MEC-E7005 - Advanced Casting Technology D Course assignment

## 2: Sand mixer blade

## **Operating environment**

- Mixes foundry sands (e.g. silica, olivine, zircon, chromite etc.) and binders in a screw
- Operating temperature +10 ... 40 °C
- Active forces are rotational, scrapes mixture against a surface
- Batch size 1000 per year
- Material demands:
  - Abrasion resistance
  - Adequate strength



Sand mixer blade



