Aalto University Chemical Engineering

# AGITATION

\_\_\_\_ / \_\_\_ 200\_\_\_ Work done

 Work group	
Made by	

Department

Student number

## **MARKINGS:**

ASS
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No

# 1. GENERAL

In this laboratory work power consumption of agitation is measured using four (4) different impellers to water and one to viscous fluid. The power number is calculated as function of agitator Reynolds numbers, impellers are compared between each other and agitation with Newtonian and non-Newtonian fluid is also compared.

## 2. VISCOSITY

Temperature of mixed water is \_\_\_\_\_°C.

Viscosity of water is:

Temperature of mixed viscous fluid is \_\_\_\_\_°C.

Density of viscous fluid is determined by weighting volume and mass. Results are illustrated in appendix 1 sheet 9-seko.xls.Visko.

Assume that viscosity of viscous fluid follows equation (1):

$$\tau = \frac{F}{A} = K' \left(\frac{du}{dy}\right)^{n'} \tag{1}$$

The following equation can be used defining viscosity parameters *K*' and *n*':

$$\eta' = K' \left(\frac{4\pi n}{n'}\right)^{n'-1} \tag{2}$$

Apparent viscosity  $\eta'$  is measured numerous values of velocity gradient du/dy aka values of rotational speed *n*. The viscosity parameters *K'* and *n'* are calculated from these measurements and results are illustrated in appendix 1 9-seko.xls.Visco.

Thus K' = and n' =

Value of parameter n can be seen that viscous fluid is behaving in this region as

\_\_\_\_\_ fluid.

#### 3. POWER CONSUMPTION

The following equation can be used for calculation power consumption:

$$P_{B} = \omega M = \omega F l = \omega m g l = 2\pi n m g l \tag{3}$$

Calculation on power consumption to water and viscous fluid is illustrated in appendix \_\_\_\_\_\_ sheet 9-seko.xls.Power.

## 4. POWER NUMBER TO WATER

Power number *Po* and Reynolds number *Re* for water is illustrated in appendix \_\_\_\_\_\_ sheet 9-seko.xls.Water.

In the same sheet also the power consumption vs. volume and Froude number Fr is calculated.

With larger Reynolds numbers the power number is independent of the Reynolds number but it is specific parameter  $K_T$  for each type of impeller.

Power numbers aka parameters  $K_T$  for each impeller are compared to literature data.

In appendix	is shown graphically data for impeller	comparing to literature
data from:		
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data from:		
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data from:		

#### 5. COMPARING WATER AND VISCOUS FLUID WITH SAME IMPELLER

Power number *Po* and Reynolds number *Re* to water and viscous fluid with same impeller is illustrated in appendix \_\_\_\_\_\_ sheet 9-seko.xls.Water-and-visco.

In the same sheet power consumption per unit volume and Froude number Fr is also calculated.

In appendix \_\_\_\_\_ is shown graphically data for impeller \_\_\_\_\_\_ to water and viscous fluid.

In appendix \_\_\_\_\_ is shown graphically data for impeller \_\_\_\_\_\_ to viscous fluid comparing to literature

data from:

#### 6. RISE OF TEMPERATURE

Loss of mechanical energy in agitation is:

 $P_{\rm h} =$ 

Heat loss is:

 $P_{\rm H,GEN} =$ 

Rate of temperature rise in the system is

$$\frac{dT}{dt} =$$

Because of rate of temperature rise temperature would rise in 10 minutes:

 $\Delta T =$ 

Summary of temperature rise in sheet 9-seko.xls.Temperature is shown in appendix \_\_\_\_\_.

## 7. INCORRECT ESTIMATE

# 8. RESULTS AND SUMMARY

# 9. APPENDICES