



# How to design a Fusion Reactor

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- Introduction
- Fusion power and  $Q$
- Pulse length and steady state
- Technology and overall power balance
- Some examples
- Conclusions



# Introduction



## Motivation for this talk



Design of Fusion Power Plant (FPP) combines physics and technology

Large number of parameters characterising a tokamak, strongly interlinked

- talk outlines simple set of relations to outline a tokamak FPP
- sufficient to understand the principal boundary conditions
- indicates most important areas of present and future research

Note: present EU development path to an FPP:

- present devices: establish physics and technology basis
- ITER: demonstrate dominant self-heating, fusion energy production
- DEMO: demonstrate closed fuel cycle and reliable net energy output
- FPP: contribute to safe and economically attractive world energy supply



# A set of parameters to describe a tokamak FPP\*



Design parameters of the machine (hardware):

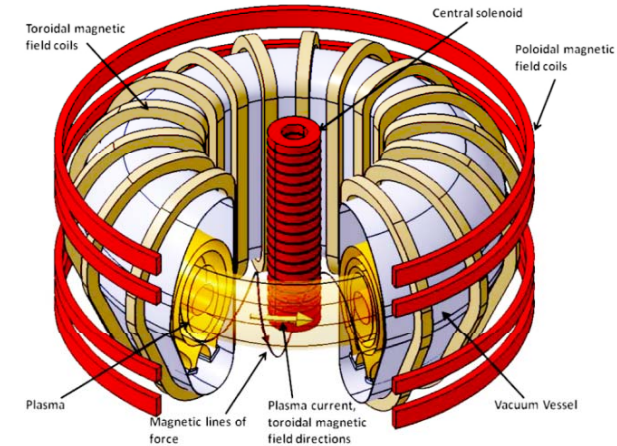
- vacuum vessel: major radius  $R$ , aspect ratio  $A$
- toroidal magnetic field  $B_t$
- auxiliary heating and current drive power  $P_{CD}$

Plasma physics parameters (0-D)

- normalised pressure  $\beta = \langle p \rangle / (B^2 / (2\mu_0))$ , limited by MHD stability
- normalised density,  $f_{GW} = n/n_{GW}$  limited by empirical Greenwald limit
- safety factor  $q = (r/R)(B_t/B_{pol}) \sim (1/I_p)$ , limited by low- $q$  limit
- normalised confinement  $H = \tau_E / \tau_{E,scaling}$  assuming ITER scaling

Technology assumptions

- describe overall plant parameters by efficiencies  $\eta_{CD}$ ,  $\eta_{TD}$
- maximum  $B_t$  limited by technology (choice of superconductor)



\*H. Zohm, Fusion Science and Technology 58 (2010) 613.



## Additional constraints from power exhaust



Tolerable heat flux on components limits  $P_{sep}$

- exhaust similarity for

$$\frac{P_{sep}}{R\lambda_q} \propto \frac{P_{sep}}{R} \frac{B}{q} = const. \text{ but } P_{sep,LH} \propto f_{LH} n B R^2$$

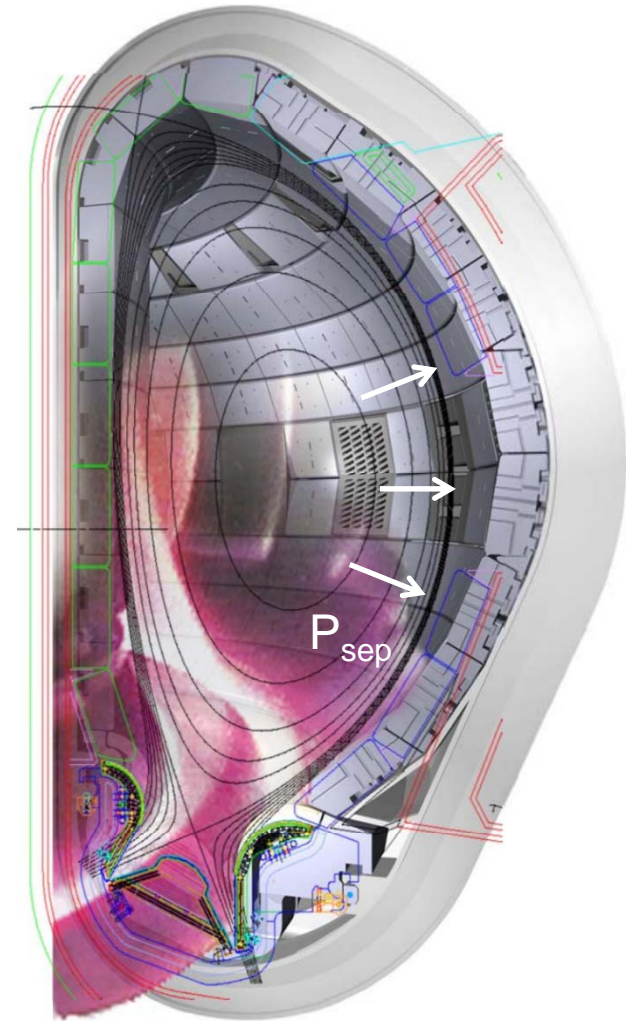
( $P_{sep,LH}$  is the power to stay in H-mode)

$\Rightarrow P_{sep}$  window narrows with  $R$  and  $B$

Need to dissipate power by radiation (impurity seeding) requires high density ( $P_{rad} \sim n^2$ )

- $n = f_{GW} \cdot n_{GW} \propto f_{GW} \cdot \frac{B_t}{qR}$  with  $n_{GW} = \frac{I_p}{\pi a^2}$

$\Rightarrow$  achieving high absolute density more difficult in larger device!





# **Fusion power and Q**



## Simple scaling for fusion power and Q - Tokamak



In the optimum temperature range, fusion power is proportional to  $p^2 V$ :

$$P_{fus} = c_1 \frac{\beta_N^2 B^4 R^3}{q_{95}^2 A^4} \quad \text{with} \quad \beta_N = \frac{\beta}{I/(aB)} \quad (\text{Troyon-Limit})$$

Loss power from plasma  $W/\tau_E$  expressed by ITER98(p,y2) law:

$$\tau_E \sim H^{3.23} \tau_{Bohm} \rho^{*-0.7} \beta^{-0.9} q^{-3} A^{-0.73}$$

Insert this into the power balance and assume  $T = T_{opt}$

$$Q = \frac{P_{fus}}{P_{AUX}} = \frac{P_{fus}}{P_{loss} - \frac{1}{5} P_{fus}} = \frac{5}{5 \frac{c_2}{c_1} \frac{q^{3.1} A^{3.53}}{H^{3.23} \beta_N^{0.1} R^{2.7} B^{3.7}} - 1}$$

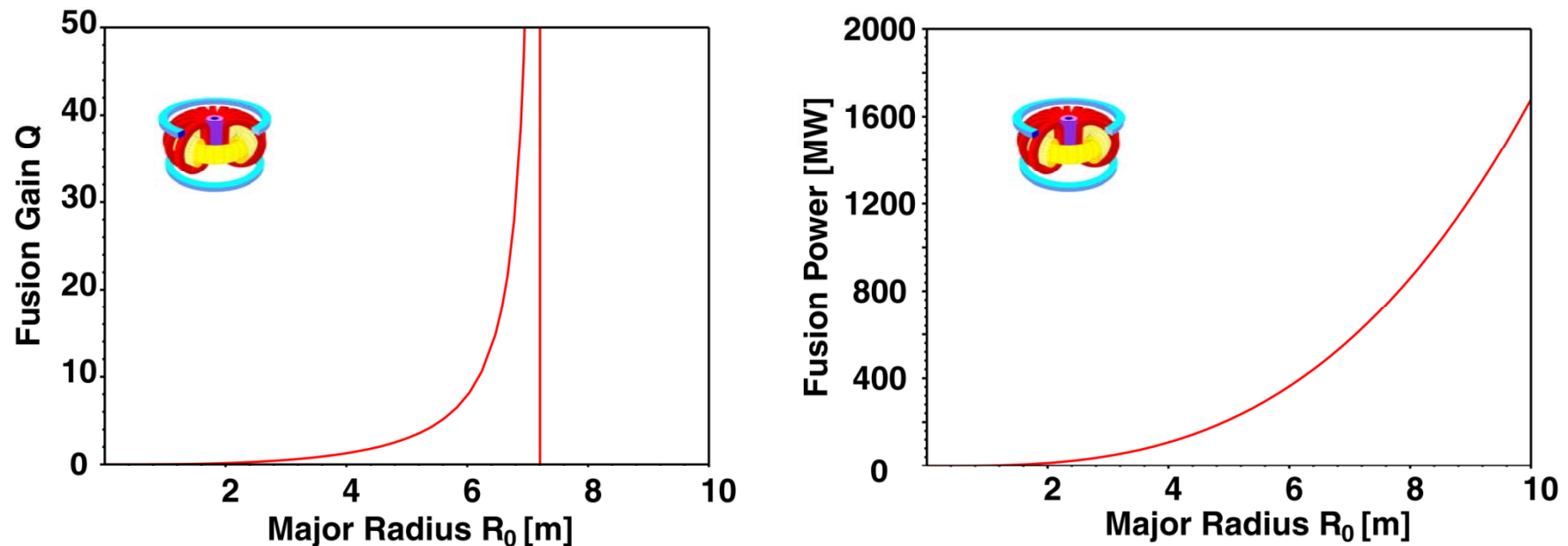
- strongly nonlinear in  $R$ , i.e. will define 'minimum size'



## Simple scaling for fusion power and Q - tokamak



Evaluating the constants from ITER Q=10 scenario\*, one gets



which ignites at  $R = 7.5$  m while  $P_{fus}$  increases as  $R^3$ .

⇒ beyond  $\sim 7.5$  m, Q is not determined by  $P_{heat}$ , but  $P_{CD}$  (see next section)

\*( $A=3.1$ ,  $R=6.2$  m,  $B_t=5.2$  T,  $q_{95}=3.1$ ,  $H=1$ ,  $\beta_N=1.8$ ,  $Q=10$ ,  $P_{fus}=400$  MW,  $P_{AUX}=120$  MW)

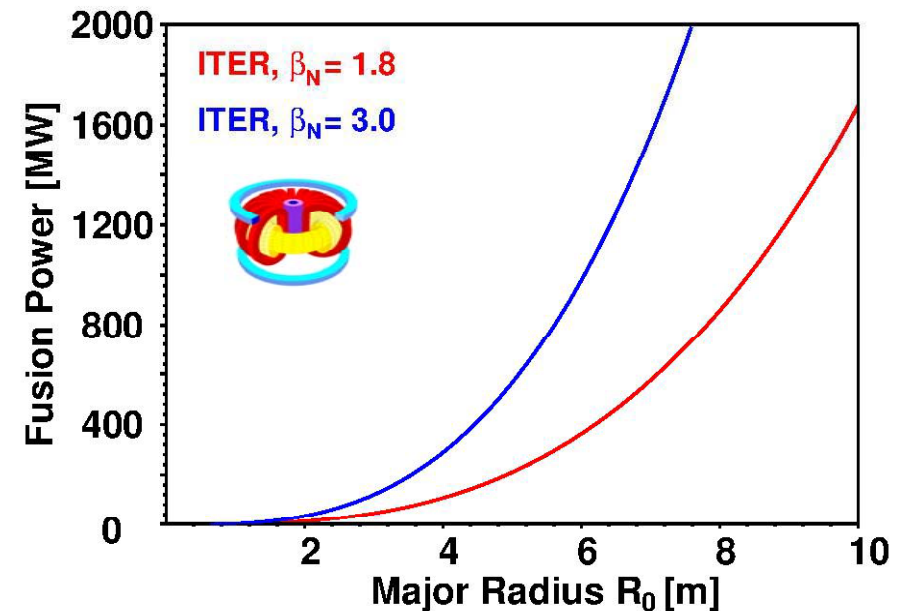
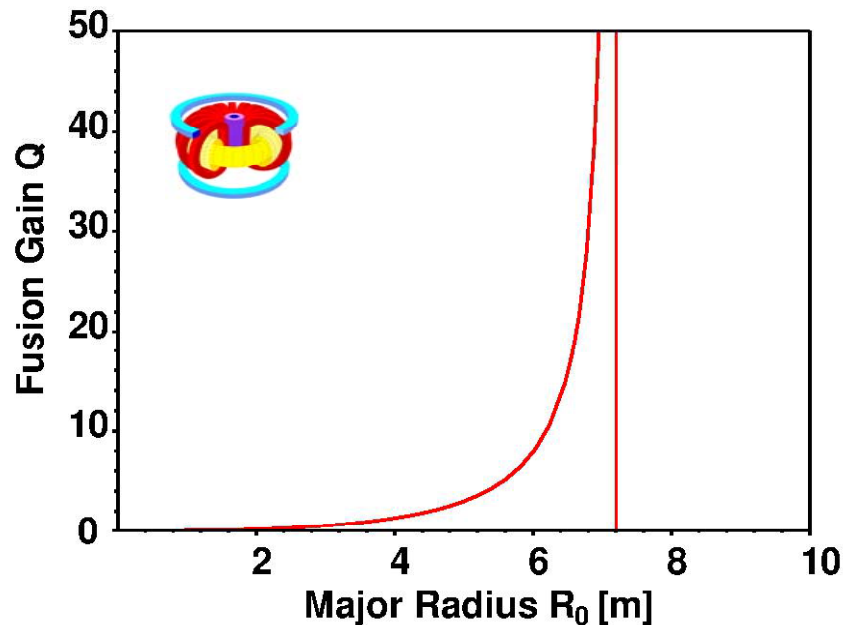




## Simple scaling for fusion power and Q - tokamak



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Fusion power can be increased by raising  $\beta_N$  and/or  $B$

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In the optimum temperature range, fusion power is proportional to  $p^2 V$ :

$$P_{fus} = \frac{\tilde{c}_1 \beta^2 B^4 R^3}{A^2}$$

Loss power from plasma  $W/\tau_E$  expressed by ISS04 law:

$$\tau_E \sim H^{2.52} \tau_{Bohm} \rho^{*-0.79} \beta^{-0.19} q^{-1.06} A^{0.0}$$

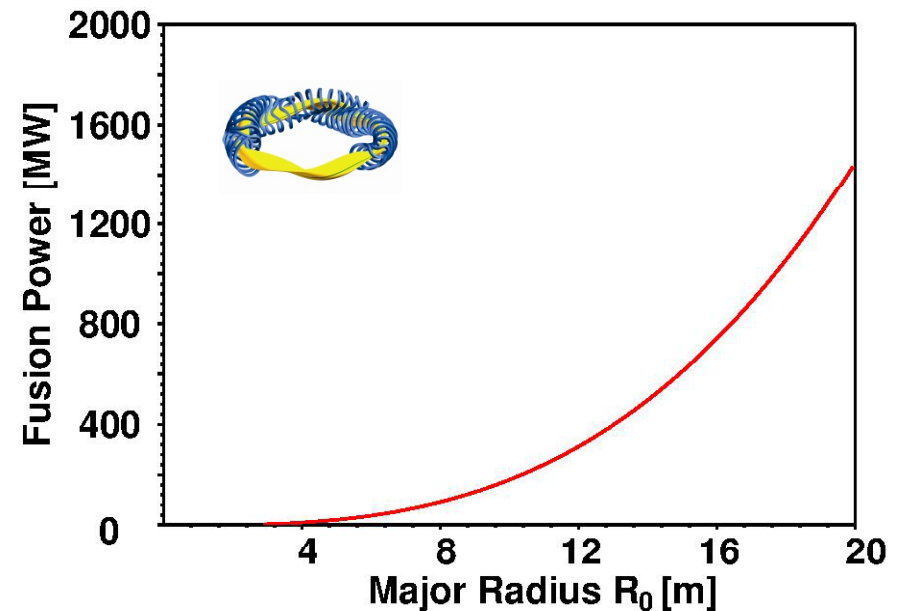
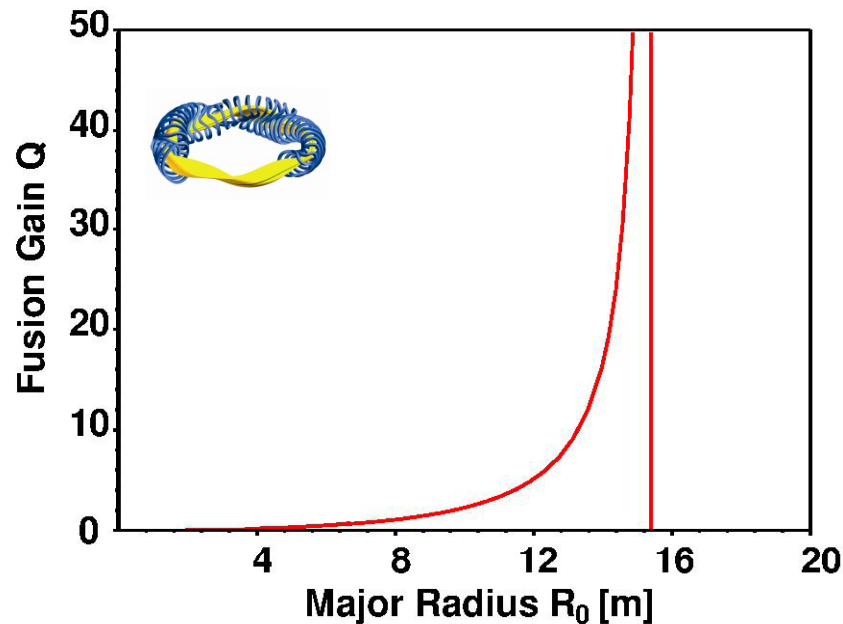
Insert this into the power balance and assume  $T = T_{opt}$

$$Q = \frac{P_{fus}}{P_{AUX}} = \frac{P_{fus}}{P_{loss} - \frac{1}{5} P_{fus}} = \frac{5}{5 \frac{\tilde{c}_2}{\tilde{c}_1} \frac{q^{1.06} A^{2.79}}{H^{2.56} \beta^{0.81} R^{2.79} B^{3.79}} - 1}$$

- strongly nonlinear in  $R$ , i.e. will define 'minimum size'



Evaluating the constants from HELIAS Option A scenario\*, one gets



which ignites at  $R = 15.5$  m while  $P_{fus}$  increases as  $R^3$ .

⇒ beyond  $\sim 15.5$  m,  $P_{heat}$  is no longer an issue (different from the tokamak)

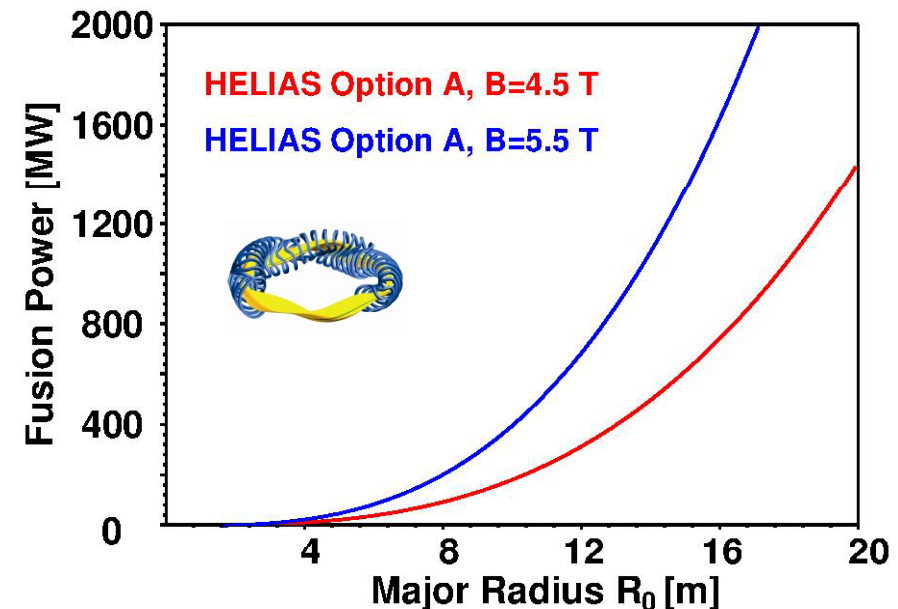
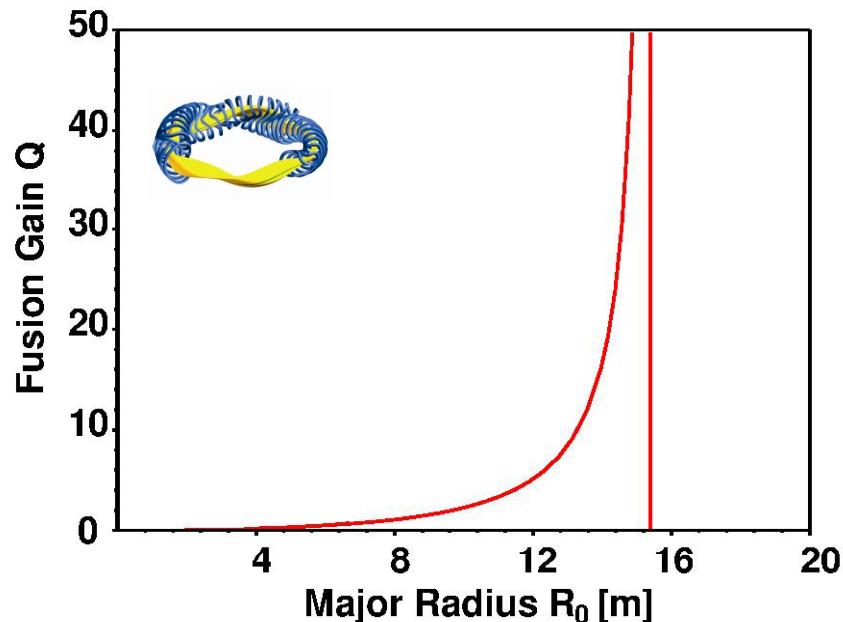
\*( $A=10.5$ ,  $R=14$  m,  $B_t=4.5$  T,  $q=1$ ,  $H=1.8$ ,  $\beta=4.3$ ,  $Q=10$ ,  $P_{fus}=500$  MW,  $P_{AUX}=150$  MW according to F. Warmer et al., Plasma Phys. Control. Fusion 2016)



## Simple scaling for fusion power and Q - stellarator



Evaluating the constants from HELIAS Option A scenario\*, one gets



which ignites at  $R = 15.5$  m while  $P_{fus}$  increases as  $R^3$ .

⇒ beyond  $\sim 15.5$  m,  $P_{heat}$  is no longer an issue (different from the tokamak)

Fusion power can be increased by raising  $\beta$  and/or  $B$

\*( $A=10.5$ ,  $R=14$  m,  $B_f=4.5$  T,  $q=1$ ,  $H=1.8$ ,  $\beta=4.3$ ,  $Q=10$ ,  $P_{fus}=500$  MW,  $P_{AUX}=150$  MW according to F. Warmer et al., Plasma Phys. Control. Fusion 2016)



## Simple scaling for fusion power and Q



$$Q = \frac{P_{fus}}{P_{AUX}} = \frac{5}{5 \frac{c_2}{c_1} \frac{q^{3.1} A^{3.53}}{H^{3.23} \beta_N^{0.1} R^{2.7} B^{3.7}} - 1} \quad P_{fus} = c_1 \frac{\beta_N^2 B^4 R^3}{q_{95}^2 A^4}$$

For an FPP designer, the following rules are important:

- $q_{95}$  strongly enters into the ignition criterion, high  $I_p$  / iota is important
- improved confinement ( $H$ ) can relax  $I_p$  requirement (increase  $q_{95}$ )
- $\beta$  does almost not enter into  $Q$ , but strongly into fusion power

N.B.: for fixed machine design ( $R, A, B_t$ ):

- $Q$  determined by  $H/q_{95}$
  - $P_{fus}$  determined by  $\beta_N/q_{95}$
- $\Rightarrow$  Figure of merit  $\frac{\beta_N H}{q_{95}^2}$  at constant  $Q, P_{fus}$



# **Pulse length and steady state**

## **(tokamak only)**



## Simple scaling law for tokamak pulse length



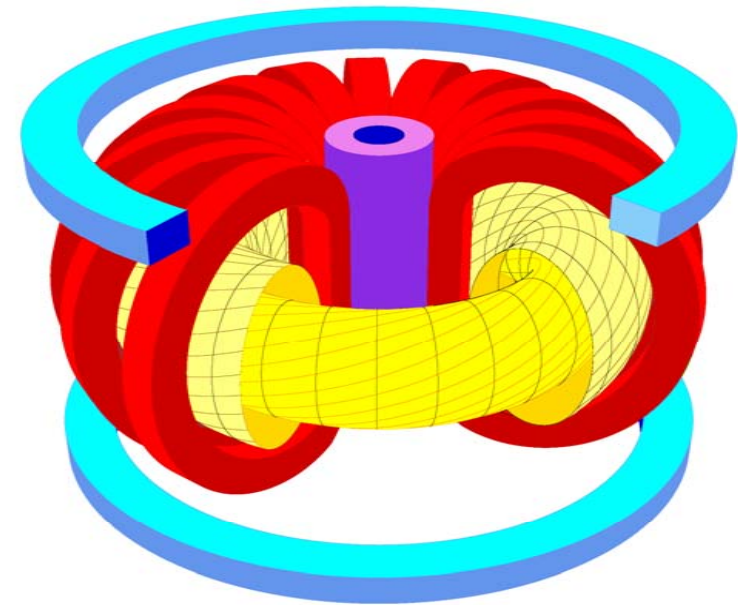
Total solenoid flux  $\Phi_{tot}$  is consumed by ramp-up  $\Phi_0$  and flat top  $\Phi_{res}$

$$\Phi_{tot} = \Phi_0 + \Phi_{res}$$

$\Phi_{tot}$  proportional to hole in the centre:

$$\Phi_{tot} = c_3 R_0^2 \left( \frac{A-1}{A} - \frac{b}{R_0} \right)^2$$

**( $b$  accounts for blanket, vacuum vessel and TF)**



The flux needed for ramp-up is given by

$$\Phi_0 = (L_p + \mu_0 c_{Ejima} R_0) I_p = c_4 \left( \frac{R_0}{A} \right)^2 \frac{B}{q_{95}}$$

with  $L_p \sim R_0$  the internal inductance and  $c_{Ejima}$  accounting for resistive losses



# Simple scaling law for tokamak pulse length



The flux consumed in flattop is given by

$$\Phi_{res} = \tau_{pulse} \frac{2\pi R_0}{\kappa a^2 \langle \sigma \rangle} I_p^* = c_5 \tau_{pulse} \frac{B_t}{q_{95}} (1 - f_{CD} - f_{bs})$$

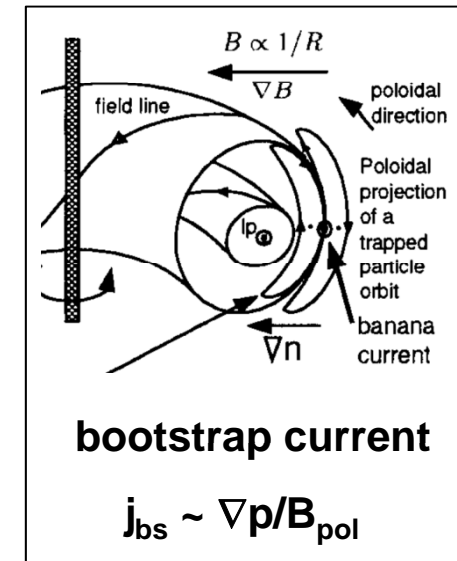
where  $I_p^* = I_p (1 - f_{CD} - f_{bs}) = I_p (1 - f_{CD} - c_6 0.7 q_{95} \sqrt{A} \beta_N)$

$I_p^*$  = ohmic current,  $f_{CD}$  = fraction of external current,  
 $f_{bs}$  = bootstrap fraction

Pulse length can now be derived from the flux balance

$$\tau_{pulse} = R_0^2 \frac{c_3 q_{95} A^2 \left( \frac{A-1}{A} - \frac{b}{R_0} \right)^2 - c_4 B}{c_5 B A^2 (1 - f_{CD} - c_6 0.7 q_{95} \sqrt{A} \beta_N)}$$

⇒ again yields a 'resonance denominator'



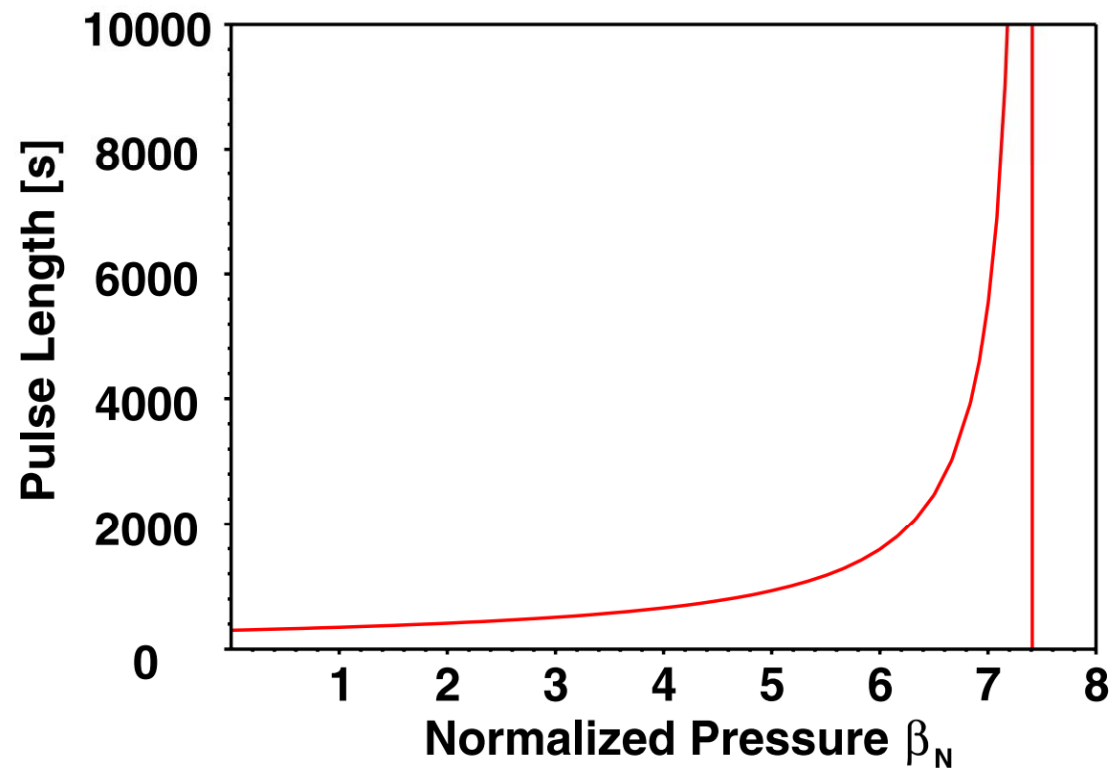




## Simple scaling law for tokamak pulse length



Evaluating the constants  $c_3$ - $c_6$  from ITER Q=10 scenario\*, one gets



$\Rightarrow$  does NOT reasonably extrapolate to steady state (due to high  $I_p$ , low  $\beta_N$ )

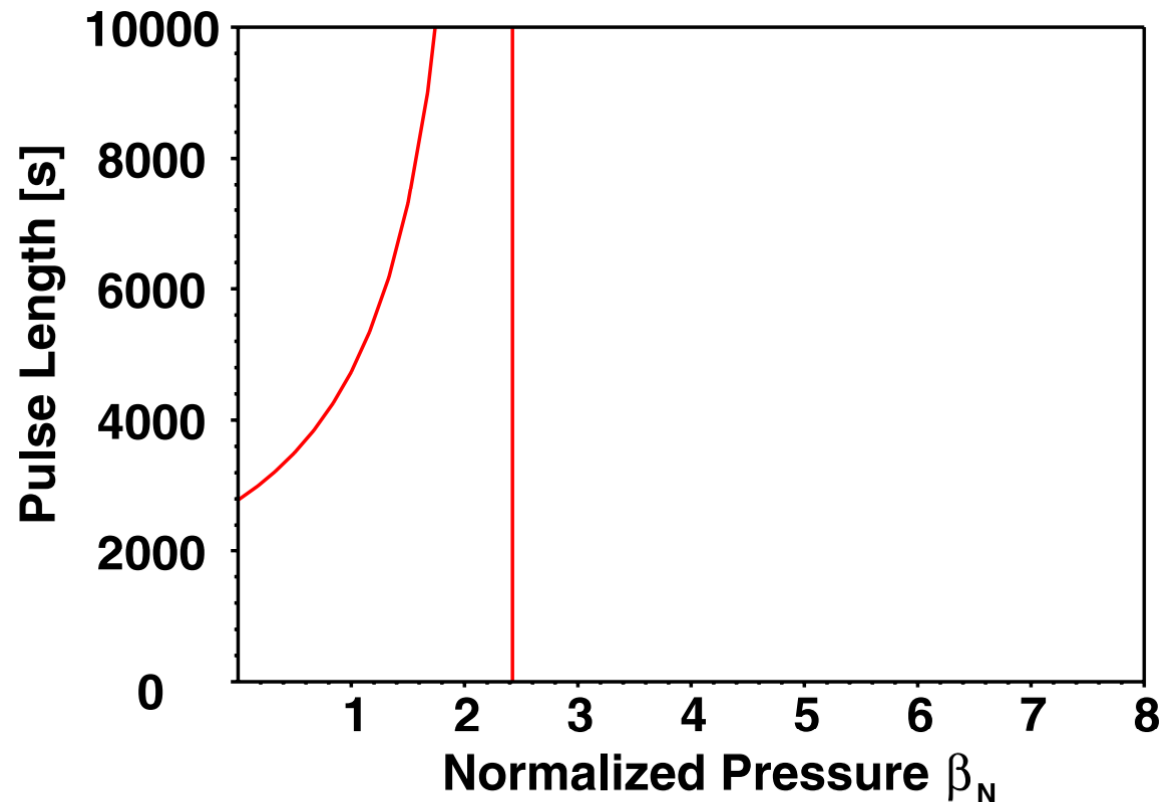
\*( $A=3.1$ ,  $R=6.2$  m,  $B_t=5.2$  T,  $q_{95}=3.1$ ,  $b=2.8$  m,  $\beta_N=1.8$ ,  $f_{CD}=0.1$ ,  $\Phi_{tot}=$ ,  $\Phi_0=90$  Wb,  $\tau_{pulse}=400$  s)



## Simple scaling law for tokamak pulse length



Using the ITER Q=5 scenario\*, the steady state point can be reproduced!



...but at the expense of reduced Q and a lot of external CD power

( $A=3.3$ ,  $q_{95}=5.1$ ,  $\beta_N=2.5$ ,  $f_{CD}=0.5$ )



# Simple scaling law for tokamak pulse length



A note on the external current drive requirements:

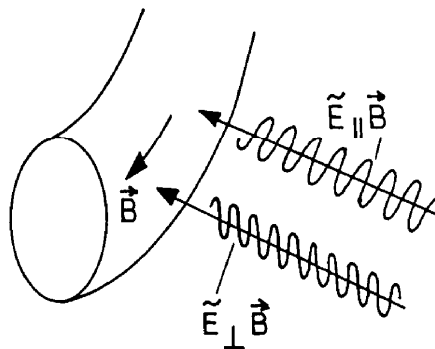
- for a number of systems, current drive efficiency scales like  $T/n$ :

$$P_{CD} = c_8(5 + Z_{eff})I_p \frac{n}{T} R \left(1 - c_9 \cdot \frac{1}{\sqrt{A}} \beta_p\right)$$

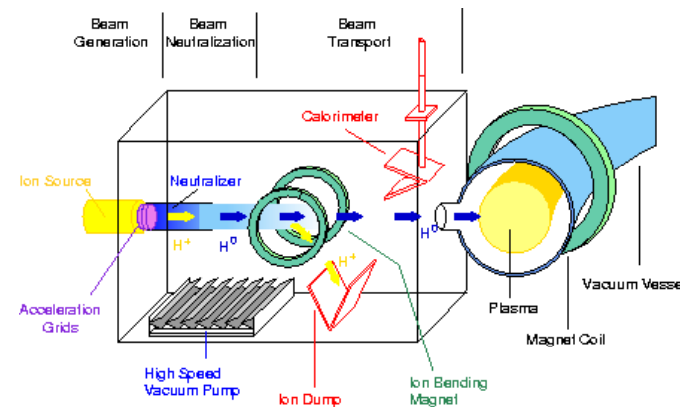
- can be re-written using the variables introduced before:

$$P_{CD} = \frac{c_8 c_3 c_5 c_7^3}{\pi^2} \frac{B}{q^2} \frac{f_{GW}^2}{\beta_N A} \left(5 + \frac{\pi^2 A^2 q^2}{C_6 C_7^2 f_{GW}^2 B^2} \left(\frac{P_{fus}}{5R} + \frac{P_{CD}}{R} - \frac{P_{sep}}{R}\right)\right) \left(1 - C_9 \sqrt{A} q \frac{c_4}{c_3} \beta_N\right)$$

$\Rightarrow P_{CD}$  does not increase with  $R$  unless  $P_{sep}/R$  increases  $Z_{eff}$



Electron Cyclotron Current Drive (ECCD)



Neutral Beam Current Drive (NBCD)



## Simple scaling law for tokamak pulse length



$$\tau_{pulse} = R_0^2 \frac{c_3 q_{95} A^2 \left( \frac{A-1}{A} - \frac{b}{R_0} \right)^2 - c_4 B}{c_5 B A^2 (1 - f_{CD} - c_6 0.7 q_{95} \sqrt{A} \beta_N)}$$

For an FPP designer, the following rules are important:

- increasing the major radius while not increasing  $I_p$  will give long pulses
- true steady state needs high  $q_{95}$  and  $\beta_N$
- since at constant  $Q$  and  $P_{fus}$ ,  $\beta_N/q_{95}$  and  $H/q_{95}$  are constant,  $H$  needs to be increased in proportion

$\Rightarrow$  Advanced tokamak scenarios simultaneously need high  $H$  and  $\beta_N$



## **Technology and overall power balance**



## Simple scaling for overall power balance



The total thermal power is given by

$$P_{th} = 1.18P_{fus} + P_{CD} + \eta_{BOP}P_{BOP}$$

where the **Balance Of Plant** power may contribute by a fraction  $\eta_{BOP}$ .

This generates a total electric power with thermodynamic efficiency  $\eta_{TD}$ :

$$P_{el,tot} = \eta_{TD}P_{th}$$

The auxiliary power needed to run the plant is given by

$$P_{AUX} = \frac{P_{CD}}{\eta_{CD}} + P_{BOP} \quad (\eta_{CD} = \text{CD wall plug efficiency})$$

and the recirculating electrical power fraction is

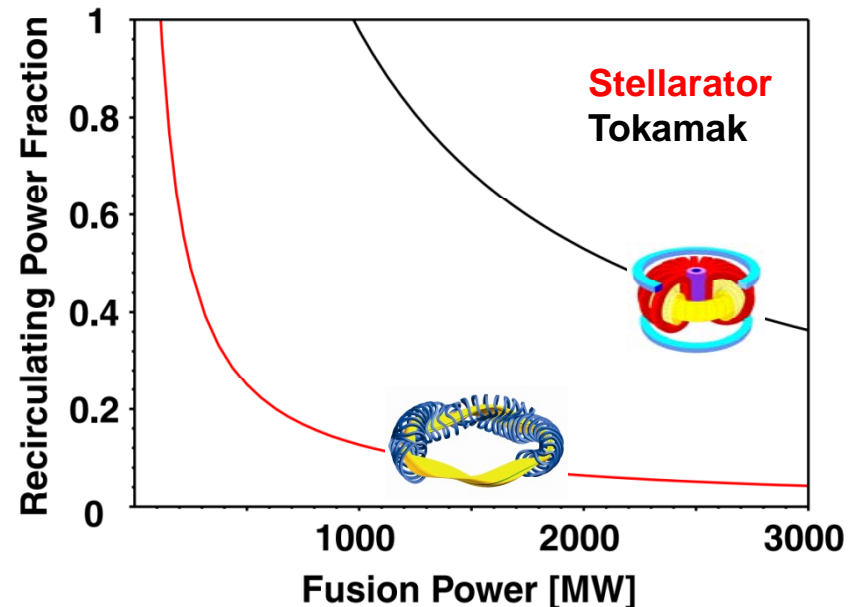
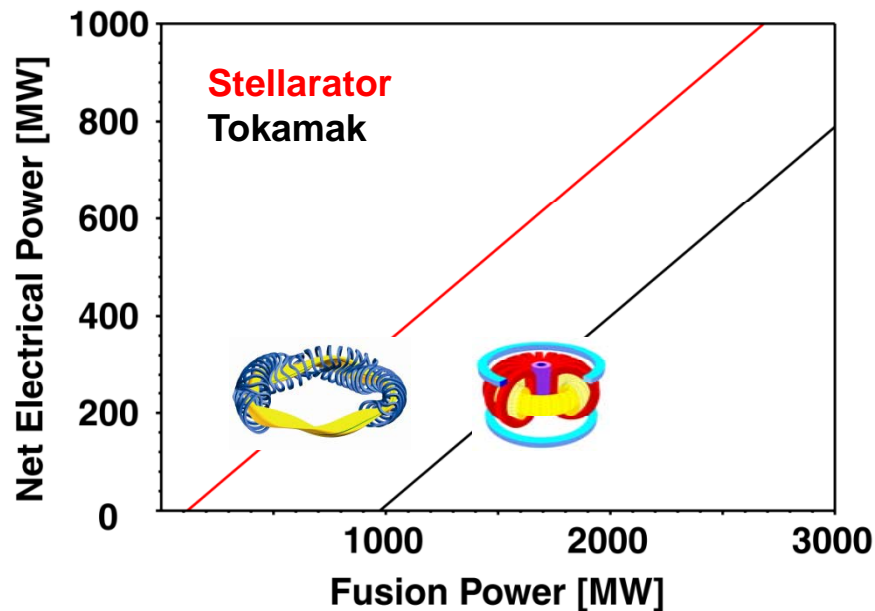
$$f_{rec} = \frac{P_{AUX}}{P_{el,tot}} = \frac{\frac{P_{CD}}{\eta_{CD}} + P_{BOP}}{\eta_{TD}(1.18P_{fus} + P_{CD} + \eta_{BOP}P_{BOP})}$$



## Simple scaling for overall power balance



For realistic efficiencies\*, conservative steady state DEMO\*\* looks like this:



- net electricity only generated above 1 GW fusion power
- while an inherently stationary stellarator would look much better

\*( $\eta_{TD}=0.33$ ,  $\eta_{BOP}=0.3$ ,  $P_{BOP}=50$  MW)

\*\* (here:  $P_{CD} = 100$  MW and  $\eta_{CD}=0.25$ )



## Simple scaling for overall power balance



$$f_{rec} = \frac{P_{AUX}}{P_{el}} = \frac{\frac{P_{CD}}{\eta_{CD}} + P_{BOP}}{\eta_{TD} (1.18 P_{fus} + P_{CD} + \eta_{BOP})}$$

For an FPP designer, the following rules are important:

- the bigger the better: large 'offset'  $P_{AUX}$  which must be overcome by  $P_{fus}$
- external CD comes with high penalty and should be minimised
- increasing  $\eta_{TD}$  helps, but technologically challenging (He cooling)

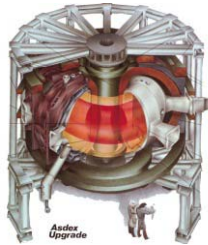




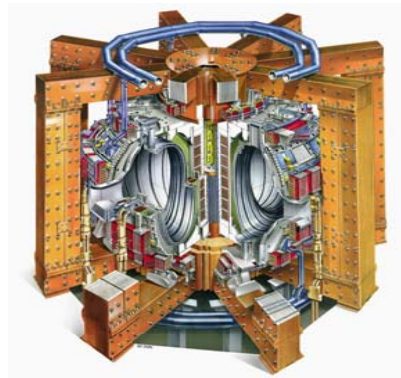
## **Some examples**



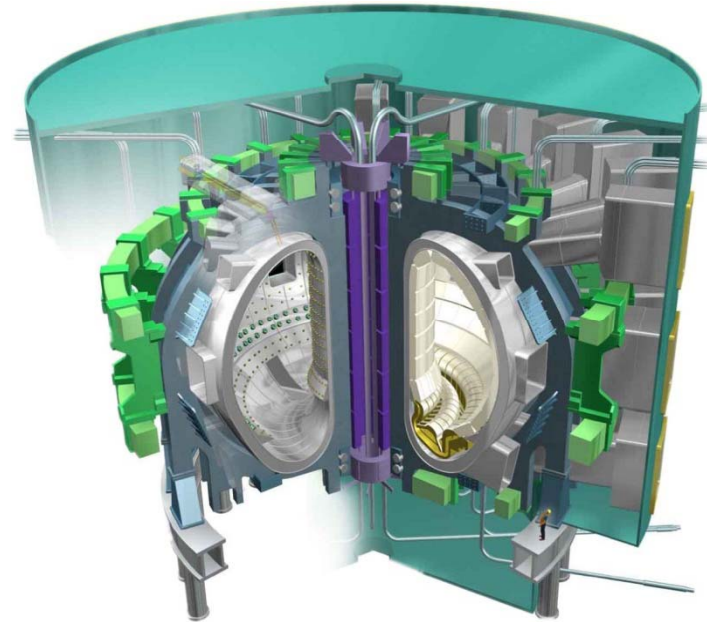
## A stepladder approach: ITER-DEMO-FPP



**ASDEX Upgrade**



**JET**



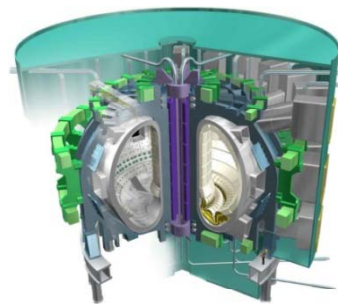
**ITER**

At present, the EU programme uses a stepladder approach towards developing operational scenarios: ASDEX Upgrade – JET - ITER

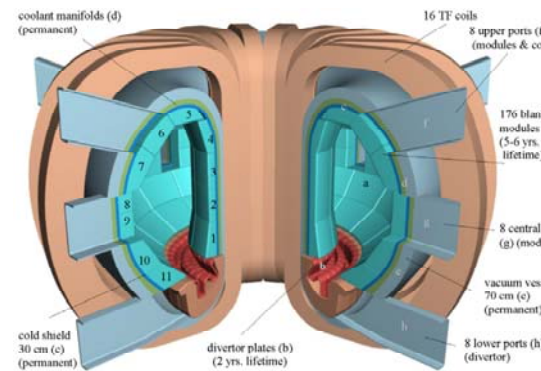
A similar stepladder can be conceived for developing an FPP



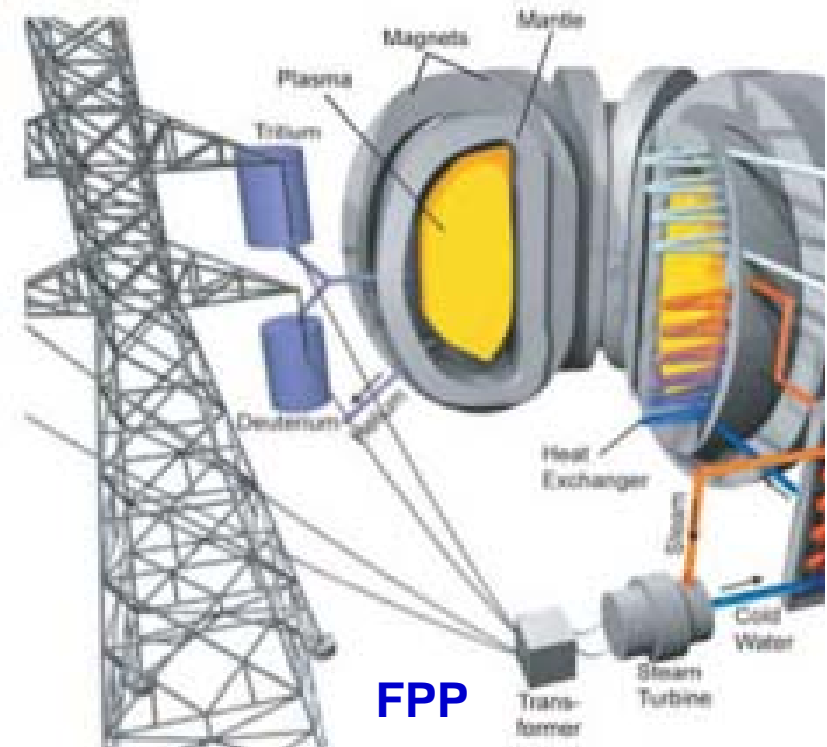
# A stepladder approach: ITER-DEMO-FPP



**ITER**



**DEMO**



**FPP**

Assumption: plasma scenario for an FPP has to be developed in ITER and DEMO and should be 'ready' after DEMO

Strategy: aim at attractive FPP scenario, scale down to DEMO, and then look if we can run it in ITER



## A stepladder approach: ITER-DEMO-FPP



	ITER	DEMO	FPP
$q_{95}$	4.5	4.5	4.5
$f_{GW}$	1.2	1.2	1.2
$n_e$	8.4	8.4	8.4
$\beta_N$	3.5	3.5	3.5
$H$	1.4	1.2	1.2
$f_{bs}$	0.62	0.62	0.62
$P_{sep} B/qR$	23	23	23

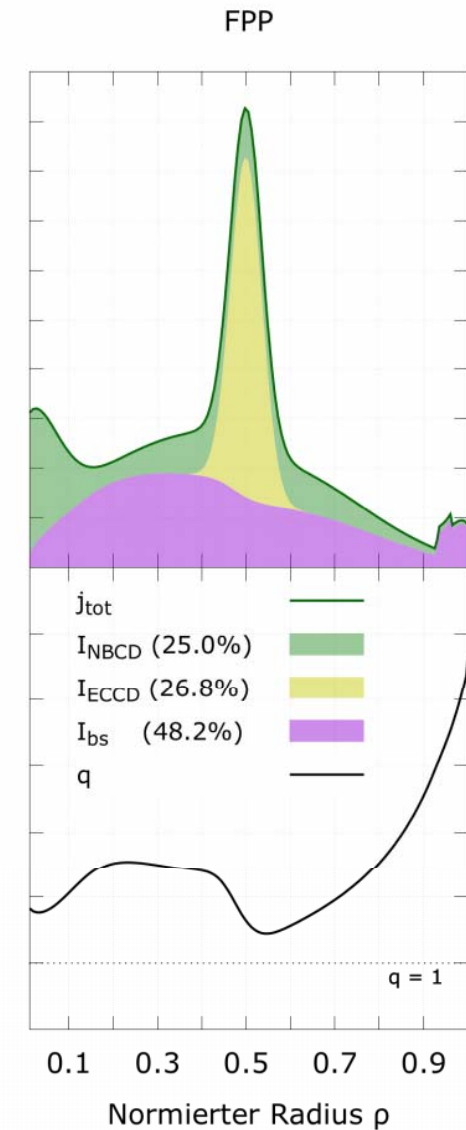
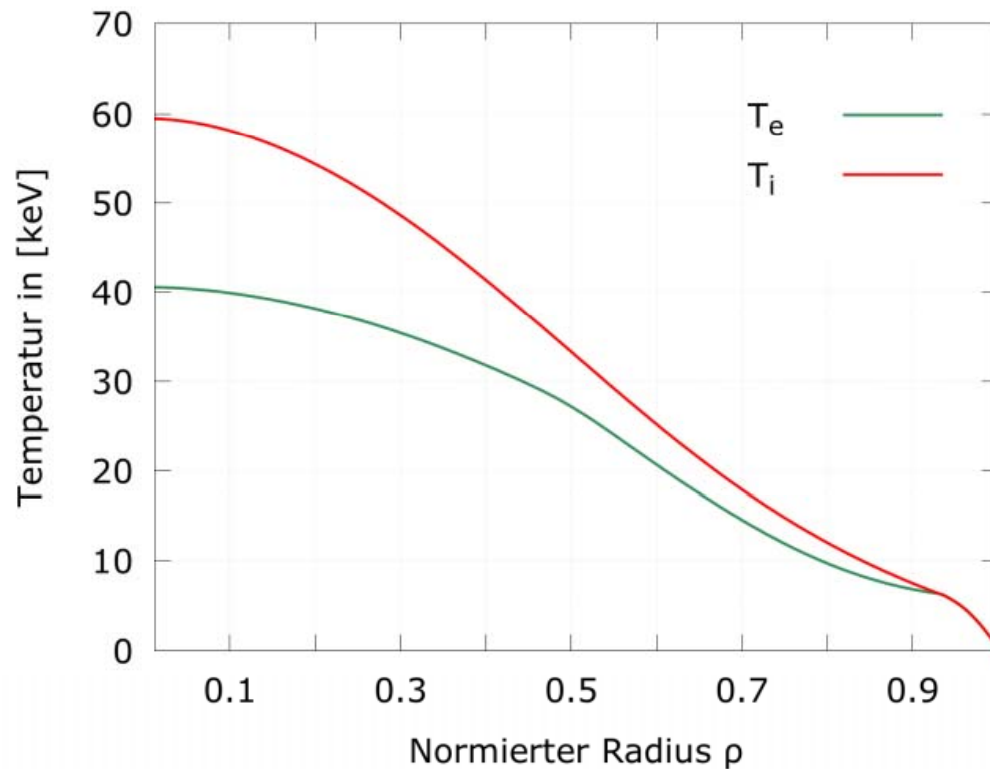
**Dimensionless parameters: constant**

	ITER	DEMO	FPP
$R$	6.2	7.85	8.5
$B$	4.5	5.6	6.1
$I_p$	9	14	16.6
$P_{fus}$	0.4	2	3.5
$P_{CD}$	0.1	0.115	0.12
$P_{el,net}$	n/a	0.5	1
$f_{LH}$	1-2.4	1-1.25	1
$f_{rad,core}$	0.3-0.7	0.72-0.78	0.825
$Q$	3.3	ignited	ignited

**Absolute parameters: stepladder**



# Stepladder from 1-D transport code (ASTRA)



ASTRA stepladder implementation: 'hybrid' scenario

- Stiff temperature profiles plus H-mode pedestal
- Density limit by  $n_{ped} < n_{GW}$ , peaking from TGLF
- Current profile for flat elevated  $q$  (NBCD + ECCD)



# Stepladder from 1-D transport code (ASTRA)

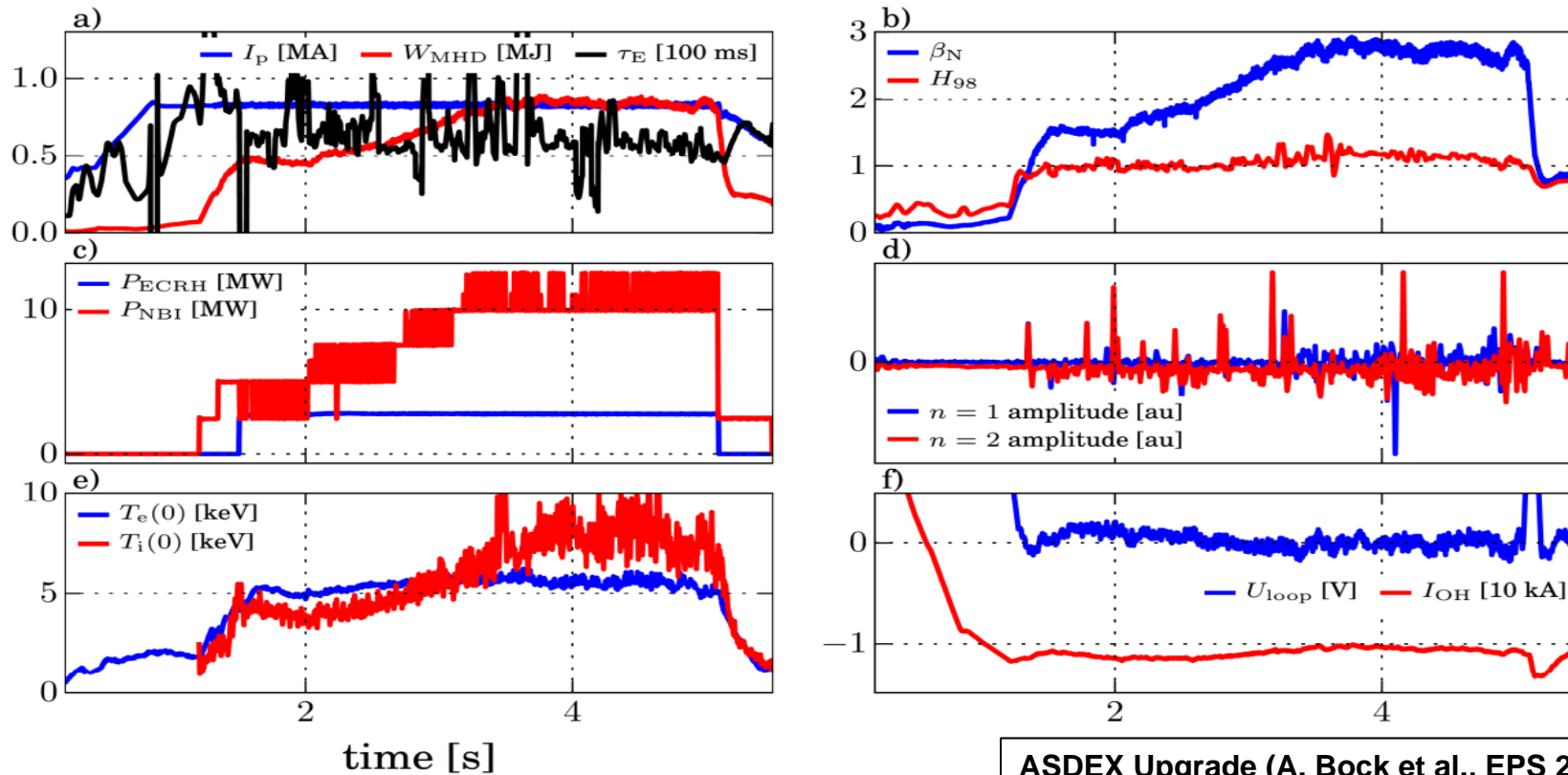


	ITER		DEMO		FPP	
	ASTRA	0D-Ansatz	ASTRA	0D-Ansatz	ASTRA	0D-Ansatz
$P_{fus} [MW]$	390	400	2000	2000	3650	3500
$R_{tor} [m]$	6.2	6.2	8.09	7.85	9.28	8.5
$a [m]$	2.066	2.066	2.695	2.616	3.089	2.833
$B_{tor} [T]$	4.50	4.50	5.77	5.60	6.66	6.10
$I_P [MA]$	9.00	9.00	14.85	14.00	19.80	16.60
$H$	1.3	1.4	1.2	1.2	1.2	1.2
$\beta_n$	2.99	3.5	2.96	3.5	3.02	3.5
$q_{95}$	4.8	4.5	4.87	4.5	4.62	4.5
$f_{bs}$	0.546	0.62	0.475	0.62	0.482	0.62
$f_{rad,core}$	0.512	0.3 - 0.7	0.709	0.72 - 0.78	0.814	0.825
$Q$	3.92	3.3	17.4	$\infty$	30.4	$\infty$
$f_{LH}$	1.45	1.0 - 2.4	1.24	1.0 - 1.25	0.876	1

- $R$  and  $I_p$  increased in DEMO/FPP (at  $T > 25$  keV,  $P_{fus}$  no longer  $\sim T^2$ )
- $\beta_N$  slightly lower (effect of profiles and fast particle pressure)
- FPP close to the L-H threshold due to exhaust limit on  $P_{sep}$



# Towards a credible steady state scenario for DEMO



ASDEX Upgrade (A. Bock et al., EPS 2016)

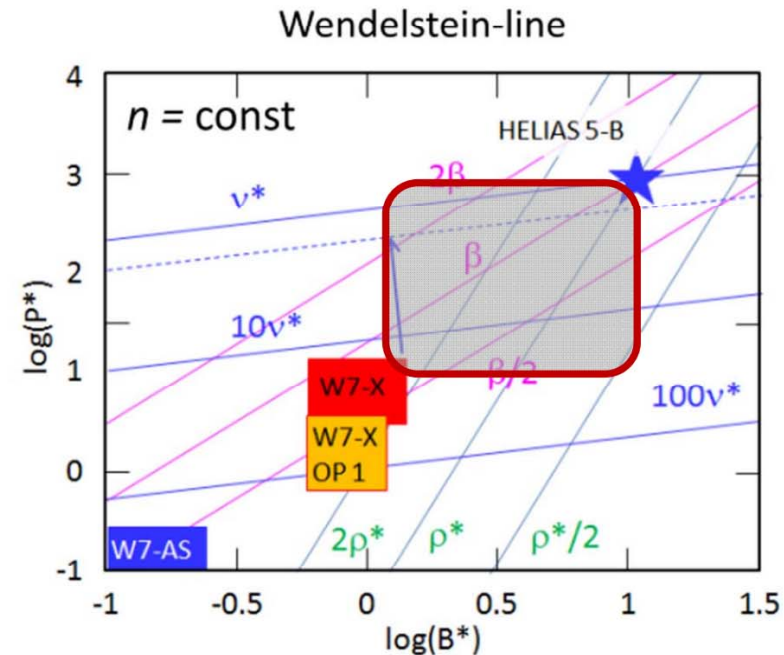
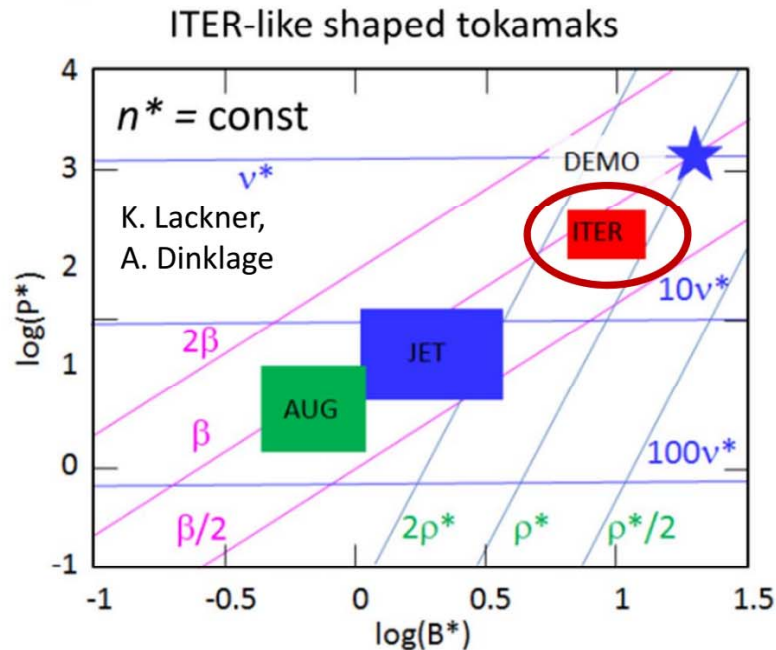
$q_{95}=5.4$ ,  $\beta_N=2.7$ ,  $f_{bs}\sim 50\%$ , stationary

Try to verify this scenario in present devices

- ASDEX Upgrade experiments achieve stationary conditions
- Needs further development, but encouraging step in right direction



# Stellarator next step: ITER or DEMO?



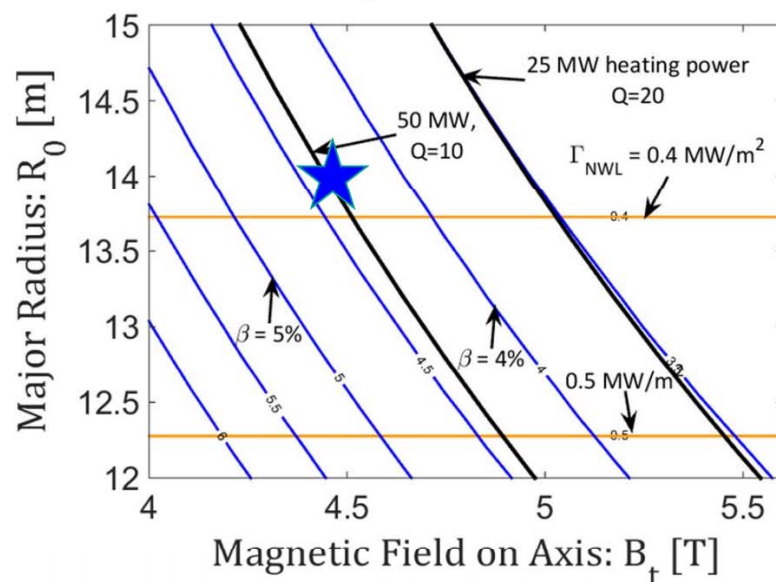
Assuming success of W7-X, what is the right size for the next step?

- ITER-like: burning plasma, but  $T$  supplied externally
- DEMO-like: closed fuel cycle and net electricity production



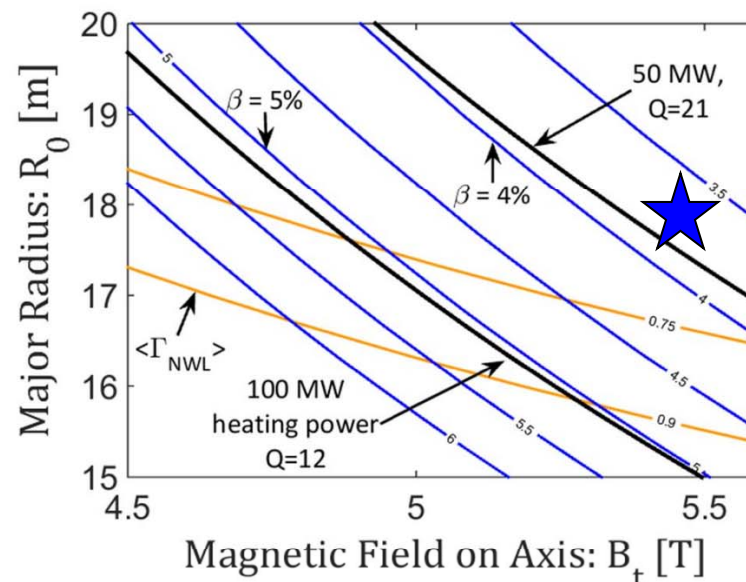
# Stellarator next step: ITER or DEMO?

## Option A



- ,ITER-like',  $Q=10$ , no  $P_{\text{el}}$
- No T-breeding
- Existing technology (NbTi)

## Option C

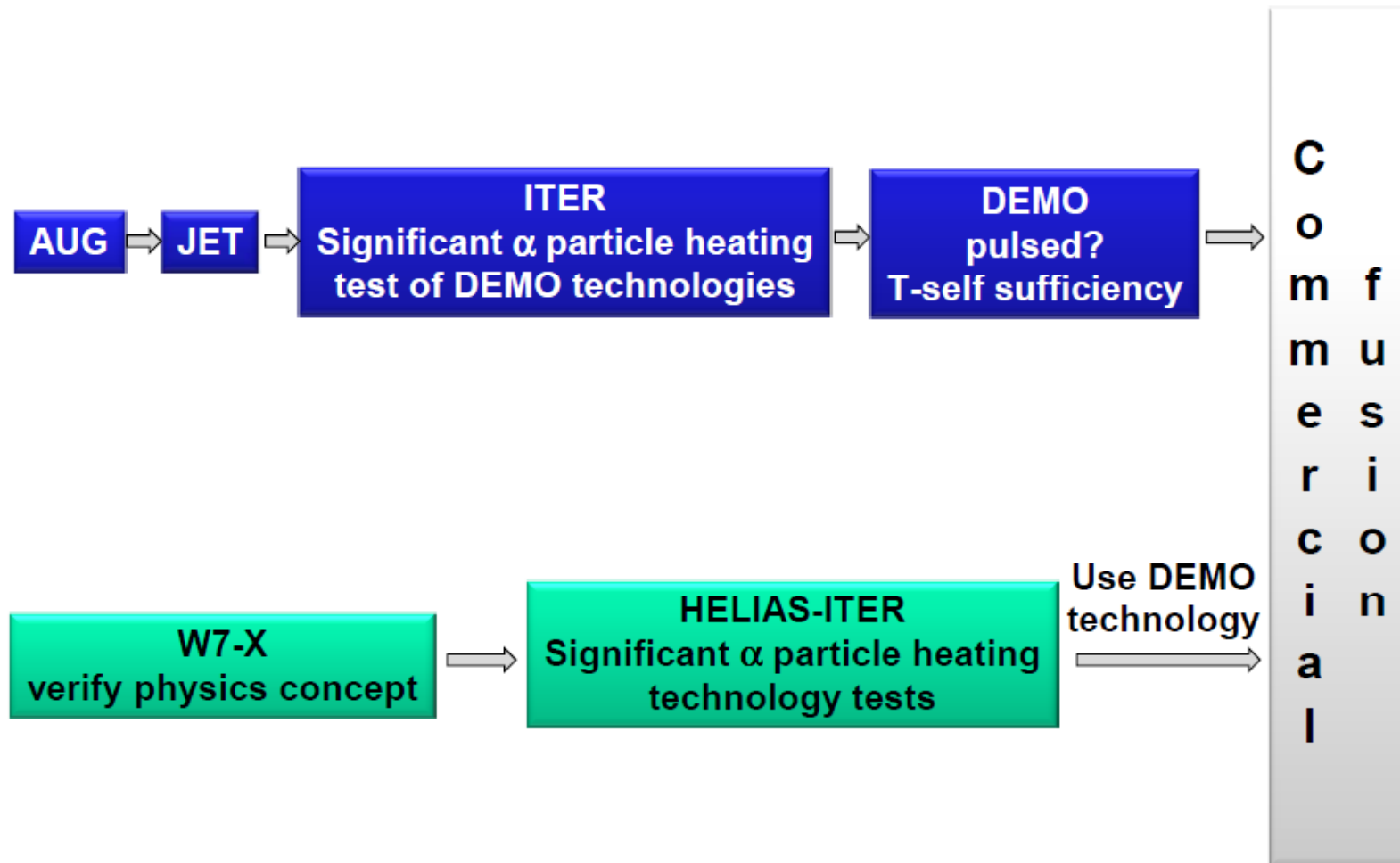


- ,DEMO-like',  $Q=20$ ,  $P_{\text{el}} = 200 \text{ MW}$
- T self-sufficient
- Advanced technology ( $\text{Nb}_3\text{Sn}$ )

F. Warmer, et al., PPCF (2016)



# A possible roadmap to a stellarator FPP



- Using technology developed on a tokamak DEMO, stellarator can be candidate for a Fusion Power Plant in the 2050s

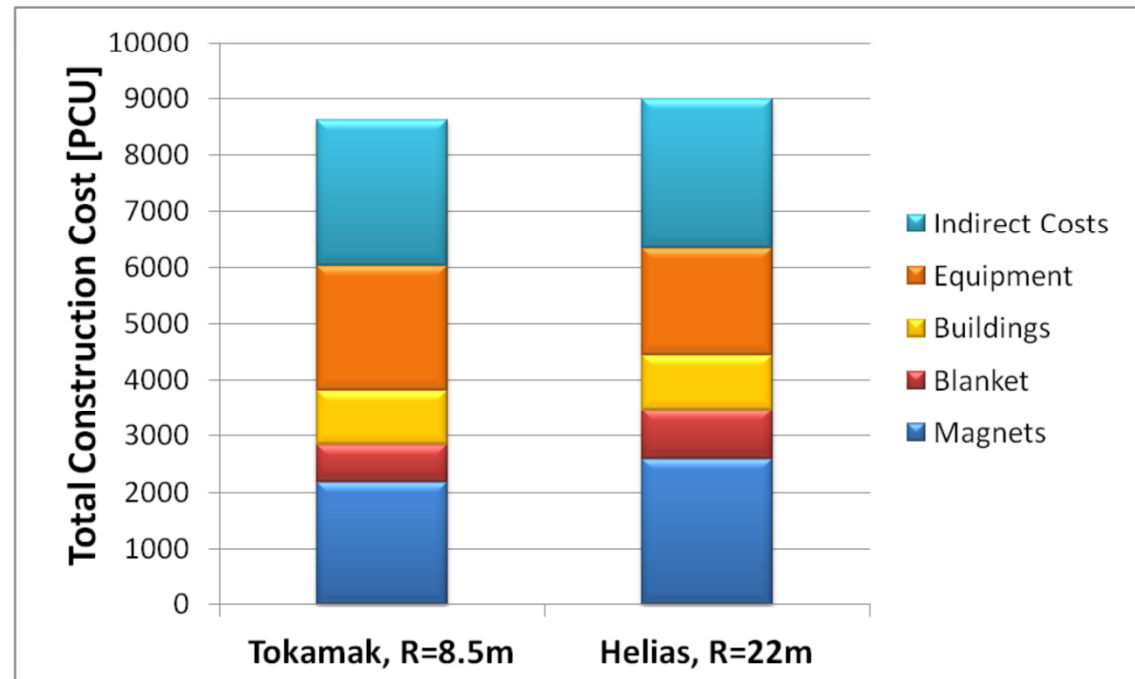


## First estimates indicate comparable cost (!)



- Cost breakdown (share of total construction cost)

Device	Tokamak	Helias
Equipment	26%	21%
Buildings	11%	11%
Magnets	25%	29%
Blanket	8%	10%
Indirect	30%	30%
Cold Mass	44kt	40kt
SC Mass	~1.8kt	2.9kt



Using common approach to estimate cost of tokamak and stellarator DEMO

- Stellarator magnets more expensive, but outweighed by external CD



# Summary



## Summary



A simple set of scaling laws has been shown to describe FPP designs

- more sophisticated models exist, but this one gives physics insight
- can easily be used to explore a wide range of parameters

The size of an FPP is determined by several elements

- ignition prescribes minimum major radius (roughly  $R = 7.5 \text{ m} / 15.5 \text{ m}$ )
- pulse length drives system to larger  $q$  and  $\beta_N$ , requiring also higher  $H$
- economic attractiveness drives  $P_{fus}$  up (to overcome ,offset'  $P_{CD}$ )

At present, these designs are mainly used to evaluate basic trends

- FPP will be built ~ 2050, future improvements can be incorporated
- more sophisticated analysis needed before spending several B€ ☺

Note: parallel development of stellarator line so we could ,switch horses'