

High Voltage Engineering

Lecture 8: Insulation coordination, Testing and Diagnostics Mahdi Pourakbari Kasmaei, 2020

Outline

- Insulation coordination
 - Surge arrestors
 - Spark gaps
- Testing
 - Purpose, types, requirements, standards
- Test voltages
 - Standard AC, DC, SI, LI
- Testing vs. Diagnostics
 - Setup and components
 - Voltage dividers
 - Current measurements



Overvoltage Protection

Protection levels:

- **1.** Avoid direct impact of overvoltage by directing it towards designated routes (*lightning conductors, shield wires, and Faraday cages*)
- 2. Ensure basic impulse level BIL (withstand level) is not exceeded using HV protection elements:

Surge

Spark





Arresters

Surge

- Spark Gap with Non-linear Resistor
 - Magnetic Blow-out Arrester
 - Metal-Oxide Varistor



Overvoltage Protection

Surge Arrester Decrease magnitude of overvoltage in network

⇒ Traditionally located at substation

- Protects only most important equipment transformers, GIS
 - used in areas (FIN) where lightning density is low (intensified protection not necessary)
- Placed at all incoming lines to substation on line-side of feeder circuit breaker
 - all equipment has some level of protection
 - protection level decreases with distance between surge arrestor and protected device

\Rightarrow Also located at poles

• Decrease back flashover in areas of high lightning density and poor earthing conditions (not economically feasible in Finland)



Nonlinear Resistance Type Arrester

Ideal

- When voltage exceeds peak operating voltage, the arrester **becomes conductive** (weak resistor) allowing the surge energy to be discharged without increasing voltage over the protected device.
- Immediately after excess energy is discharged, the arrestor regains its insulting state

Reality

- Limited energy discharge capacity (only applicable to relatively short duration overvoltages)
- Discharge of overvoltage is not immediate
- Leakage current is present even in insulating mode



Nonlinear Resistance Type Arrester

Sähkötekniikan

korkeakoulu



Nonlinear resistor Type with gaps



Disk spark gap (2) in series with SiC resistor (1) encased in a porcelain shell

Dividing the spark gap into sections decreases breakdown voltage scatter and flattens the steep transient resulting from flashover.

The nonlinear resistor limits the earth fault current so that arcing is extinguished by itself:

high currents \rightarrow low resistance

low current \rightarrow high resistance



- $u_1 = overvoltage peak (without arrestor)$
- *u* = normal operating voltage

U

 $i_i = follow$ -through current $i_p = surge$ current peak

 $u_r = residual \ voltage$ $u_s = sparkover (striking) \ voltage$

As voltage over the arrestor exceeds sparkover (striking) **voltage u**, the spark gap is ignited.

Surge current in grows to a value determined by the overvoltage magnitude

Residual voltage u, (maximum voltage over arrestor during operation) is determined by the discharge current and nonlinear resistor magnitude

After the overvoltage has passed, the arrestor remains conductive and follow-through current i, (fed by the power frequency voltage) is present until the spark gap is extinguished (voltage becomes zero)



Magnetic Blow-out Arrester





Magnetic Blow-out Arrester



The high frequency surge current flows through the parallel resistance [2] of the coils [3] and causes the spark gap [1] to ignite.

After this, normal operating frequency current passes through the coils causing the magnetic field to "blow" the arc in the spark gap further.

- As a result, arcing voltage increases and hence, current through the arrestor and voltage over nonlinear resistor [4] (residual voltage) decreases.
- When the overvoltage has been discharged through the arrestor, power frequency voltage still feeds follow-through current.
 - ✓ Due to the nonlinearity of the resistor, current decreases much faster than voltage and arcing over the spark gap is extinguished before voltage reaches zero.



Since extinction does not require zero level voltage, this overvoltage protection works also for DC



Metal-oxide Varistor



- Cylindrical mass element connected in series or parallel inside porcelain/polymer shell
- Resistive properties are so nonlinear that spark gaps can be left out (e.g. $R_{(normal operation)} = 1.5 \text{ M}\Omega$, $R_{(discharge)} = 15 \Omega$)





Area 1: ZnO penetrating current decreases radically under voltage threshold value (high resistivity). Poorly conductive surface layer determines magnitude of current.

• At small currents the resistance of the ZnO element decreases as temperature increases (negative thermal coefficient).

• Sufficient cooling needed to assure that the arrestor does not become unstable (thermal run-away) and break.

Area 2: Tunnel effect – more current penetrates through surface layer into ZnO core.

 10^2 Area 3: Tunnel effect throughout entire material. Magnitude of current determined by core. Resistivity of material is very small.



Metal-oxide Varistor





Arrestor Selection

The arrestor must be selected so that the margin between **protection level** of arrestor and the device's **withstand level** is large enough.



$$U_{cw} = k_c U_{rp}$$

 U_{rp} = representative overvoltage U_{cw} = voltage withstand level of device k_c = protection factor

The protection level must be set high enough to avoid arrestor operation under normal continuous operating voltage but also low enough to avoid overvoltages above the withstand level

Margin exists only if arrestor is *infinitely close* to the protected apparatus

Otherwise, must consider:

- Voltage increase in line caused by propagating overvoltage (superposition of traveling waves)
- Voltage drop caused by surge current at earthing conductor and arrestor connection (coupling)



Arrestor Placement

Protected device (T) is at a distance D from the arrestor (A)

- The front of the voltage pulse is linear
- Inductance of earthing circuit assumed insignificantly small





Arrestor Placement

E.g. A **1500 kV**/ μ s steep propagating wave is approaching a transformer along a 123 kV line. The voltage **withstand level** of the transformer is **550 kV**. The arrestor is located **10 m** away from the transformer and has a **protection level** of **380 kV**. **Voltage drop** Δu_1 caused by joint and earthing coupling (d₁, d₂) is assumed to be **20 kV**.

$$u_{p(eff)} = u_p + \Delta u_1 + \Delta u_2 = u_p + (d_1 + d_2)l\frac{\Delta i}{\Delta t} + \frac{2SD}{v}$$

= 380·10³ V + 20·10³ V + $\frac{2(1500\cdot10^9 \text{ V/s})(10 \text{ m})}{300\cdot10^6 \text{ m/s}}$ = 500000V = 500kV
Distance and junction results in a 32% increase in
protection level
• Safety margin reduced from 170 kV to 50 kV
• Protection factor reduced to $k_c = U_{cw}/U_{rp} = 550/500 = 1.1$
Effective protection level less than withstand level of
transformer $\rightarrow OK$

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Arrestor Placement



b-**e**) Cable Protection

Short cables (30 - 50m): Arrestors at end of cable (c)

Longer cables: Risk of back flashover. Arrestors at both ends of cable or use lightning shield wire and minimize earthing resistance. Important to ground arrestor and cable sheath to same point (b)



Protection of important lineside measuring equipment g) GIS, RMU protectionarrestors at all line outputs



Generators and motors









Spark Gap

Simple device consisting of two electrodes – one connected to the conductor to be protected and the other to ground.

Spark gaps form a weak point enabling overvoltages to flow to earth instead of to the protected device.

Breakdown voltage can be adjusted

Surge arresters are more expensive and require monitoring (arrester can fail)

⇒ Cheaper and simpler solution for protecting smaller pole transformers is to use a spark gap

- at most 240 kVA, 24 kV transformer (FIN)
- transformer must withstand spark gap overvoltage and steep voltage transient











Spark Gap

Inter-electrode distance d of spark gap:

- Large enough to avoid breakdown by temporary overvoltages and small transients
- Small enough to protect against fast-front transient voltages (lightning)

Problems with spark gaps:

- ⇒ Gap operation causes an earth fault Short zero voltage period needed to remove fault (requires fast reclosing system)
- Polarity dependence Weather conditions Temperature, humidity, and pressure affect ionization
- ⇒ Large operating voltage spread Up to 40%, also dependent on overvoltage shape, i.e. steepness

Spark gap implementation:

- Reasonable number of atmospheric overvoltages
- Short outages allowed





a.k.a. Very Fast Transients

Very-Fast-Front Overvoltages



High Voltage Testing



• Detail instructions and goals for tests (including testing environment)



High Voltage Testing

Purpose:

To confirm all parties that the electrical insulation and installation fulfills all necessary requirements and standards

To find insulation errors which may affect the short-term or long-term performance of the device To avoid loss of:

- Life
- Environment

• Assets



High Voltage Testing

Testing costs are a significant portion of purchasing costs

- Most testing is involved in **production** and **acquisition**
- Standards and tests specified in purchasing offer and contract



Acceptance test – agreed upon in purchasing contract Not a standard test. Typically repeating parts of type or sample tests Usually done at manufacturer's laboratory

Also **on-site** – e.g. cable installation may stress cable. Tests are repeated after installation.



Testing requirements

Testing must represent the **practical stresses** for which the testing is conducted.

Repeatability and Reproducibility

Representativity

Test results must be the same regardless of testing time and location (**repeatability**) and new tests must be the same for similar test objects (**reproducibility**)

Results should not be dependent on prior stress. Dependence is not rare:

Independence

Effect of voltage stress has not been removed before following test (time interval too short)
Mechanical stress affects the voltage stress results (both mechanical and voltage test must be viewed as single test and repeated in the same manner)

Selectivity

Results of testing must enable a **conclusion** (acceptance/rejection of test object). Clear boundary.



Standards

> The goal is to promote the fulfillment of requirements for testing.

Benefits from the best practices Easier definition of requirements for investments GENERAL EQUIPMENT STANDARDS STANDARDS

Reduced integration costs Promote competition

International IEC, European EN, American ANSI and IEEE standards

⇒ Long history of cooperation and goal for uniformity

e.g. CENELEC confirms IEC standards into European EN and Finnish SFS-EN standards

IEC 60071	Insulation coordination (overvoltage pr	otection)
IEC 60060	Testing and measurements	
IEC 61180	HV testing technique for LV equipment	
IEC 60694	HV switchgear	
IEC 61083	Digital recording instrumentation	Finland , SES www.afaadu fi
IEC 60270	PD measurements	Filland: SFS <u>www.sisedu.m</u>
IEC 61211	Breakdown tests for insulators	
IEC 60410	Sample acquisition and statistical proce	ssing



Quality of Testing









Standard Test Voltages

Voltage type Voltage type Test voltage magnitude Fluctuation with time (shape) Tolerances – deviation from	1	IEC 60060)-1 -2-	60060-1 © IEC:2010
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DC Voltage





DC Sources

Cockroft-Walton (1932): CW multiplier Heinrich Greinacher (1919): Greinacher multiplier

The supply voltage charges C_1 to \hat{u} . During the positive half-cycle D_2 is conducting and charges C_1 . As the AC signal reverses polarity D_1 starts to conduct now further charging C_1 to $2\hat{u}$.

With each change in input polarity, the capacitors add to the upstream charge.

The increase in voltage, **assuming ideal components**, is two times the input voltage times the number of stages







AC Voltage

Terminology

- **Peak value** = average of the magnitude of the positive and negative peak values
- Value of the test voltage = peak value divided by $\sqrt{2}$
- **RMS value** = square root of the mean value of the square of the voltage values during a complete cycle



 \wedge

Breakdown depends on the maximum level of voltage stress ⇒ Peak value of alternating voltage, not the RMS-value

) Frequency 4565 Hz	Value of the
	Difference in the magnitudes of the positive and peak values less than 2 %	test voltage
Requirements	Ratio of peak to r.m.s. values equals to $\sqrt{2}$ within $\pm 5\%$ (U _{peak} /U _{rms} = 1.34 1.48)	<i>≠</i>
-	$t < 60$ s: values of test voltage maintained within ± 1 % of the specified value	RMS unless
	$t > 60$ s: values of test voltage maintained within $\pm 3\%$ of the specified value	sinusoidal



AC Sources

First transformer is at ground potential, The second and third transformers are kept on insulators

- The high voltage winding of the first unit is connected to the tank of the second unit
- The low voltage winding of the second unit ٠ is supplied from the excitation winding of the first transformer (in series with the high voltage winding)
 - The rating of the **excitation winding** is almost identical to that of the **primary** winding.

CASCADE TRANSFORMER

Connecting HV windings in series





AC Sources RESONANT TRANSFORMERS – Resonance to multiply input





Switching impulse (SI, 250/2500)

The standard switching-impulse voltage is an impulse having time to peak T_p of 250 µs and a time to half-value T_2 of 2500 µs. It is described as a 250/2500 impulse.

Switching impulse

Impulse voltage with a front time of 20 μ s or longer

Time to peak T_p

Time interval from the true origin to the time of maximum value of a switching-impulse voltage

Time to half-value T_2

Time interval between the true origin and the instant when the voltage has first decreased to halfthe maximum value.











Testing and Diagnostics

- Diagnostic Tools
 - Processing Results
 - Typical Tests



Testing vs. Diagnostics

cannot

- Partial discharge measurement
- Dielectric response measurement
- Magnetic flux measurements
- Harmonics analysis
- Thermal imaging
- Gas analysis
- Sensations (visual, hearing, smell)

Diagnostic Testing can be destructive Diagnostics



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103.1 9

91.5

92.0

80.3

107.0

106.2

87.1

Processing Test Results

Breakdown voltage is a **stochastic** (**random**) **variable** with many dependant factors:

- Discharge mechanisms
- Non-ideality of insulation
- Differences between same type of insulation
- Impurities (pre and post manufacturing)
- Weather, environment, external influence
- Variations in test procedures
- Statistical mathematics and probability calculations needed in analyzing results.

Test results should be presented in a clear and brief manner using simple parameters - e.g. 50% breakdown voltage and standard deviation

Fluctuation can be so significant that a single withstand voltage result expressed without probability data is meaningless







Using linear regression (least square method), points can be fitted to a line of best fit with which distribution parameters can be analyzed

- 50% breakdown voltage U_{50} correlates to probability 0.5
- Standard deviation $s = U_{50} U_{16}$
- 68% of all measured points will fall within the range $U_{50} \pm s$
- 95% of all measured points will fall within the range $U_{50} \pm 2s$

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IEC 60060-1 (2010):

$U_p = p\%$ disruptive-discharge voltage of a test object

prospective voltage value which has p% probability of producing a disruptive discharge on the test object.

 U_{10} = "statistical withstand voltage"

 U_{90} = "statistical assured disruptive discharge voltage"

$U_{50} = 50\%$ disruptive discharge voltage of a test object

prospective voltage value which has a 50% probability of producing a disruptive discharge on the test object.

U_a = Arithmetic mean value of the disruptive-discharge voltage of a test object

 $U_a = \frac{1}{n} \sum_{i=1}^n U_i$

where

 U_i = measured disruptive-discharge voltage n =number of observations (discharges)

Note: For symmetric distributions U_a is identical to U_{50}



Tests produce a probability distribution expressing breakdown (or flashover) probability as a function of voltage. The distribution is experimental and only valid for the performed test.

Each test will produce a **slightly different distribution**. Even when:

- test is repeated immediately
- same test specimen in re-installed
- similar test specimens are utilized
- different laboratories, different times, different equipment, different people

Results become more accurate if tests are repeated very many times

- time consuming \rightarrow environmental conditions do not remain constant
 - \rightarrow test sample does not remain constant

An experimentally obtained distribution from a narrow range of results is poorly applicable for systematic analysis

For this reason it is reasonable to generalize results by comparing them to known mathematical models – probability distributions (commonly Gaussian and Weibull).





Typical Tests

AC-voltage test and impulse voltage test

• Verify *integrity of insulation* between live parts and earth and between different voltage levels (turn-toturn, layer-to-layer)

Short circuit test, arc fault test

- Verify *mechanical rigidity* against high dynamical forces caused by short circuit currents.
- Safe operation against high pressure and temperature effects of arc

Temperature rise test

• To verify that apparatus does not *overheat* during the operation

Partial discharge test

• To detect harmful local *discharges* which do not completely bridge the insulation between conductors before they lead to complete failure.

Dissipation factor measurement

• Quality measurement to measure *losses* of the insulation (moisture content)





AC & DC Testing

Typical testing methods:

- Increasing voltage at a specified rate (kV/s) until breakdown occurs (a)
- Maintain a given voltage for a specified duration (60 s, 5 min, 24 h)
 - Increase voltage as separate time intervals (return to zero before next voltage level) (b)
 - Increase voltage at subsequent time intervals (c)





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Number of measurements in

a test series

should be at least

10

Lightning Impulse (LI) Testing

Typical test methods:

- 1. Increasing voltage until breakdown
- Withstand test 15/2 or 3/0 2 breakdowns in 15 pulses (self-restoring insulation). 3/0 test for non self-restoring insulation.
- 3. Up and down test voltage is increased in steps until breakdown occurs. Voltage is increased or decreased depending on the occurrence of breakdown





Lightning Impulse (LI) Testing

U [kV]

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Nj is the number of pulses (o+x) at voltage U and N is the total number of pulses (e.g., 37)

(0+x)

 $(\mathbf{0})$



Lightning Impulse (LI) Testing

4. Multi-level method



U [kV]		(0)	(X)	(O + X)	n _j /N _j
530	<mark>0 0 0 0</mark> 0 0 0 0 0 0	10	0	10	0.00
540	0 0 0 0 0 X 0 0 0 0	9	1	10	0.10
<mark>55</mark> 0	0	6	4	10	0.40
<mark>56</mark> 0	0	5	5	10	0.50
570	xoxoxxoxxx	3	7	10	0.70
580	x x x x <mark>x x x x x x o x</mark>	1	9	10	0.90

50 % breakdown probability $U_{50} = 559 \text{ kV}$

Standard deviation is the difference between 50% and 16% coordinates:

 $s = 16 \text{ kV} (2.9\% \text{ of } U_{50})$

High Voltage Measurement Systems

- Test Setup
 - Voltage Divider
 - Measurement Cable
 - Digitizer
 - Current Measurements



High Voltage Measurement System

Typical HV measurement setup includes:





High Voltage Measurement System





Voltage divider









Stray Capacitance

Any two adjacent conductors can be considered a capacitor

High voltage divider has an open structure

- Stray capacitance from objects close to the divider have an influence
- Ground, HV feeder, divider elements

Usually these influences can not be avoided

- Correct design and selection of divider
- Pressurized gas capacitors do not have this problem (coaxial design)



Capacitive coupling of isolated systems



High Resistance Divider (m Ω)

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LOW Resistance Divider (k Ω)





Field Grading

In order to avoid low pass filtering effect, the field along the high voltage resistor must be matched with the resistance distribution

– Using a shield or guard ring placed over a resistive divider to enforce a uniform field





Measurement Cable





Recording Instruments

Resolution

- The resolution (8bits) of standard oscilloscopes is the minimum that can be accepted for impulse measurements.
- Often higher resolution (10 or 12 bits) is needed to detect changes when the test results are analyzed.

Bandwidth

- Bandwidth has to be >25 MHz.
- Settling of the step response is critical.

Input voltage level

- The signal in the cable for high voltage laboratory measurements is hundreds of volts. Signal to noise ratio is not high enough for lower signal levels.
- Good input attenuators are needed.

Software

• Special software is needed for evaluation of impulse parameters.







Current Measurements > Shunts Rogowski Coil



Current Measurements

<u>Small DC</u> measured using multimeter (volt-ohm-millammeter)

Large currents measured using a *shunt*

- A resistor of accurately known resistance (shunt) is placed in series with the load so that nearly all of the current to be measured will flow through it.
- The voltage drop across the shunt is proportional to the current flowing through it
 - Since its resistance is known, a voltmeter connected across the shunt can be scaled to directly read the current value.



<u>AC</u> measured using a current transformer, shunt, or **Rogowksi coil** <u>Surge current</u> typically measured using a shunt (*Rogowski coil also applicable*)



Current Shunts

Inductance of resistor has a significant role on measurements



Inductance is minimized by ensuring that the magnetic fields of the conducting paths cancel each other out





Rogowski Coil

- ⇒ Air-core, symmetrical toroid shaped coil
- ⇒ Used as current transformer to measure current of a conductor passed through the coil
 - Dynamic properties depend on mechanical structure and winding design
 - To minimize stray inductance, coil is wound tightly, symmetrically and perpendicular relative to the tube



- \Rightarrow Secondary voltage u₂ is proportional to measured current
 - Integrating circuit needed to define ratio:

Add small resistor R to secondary coil Add large resistor R and capacitor C as integrator





Summary

Insulation coordination:

- Surge arrestors
 - placement
- Spark gaps

Testing

Purpose, types, requirements, standards

Test voltages

• Standard AC, DC, SI, LI

Testing vs. diagnostics

Measurement systems

- Setup and components
- Voltage dividers
- Current measurements









Thanks!

