Let's consider the deposition of Cu^{2+} from the solution of CuCl₂ and HCl. Let's define:

[CuCl₂] =
$$
c_{13}^b
$$
 and [HCl] = c_{23}^b .

Hence: $[Cu^{2+}] = C_1$, $[H^+] = C_2$ and $[Cl^-] = C_3$. When $C_{13}^b \ll C_{23}^b$, Cu^{2+} is a trace ion and the limiting current density is given as [1]

$$
I_{L0} = -\frac{2FD_1c_1^b}{\delta} \tag{1}
$$

where δ is the thickness of the diffusion boundary layer. When only species 1 is reactive at the electrode the Nernst-Planck equations are (1D case) [1]:

$$
j_1 = \frac{1}{z_1 F} = -D_1 \left(\frac{d c_1}{dx} + z_1 f c_1 \frac{d \phi}{dx} \right)
$$
 (2)

$$
j_k = 0 = -D_k \left(\frac{dc_k}{dx} + z_k f c_k \frac{d\phi}{dx} \right) ; \quad k \neq 1
$$
 (3)

where $f = F/RT$. From eq. (3), the concentration profile can be integrated as

$$
c_k(x) = c_k^b e^{z_k f[\phi^b - \phi(x)]} \implies c_k(x) = c_k^b e^{z_k f \Delta \phi} \quad ; \quad k \neq 1
$$
 (4)

where $\Delta\phi$ is the potential drop in the diffusion boundary layer. It can be show [1] that the current density is given as:

$$
I_{10} = -\frac{2I - P_1 C_1}{\delta}
$$
\n
$$
\delta
$$
 is the thickness of the diffusion boundary layer. When only species 1 is reactive at the
\node the Nernst-Planck equations are (1D case) [1]:
\n
$$
j_1 = \frac{I}{z_1 F} = -D_1 \left(\frac{dc_x}{dx} + z_1 fc_1 \frac{d\phi}{dx} \right)
$$
\n
$$
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$$
\n
$$
f = F/RT. \text{ From eq. (3), the concentration profile can be integrated as\n
$$
c_k(x) = c_k^k e^{z_k f(\psi^k - \phi(x))} \implies c_k(x) = c_k^k e^{z_k f \phi} \implies k \neq 1
$$
\n
$$
\Delta \phi
$$
 is the potential drop in the diffusion boundary layer. It can be show [1] that the current
\n
$$
y
$$
 is given as:
\n
$$
\frac{I}{z_1 F} = \frac{D_1}{\delta} \sum_{k=1}^{\infty} \left(1 - \frac{z_k}{z_1} \right) c_k^b \left(e^{z_k f \Delta \phi} - 1 \right)
$$
\n
$$
\text{mg the above equation to our case, it is obtained that}
$$
\n
$$
\frac{I}{2F} = \frac{D_1}{\delta} \left[\frac{1}{2} c_2^b \left(e^{f \Delta \phi} - 1 \right) + \frac{3}{2} c_3^s \left(e^{-f \Delta \phi} - 1 \right) \right]
$$
\n
$$
\text{limiting current } c_1(0) = 0, \text{ which means via electromultivity that } c_2(0) = c_3(0). \text{ Using eq. (4):}
$$
$$

Applying the above equation to our case, it is obtained that

$$
\frac{1}{2F} = \frac{D_1}{\delta} \left[\frac{1}{2} c_2^b \left(e^{f \Delta \phi} - 1 \right) + \frac{3}{2} c_3^b \left(e^{-f \Delta \phi} - 1 \right) \right]
$$
(6)

At the limiting current $c_1(0)$ = 0, which means via electroneutrality that $c_2(0)$ = $c_3(0)$. Using eq. (4):

$$
c_2^b e^{f\phi_l} = c_3^b e^{-f\phi_l} \iff e^{f\phi_l} = \sqrt{\frac{c_3^b}{c_2^b}}
$$
 (7)

Inserting this to eq. (6), the limiting current density is given as

$$
\frac{I}{z_1F} = \frac{D_1}{\delta} \sum_{k=1}^{\infty} \left(1 - \frac{z_k}{z_1} \right) c_k^b \left(e^{z_1 f \Delta \phi} - 1 \right)
$$
\n(5)

\nby the above equation to our case, it is obtained that

\n
$$
\frac{I}{2F} = \frac{D_1}{\delta} \left[\frac{1}{2} c_2^b \left(e^{f \Delta \phi} - 1 \right) + \frac{3}{2} c_3^b \left(e^{-f \Delta \phi} - 1 \right) \right]
$$
\nlimiting current $c_1(0) = 0$, which means via electromagneticity that $c_2(0) = c_3(0)$. Using eq. (4):

\n
$$
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$$
\n(7)

\nby this to eq. (6), the limiting current density is given as

\n
$$
\frac{I_L}{2F} = \frac{D_1}{2\delta} \left[c_2^b \left(\sqrt{\frac{c_2^b}{c_2^b}} - 1 \right) + 3c_3^b \left(\sqrt{\frac{c_2^b}{c_3^b}} - 1 \right) \right] = \frac{D_1}{2\delta} \left[\left(\sqrt{c_2^b c_3^b} - c_2^b \right) + 3 \left(\sqrt{c_2^b c_3^b} - c_3^b \right) \right]
$$
\n
$$
= \frac{D_1}{2\delta} \left[4 \sqrt{c_2^b c_3^b} - c_2^b - 3c_3^b \right] = \frac{D_1}{2\delta} \left[4 \sqrt{c_2^b c_3^b} - c_2^b - 3c_3^b \right]
$$
\n(6)

\nSee $c_2^b = c_{23}^b$ and $c_3^b = 2c_{13}^b + c_{23}^b$. Modifying further:

because $c_2^b = c_{23}^b$ and $c_3^b = 2c_{13}^b + c_{23}^b$. Modifying further:

$$
I_{L} = \frac{4FD_{1}c_{13}^{b}}{\delta} \left[\sqrt{\frac{1}{r} \left(2 + \frac{1}{r} \right)} - \frac{1}{r} - \frac{3}{2} \right] ; \quad r = \frac{c_{13}^{b}}{c_{23}^{b}}
$$
 (7)
\nlimiting case $r \to \infty$ the system is binary (only CuCl₂) the limiting current density is
\n
$$
I_{L} = -\frac{6FD_{1}c_{13}^{b}}{\delta} = 3I_{L0}
$$
 (8)
\net trace case, eq. (6) is better to write as follows:
\n
$$
I_{L} = \frac{4FD_{1}c_{23}^{b}}{\delta} \left[\sqrt{2r+1} - 1 - \frac{3}{2}r \right]
$$
 (9)
\n $r \to 0, \sqrt{2r+1} \to 1 + r$ which then recovers eq. (1) as expected. For computer simulations, the
\ning form is useful
\n
$$
\frac{I}{I_{L0}} = -\left[\frac{1}{2r} \left(e^{f\Delta\phi} - 1 \right) + 3 \left(1 + \frac{1}{2r} \right) \left(e^{-f\Delta\phi} - 1 \right) \right]
$$
 (10)
\nsurface concentration of H⁺ and C⁺ can be calculated from eq. (4) and that of Cu²⁺ from the
\non="ivity condition 2c₁ + c₂ = c₃. The electrode potential can then be calculated from the

In the limiting case $r \rightarrow \infty$ the system is binary (only CuCl₂) the limiting current density is

$$
I_{L} = -\frac{6FD_{1}c_{13}^{b}}{\delta} = 3I_{L0}
$$
\n(8)

For the trace case, eq. (6) is better to write as follows:

$$
I_{L} = \frac{4FD_{1}c_{23}^{b}}{\delta} \left[\sqrt{2r+1} - 1 - \frac{3}{2}r \right]
$$
 (9)

When $r \to 0$, $\sqrt{2r+1} \to 1+r$ which then recovers eq. (1) as expected. For computer simulations, the following form is useful

$$
\frac{I}{I_{10}} = -\left[\frac{1}{2r}\left(e^{f\Delta\phi} - 1\right) + 3\left(1 + \frac{1}{2r}\right)\left(e^{-f\Delta\phi} - 1\right)\right]
$$
(10)

The surface concentration of H⁺ and Cl[−] can be calculated from eq. (4) and that of Cu²⁺ from the electroneutrality condition $2c_1 + c_2 = c_3$. The electrode potential can then be calculated from the Nernst equation as

$$
E = E^{0'} + \frac{RT}{2F} \ln\left(\frac{c_1(0)}{c^*}\right)
$$
 (11)

where c^* is the standard concentration 1.0 M. The total potential is $E - \Delta \phi$ because we defined $\Delta \phi$ as ϕ^b – ϕ (0) but the electrode potential is defined ϕ electrode – ϕ solution. Hence, giving values for ϕ < ϕ _{*L*} the full current-voltage can be simulated.

Left: Potential drop in the diffusion double layer; $r = 100$ (green), 10 (cyan), 1 (yellow), 0.1 (orange), 0.01 (blue). Right: Current-voltage curves; color code the same.

[1] K. Kontturi, L. Murtomäki, J.A. Manzanares, Ionic Transport Processes, Oxford University Press,