, but the hydrides of nitrogen (NH₃), oxygen (H₂O), and fluorine (HF) have abnormally high boiling points because these molecules form hydrogen bonds.

METALLIC (TRANSITION METAL) HYDRIDES

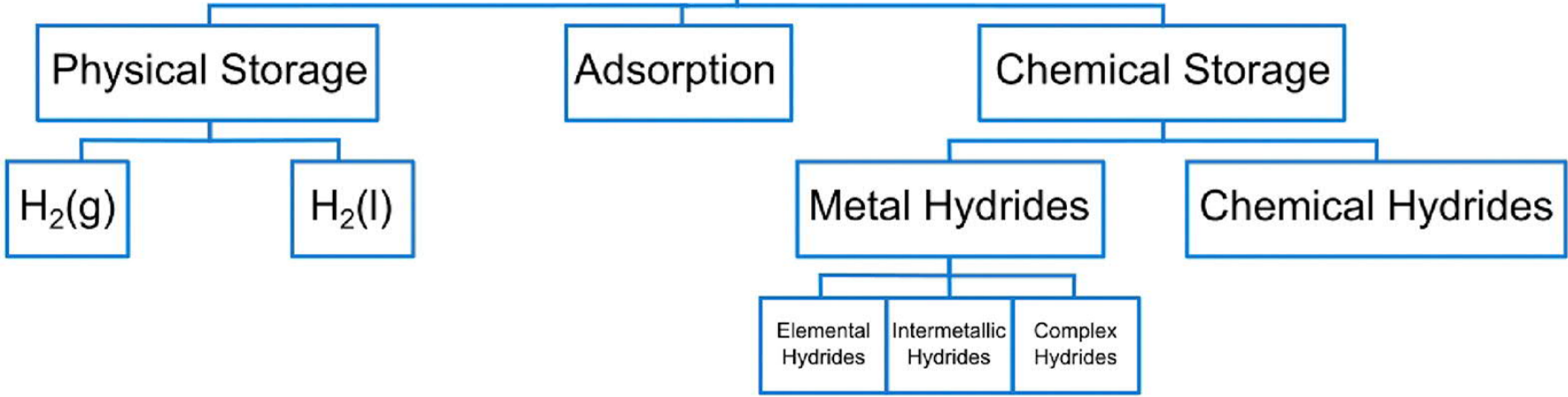
- solid materials
- hydrogen in interstitial positions
- often nonstoichiometric, e.g. $\text{TiH}_{1.9}$
- volume increases upon hydrogen intercalation
→ no strong bonding (attraction)
- used for **HYDROGEN STORAGE**
 - $\text{Ti} + \text{H}_2 + \text{little heating/pressure} \rightarrow \text{TiH}_{1.9}$
 - $\text{TiH}_{1.9} + \text{higher temp.} \rightarrow \text{Ti} + \text{H}_2$



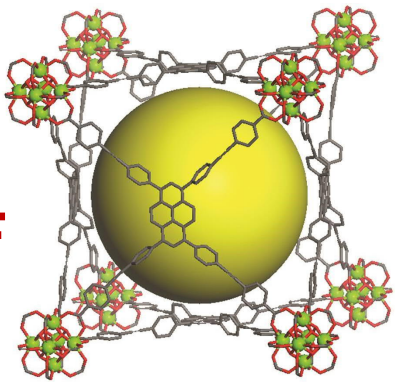
HYDROGEN STORAGE !!!



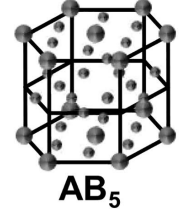
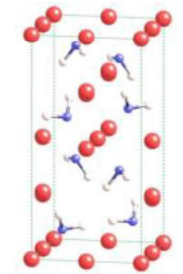
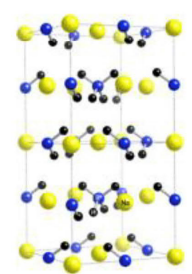
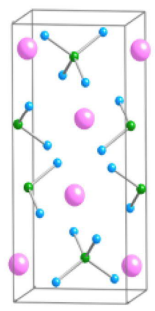
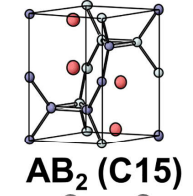
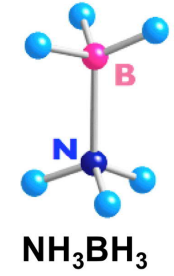
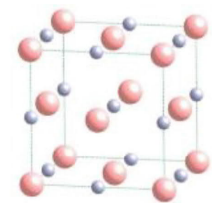
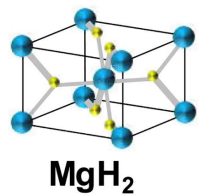
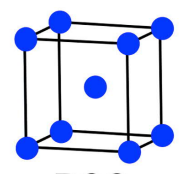
Hydrogen Storage Technologies



MOF

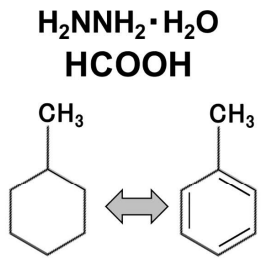


Metal Organic Framework

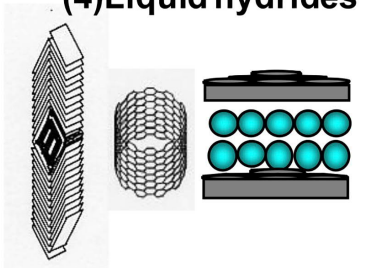


(1) Hydrogen storage alloys

(2) Inorganic chemical hydrides

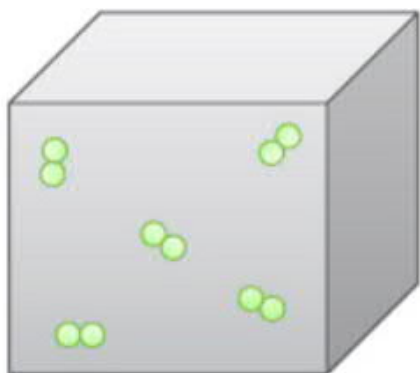


(4) Liquid hydrides

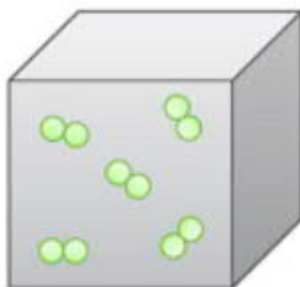


(3) Carbon materials

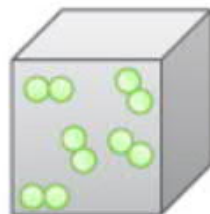
Physical Storage



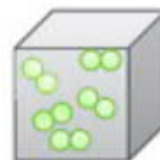
1 bar
normal
0.3 g/L



150 bar
lab cylinders
10 g/L



350 bar
Gen 1 vehicles
28 g/L

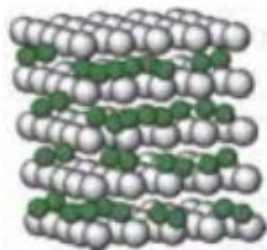


700 bar
Gen 2 vehicles
40g/L

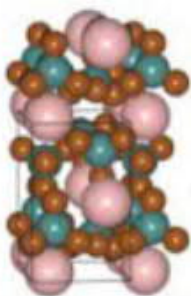


liquid H₂
71 g H₂/L
@ 20 K

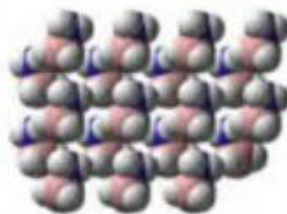
Materials-based Storage



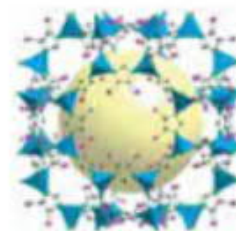
interstitial hydrides
~100-150 g H₂/L



complex hydrides
~70-150 g H₂/L



chemical storage
~70-150 g H₂/L

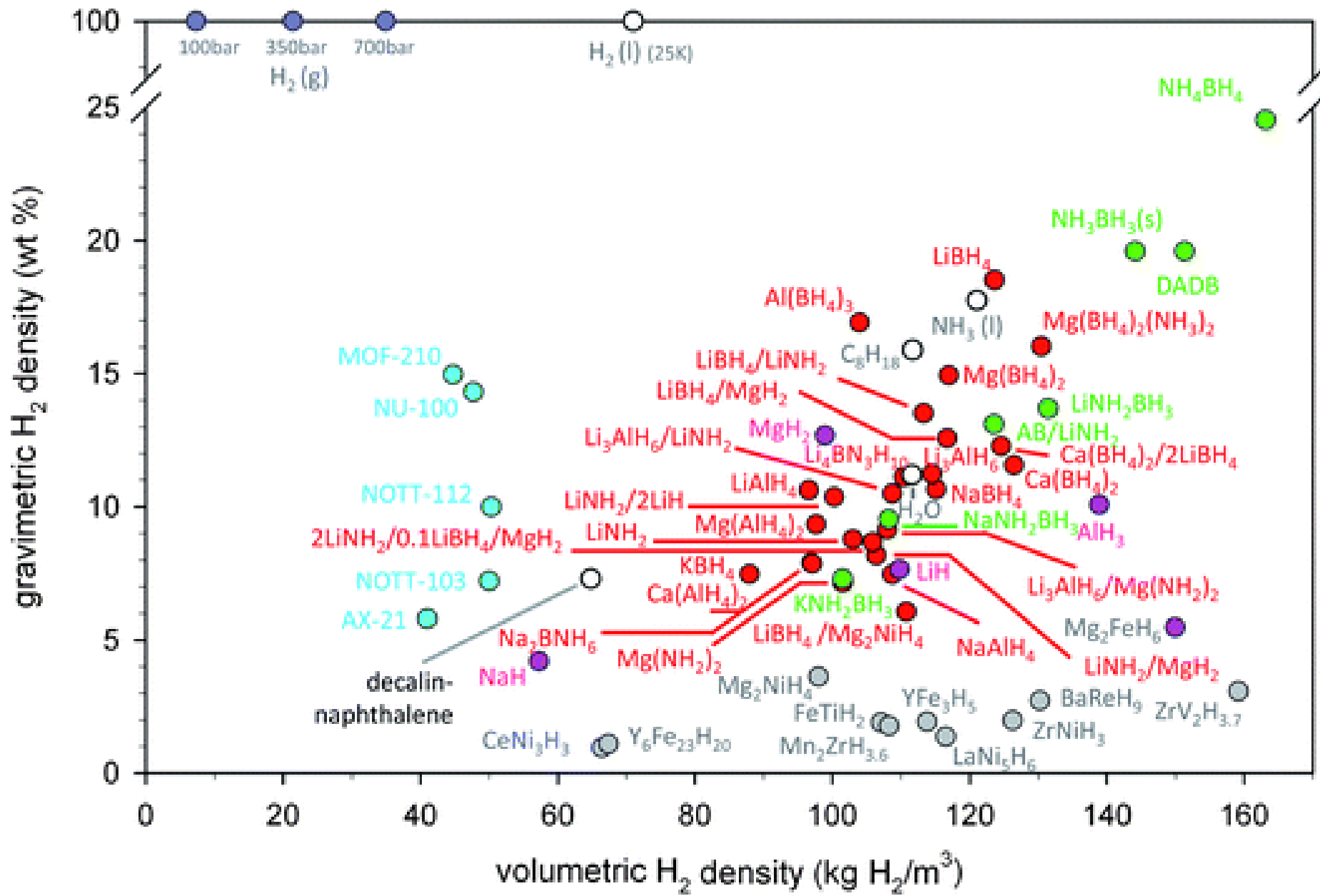


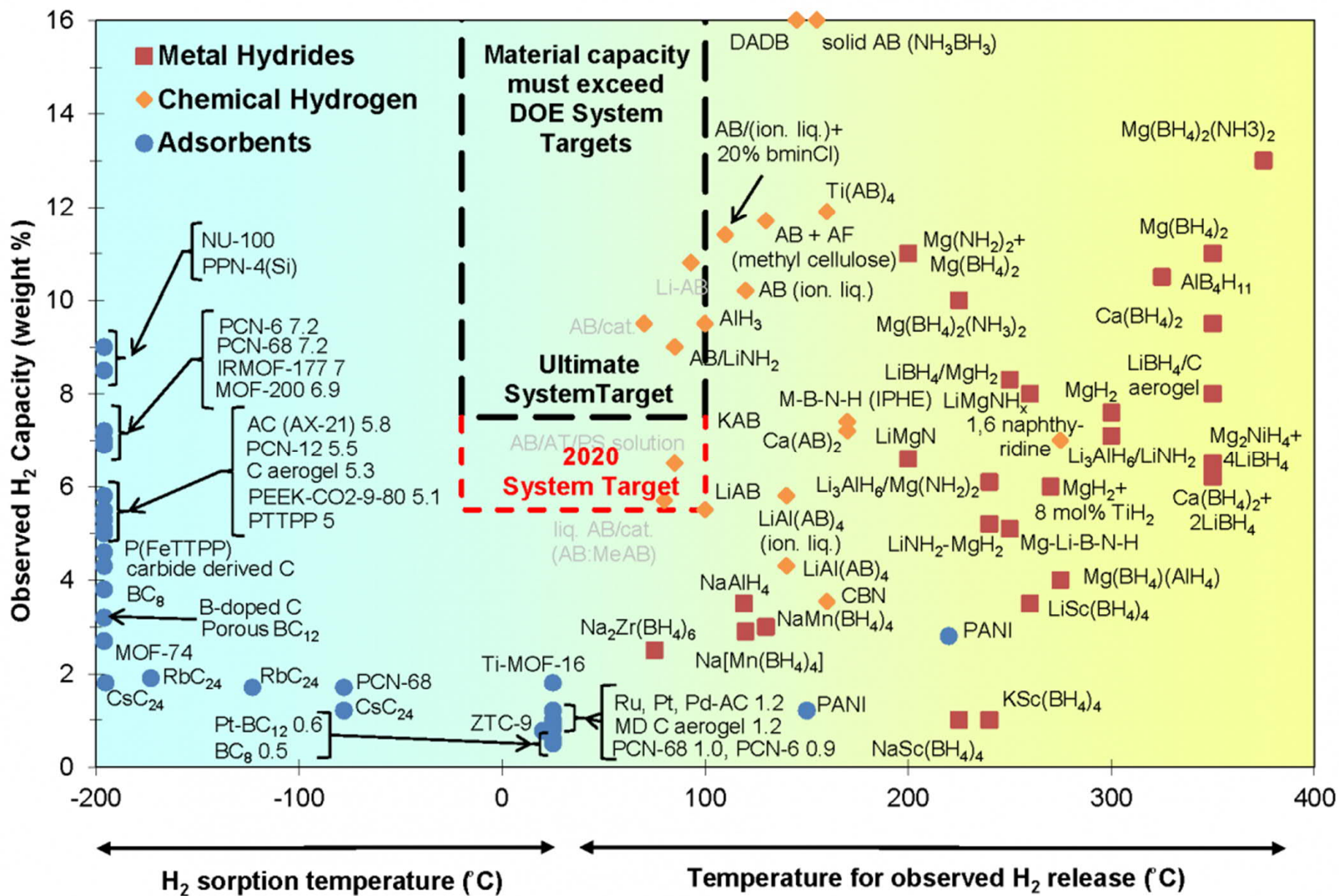
sorbents
≤ 70 g H₂/L

Reference



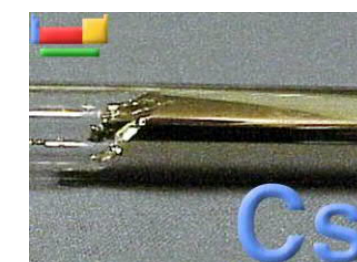
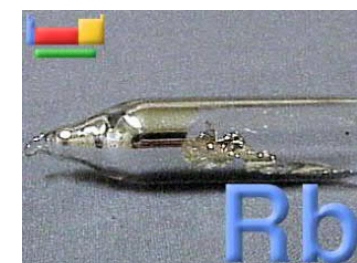
water
111 g H₂/L





ALKALI METALS

- Chemically highly coherent group, but lithium somewhat more different (diagonal relationship Li-Mg)
- Metal radius (Å):
Li 1.52 (Mg 1.60), Na 1.86, K 2.27, Rb 2.48, Cs 2.65
- Ionic radius (Å):
Li 0.76 (Mg 0.72), Na 1.02, K 1.38, Rb 1.52, Cs 1.67
- Charge/ionic radius:
Li 1.40, Na 0.88, K 0.66, Rb 0.60, Cs 0.55
- Melting point (°C): Li 180, Na 98, K 64, Rb 39, Cs 29
- Oxidation product: Li_2O , $\text{Na}_2\text{O}/\text{Na}_2\text{O}_2$, K_2O_2 , KO_2 , RbO_2 , CsO_2
- Li compounds more covalent than others
- Li compounds dissolve more easily into nonpolar solvents, and less into water
- Only Li forms the nitride, Li_3N (ref. Mg_3N_2)
- Li salts often contain water of crystallization, e.g. $\text{LiClO}_4 \cdot 3\text{H}_2\text{O}$ (ref. $\text{MgClO}_4 \cdot 6\text{H}_2\text{O}$)



ALKALI *VERSUS* ALKALINE EARTH METALS

- Alkaline earth metals have larger Z_{eff} than alkali metals
 - smaller
 - denser
 - harder
- Alkaline earth metals have two valence electrons per atom
 - metal bonds stronger
 - better electrical conductivity
 - higher melting and boiling points

	Li/Be	Na/Mg	K/Ca	Rb/Sr	Cs/Ba
Electronegativity	1.0/1.5	0.9/1.2	0.8/1.0	0.8/1.0	0.7/0.9
Metal radius (Å)	1.52/1.12	1.86/1.60	2.27/1.97	2.48/2.15	2.65/2.22
Density (g/cm ³)	0.53/1.85	0.97/1.74	0.86/1.55	1.53/2.63	1.87/3.59
Melting point (°C)	181/1289	98/650	64/842	40/769	28/729
RT-resistivity (μohm cm)	9.47/3.70	4.89/4.48	7.39/3.42	13.1/13.4	

LITHIUM-ION BATTERY

- **WHY Lithium:** the lightest of all metals & the greatest electrochemical potential & the largest energy density per weight & small and easy/fast to move
- Charging: Li-ions from cathode to anode; Discharging: Li-ions from anode to cathode
- Commercialization: Sony 1991
- Used: portable electronics

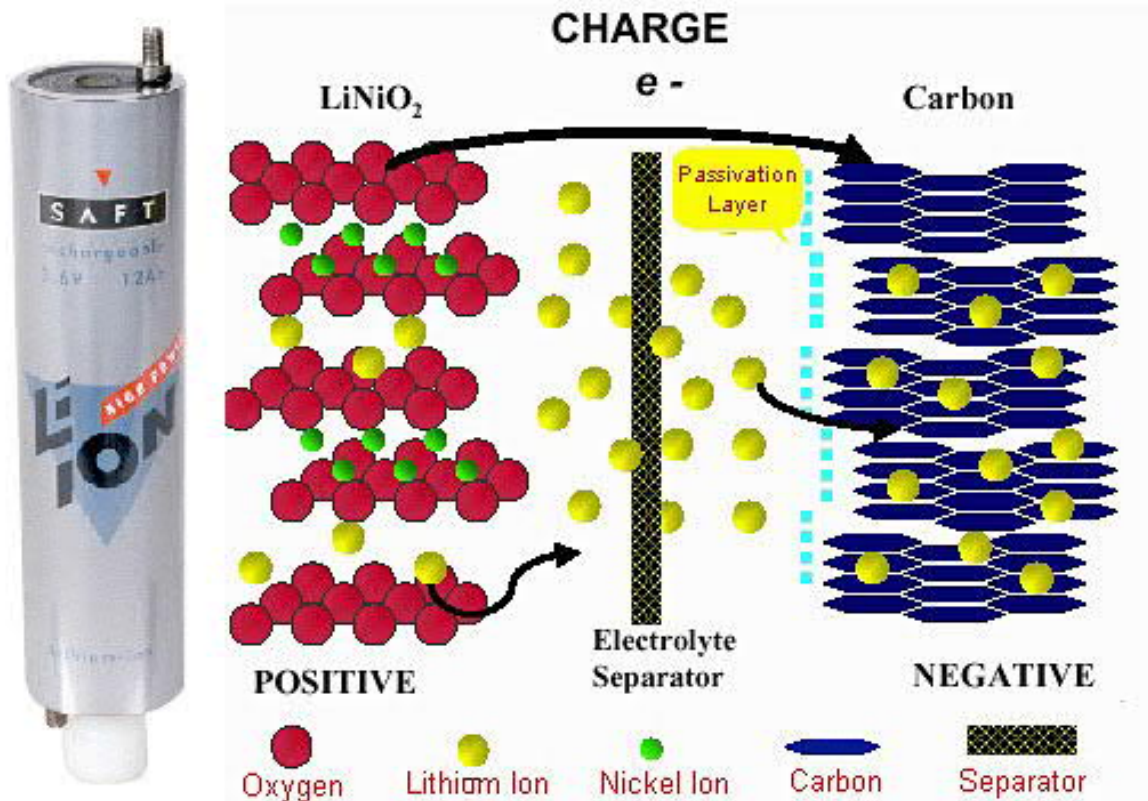
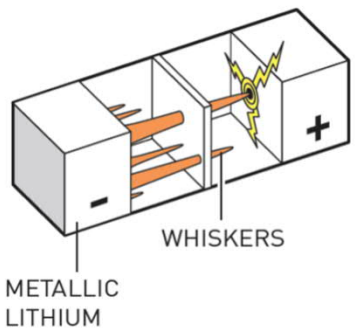
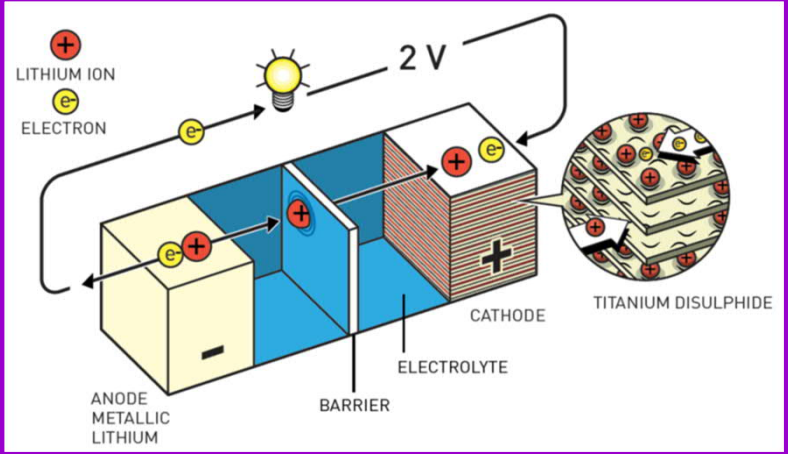
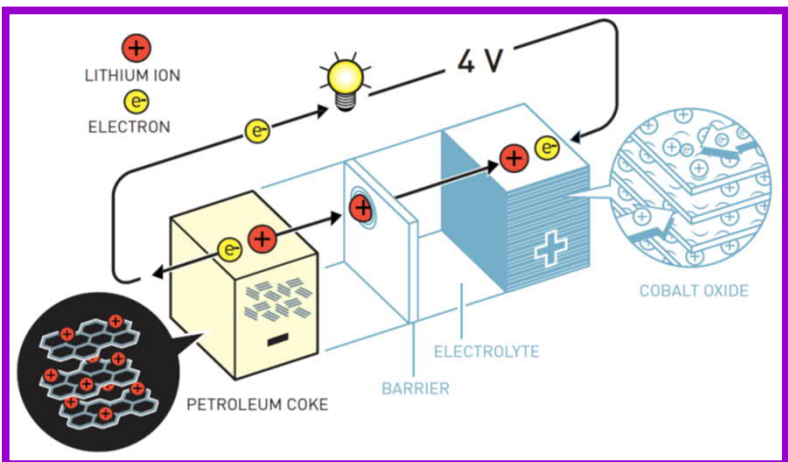
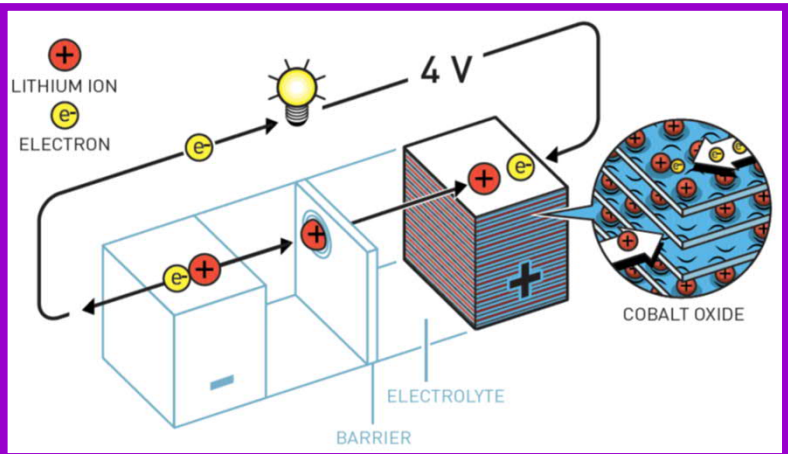


Photo Courtesy of SAFT America



Chemistry Nobel 2019



Stanley Whittingham (born 1941 UK):

- Exxon: TiS_2 cathode 1976

John Goodenough (born 1922 USA):

- Univ. Oxford: LiCoO_2 cathode 1980

Akira Yoshino (born 1948 Jpn):

- Asahi Kasei: carbon-based anode 1985

Commercialization: Sony 1991

Current Li-ion battery materials / new alternatives

CATHODE:



ANODE:

Grafite



ELECTROLYTE:

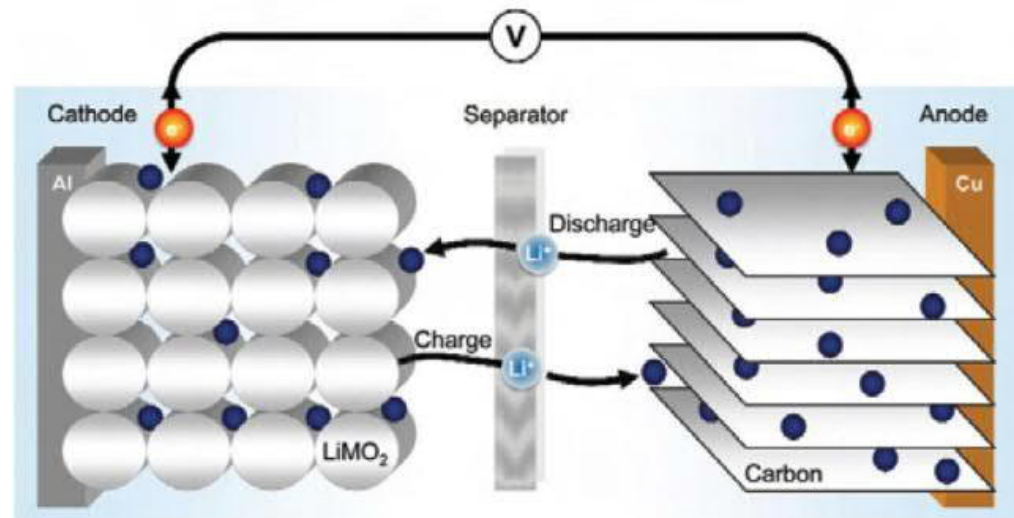
LiPF_6 + ethylene carbonate solvent

Solid electrolyte materials

BINDERS:

PVDF (polyvinylidene difluoride) + **NMP** (N-methylpyrrolidone)

Water-soluble binders





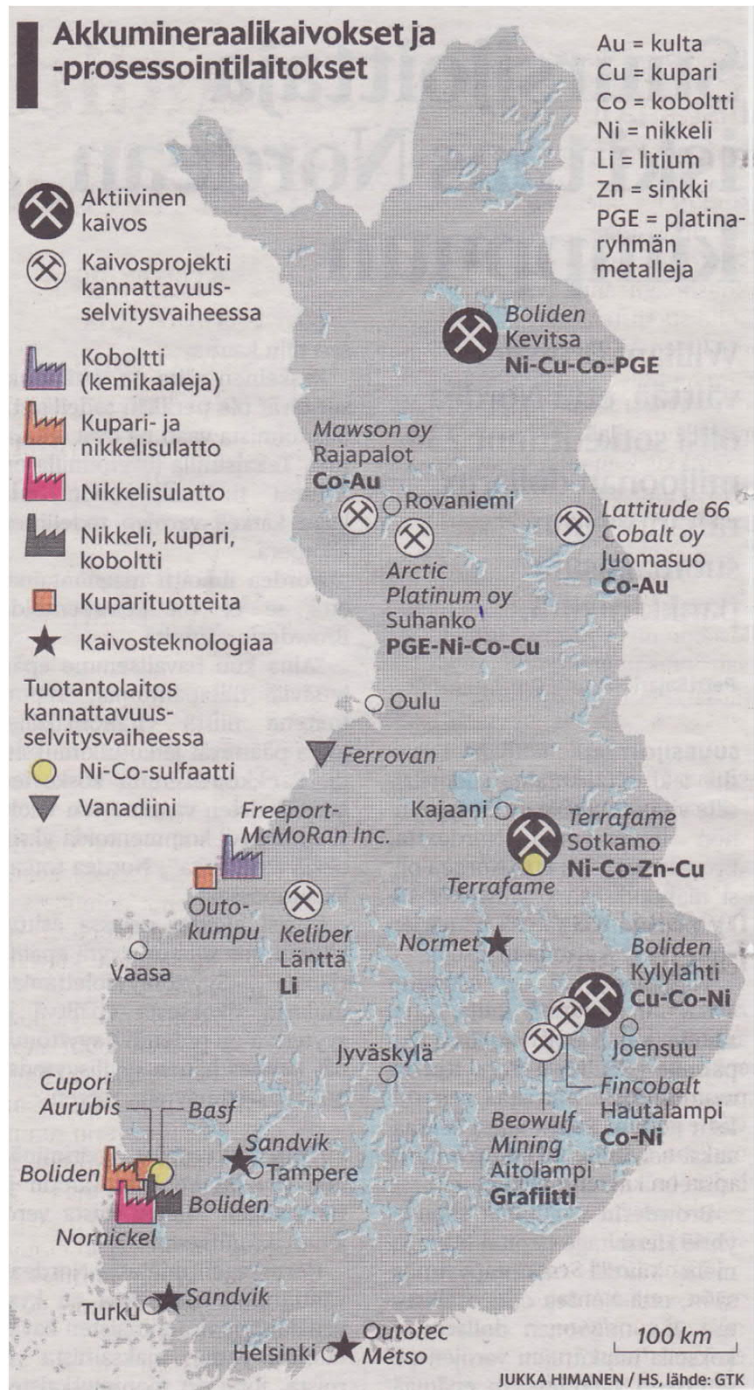
Akkumineraalikaivokset ja -prosessointilaitokset

Au = kulta
 Cu = kupari
 Co = koboltti
 Ni = nikkeli
 Li = litium
 Zn = sinkki
 PGE = platina-ryhmän metalleja

-  Aktiivinen kaivos
-  Kaivosprojekti kannattavuus-selvitysvaiheessa
-  Koboltti (kemikaaleja)
-  Kupari- ja nikkelisulatto
-  Nikkellisulatto
-  Nikkeli, kupari, koboltti
-  Kuparituotteita
-  Kaivosteknologiaa

Tuotantolaitos kannattavuus-selvitysvaiheessa

-  Ni-Co-sulfaatti
-  Vanadiini



100 km