



# 4 Airborne sound insulation

## ELEC-E5640 - Noise Control D

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# Why important?

- Sound insulation in buildings is regulated by a **acoustic environment decree** involving at least one apartment and another apartment of any use
- Additional target values can be found from the **acoustic environment instructions** (2018) for schools, offices, health-care buildings, etc.
- Voluntary target values are also found in SFS 5907:2004.
- The regulated values in buildings are presented by a single-number quantity, weighted sound level difference  $D_{nT,w}$ .
  - During years 1998–2017, a *single-number quantity* weighted sound reduction index,  $R'_w$ , was used and it still concerns buildings licenced before 2018.
- The component properties tested in laboratory are still reported with  $R_w$ . The use of different symbols in in buildings and laboratory facilitates the communication.

**Decree 796-2017** of the Ministry of the Environment on the acoustic environment of buildings. 24 November 2017, Helsinki, Finland.

- <https://www.finlex.fi/fi/laki/alkup/2017/20170796>
- In Finnish.

Ministry of the Environment (2018). **Instructions** on the acoustic environment of buildings, Helsinki, Finland.

- <http://www.ym.fi/download/noname/%7B2852D34E-DA43-4DCA-9CEE-47DBB9EFCB08%7D/138568>
- In Finnish.

## Decree (mandatory)

| Room type | Smallest allowed $D_{nT,w}$ [dB] |
|-----------|----------------------------------|
|-----------|----------------------------------|

|   |    |
|---|----|
| Between residential dwellings and between accommodation rooms | 55 |
| From stairway to abovementioned spaces                        | 39 |

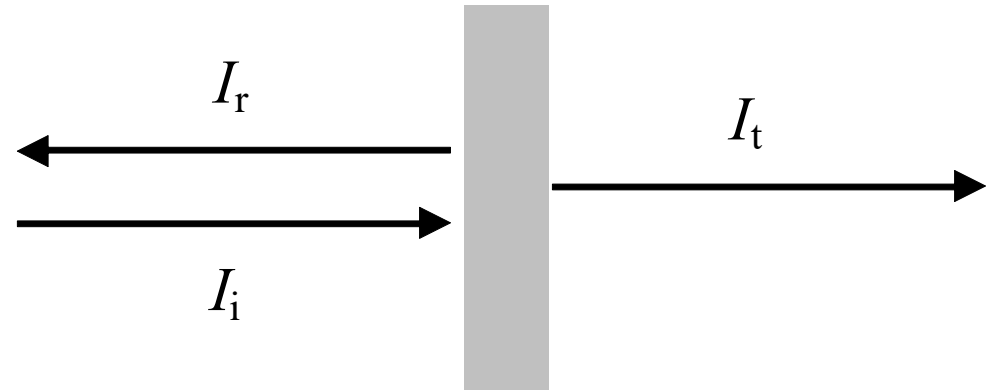
## Instruction (mandatory unless otherwise decided)

| Room type   | Smallest allowed $D_{nT,w}$ [dB]     |   |  |
|---|--------------------------------------|---|--|
|   | To the surrounding spaces in general | To another similar room <sup>b)</sup> , when they are separated by a door | To the stairway when it is separated by a door |
| General teaching room <sup>a)</sup>   | 44                                   | 42  | 34   |
| Music teaching room   | 60                                   | 52  | 44   |
| Teaching room in day-care center  | 44                                   | 42  | 34   |
| Meeting room  | 48                                   | 42  | 34   |
| Nursing room such as operation room, reception room, therapy room, rest room <sup>c) d)</sup> | 48                                   | 42  | 39   |
| Patient room in hospital or health center <sup>d)</sup>                                       | 48                                   | 42  | 34   |
| Exercise room   | 57                                   | 48  | 42   |
| Office room <sup>d)</sup>   | 40                                   | 40  | 30   |
| Between two separate companies in an office building  | 52                                   | -   | -  |
| Working room of social worker, psychologist, health nurse or student advisor in a school      | 48                                   | 42  | 39   |

# Transmission

- Transmission factor  $\tau$  is the ratio of transmitted and incident intensity.
- Intensity is energy per unit area [ $\text{W}/\text{m}^2$ ]
- **Sound reduction index  $R$**  [dB] or **SRI** is defined by

$$R = 10 \lg \frac{1}{\tau} = 10 \lg \frac{I_i}{I_t}$$

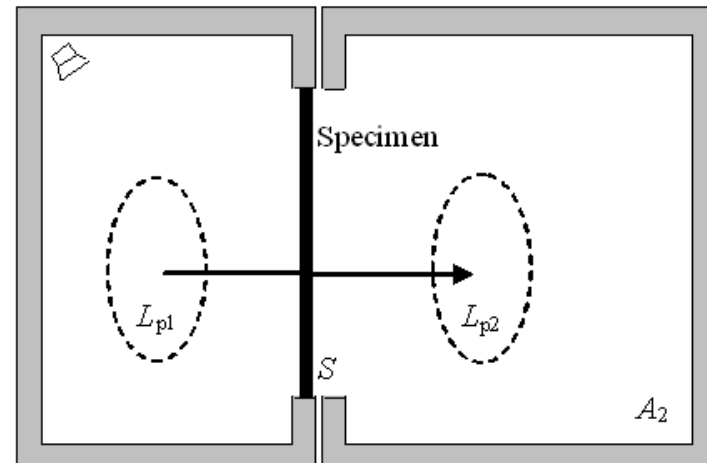


# Determination of SRI in laboratory (ISO 10140-2)

- $R$  [dB] is sound reduction index
- $\tau$  is the transmission coefficient
- $W_1$  [W] is the incident sound power
- $W_2$  [W] is the transmitted sound power
- $S$  [m<sup>2</sup>] is the area of the specimen
- $A_2$  [m<sup>2</sup>] is the absorption area of the receiving room ( $A=0.16V/T$ )
- $L_{p,1}$  [dB] is sound pressure level in the source room.
- $L_{p,2}$  [dB] is sound pressure level in the receiving room.

ISO 140-3 (pressure method, 50-5000 Hz)

$$SRI = L_{p1} - L_{p2} + 10 \lg(S/A_2)$$

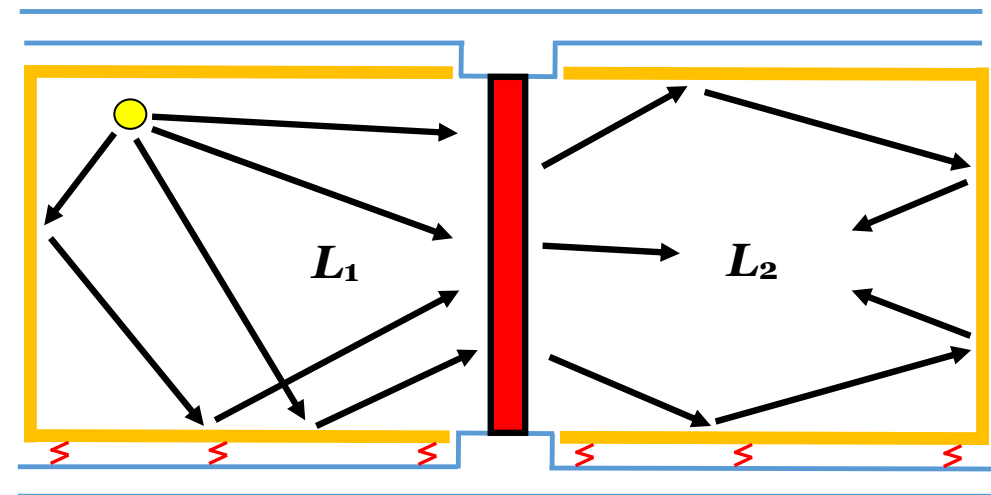


$$R = 10 \log \frac{1}{\tau} = 10 \log \frac{W_1}{W_2}$$

$$R = L_{p,1} - L_{p,2} + 10 \lg \frac{S}{A_2}$$

## Determination of SRI in laboratory (ISO 10140-2)

- Specimen is installed between two reverberant rooms of 50 m<sup>3</sup> or more
- Rooms are isolated from **building frame** flexible mounts to avoid flanking transmission
- Specimen (**red**) is installed on a mounting frame which is mechanically connected to the **building frame**
- Specimen size for floors and walls is 10 m<sup>2</sup>
- Smaller sizes are used for, e.g., windows, doors, and ventilation supplies



# Measurement of airborne sound insulation in building

- SRI cannot be measured in buildings due to flanking transmission
- Instead, standardized level difference,  $D_{nT}$ , is determined.
  - $T_2$  [s] is the reverberation time in the receiving room
  - $T_0$  [s] is the reference time 0.5 seconds.
- Facades are measured by  $R'_{45^\circ}$ :
  - $L_{p1,s}$  [s] is the SPL caused by a loudspeaker in the vicinity (under 30 mm) of facade outdoors

Between rooms by ISO 16283-1

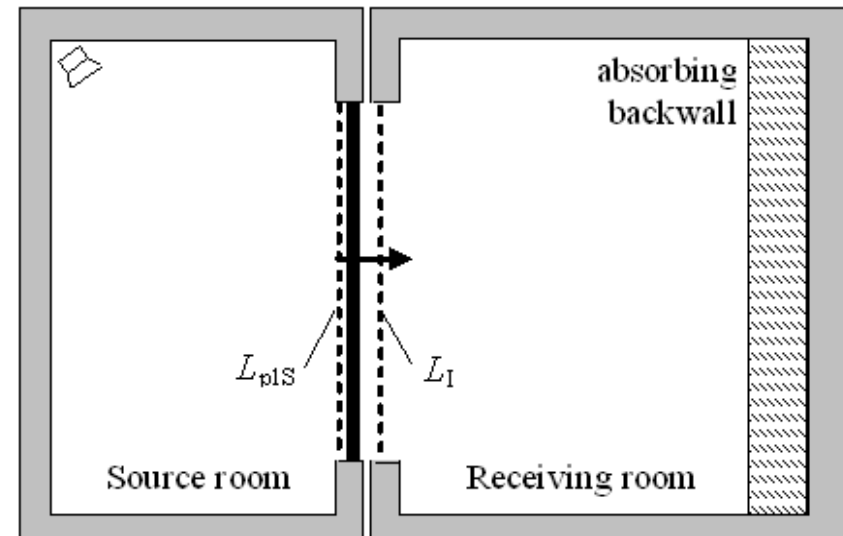
$$D_{n,T}' = L_{p1} - L_{p2} + 10 \lg \frac{T_2}{T_0}$$

Facades by ISO 16283-3

$$R'_{45^\circ} = L_{p,1,s} - L_{p,2} + 10 \lg \frac{S}{A_2} - 1.5$$

# Sound intensity method

- Sound intensity method is the recommended method to determine SRI at low frequencies
- The backwall of the room is covered with 600 mm thick sound absorber to weaken the reactive sound field (reflections) between the specimen and the backwall
- $L_{p1S}$  [dB] is the SPL right in front of the specimen (10 mm distance)
- $L_I$  [dB] is the sound intensity level radiated by the specimen



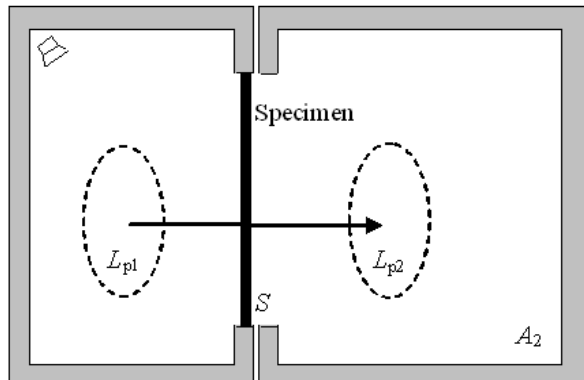
$$R_I = L_{p1S} - L_{I2} - 9$$



# Measurement uncertainty

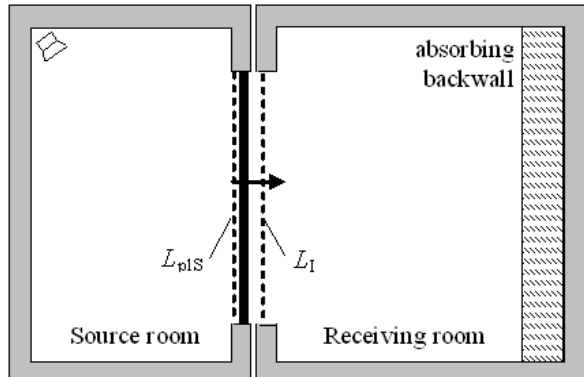
ISO 140-3 (pressure method, 50-5000 Hz)

$$SRI = L_{p1} - L_{p2} + 10 \lg(S/A_2)$$



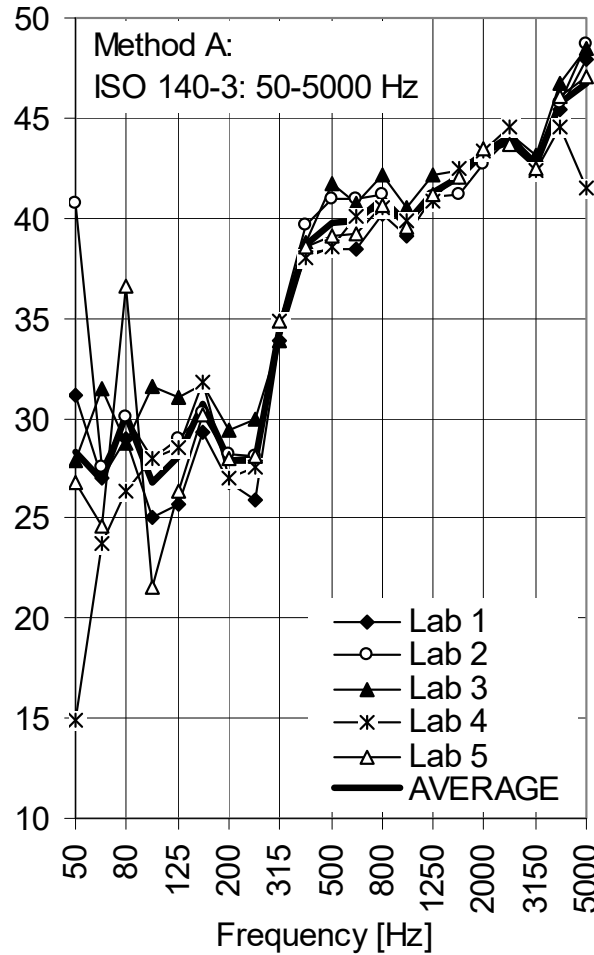
ISO 15186-3 (intensity method, 50-160 Hz)

$$SRI = L_{p1S} - 9 - L_I$$

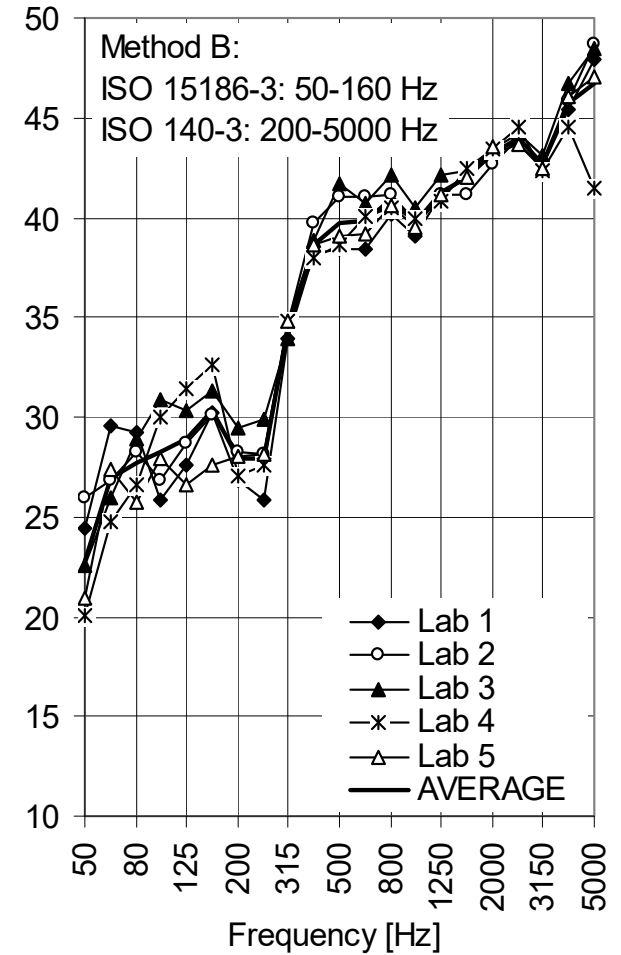


- A three-pane single-frame window was tested in five Nordic laboratories using both pressure and intensity method

Sound reduction index [dB]



Sound reduction index [dB]



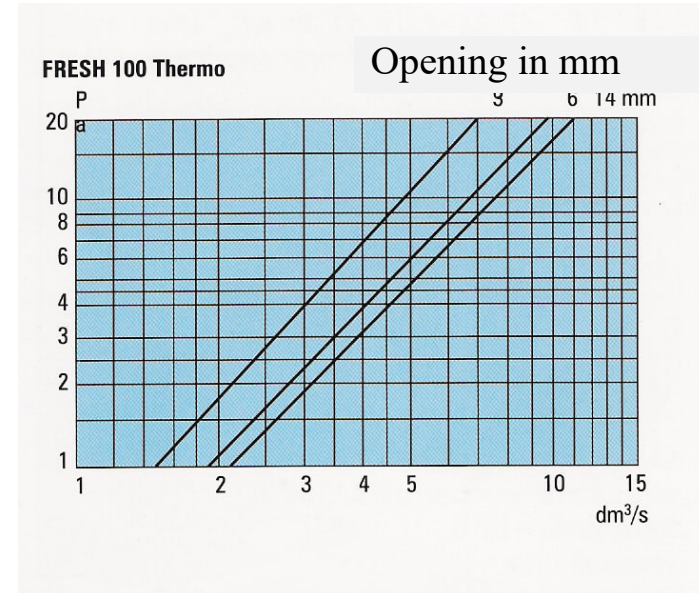
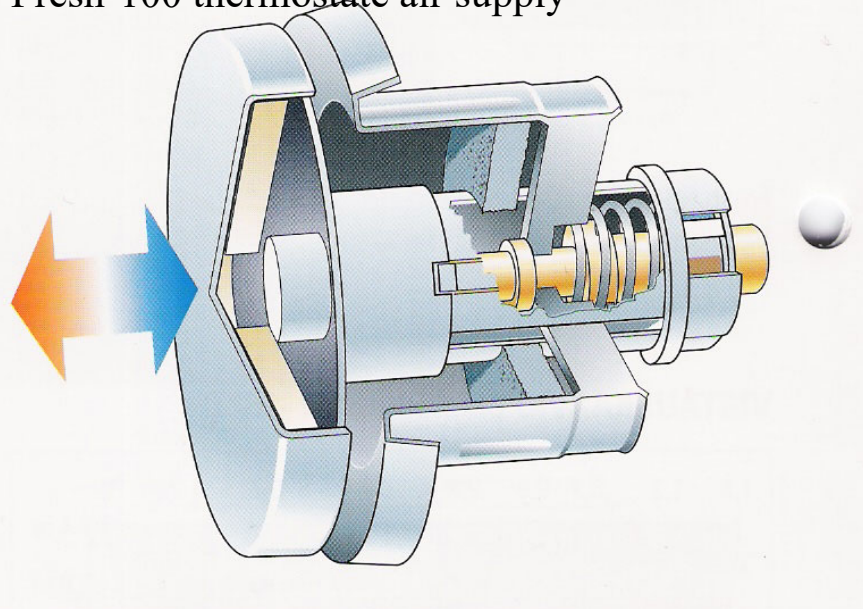
# Measurement of small elements in laboratory

$$D_{n,e} = L_{p,1} - L_{p,2} + 10 \lg \frac{A_0}{A_2}$$

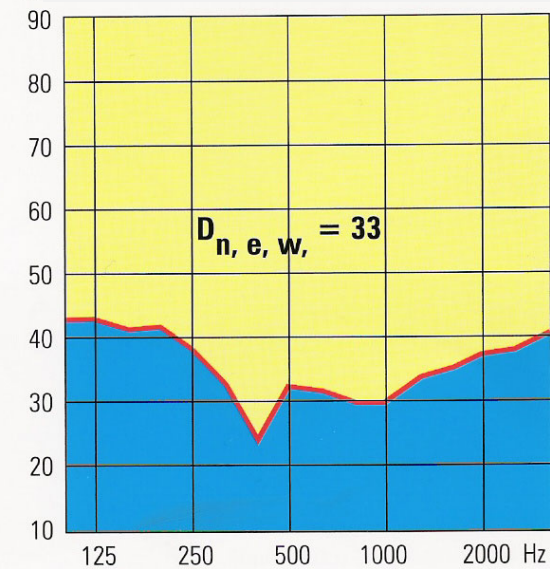
Normalized sound level difference

$A_0 = 10 \text{ m}^2$

Fresh-100 thermostate air supply



dB Sound level difference



## 4.1

A facade wall is studied in laboratory ( $S=10 \text{ m}^2$ ).

It involves a ventilation unit fully open.

The dimensions are 160x200 mm.

Measurement results were  $L_{p,1}=100 \text{ dB}$ ,  $L_{p,2}=80 \text{ dB}$  and  $A_2=4 \text{ m}^2$ .

Determine  $R$  and  $D_{n,e}$ .

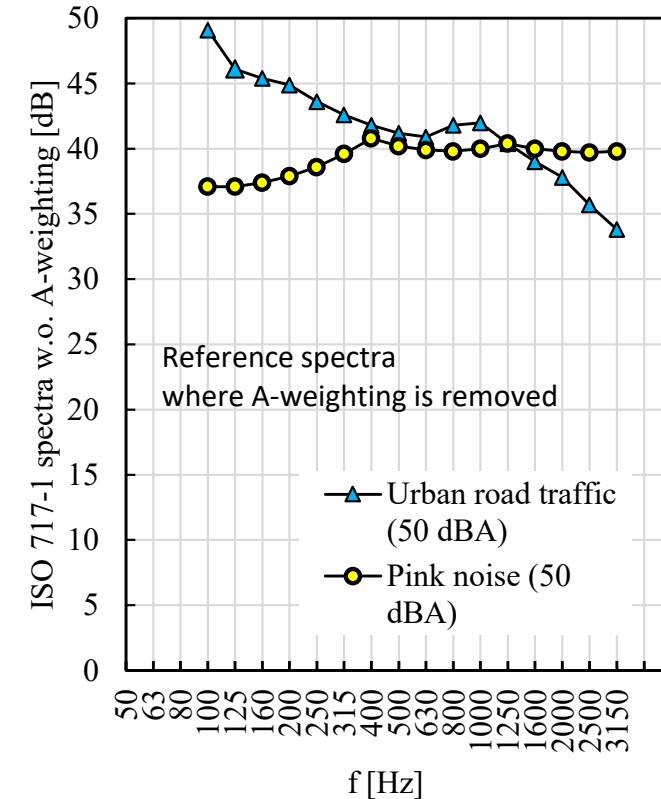
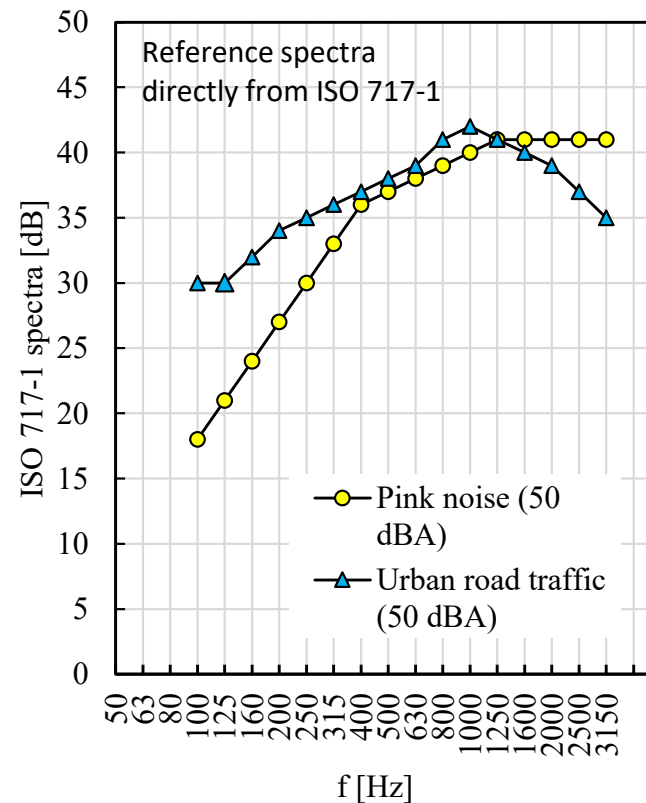
Why is it more feasible to declare  $D_{n,e}$  instead of  $R$  although the former does not reflect the physical size?

$$R = L_{p,1} - L_{p,2} + 10 \lg \frac{S}{A_2}$$

$$D_{n,e} = L_{p,1} - L_{p,2} + 10 \lg \frac{A_0}{A_2}$$

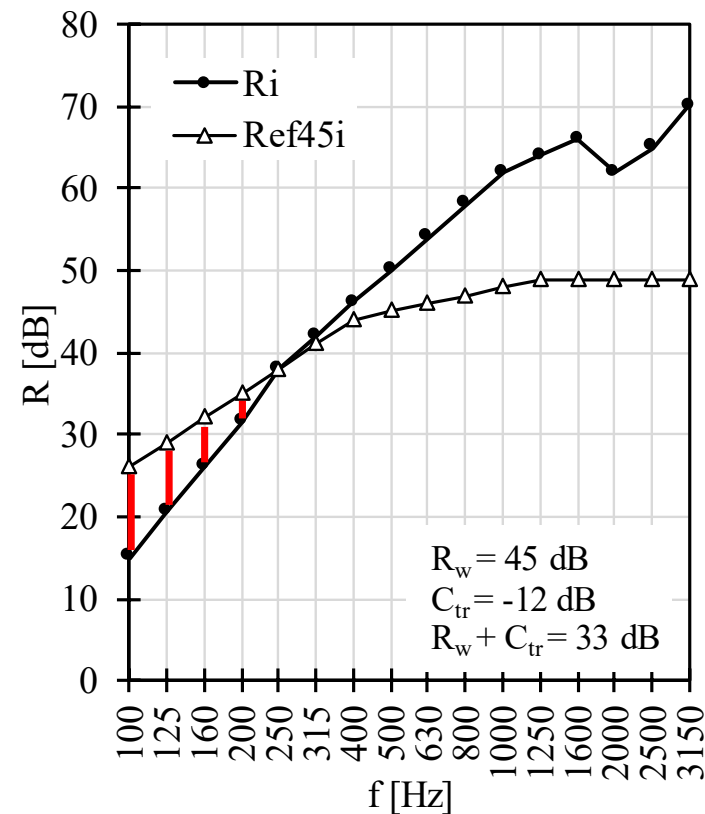
# Single-number quantities (SNQs) for airborne sound insulation

- SNQs are needed to avoid the use of frequency-based data in regulations and business
- ISO 717-1 defines procedures to determine the weighted sound reduction index,  $R_w$ , and 8 spectrum adaptation terms C from measurement data of R
  - Similar procedures are used for all quantities describing airborne sound insulation:  $D_{nT}$ ,  $D_n$ ,  $R'$ ,  $D_{e,w}$ ,  $R'_{45}$ .
- $R_w$  describes sound insulation performance against noise having spectrum close to pink noise
- $R_w + C_{tr}$  describes sound insulation performance against noise having spectrum close to urban road traffic noise



## Weighted sound reduction index, $R_w$ , and weighted sound reduction index against road traffic noise, $R_w + C_{tr}$

| f <sub>i</sub> | R <sub>i</sub><br>[dB] | Ref <sub>i</sub><br>[dB] | Ref45 <sub>i</sub><br>[dB] | Dev <sub>i</sub><br>[dB] | $L_{i2}$<br>[dB] | $L_{i2} - R_i$<br>[dB] | $10^{(L_{i2}-R_i)/10}$ |
|----------------|------------------------|--------------------------|----------------------------|--------------------------|------------------|------------------------|------------------------|
| <b>100</b>     | 15.0                   | $R_w - 19$               | 26                         | <b>11.0</b>              | -20              | -35.0                  | 0.0003162              |
| <b>125</b>     | 20.5                   | $R_w - 16$               | 29                         | <b>8.5</b>               | -20              | -40.5                  | 0.0000891              |
| <b>160</b>     | 26.0                   | $R_w - 13$               | 32                         | <b>6.0</b>               | -18              | -44.0                  | 0.0000398              |
| <b>200</b>     | 31.5                   | $R_w - 10$               | 35                         | <b>3.5</b>               | -16              | -47.5                  | 0.0000178              |
| <b>250</b>     | 38.0                   | $R_w - 7$                | 38                         | 0.0                      | -15              | -53.0                  | 0.0000050              |
| <b>315</b>     | 42.0                   | $R_w - 4$                | 41                         | 0.0                      | -14              | -56.0                  | 0.0000025              |
| <b>400</b>     | 46.0                   | $R_w - 1$                | 44                         | 0.0                      | -13              | -59.0                  | 0.0000013              |
| <b>500</b>     | 50.0                   | <b><math>R_w</math></b>  | <b>45</b>                  | 0.0                      | -12              | -62.0                  | 0.0000006              |
| <b>630</b>     | 54.0                   | $R_w + 1$                | 46                         | 0.0                      | -11              | -65.0                  | 0.0000003              |
| <b>800</b>     | 58.0                   | $R_w + 2$                | 47                         | 0.0                      | -9               | -67.0                  | 0.0000002              |
| <b>1000</b>    | 62.0                   | $R_w + 3$                | 48                         | 0.0                      | -8               | -70.0                  | 0.0000001              |
| <b>1250</b>    | 64.0                   | $R_w + 4$                | 49                         | 0.0                      | -9               | -73.0                  | 0.0000001              |
| <b>1600</b>    | 66.0                   | $R_w + 4$                | 49                         | 0.0                      | -10              | -76.0                  | 0.0000000              |
| <b>2000</b>    | 62.0                   | $R_w + 4$                | 49                         | 0.0                      | -11              | -73.0                  | 0.0000001              |
| <b>2500</b>    | 65.0                   | $R_w + 4$                | 49                         | 0.0                      | -13              | -78.0                  | 0.0000000              |
| <b>3150</b>    | 70.0                   | $R_w + 4$                | 49                         | 0.0                      | -15              | -85.0                  | 0.0000000              |



R: Measured airborne sound reduction index  
 Ref: Reference curve shape  
 Ref45: Ref at 45 dB  
 Dev: Non-favorable deviation: =Max(0; Ref45<sub>i</sub> - R<sub>i</sub>)

$$\begin{aligned} \text{Sum} &= \sum [10^{(L_{i2}-R_i)/10}] = 0.000473 \\ X_{A2} &= -10 \cdot \log_{10}(\text{Sum}) = 33.3 \\ C_{tr} &= X_{A2} - R_w = -11.7 \\ C_{tr} &= \mathbf{-12} \end{aligned}$$

$L_{i2}$  is the reference spectrum used to calculate  $C_{tr}$ .

**Sum of non-favorable deviations, Dev<sub>i</sub> :**  
29.0 dB      argest allowed: 32.0 dB.

$R_w$  is determined from the measured  $R$  values using ISO 717-1. Shape of Ref is always the same but the vertical position depends on the initial value given for 500 Hz (anchor frequency). Anchor frequency is given as high value as possible so that the sum of **unfavorable deviations** is still under 32 dB. Unfavorable deviation occurs when the reference curve Ref is below the measured value  $R$ . Therefore, the initial guess for anchor is 0 dB and the value is increased until the 32 dB limit is broken.

# Overview of structure types and factors affecting R [dB]

## Single panels

- One material
- SRI is mainly explained by mass and Young's modulus
- Examples:
  - glass
  - gypsum
  - brick
  - Concrete
  - Plywood
  - Chipboard

## Sandwich

- Glued rigid composite panels
  - E.g. panel-glue-flexible-glue-panel
- SRI is mainly explained by surface mass
- Examples:
  - concrete-wool-concrete in facades
  - steel-wool-steel in facades
  - veneer-rubber-veneer in vehicles

## Coupled multilayer constructions

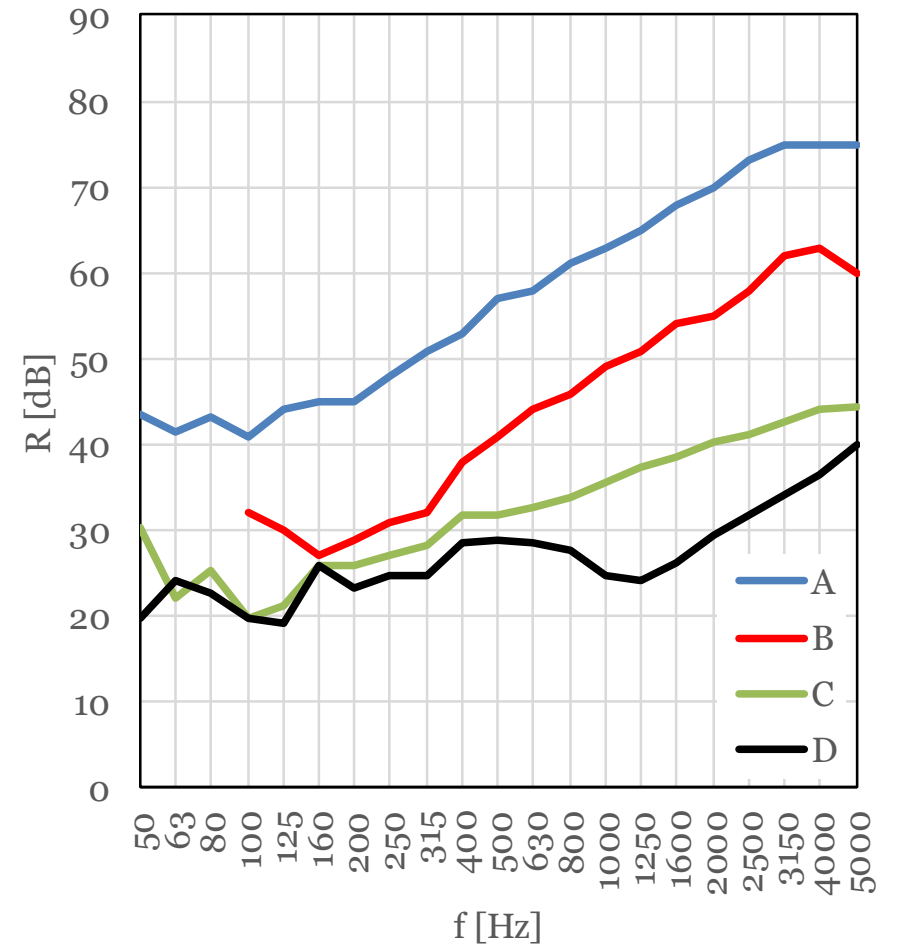
- Two layers separated by a cavity and equally distributed studs
- SRI is mainly explained by surface mass, cavity thickness and dynamic stiffness and density of studs
- Examples:
  - basic walls and floors
  - windows with two frames

## Uncoupled multilayer constructions

- Two layers separated by cavity
- Separate studs for each layer: no mechanical sound bridges
- SRI is explained by surface mass, cavity thickness and cavity absorption
- Examples:
  - highly sound insulating floors and walls

# Examples of single panels

- A. Steel-reinforced concrete 180 mm
- B. Siporex 200 mm
- C. Steel 2 mm
- D. Plywood 21 mm



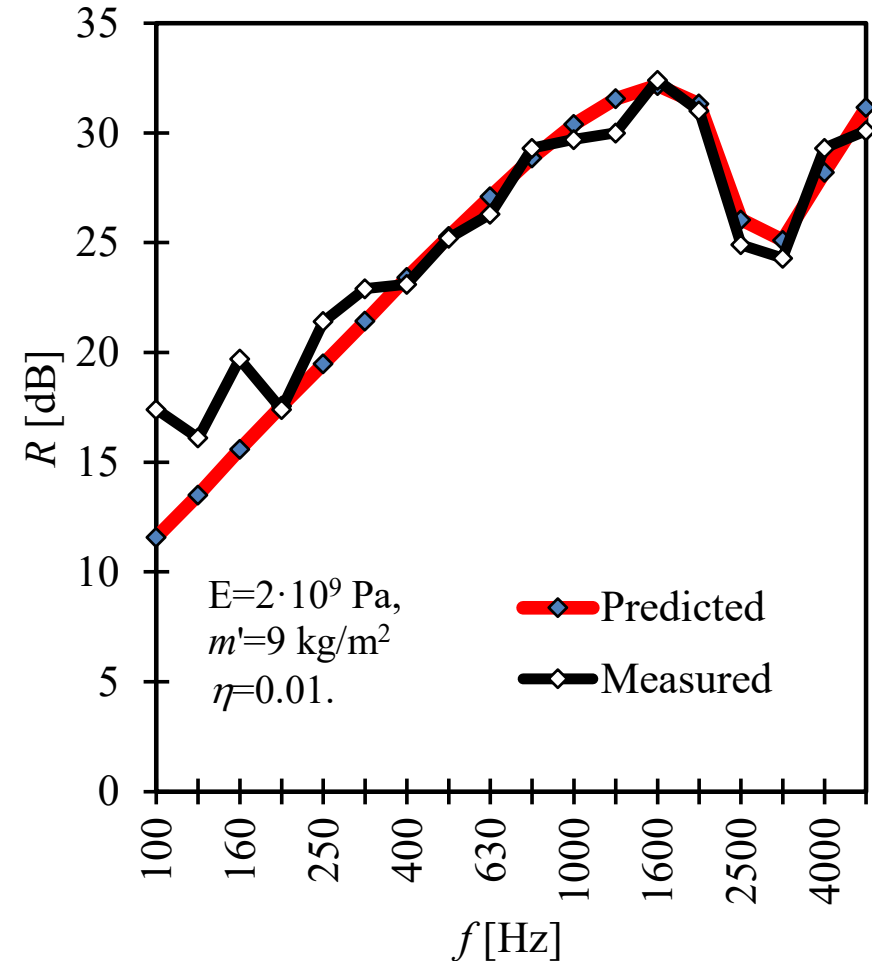
|                           | f [Hz] |     |       |      |
|---------------------------|--------|-----|-------|------|
|                           | A      | B   | C     | D    |
| $m'$ [kg/m <sup>2</sup> ] | 450    | 140 | 15.6  | 15   |
| $h$ [mm]                  | 180    | 200 | 2     | 21   |
| $f_c$ [Hz]                | 100    | 160 | >5000 | 1250 |
| $R_w$ [dB]                | 60     | 44  | 36    | 28   |

# Single panel – prediction model

$$R = \begin{cases} 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 20 \cdot \log_{10} \left( 1 - \left( \frac{f}{f_c} \right)^2 \right) - 5, & f < f_c \\ 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 10 \cdot \log_{10} \left( \frac{2\eta f}{\pi f_c} \right), & f \geq f_c \end{cases}$$

$$f_c = \frac{c_0^2}{2\pi} \sqrt{\frac{12(1-\mu^2)m'}{Eh^3}}$$

- surface mass  $m'$  [kg/m<sub>2</sub>]
- frequency  $f$  [Hz]
- lowest critical frequency  $f_c$  [Hz]
- Young's modulus  $E$  [Pa]
- loss factor  $\eta$  [] (frequency dependent)
- panel dimensions  $L_x, L_y, h$  [m]
- Poisson's ratio  $\mu$  []
- $c_0 = 343$  m/s,  $\rho_0 = 1.204$  kg/m<sup>3</sup>





# Young's modulus $E$

**Hooke's law:**

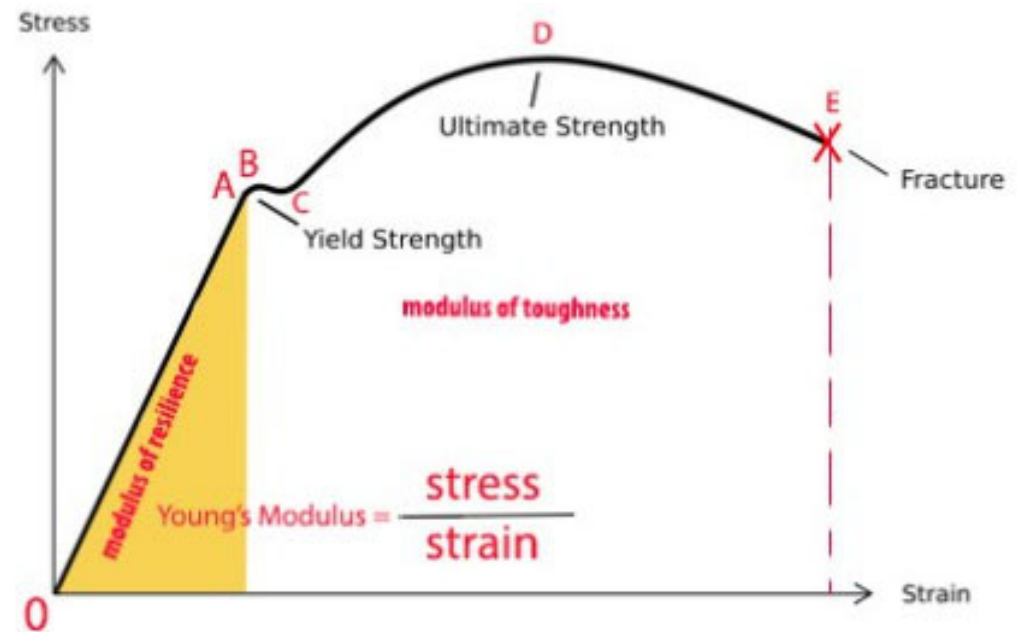
$$F = -kx$$

- $x$  [m] is the displacement
- $F$  [N] is the force
- $k$  [N/m] is spring constant (stiffness)

**Stress-strain relationship:**

$$\sigma = E\varepsilon$$

- $\sigma$  [Pa=N/m<sup>2</sup>] is the stress
- $\varepsilon$  [] is the strain (fractional extension)
- $E$  [Pa] is Young's modulus
  - *Modulus of elasticity*



# Examples of material values

| <b>Material</b>           | $\rho$<br>kg/m <sup>3</sup> | $E$<br>GPa |
|---------------------------|-----------------------------|------------|
| steel                     | 7800                        | 210        |
| normal gypsum             | 670                         | 3.0        |
| hard gypsum               | 900                         | 4.5        |
| chipboard                 | 630                         | 3.2        |
| veneer coniferous         | 690                         | 11.0       |
| aluminium                 | 2700                        | 67         |
| spruce                    | 440                         | 10,5       |
| steel reinforced concrete | 2500                        | 26         |
| porous concrete           | 600                         | 2          |
| brick*                    | 625 - 2225                  | 2,2 - 24,7 |
| float glass               | 2500                        | 70         |

Usual values: perforated brick 1400 kg/m<sup>2</sup>; full brick 1800 kg/m<sup>2</sup>.

# Propagation speeds of different wave types

- **Thick panel**

- $h > \lambda$
- shear wave is dominating
- independent on frequency

$$c_s = \sqrt{\frac{Gh}{m'}} = \sqrt{\frac{E}{\rho_p 2(1 + \mu)}}$$

- **Thin panel**

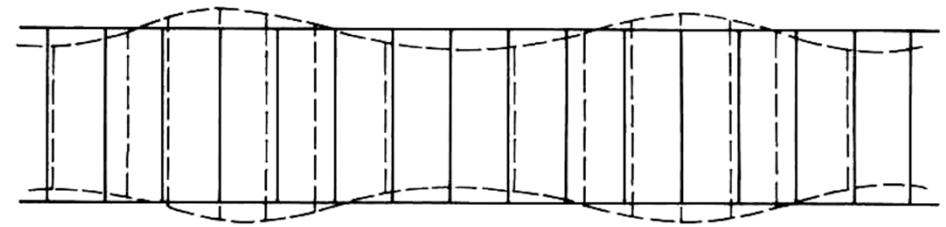
- $h < \lambda$
- bending wave is dominating
- frequency dependent

$$c_B = \sqrt[4]{\frac{\omega^2 B}{m'}} = \sqrt[4]{\frac{\omega^2 h^2 E}{\rho_p 12(1 - \mu^2)}}$$

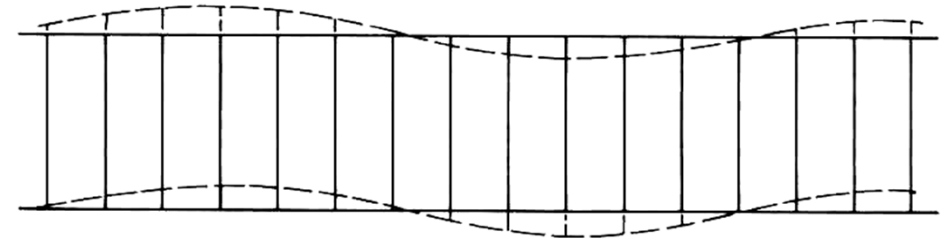
$h$  [m] is thickness of panel

$G$  [Pa] is shear modulus

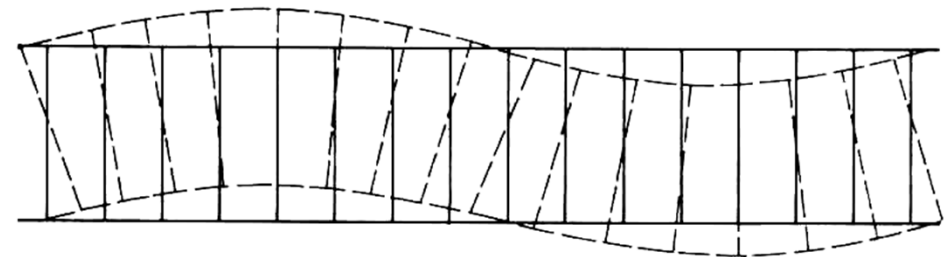
$B$  [Nm] is bending stiffness per unit width



(a) Quasi-longitudinal wave  
(transverse displacements exaggerated)



(b) Transverse shear wave



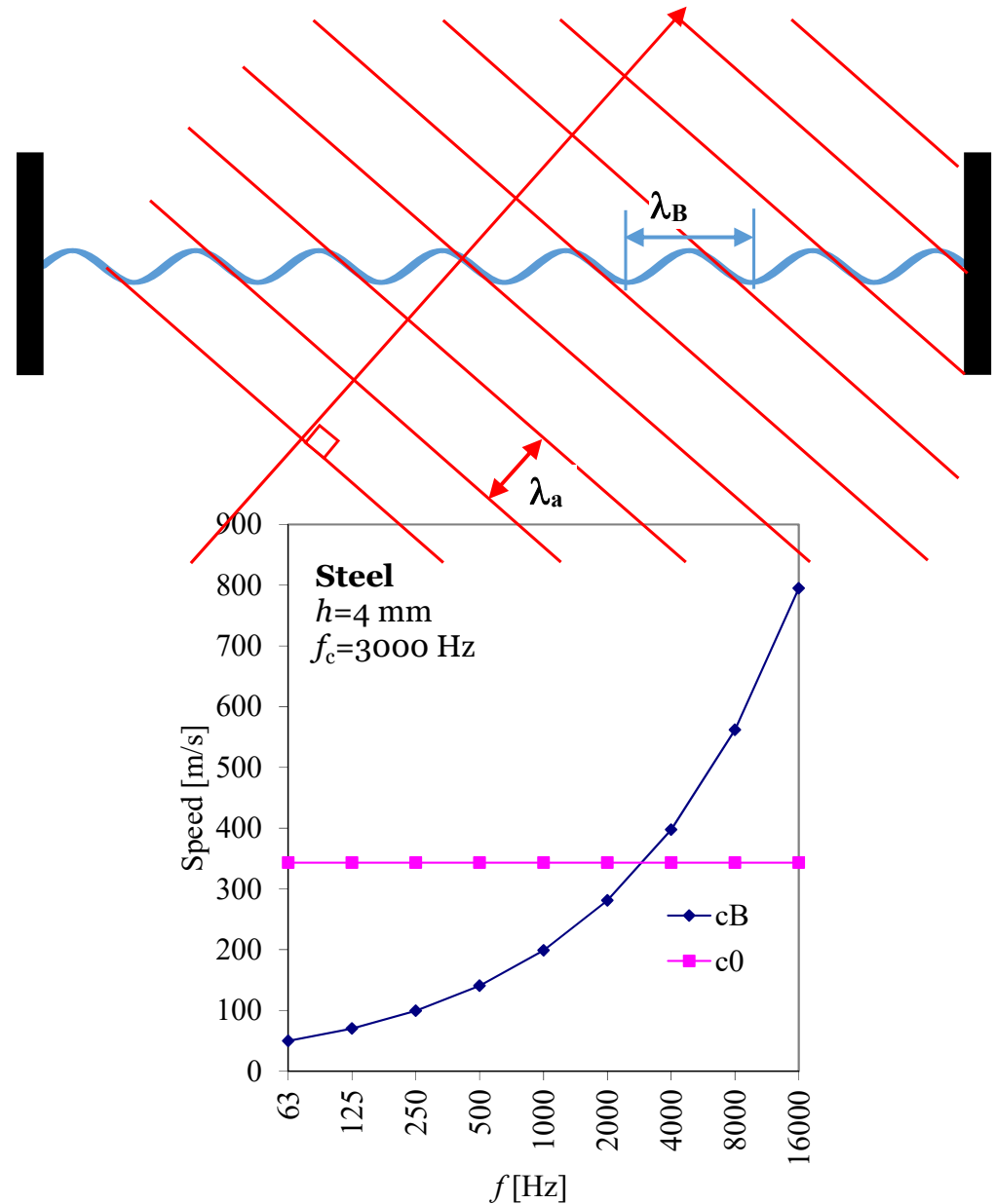
(c) Flexural (bending) wave

Figure: Fahy F (1985)

# Coincidence

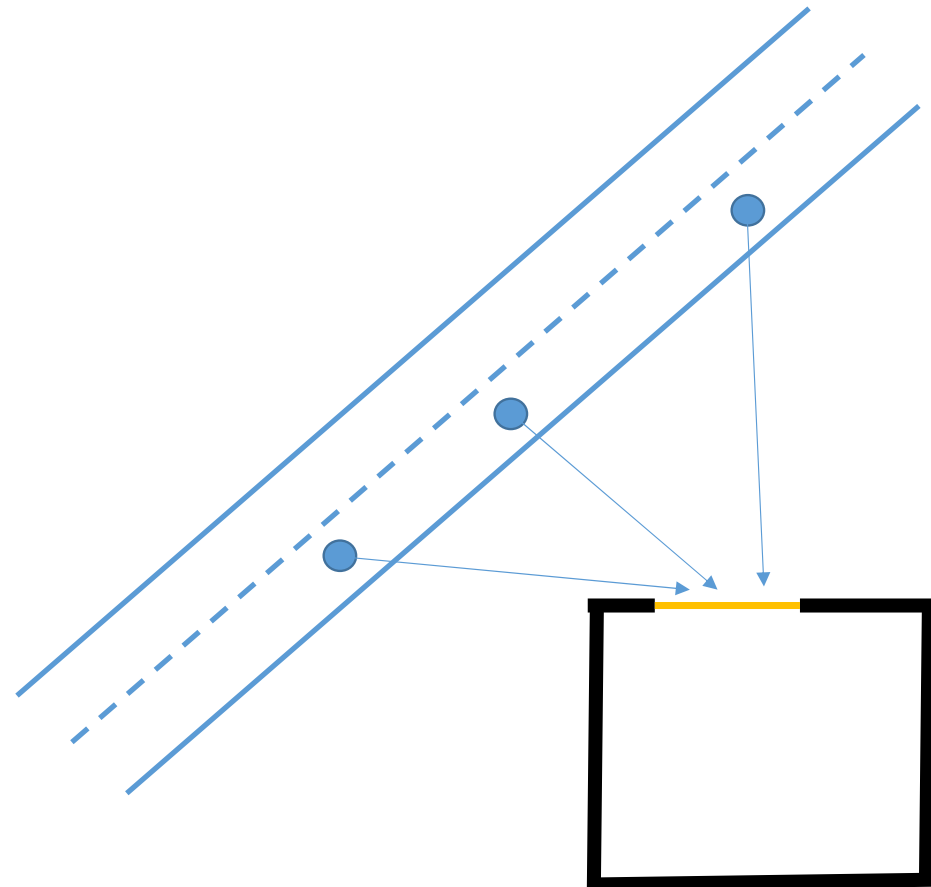
- Bending wave is dispersive: i.e. speed of sound depends on frequency
- Dispersion is the reason for the complexity of  $R$  calculations
- When the speed of bending wave in the panel equals with the speed of sound in air, coincidence phenomenon occurs.
- Sound insulation is nearly zero because the impedances are nearly equal
- The lowest coincidence frequency is called *critical frequency*,  $f_c$ . It takes place in the grazing incidence angle  $90^\circ$  at

$$f_c = \frac{c_0^2}{2\pi} \sqrt{\frac{12(1 - \mu^2)m'}{Eh^3}}$$



# Angle-dependence of coincidence frequency

- A moving source in the free field can lead to an audible perception of increasing or decreasing coincidence frequency behind the panel
- Coincidence frequency is larger than  $f_c$  at smaller incidence angles than  $90^\circ$
- Coincidence frequency is infinite at normal sound incidence



# Poisson's ratio

- Precise values for different materials slightly depend on the source
- The following values can be safely used:
  - Metals:  $\mu \approx 0.30$
  - Others:  $\mu \approx 0.20$ .

| Material         | Poisson's ratio |
|------------------|-----------------|
| rubber           | 0.49            |
| gold             | 0.42–0.44       |
| saturated clay   | 0.40–0.49       |
| magnesium        | 0.25–0.29       |
| titanium         | 0.265–0.34      |
| copper           | 0.33            |
| aluminium-alloy  | 0.32            |
| clay             | 0.30–0.45       |
| stainless steel  | 0.30–0.31       |
| steel            | 0.27–0.30       |
| cast iron        | 0.21–0.26       |
| sand             | 0.20–0.46       |
| concrete         | 0.10–0.20       |
| glass            | 0.18–0.3        |
| metallic glasses | 0.28–0.41       |
| foam             | 0.10–0.50       |
| cork             | 0.01            |

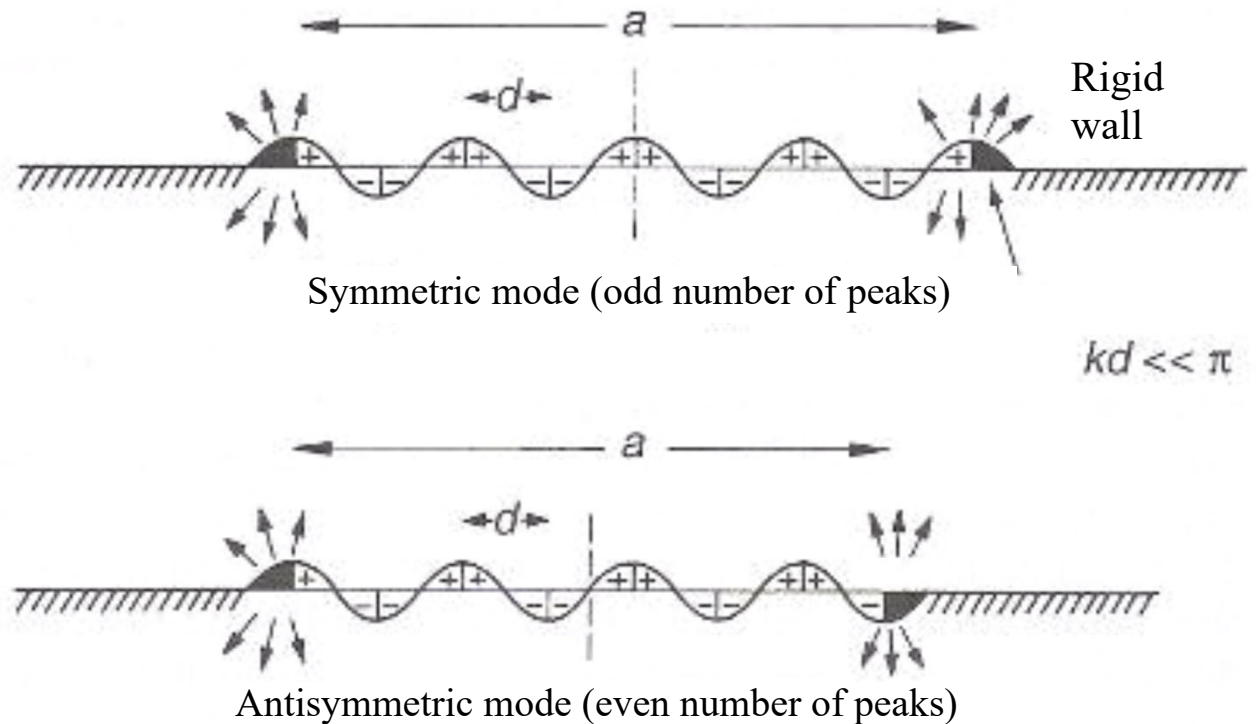
# Radiation efficiency

- *Radiation efficiency*  $\sigma$  expresses how well the bending wave field is radiating airborne sound.
  - $W$  [W] is the sound power radiated by the panel
  - $v$  [m/s] is the mean vibration velocity of the panel
  - $S$  [m<sup>2</sup>] is the surface area
- $\sigma$  span is 0.00 – 1.00.
  - $\sigma = 1$ , when  $f > f_c$  ( $f_c$  critical frequency)
  - $\sigma = 0 \dots 1$ , when  $f < f_c$
- **Thick heavy panels:**  $f_c \approx 100$  Hz  $\rightarrow$  sound power radiated by the structure can be determined from the vibration velocity in the full frequency range (100-3150 Hz), since  $\sigma = 1$ .
- **Thin light panels:**  $f_c$  1000 - 3000 Hz  $\rightarrow$  vibration measurements cannot be used to predict sound emission
- $\sigma$  is not used on the models of this chapter but it is a concept that should be known: for example: materials with  $\sigma = 0$  radiate very little flanking sound

$$\sigma = \frac{W}{\langle v^2 \rangle \rho_0 c_0 S}$$

## Acoustic short circuit in the middle of the panel

- Acoustic short circuit takes place when the wavelength in air,  $\lambda_a$ , is longer than the bending wavelength in the panel  $\lambda_m$
- Pressure fields caused by nearby maxima and minima of the bending wave interfere and revoke each other ( $\sigma$  is small)
- Corner modes and edge modes can radiate sound ( $\sigma$  is high)
- This is the situation under coincidence frequency  $f_c$ : the radiation from the panel is weak and the radiation is dominated by corners or edges, depending on frequency, in a complex way
- Radiation efficiency  $\sigma$  is much below 1

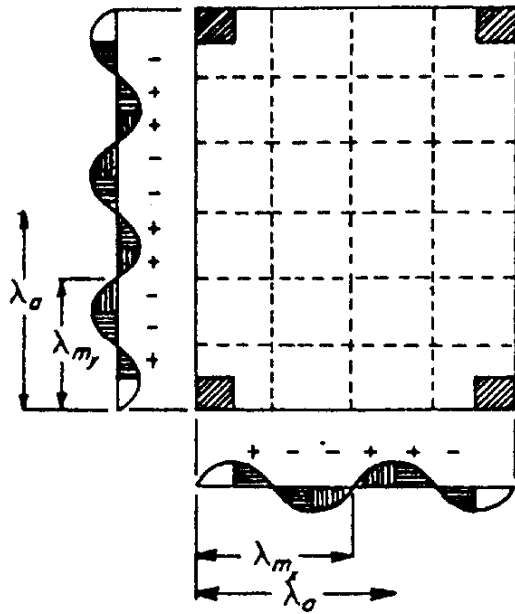




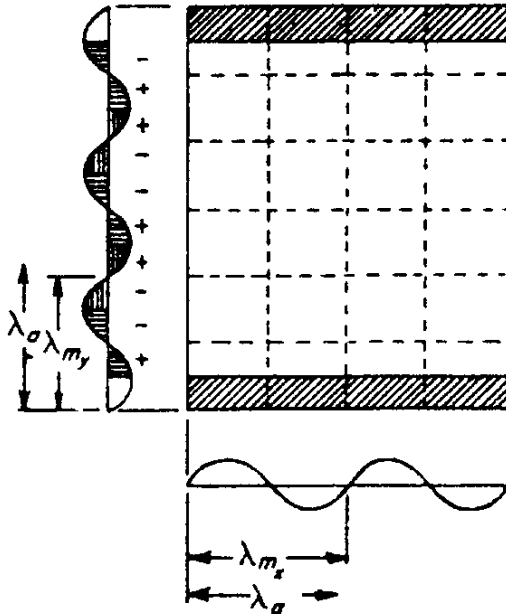
# Forced vibration and resonant vibration

## Forced vibration; $f < f_c$

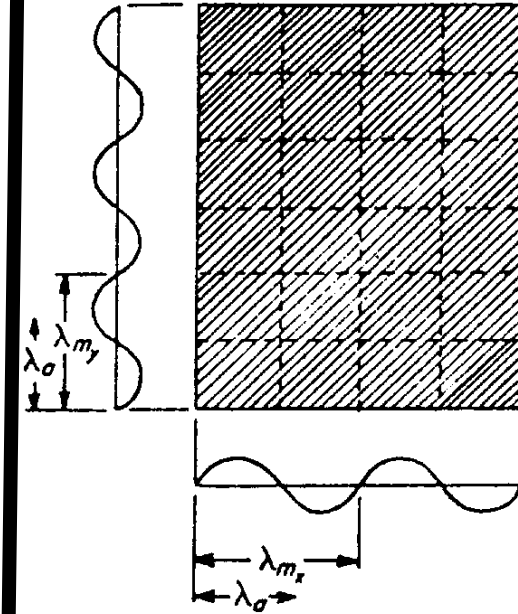
- $\lambda_a > \lambda_m$
- Acoustic short circuit in the middle of the panel
- Individual modes can radiate efficiently from the edge or corners where the short circuit does not occur: low  $\sigma$
- $R$  depends on mass (forced vibration)



(a)



(b)



(c)

## Resonant vibration; $f > f_c$

- $\lambda_a < \lambda_m$
- No short-circuit
- $\sigma = 1$
- $R$  smaller than mass predicts

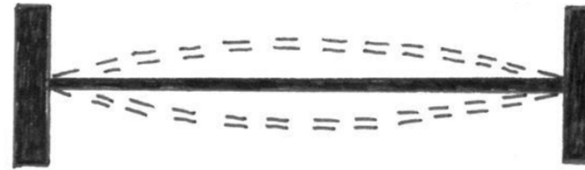
# Panel modes

- The lowest axial panel modes are called
  - $f_{01}$ : resonance in horizontal direction
  - $f_{10}$ : resonance in vertical direction
- Radiation at the lowest panel modes is efficient since acoustic short circuit cannot take place. Sound insulation is poor at these frequencies.
- Frequency of panel mode "mn" is calculated by

$$f_{mn} = \frac{c_0^2}{4f_c} \left[ \left( \frac{m}{L_x} \right)^2 + \left( \frac{n}{L_y} \right)^2 \right] \quad m, n = 0, 1, 2, 3, \dots$$

- $L_x$  [m] is the width of the panel [m]
- $L_y$  [m] is the height of the panel [m]
- Dimensions are measured from the fixing points
- The mode is usually under 100 Hz

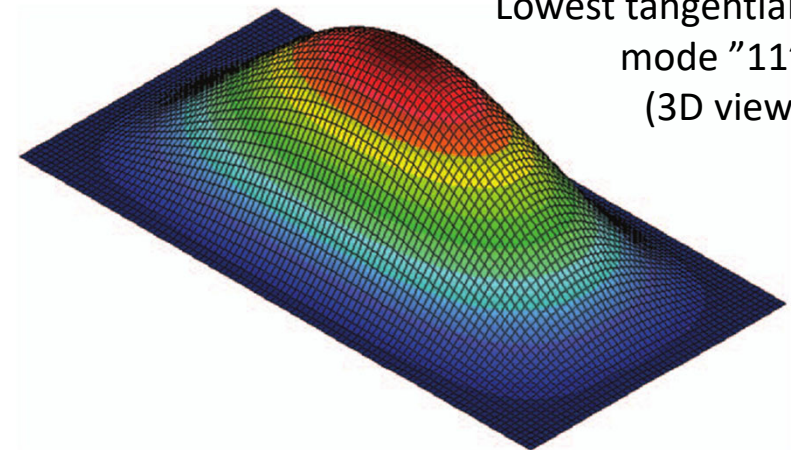
Lowest axial horizontal mode "10" (top view)



Lowest axial vertical mode "10" (section view)



Lowest tangential mode "11" (3D view)



## 4.2

Gypsum board (13 mm, 8.8 kg/m<sup>2</sup>) is attached by screws to the vertical studs. Calculate the lowest panel mode in horizontal direction, when the stud division is

a) 600 mm

b) 400 mm.

$$f_c = \frac{c_0^2}{2\pi} \sqrt{\frac{12(1-\mu^2)m'}{Eh^3}}$$

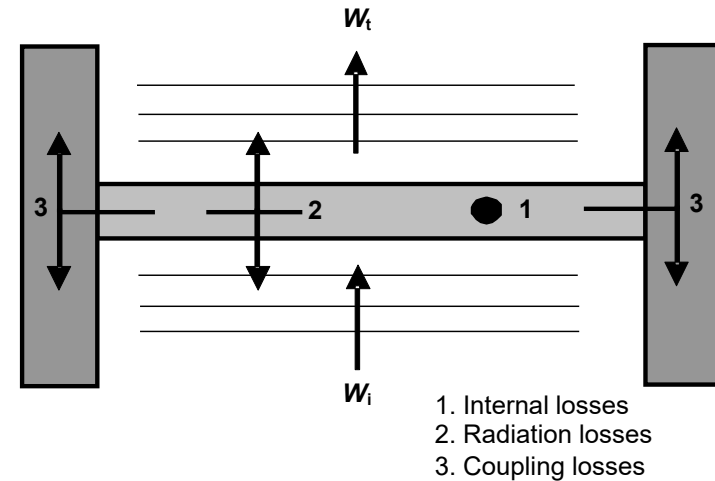
$$f_{mn} = \frac{c_0^2}{4f_c} \left[ \left( \frac{m}{L_x} \right)^2 + \left( \frac{n}{L_y} \right)^2 \right] \quad m, n = 0, 1, 2, 3, \dots$$

# Loss factor $\eta$

- Loss factor expresses the energy loss per radian angle within the material:

$$E(t) = E_0 e^{-\eta \omega t}$$

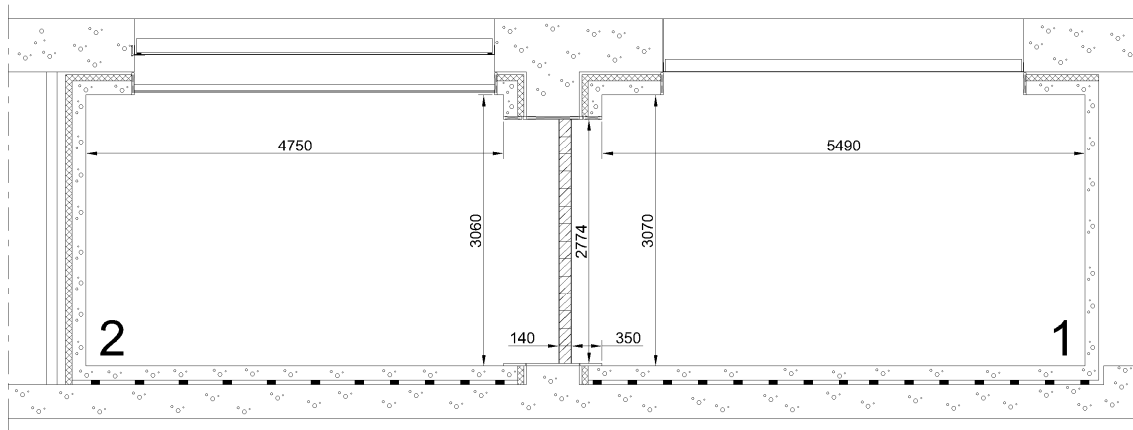
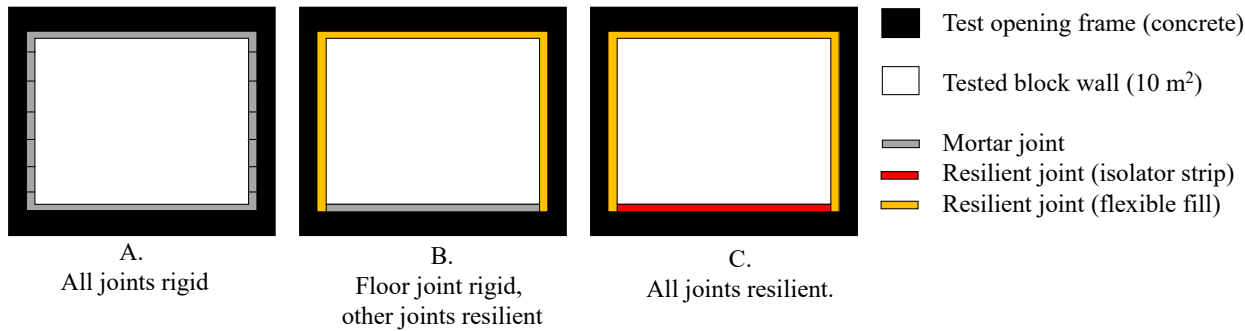
- Total loss factor involves three types of losses:
  1. internal losses
  2. radiation losses
  3. coupling losses
- Coupling losses determine the total loss factor for e.g. concrete structures
- Internal losses are important for e.g. sandwich structures



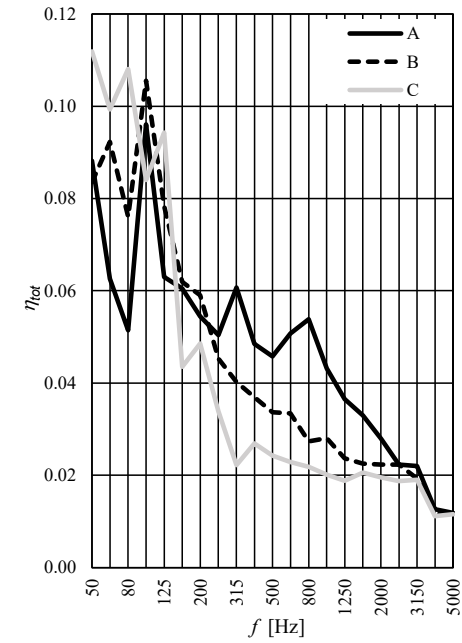
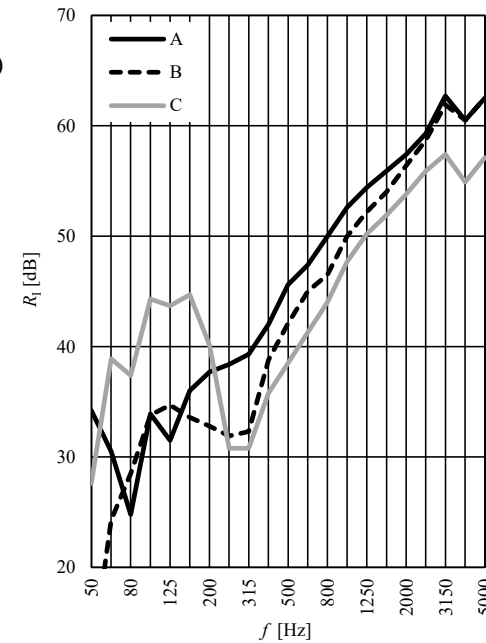
$$\eta_{tot} = \eta_1 + \eta_2 + \eta_3$$

$$\eta_{tot} = \frac{2.2}{f T}$$

# Effect of total loss factor on SRI



| Joint type                                    | $R_w$<br>[dB] | $R_w + C_{50-5000}$<br>[dB] |
|---|---------------|-----------------------------|
| A (All joints rigid)                          | 50            | 49                          |
| B (Floor joint rigid, other joints resilient) | 45            | 45                          |
| C (All joints resilient)                      | 43            | 43                          |

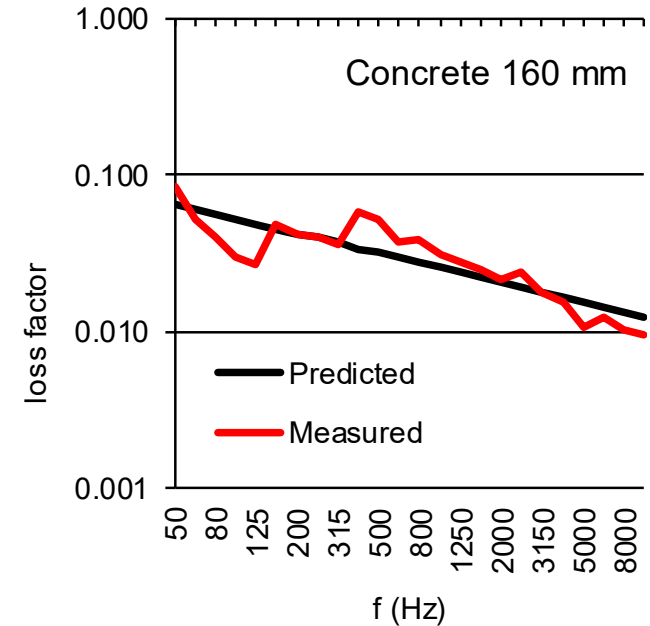


- A block wall (220 kg/m<sup>2</sup>, 140 mm,  $f_c=180$  Hz) was built in laboratory using three different joint types
- Best sound insulation above 200 Hz was obtained using rigid joints. Why?

# Loss factor

- Loss factor depends on frequency.
- Troclet (2000) suggested the following analytic form for the presentation of frequency-dependent loss factor:
- Hongisto (2003) derived A and B for some materials.

$$\eta(f) = Af^B$$



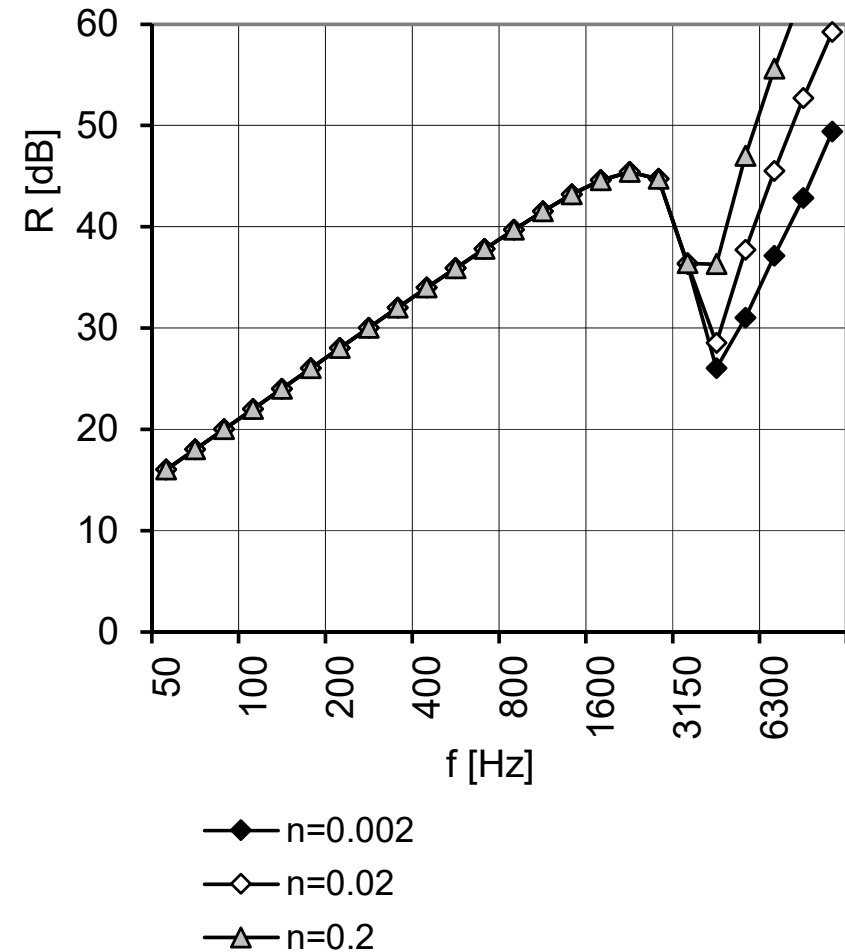
| Material                 | Panel size | Mounting type              | A    | B     | Reference                              |
|--------------------------|------------|----------------------------|------|-------|--|
| Leca brick 150 mm        | 5x4 m      | Casted in the building     | 0.35 | -0.40 | Hongisto (2003) Työterveyslaitos       |
| Concrete 180 mm          | 3x6 m      | Casted in the building     | 0.50 | -0.42 | Hongisto (2003) Työterveyslaitos       |
| Gypsum board 13 mm       | 1.2x2.2 m  | Screwed against wood laths | 0.04 | -0.08 | Hongisto (2003) Työterveyslaitos       |
| Gypsum board, hard 13 mm | 1.2x2.2 m  | Screwed against wood laths | 0.05 | -0.10 | Hongisto (2003) Työterveyslaitos       |
|                          |            |                            |      |       | Hongisto (2003) Työterveyslaitos       |
| Steel 2 mm               | 1.2x2.2 m  | Screwed against wood laths | 1.66 | -0.72 | Hongisto (2003) Työterveyslaitos       |
| Steel 4 mm               | 1.2x2.2 m  | Screwed against wood laths | 0.07 | -0.25 | Hongisto (2003) Työterveyslaitos       |
| Steel 6 mm               |            | Welded in a ship           | 0.41 | -0.70 | Pertti Hynnä, VTT, 2001                |
| Steel                    |            | Welded in a rocket         | 0.18 | -0.63 | Troclet B (2000), NOVEM, Lyon, France. |

Hongisto (2003) Työterveyslaitos

# Thin panel - the effect of constant loss factor

- Calculated by previous model
- Material
  - 4 mm steel
  - loss factor 0.02 (modified here)
  - width  $L_{zp}=1.25$  m
  - height  $L_{x,p}=2.25$  m
  - $S=2.8$  m<sup>2</sup>
  - $m'=31.2$  kg/m<sup>2</sup>
  - $E=2E11$  Pa

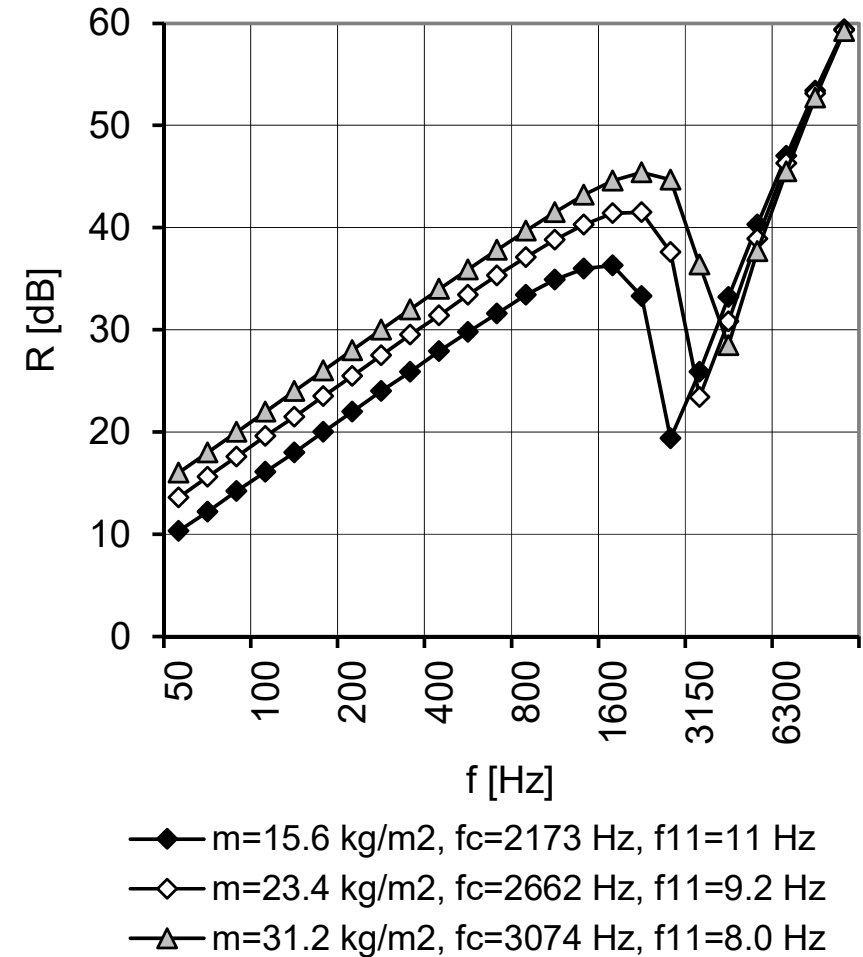
$$R = \begin{cases} 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 20 \cdot \log_{10} \left( 1 - \left( \frac{f}{f_c} \right)^2 \right) - 5, & f < f_c \\ 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 10 \cdot \log_{10} \left( \frac{2\eta f}{\pi f_c} \right), & f \geq f_c \end{cases}$$



# Thin panel - the effect of mass

- Calculated by previous model
- Material
  - 4 mm steel
  - loss factor 0.02
  - width  $L_{zp}=1.25$  m
  - height  $L_{x,p}=2.25$  m
  - $S=2.8$  m<sup>2</sup>
  - $m'=31.2$  kg/m<sup>2</sup> (modified)
  - $E=2E11$  Pa

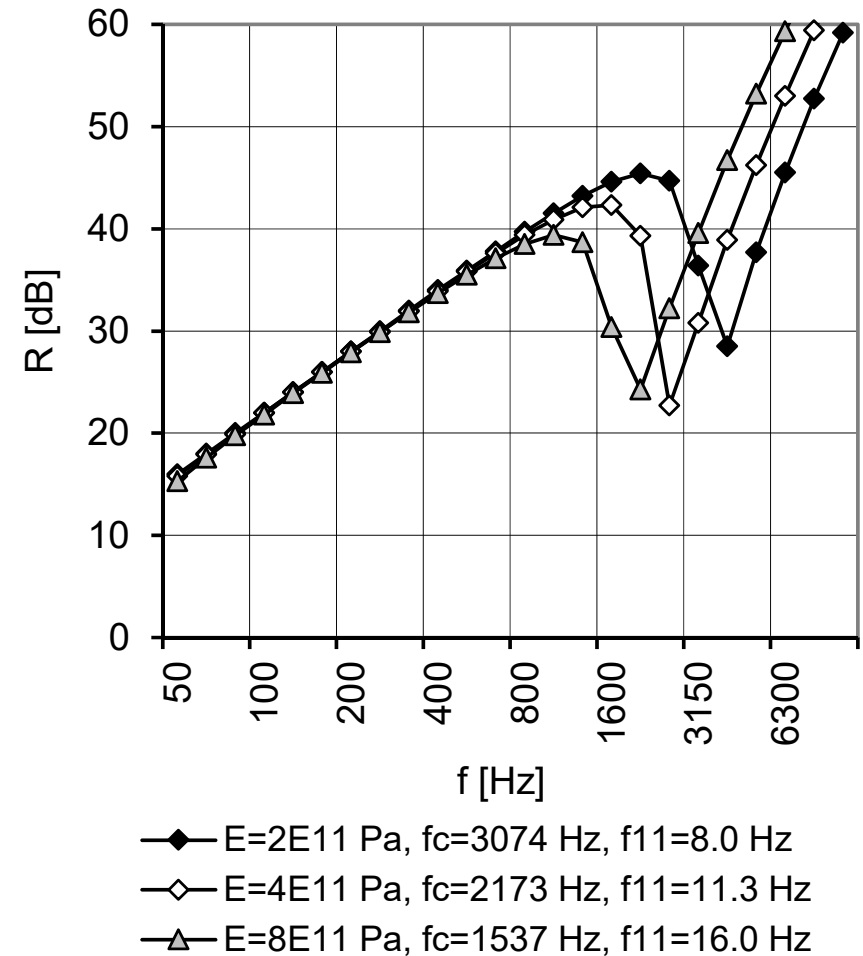
$$R = \begin{cases} 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 20 \cdot \log_{10} \left( 1 - \left( \frac{f}{f_c} \right)^2 \right) - 5, & f < f_c \\ 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 10 \cdot \log_{10} \left( \frac{2\eta f}{\pi f_c} \right), & f \geq f_c \end{cases}$$





# Thin panel - the effect of Young's modulus

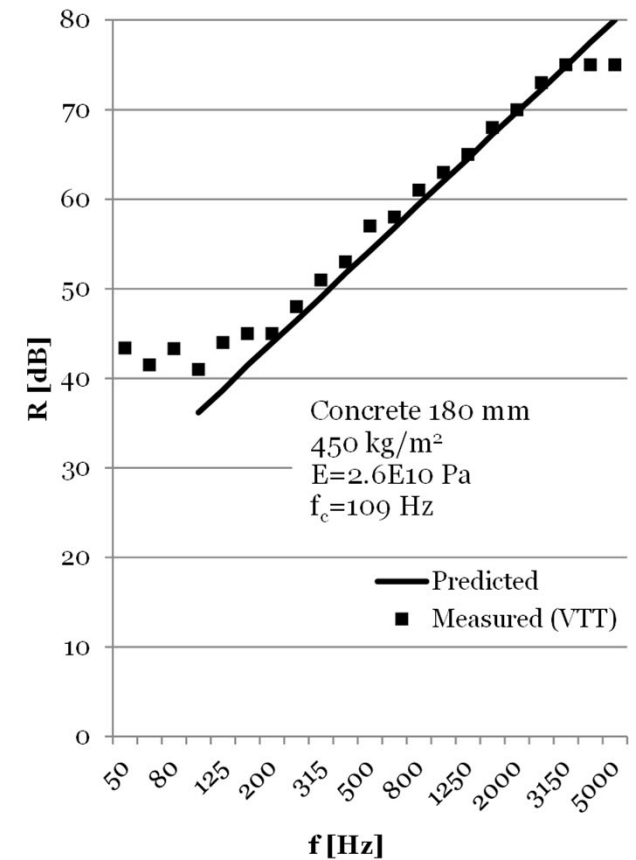
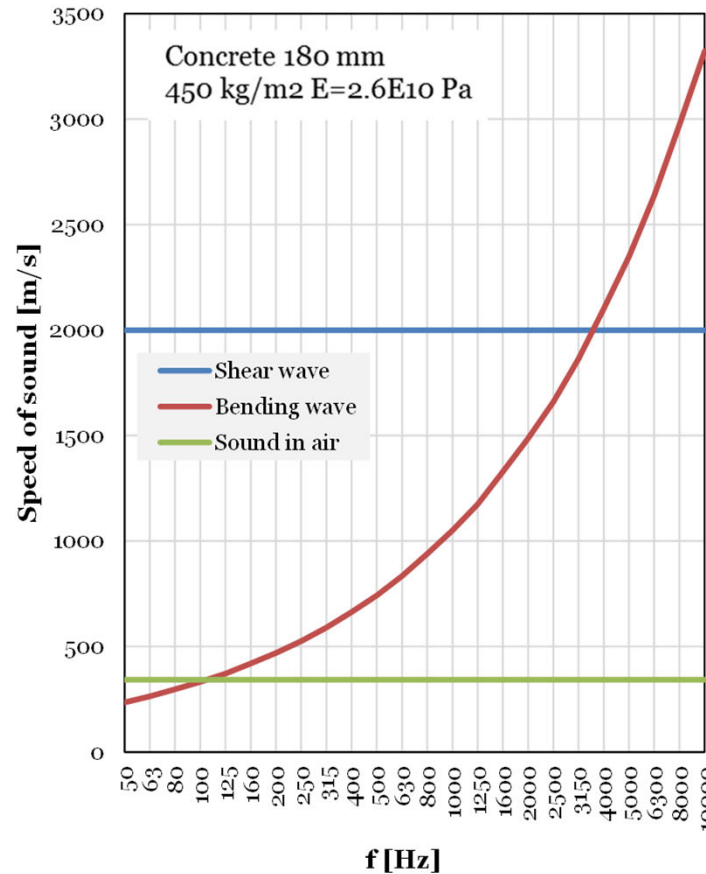
- Calculated by previous model
- Material
  - 4 mm steel
  - loss factor 0.02
  - width  $L_{zp}=1.25$  m
  - height  $L_{x,p}=2.25$  m
  - $S=2.8$  m<sup>2</sup>
  - $m'=31.2$  kg/m<sup>2</sup>
  - $E=2E_{11}$  Pa (**modified**)



# Thick heavy panel

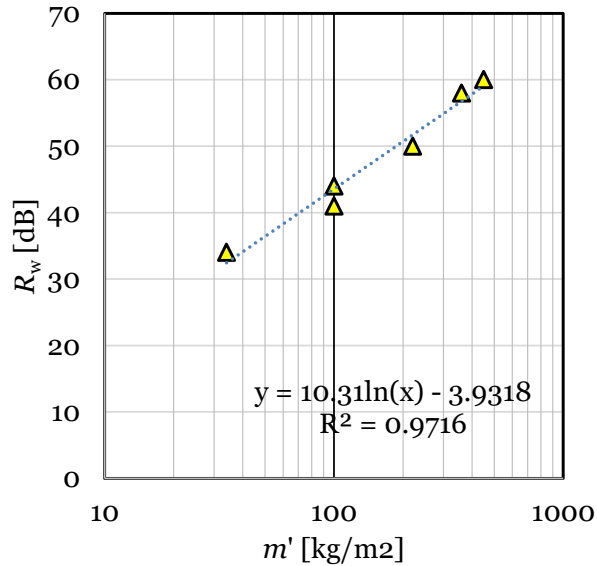
- The SRI of thin panels can be completely explained by *bending waves* below 5 kHz
- When the panel thickness  $h$  exceeds  $1/6$  of the wavelength of bending wave  $\lambda_B$ , *shear waves* begin to dominate sound radiation and determine the SRI.
  - SRI becomes frequency independent since  $c_S$  is constant while  $c_B$  is not
- Figure shows a prediction using only bending waves: ignorance of shear waves seems not lead major overestimation of SRI.

$$R = \begin{cases} 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 20 \cdot \log_{10} \left( 1 - \left( \frac{f}{f_c} \right)^2 \right) - 5, & f < f_c \\ 20 \cdot \log_{10} \left( \frac{\pi m' f}{\rho_0 c_0} \right) + 10 \cdot \log_{10} \left( \frac{2\eta f}{\pi f_c} \right), & f \geq f_c \end{cases}$$

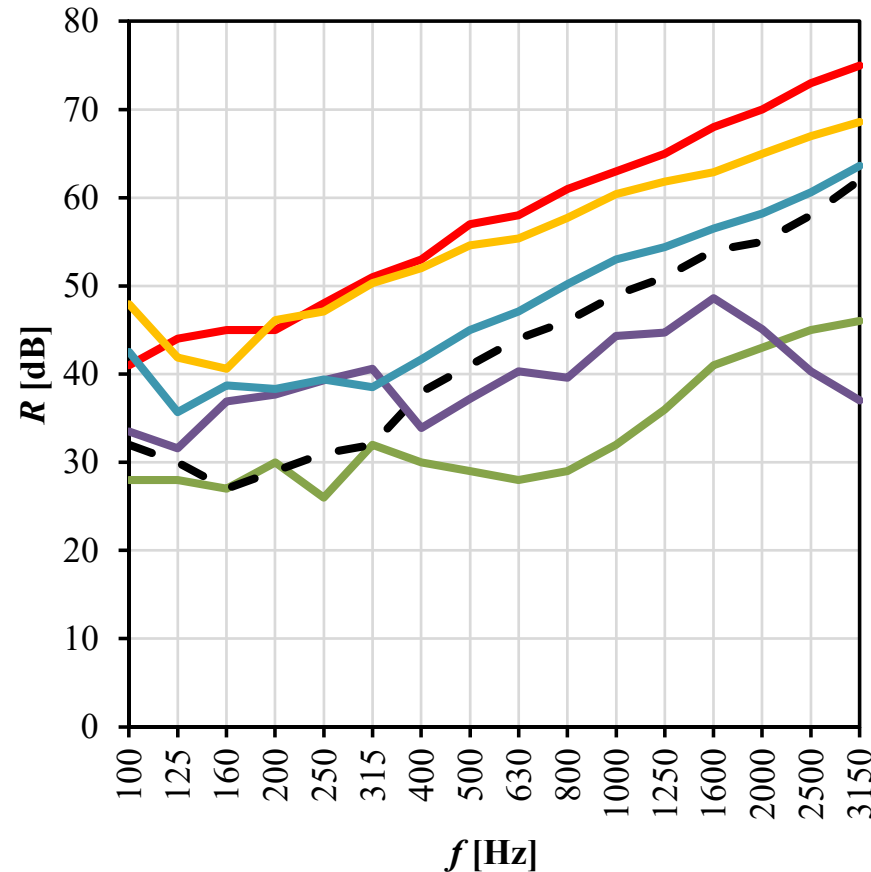


$$\eta(f) = Af^B \quad f_c = \frac{c_0^2}{2\pi} \sqrt{\frac{12(1-\mu^2)m'}{Eh^3}}$$

# Examples of some heavy constructions



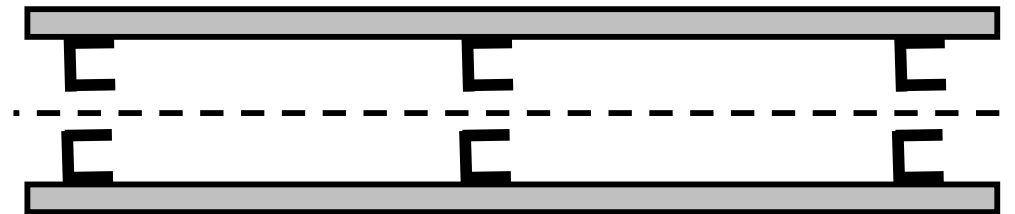
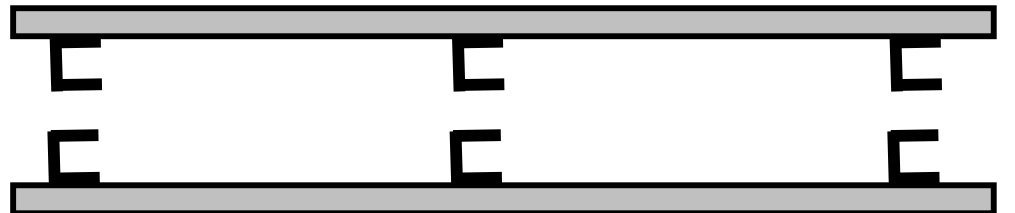
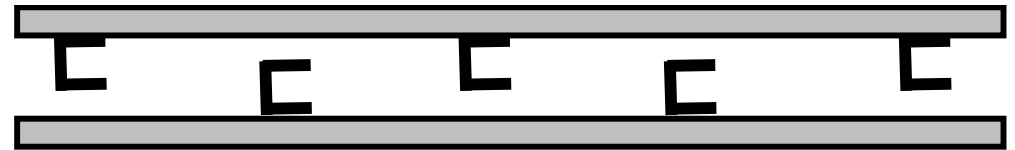
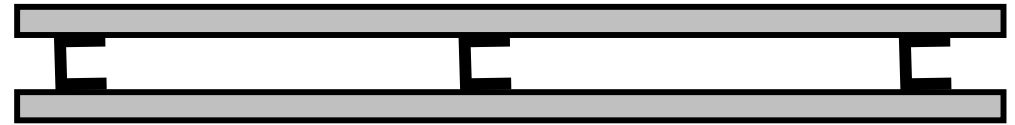
- $R_w$  is linearly associated with logarithmic  $m'$



- Autoclaved aerated concrete, 68 mm, 500 kg/m<sup>3</sup>, 34 kg/m<sup>2</sup> (34 dB  $R_w$ )
- - Autoclaved aerated concrete, 200 mm, 500 kg/m<sup>3</sup>, 100 kg/m<sup>2</sup> (44 dB  $R_w$ )
- Stee-reinforced concrete, 180 mm, 2500 kg/m<sup>3</sup>, 450 kg/m<sup>2</sup> (60 dB  $R_w$ )
- Timber log 200 mm, 500 kg/m<sup>3</sup>, 100 kg/m<sup>2</sup> (41 dB  $R_w$ )
- Calcium-cilicate block with plaster, 140 mm, 1600 kg/m<sup>3</sup>, 220 kg/m<sup>2</sup> (50 dB)
- Calcium-cilicate brick with plaster, 210 mm, 1700 kg/m<sup>3</sup>, 360 kg/m<sup>2</sup> (58 dB)

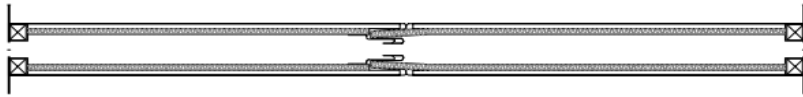
# Double constructions

- Single studs (fully coupled)
- Staggered studs (partially uncoupled, since common rails exist on top and bottom of the wall)
- Separate studs (uncoupled)
- Separate studs with structural break (uncoupled)

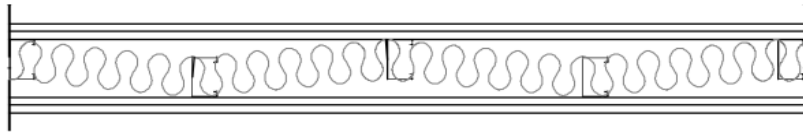


## Examples of uncoupled double constructions

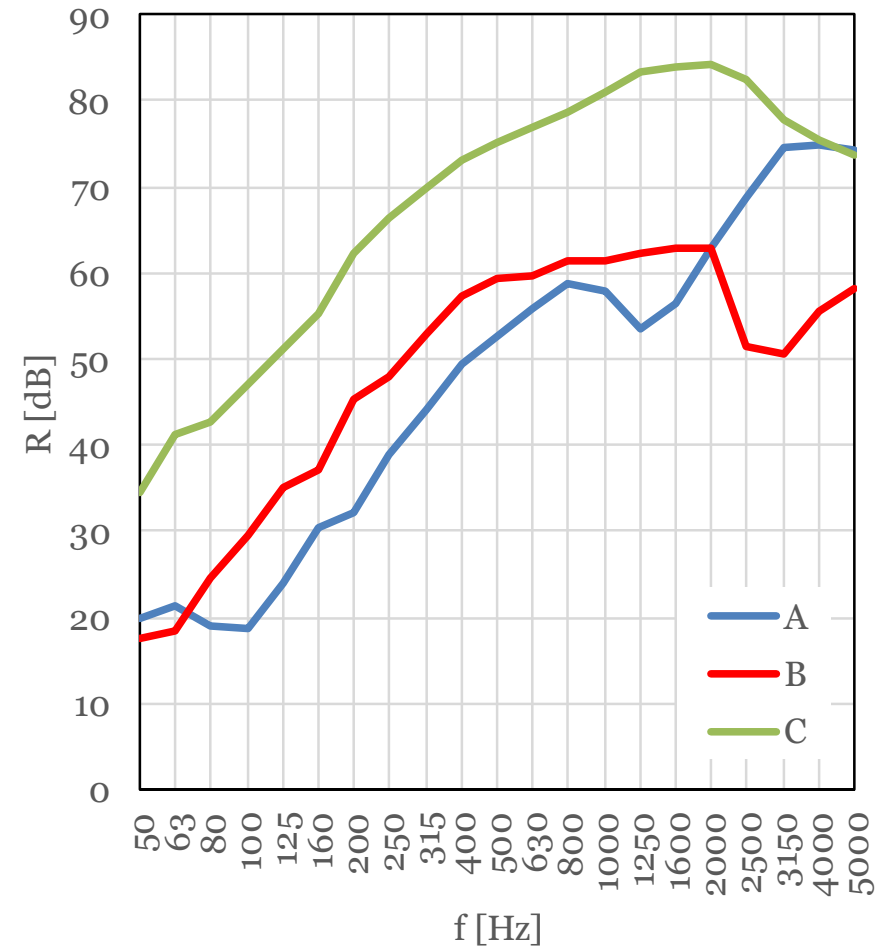
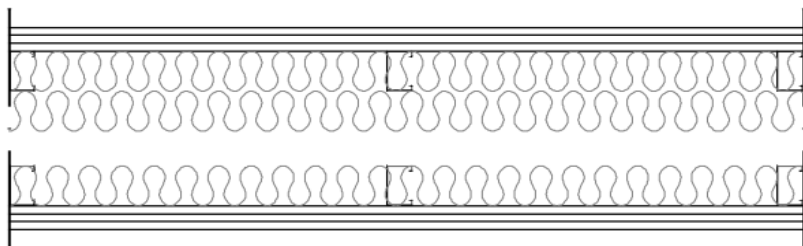
- A: Ship cabin wall



- B: Double wall, staggered studs, common rails
  - 95/66 k600 (4xGN13) M95



- C: Double wall, separate studs, separate rails
  - 2x66 k600 (6xGN13) M190



|                           | A   | B   | C   |
|---------------------------|-----|-----|-----|
| $m'$ [kg/m <sup>2</sup> ] | 27  | 37  | 57  |
| $h$ [mm]                  | 85  | 147 | 268 |
| $f_{mam}$ [Hz]            | 100 | 63  | <50 |
| $R_w$ [dB]                | 48  | 55  | 75  |

# Double construction – 4 steps of prediction

- R [dB] is the superposition of  $R_c$  and  $R_b$ :

$$R = -10 \cdot \log_{10} \left( 10^{-R_c/10} + 10^{-R_b/10} \right)$$

- $R_c$  [dB] is SRI through the cavity (air path), either  $R_{cI}$  or  $R_{c2}$
  - $R_b$  [dB] is SRI through the sound bridges (stud path), either  $R_{bI}$  or  $R_{b2}$
- The weaker path dominates.
  - Four steps:
    1. Cavity path, perfect absorption,  $R_{cI}$ .
    2. Cavity path, non-perfect absorption,  $R_{cII}$ .
    3. Stud path, rigid studs,  $R_{bI}$ .
    4. Stud path, flexible studs,  $R_{bII}$ .



# $R_{cI}$

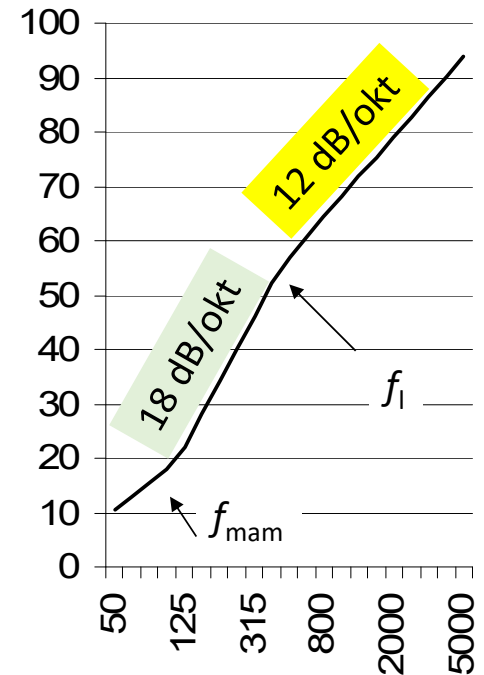
- Cavity is perfectly absorbing, no reverberation in the cavity

$$R_{cI} = \begin{cases} 20 \cdot \log_{10} \left( 10^{R_1/20} + 10^{R_2/20} \right) + R_{mam}, & f < f_{mam} \\ R_1 + R_2 + 20 \cdot \log_{10} (fd) - 29, & f_{mam} < f < f_l \\ R_1 + R_2 + 6, & f > f_l \end{cases}$$

$$R_{mam} = 20 \cdot \log_{10} \left[ 1 - \left( \frac{f}{f_{mam}} \right)^2 \right]$$

$$f_l = \frac{c_0}{2\pi d}$$

$$f_{mam} = 80 \sqrt{\frac{(m'_1 + m'_2)}{dm'_1 m'_2}}$$



$d$  = thickness of cavity [m]

$f_{mam}$  = mass-air-mass resonance frequency [Hz]

$f_l$  = limit frequency [Hz]

$R_1$  = R of layer 1 [dB]

$R_2$  = R of layer 2 [dB]

$m'_1$  = surface mass of layer 1 [dB]

$m'_2$  = surface mass of layer 2 [dB]

$R_1$  and  $R_2$  can be measured or predicted.

Layer 1 can also be a double construction in a triple-panel construction.

# Mass-air-mass resonance, $f_{mam}$

- The resonance is caused because the cavity acts as a spring between the two surface masses of the double panel
- Sound reduction index is usually lower at the frequency band where  $f_{mam}$  belongs than on surrounding frequency bands
- The resonance does not occur if the cavity is not air-tight

$$f_{mam} = 80 \sqrt{\frac{(m'_1 + m'_2)}{dm'_1 m'_2}}$$

- $d$  [m] is cavity thickness
- $m'_1$  [kg/m<sup>2</sup>] is the surface mass of panel 1
- $m'_2$  [kg/m<sup>2</sup>] is the surface mass of panel 2



### 4.3

Calculate the mass-air-mass resonance frequency for the following double panel constructions.

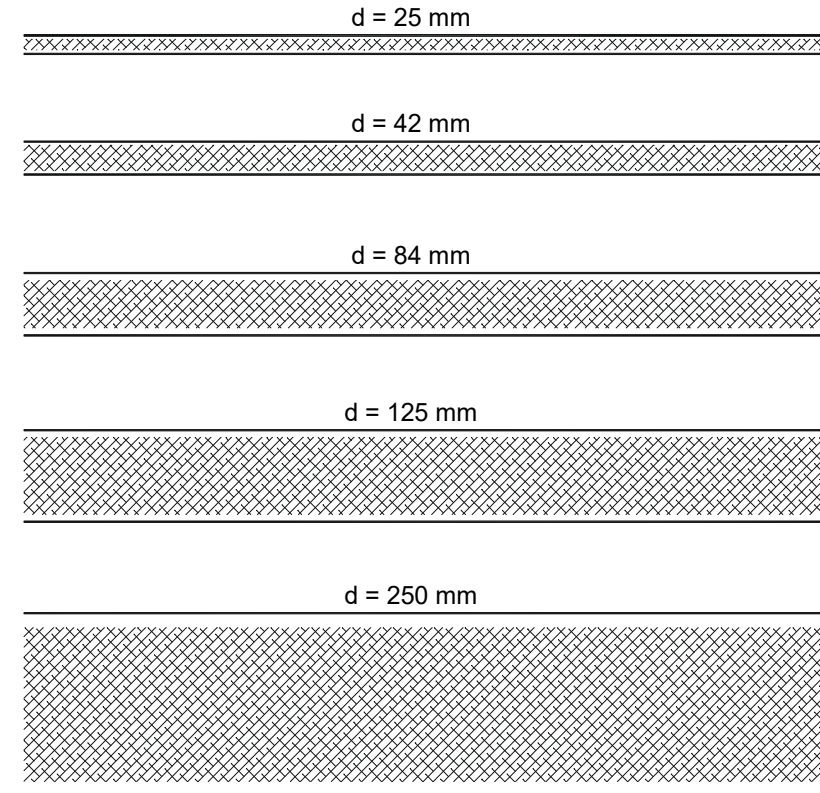
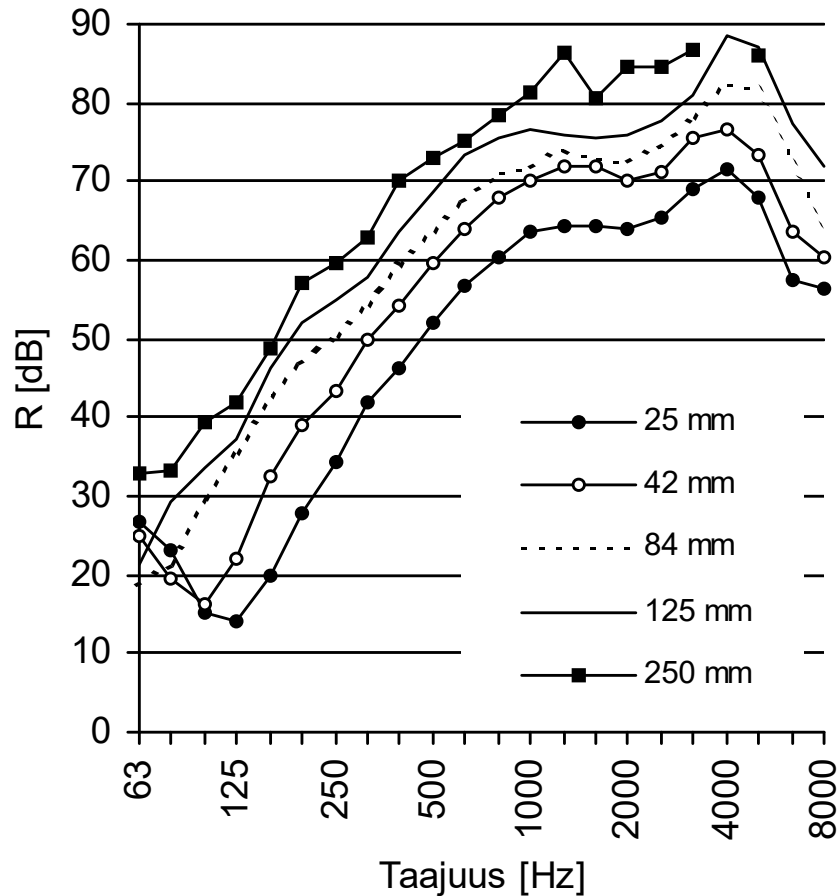
|   | $d$<br>[m] | $m'$<br>[kg/m <sup>2</sup> ] | $d$<br>[m] | $f_{mam}$<br>[m] |
|---|------------|------------------------------|------------|------------------|
| 1 x gypsum 13 mm - cavity 66 mm - 1 x gypsum 13 mm  |            |                              |            |                  |
| 3 x gypsum 13 mm - cavity 175 mm - 3 x gypsum 13 mm |            |                              |            |                  |
| 1 x glass 4 mm - cavity 12 mm - 1 x glass 4 mm      |            |                              |            |                  |

$$f_{mam} = 80 \sqrt{\frac{(m'_1 + m'_2)}{dm'_1 m'_2}} \approx 80 \sqrt{\frac{1}{dm'}}$$

# Effect of cavity thickness, uncoupled double panel, sound-absorbing cavity

## Structure

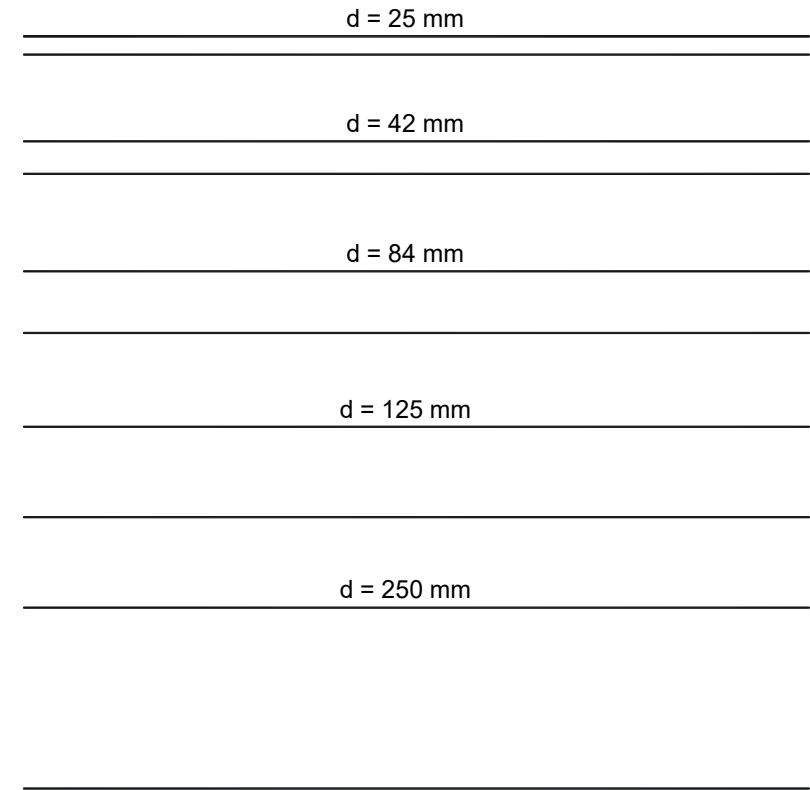
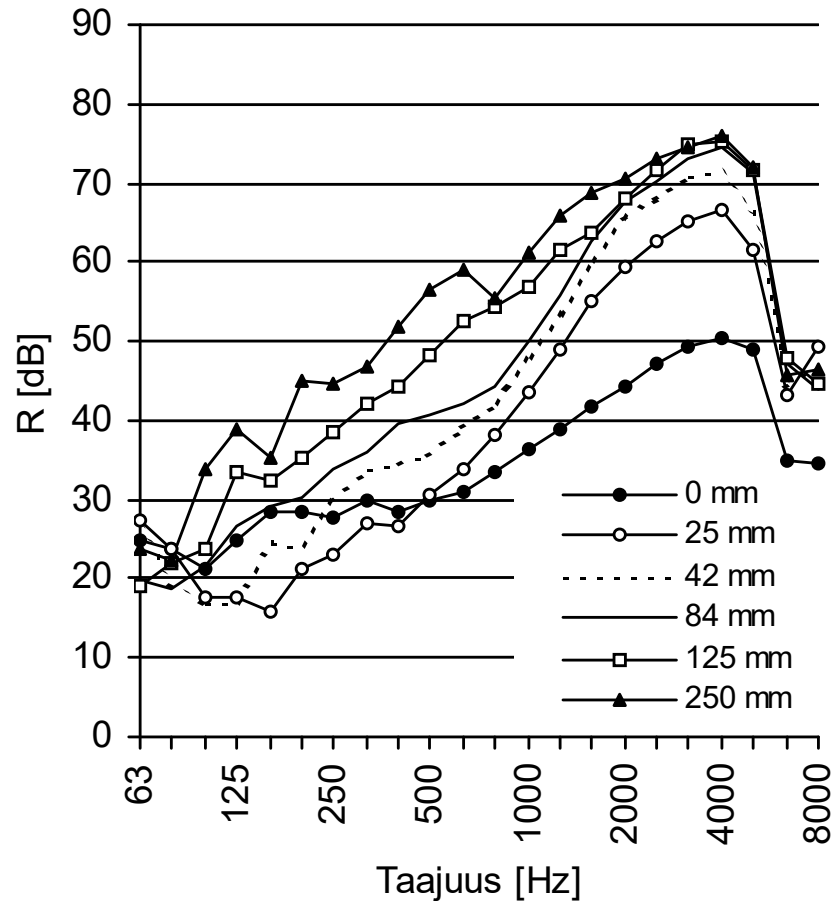
- steel 2 mm
- cavity thickness  $d$  is varied
- cavity filled with mineral wool
- steel 2 mm



# Effect of cavity thickness, uncoupled double panel, empty cavity

## Structure

- steel 2 mm
- cavity thickness  $d$  is varied
- cavity is empty
- steel 2 mm



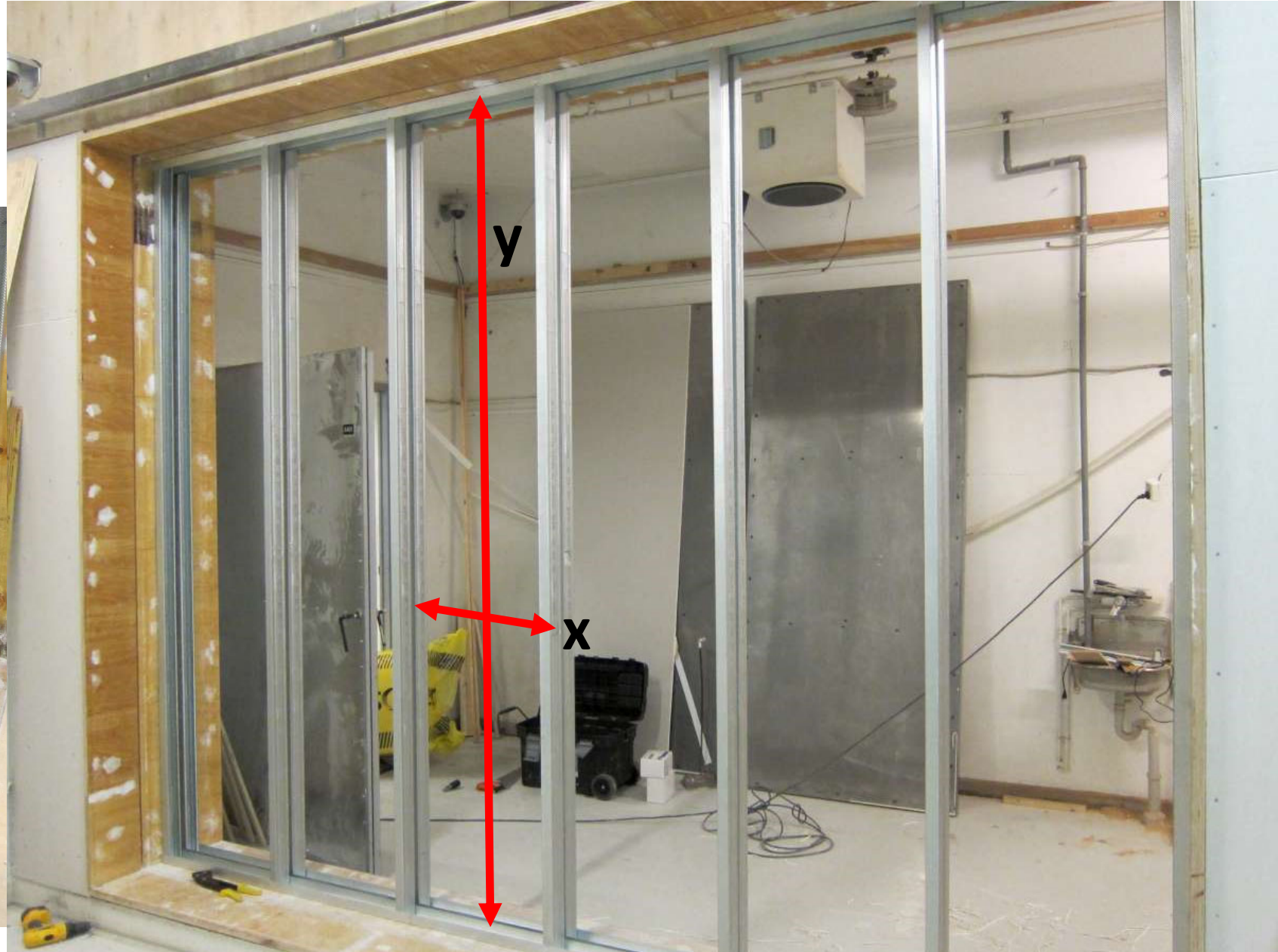
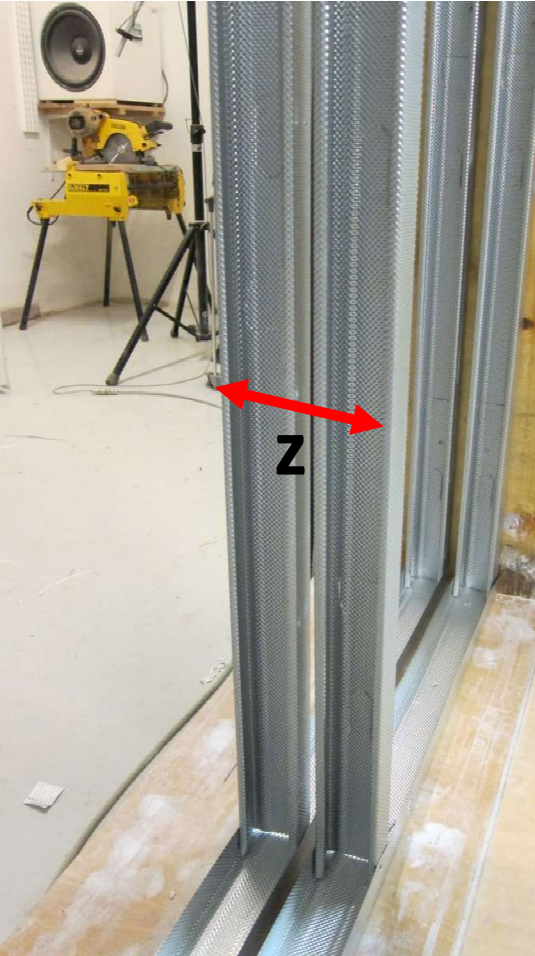
# Coupled

- Rails against ceiling and floor
- Studs are vertical, division  $b=300$  mm
- Studs and rails equally thick (common rails)



# Uncoupled

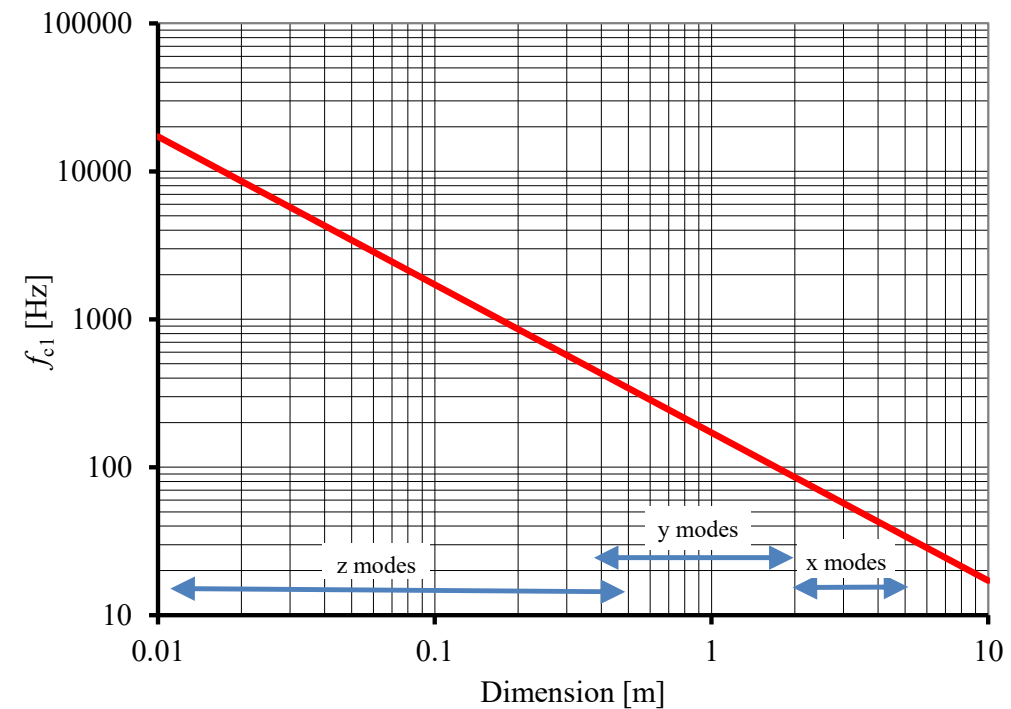
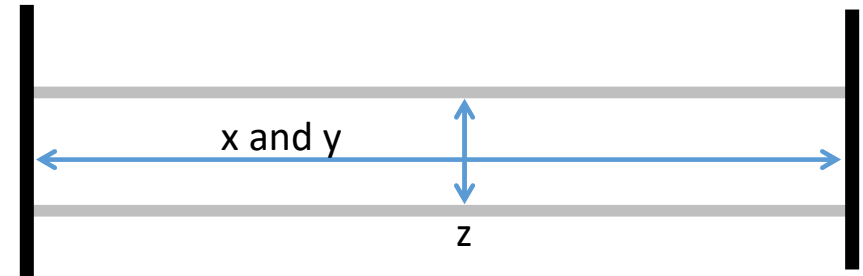
- Double studs on separate rails



# Reverberation of the cavity

- Cavity modes exist in three dimensions, x-y-z
- Modes along the stud/joist span (x)
  - E.g., distance between floor and ceiling,  $L_{x,ca}$  [m]
  - Usual room height is  $>2.3$  m  $\Rightarrow$  Under 100 Hz
- Horizontal modes between the studs (y)
  - Horizontal distance between studs,  $L_{y,ca}$  [m]
  - Usual stud distances are 300 – 1200 mm  $\Rightarrow$  100-800 Hz
  - In uncoupled structures,  $L_{y,ca}$  can be the width of the wall
- Perpendicular modes between panels (z)
  - Distance between the panels,  $L_{z,ca}$  [m]
  - Usual distance 10-400 mm
- Lower modes: modes in x or y dimensions
  - Strong impact on sound insulation at middle and frequencies if the cavity does not contain absorbents
- Higher modes: modes in z direction
- The lowest cavity mode,  $f_{ca,100}$ , exists at:

$$f_{ca,100} = \frac{c_0}{2 \cdot \max [L_{x,ca}; L_{y,ca}; L_{z,ca}]}$$



# $R_{cII}$

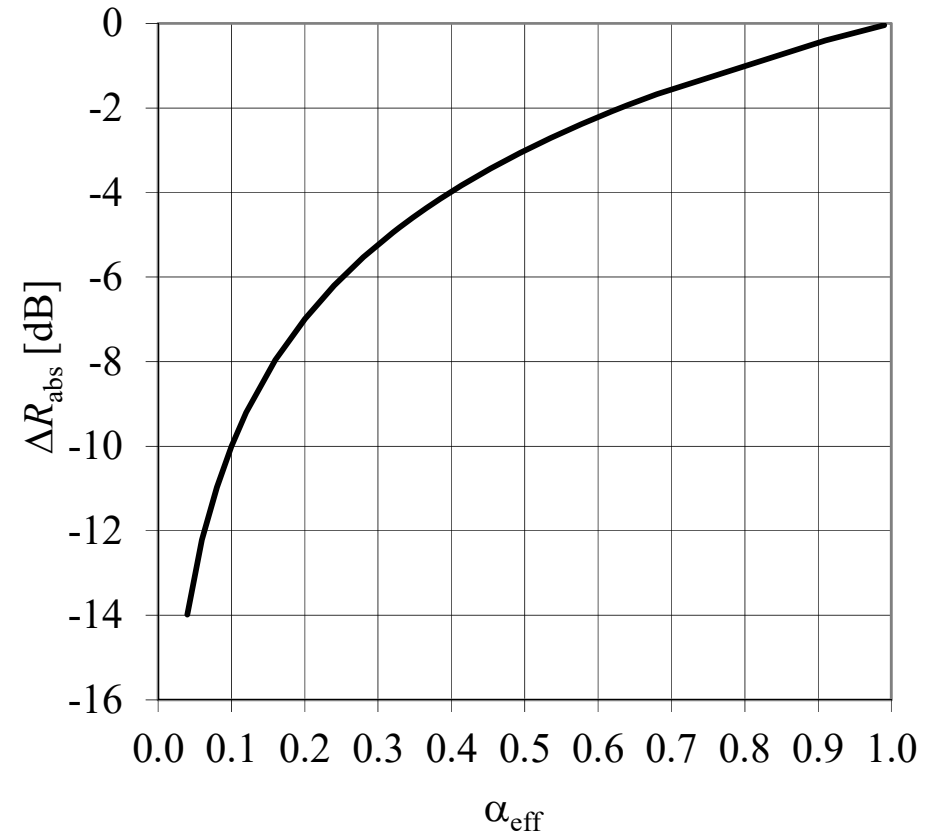
- If cavity absorption is imperfect, reverberation leads to reduction of SRI by  $\Delta R_{abs}$ . This is compensated by  $R_{cII}$ :

$$R_{cII} = R_{cI} + \Delta R_{abs}$$
$$\Delta R_{abs} = \begin{cases} 0, & f < f_{ca1} \\ 10 \cdot \log_{10}(\alpha_{eff}), & f \geq f_{ca1} \end{cases}$$

$$\alpha_{eff} = \alpha_{ca} \cdot FR$$

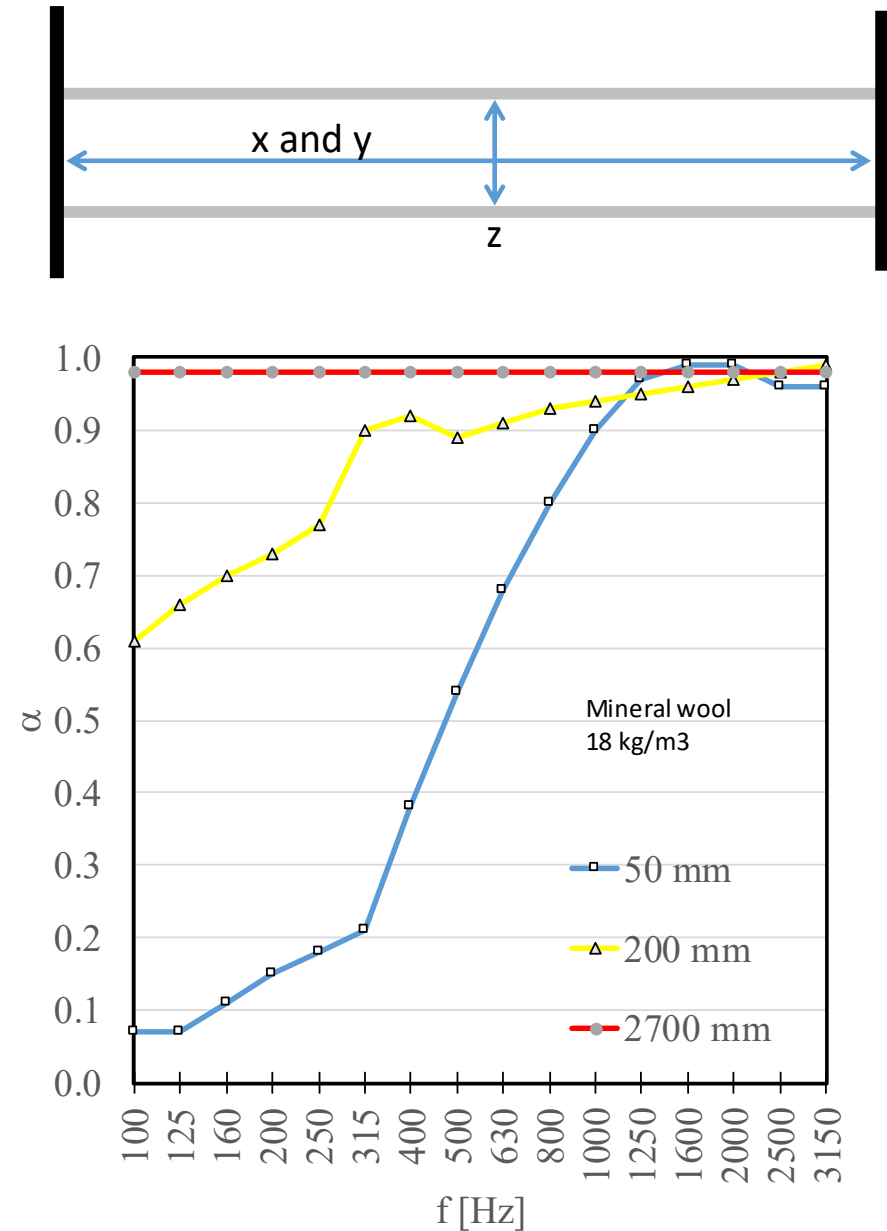
- $\alpha_{ca}$  = absorption coefficient of the cavity material
- $FR$  = filling ratio of cavity (0...1)
- Empty cavity has seldom a value under  $\alpha_{ca}=0.04$ . The effect of cavity thickness  $d$  is estimated for empty cavities by

$$\alpha_{eff} = \begin{cases} 0.5, & d \leq 0.02 \text{ m} \\ 0.01/d, & d > 0.02 \text{ m} \end{cases}$$



## $\alpha_{ca}$

- Sound absorption coefficient of absorption board is usually reported for perpendicular or random sound incidence ( $\alpha_0$  or  $\alpha_S$ ).
- However, the sound field in the cavity is always parallel to the board below the limit frequency  $f_d$ . Perpendicular sound field comes to play above  $f_d$ . Because the thickness of sound absorbent parallel to the board is the same as room height or stud spacing, the absorption coefficient is much larger at low frequencies than that obtained perpendicular to the surface because low frequency absorption increases with increasing material thickness.
- Therefore, if  $\alpha = X$  above  $f_d$ , it is safe to assume  $\alpha_{ca} = X$  also at low frequencies.

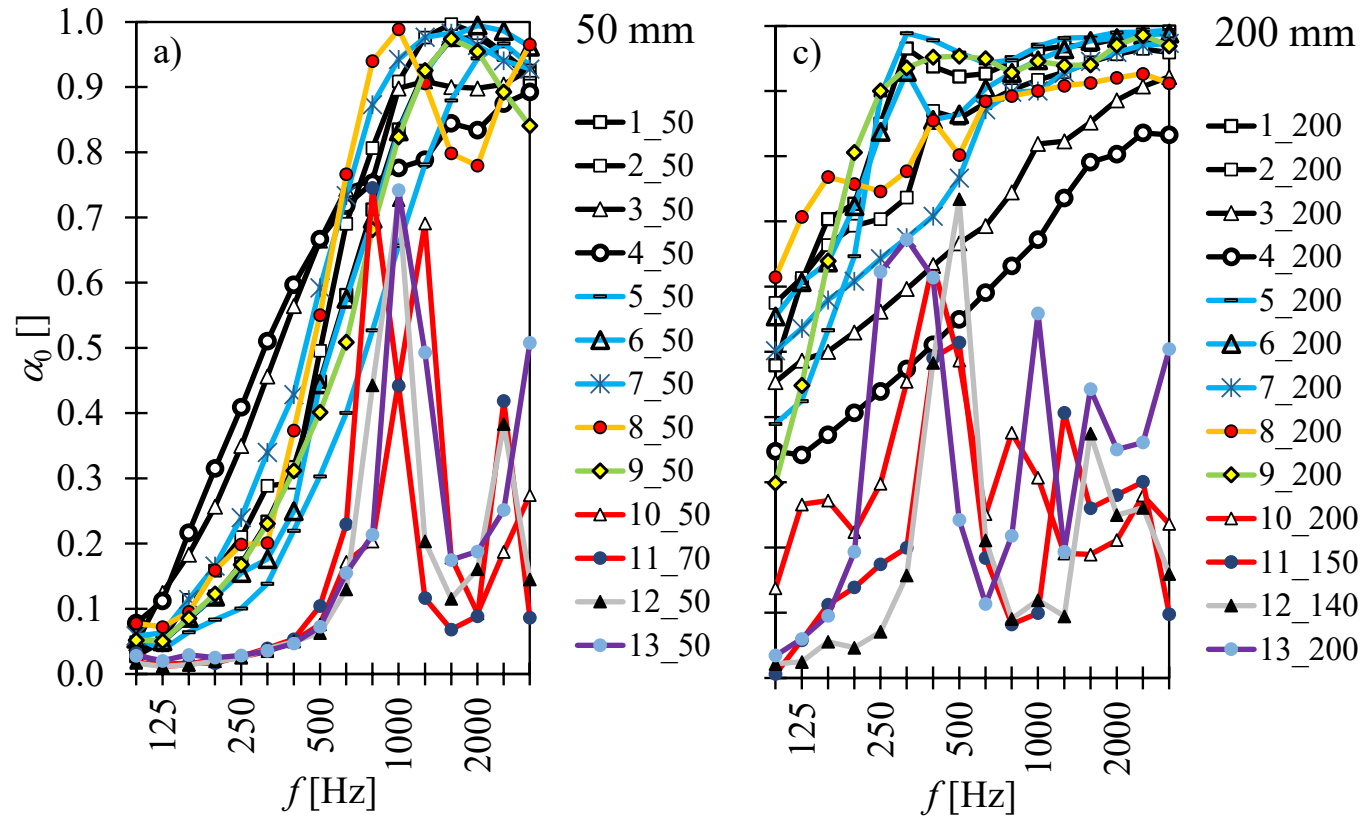




# Hard, non-porous thermal insulators

- Materials with connected pores absorb sound well.
- Materials with unconnected pores are worse.

| Product type (material)             | $\lambda$ [W/mK] | $\rho$ [kg/m <sup>3</sup> ] |
|-------------------------------------|------------------|-----------------------------|
| 1 ultra low density stone wool slab | 0.044            | 25                          |
| 2 low density stone wool slab       | 0.036            | 25                          |
| 3 medium density stone wool slab    | 0.033            | 75                          |
| 4 high density stone wool slab      | 0.037            | 100                         |
| 5 ultra low density glass wool roll | 0.042            | 11                          |
| 6 low density glass wool slab       | 0.035            | 16                          |
| 7 medium density glass wool slab    | 0.033            | 70                          |
| 8 cellulose slab                    | 0.039            | 37                          |
| 9 wood fiber slab                   | 0.038            | 50                          |
| 10 expanded polystyrene board       | 0.036            | 18                          |
| 11 polyisocyanurate board           | 0.022            | 30                          |
| 12 phenolic foam board              | 0.020            | 30                          |
| 13 cellular glass board             | 0.036            | 100                         |



# Cavity absorption

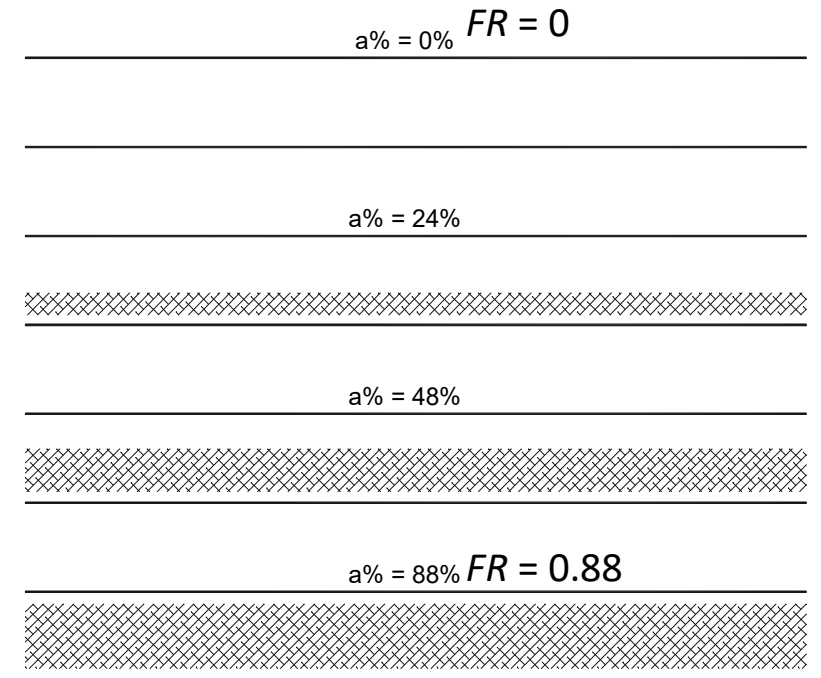
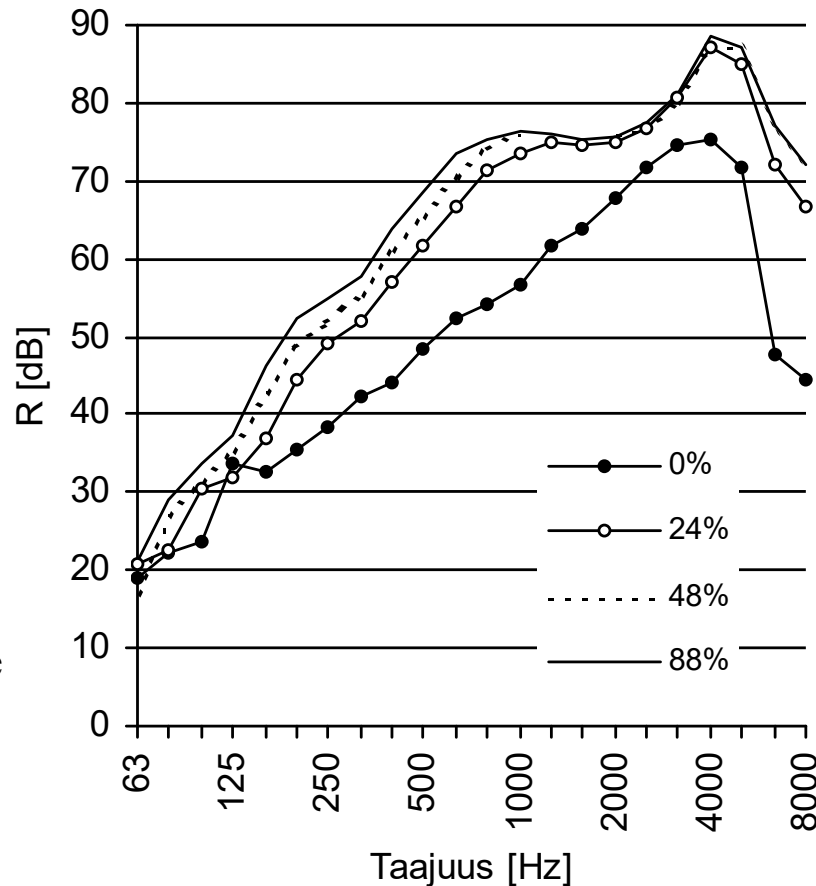
- Absorption can be achieved by many ways
  - full absorption
  - partial absorption
  - strip absorption
  - edge absorption
- Simple validated prediction models for different alternatives do not exist.
- Edge absorption (in Figure) does not eliminate the modes in z direction



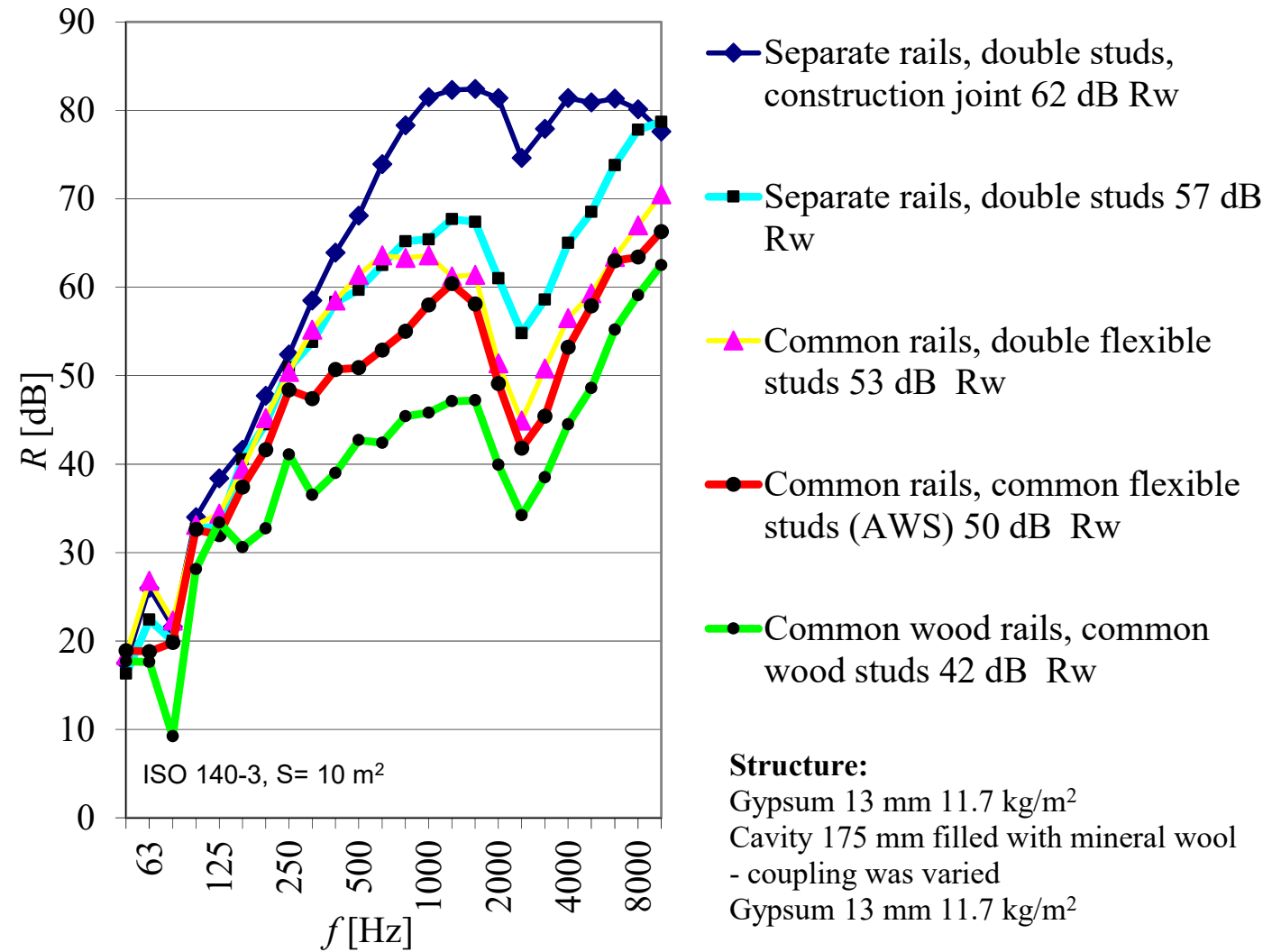
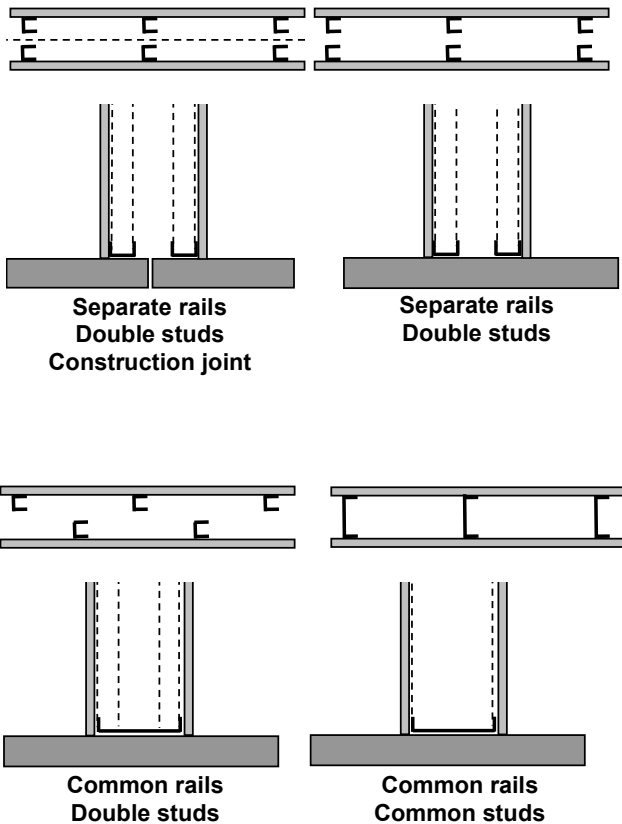
# Effect of filling ratio, FR, in an uncoupled double structure

## Structure

- steel 2 mm
- cavity thickness  $d = 125$  mm
- **Filling ratio (amount of cavity absorption) is varied**
- steel 2 mm
- The specimen size was 2.1x1.1 m, so the lowest cavity mode was  $f_{c1}=78$  Hz.



# A study of studs and rails



# Rigid studs: $R_{bI}$

Hongisto (2000) *J Sound Vib*  
Sharp (1978) *Noise Con Eng J*  
Sharp (1973) NTIS PB 222 829/4

- $R_{bI}$  caused by rigid studs is obtained by summing up the  $R$  of both layers,  $R_1$  and  $R_2$ , and by adding a constant  $\Delta R_b$ , which does **not** depend on frequency.

$$R_{bI} = 20 \cdot \log_{10} \left( 10^{R_1/20} + 10^{R_2/20} \right) + \Delta R_b$$

- Line connection, i.e. studs:
  - $b$  [m] is distance between studs (stud division, cc)
  - $f_{cL}$  is the critical frequency of two boards, weighted by the square of surface mass

$$\Delta R_b = 10 \cdot \log_{10} (b f_{cL}) + 20 \cdot \log_{10} \left( \frac{m'_1}{m'_1 + m'_2} \right) - 18$$

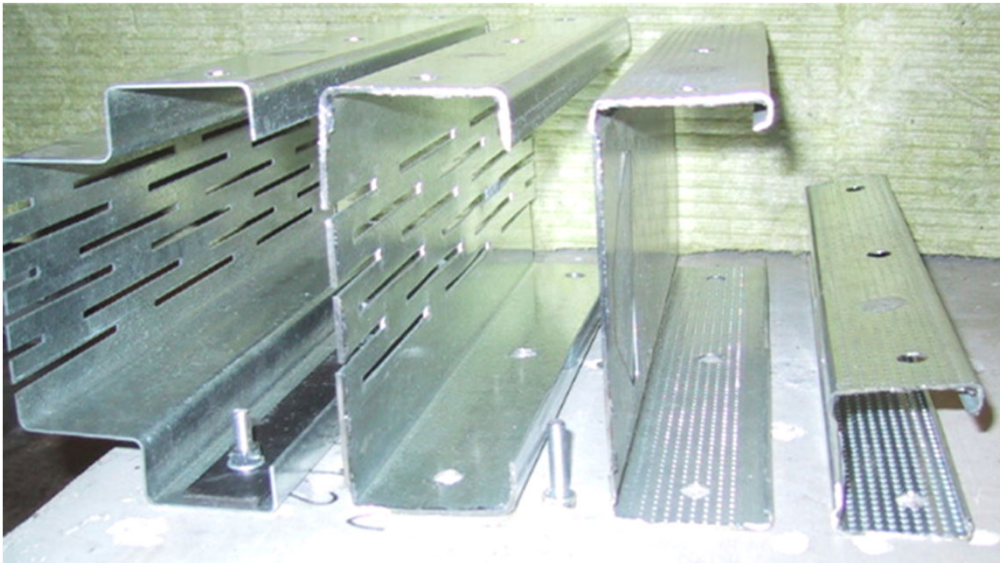
$$f_{cL} = \left[ \frac{m'_1 \sqrt{f_{c2}} + m'_2 \sqrt{f_{c1}}}{m'_1 + m'_2} \right]^2$$

- Point connection:
  - $N$  number of point connections
  - $S$  [m<sup>2</sup>] is the panel area
  - $f_{cP}$  is the critical frequency of two boards, weighted by the surface mass

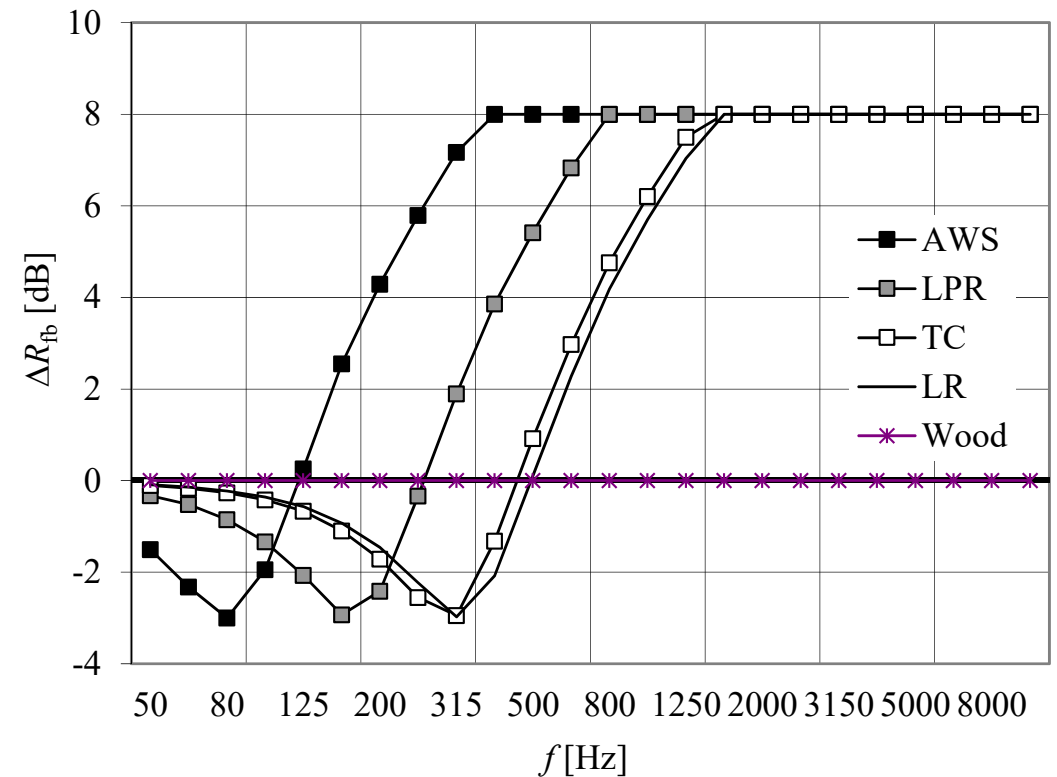
$$\Delta R_b = 10 \cdot \log_{10} \left( \frac{S \pi^3 f_{cP}^2}{N 8 c_0^2} \right) = 10 \cdot \log_{10} \left( \frac{S f_{cP}^2}{N} \right) - 45$$

$$f_{cP} = \frac{m'_1 f_{c2} + m'_2 f_{c1}}{m'_1 + m'_2}$$

# Feasible predictions of $\Delta R_{fb}$



- AWS, TC, LR and LPR
- $K''$  values: 0,2, 2.8, 3.3 and 0,9 MN/m<sup>2</sup>
- $\Delta R_{fb}$  is usually limited to 8 ... 10 dB due to rigid edges of the wall (rigid rails often surround the wall)



# R<sub>bII</sub>

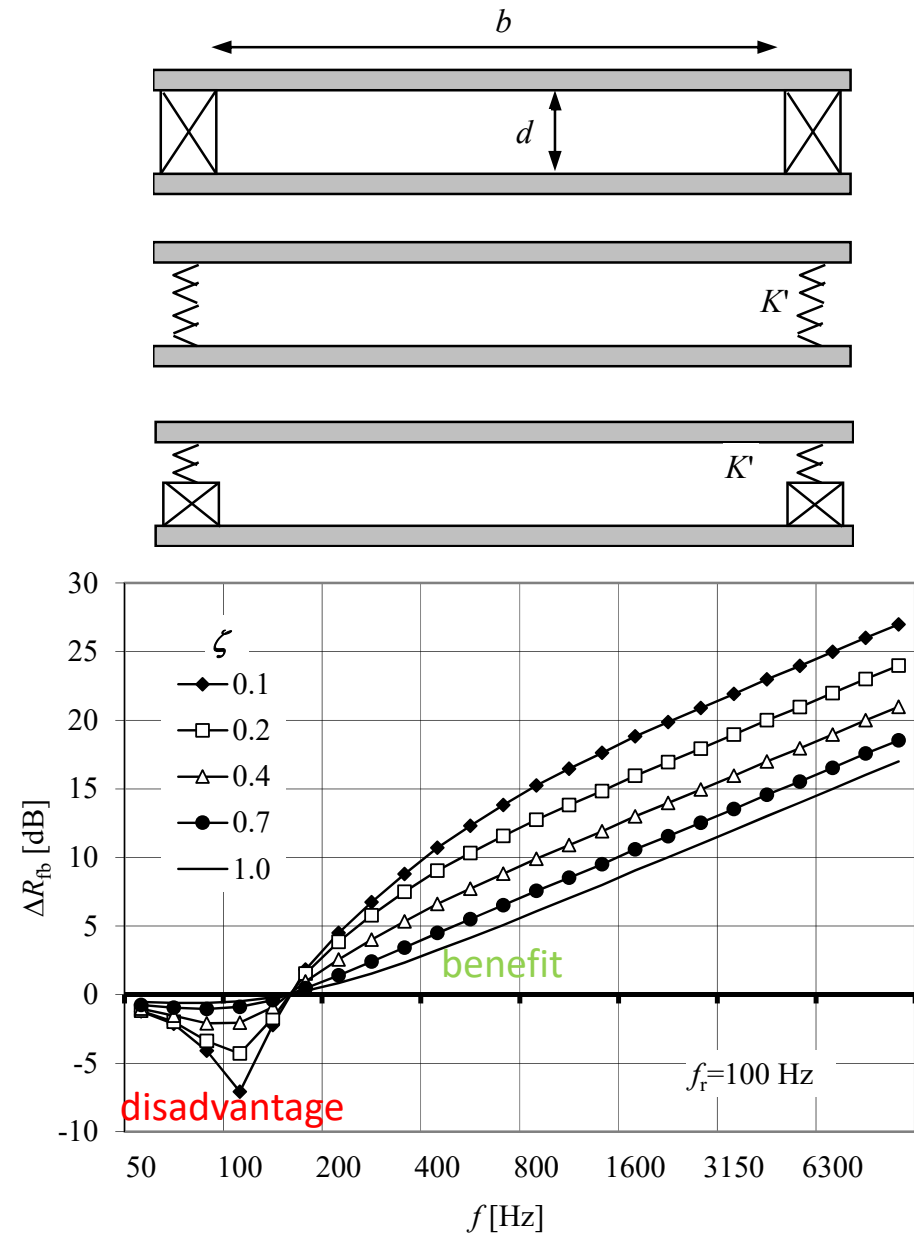
- Flexible stud is a spring. Its effect on R can be modeled by adding the vibration reduction index,  $\Delta R_{fb}$ , to the rigid stud value,  $R_{bI}$ :

$$R_{bII} = R_{bI} + \Delta R_{fb}$$

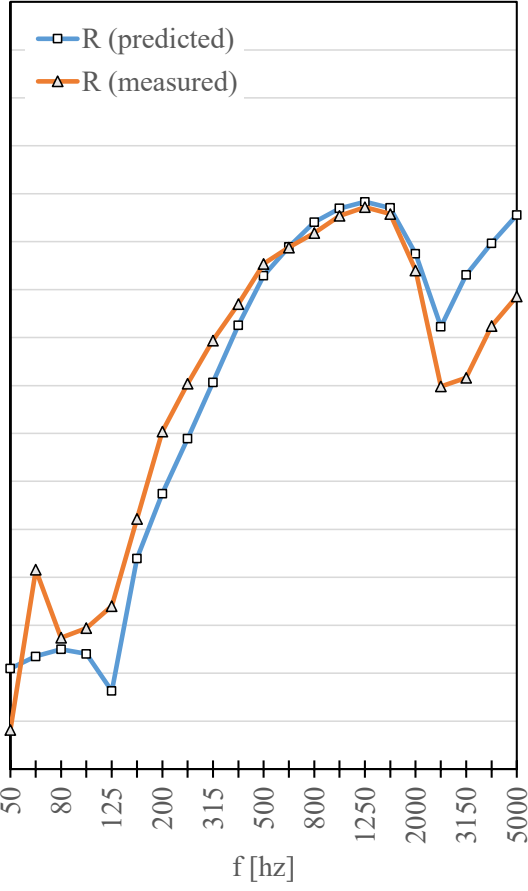
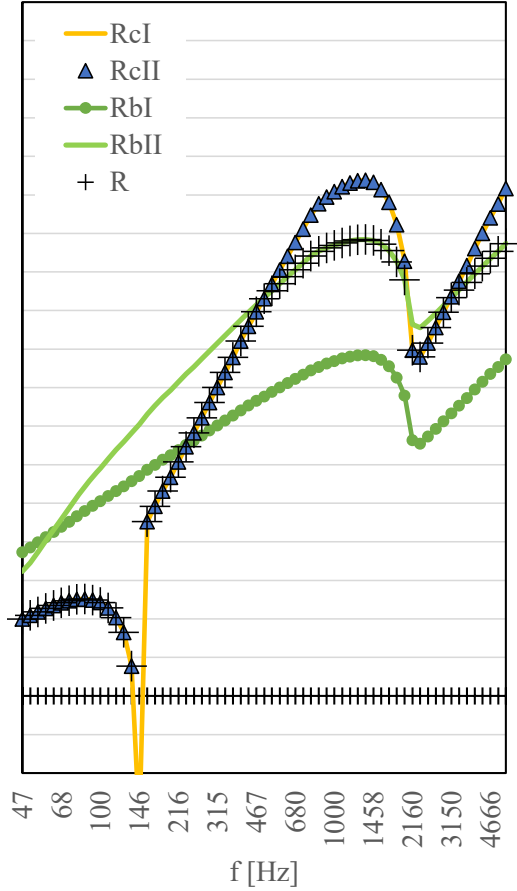
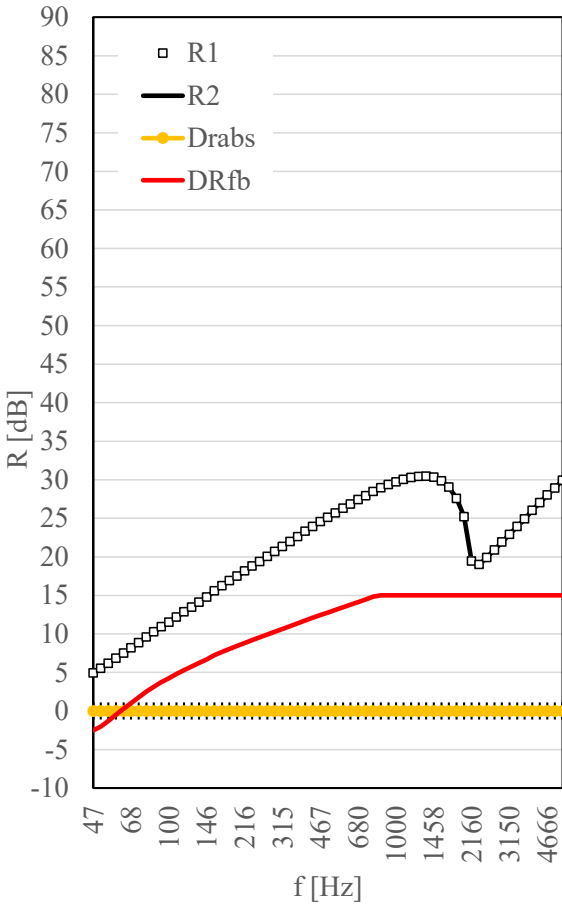
$$\Delta R_{fb}(f) = -5 \log \left( \frac{1 + 4\zeta^2 \left(\frac{f}{f_r}\right)^2}{\left[1 - \left(\frac{f}{f_r}\right)^2\right]^2 + 4\zeta^2 \left(\frac{f}{f_r}\right)^2} \right)$$

$$f_r = \frac{1}{2\pi} \sqrt{K'' \frac{m'_1 + m'_2}{m'_1 m'_2}}$$

- $f_r$  [Hz] is the resonance frequency of the double wall with studs
- $\zeta$  is the loss factor of the flexible stud (not the panel)
- $K''$  [N/m<sup>3</sup>] is dynamic stiffness per unit area of the stud
- Benefit** of flexible stud is that  $R_{bII} > R_{bI}$ , when  $f > 2f_r$
- Disadvantage** of flexible stud is that  $R_{bII} < R_{bI}$ , when  $f < 2f_r$



|                               |         |        |
|-------------------------------|---------|--------|
| m'1                           | kg/m2   | 9.0    |
| m'2                           | kg/m2   | 9.0    |
| d                             | kg/m2   | 0.066  |
| fc1                           | [Pa]    | 2500   |
| fc2                           | [Hz]    | 2500   |
| fmam                          | [Hz]    | 147    |
| fd                            | [Hz]    | 827    |
| Lx                            | m       | 1      |
| Ly                            | m       | 3      |
| fc1                           | [Hz]    | 64     |
| FR                            | 0=tyhjä | 1.00   |
| $\alpha_c$                    | oma     | 1.00   |
| $\alpha_c$                    | tyhjä   | 0.15   |
| $\alpha_{eff}$                |         | 1.00   |
| Kyt Kentä: 0 ei, 1 viiva, 2 p |         | 1      |
| b                             |         | 0.600  |
| Np                            |         | 10000  |
| S                             | [m2]    | 10     |
| fcL                           | [Hz]    | 2500   |
| fcP                           | [Hz]    | 2500   |
| $\Delta R_b$                  | [dB]    | 8      |
| Joustava: 0 ei 1 kyllä        |         | 1      |
| K'                            | [N/m2]  | 200000 |
| $\xi$                         | [ ]     | 0.30   |
| fr_K'                         | [Hz]    | 43     |
| fr_oma                        | [Hz]    |        |
| fr                            | [Hz]    | 43     |
| $\Delta R_{fb}$ maksimi       | [Hz]    | 15     |



**Construction:**

- Gypsum 13 mm
- Flexible stud, 0.2 MN/m<sup>2</sup>, cc600, 66 mm cavity, cavity filled with wool
- Gypsum 13 mm

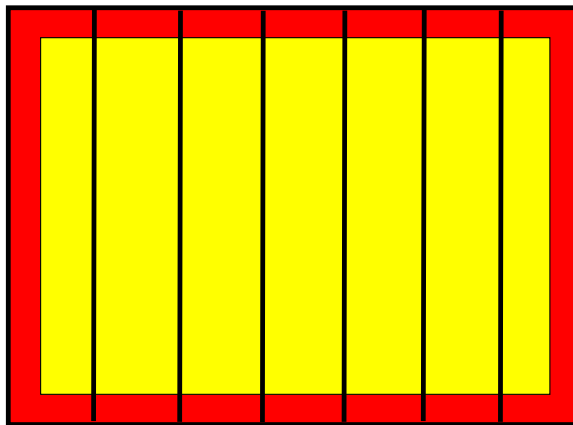
**Calculation process:**

- 1/9-octave bands for better precision.
- Results are presented in 1/3-octave band



# $\Delta R_{fb}$

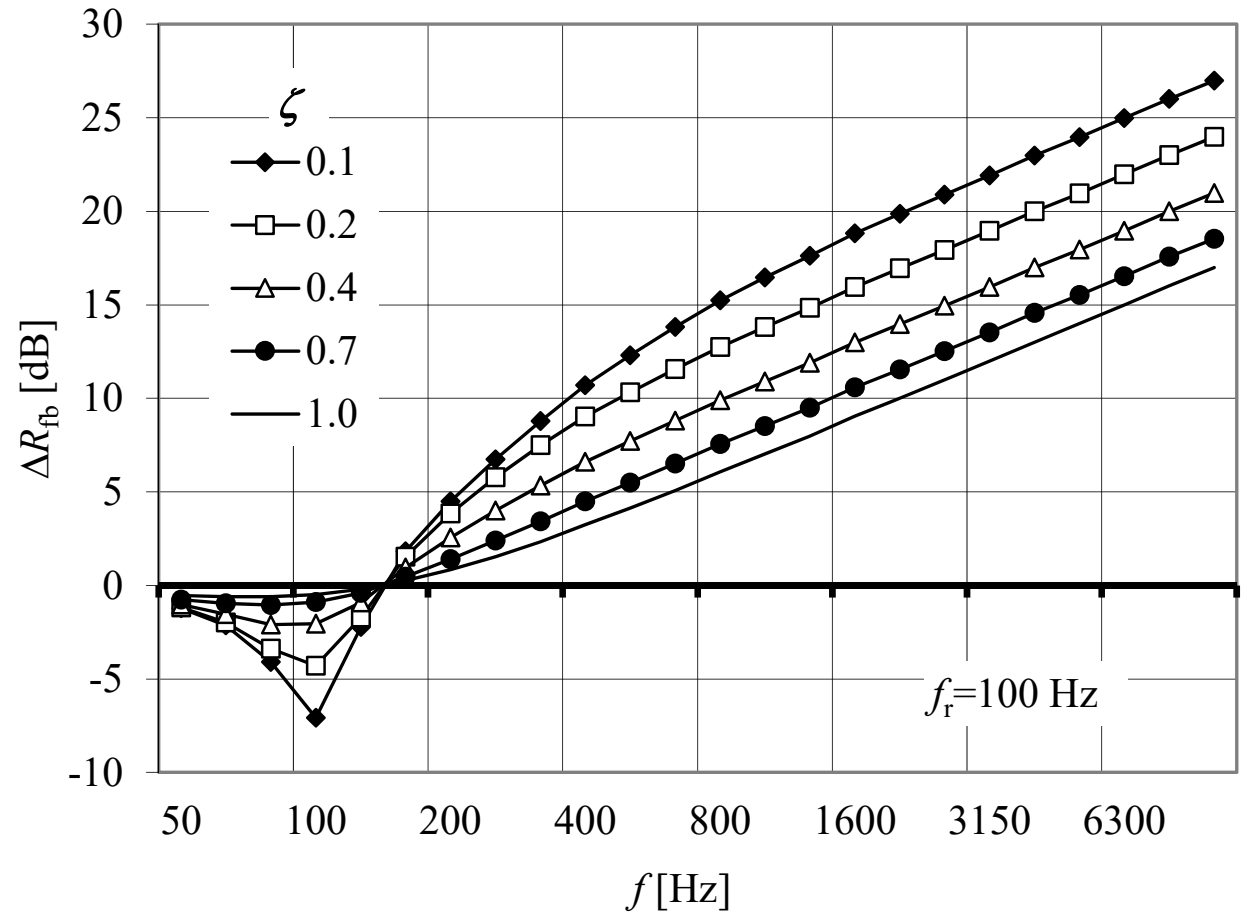
- Rails in the ceiling and floor are usually rigid. Rigid connections of the flexible studs to the rails destroy the advantage of flexible studs
- Full benefit of the spring is achieved only in the middle part of the double wall.



Stronger radiation due to rigid attachment to the rails and frames



Weak radiation due to flexible studs is achieved



# Determination of dynamic stiffness of studs

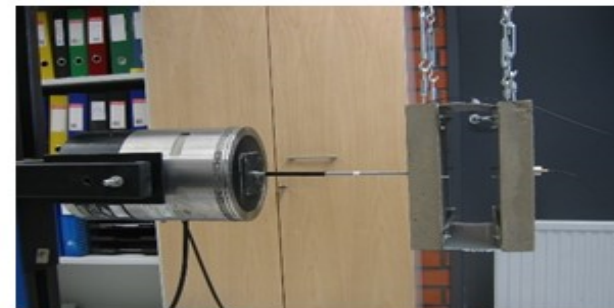
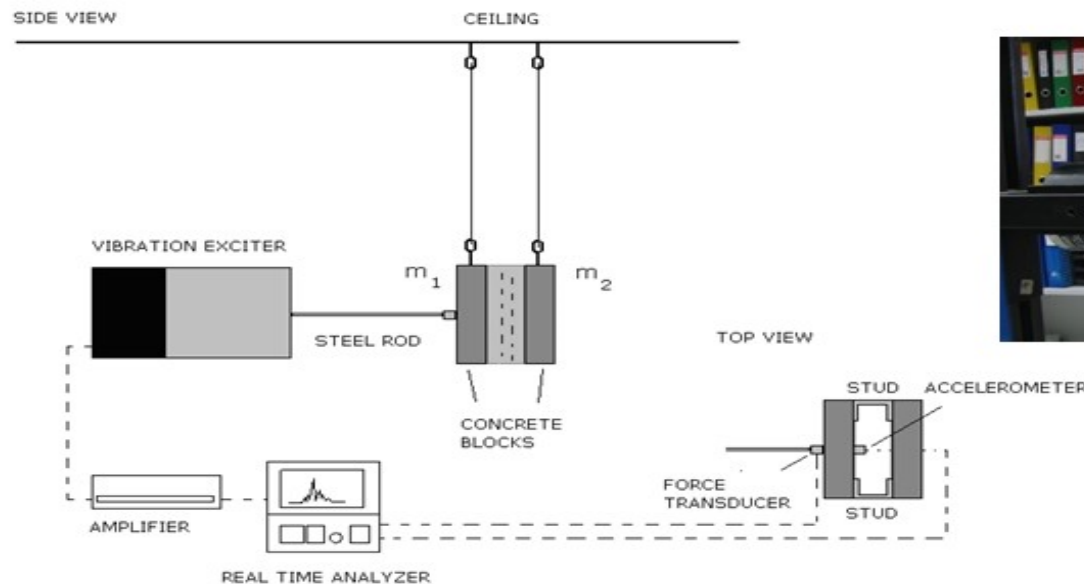
- Two 30-cm-long studs are installed between two heavy plates (30x30 cm) with screws
- The other plate is excited with broad-band vibration shaker
- System's resonance frequency is determined with FFT analysis,  $f_0$  [Hz]
- The dynamic stiffness, or the spring constant,  $K$  [N/m], is
- The dynamic stiffness per unit length,  $K'$  [N/m<sup>2</sup>] is

$$K = \omega_0^2 \frac{m'_1 m'_2}{m'_1 + m'_2}$$

$$K' = K/L$$

- where  $L=0,6$  m
- The modeling of flexible studs is made by  $K''$  [N/m<sup>3</sup>] which takes the actual density of studs in the wall into account
- $b$  [m] is the distance between studs

$$K'' = K'/b$$



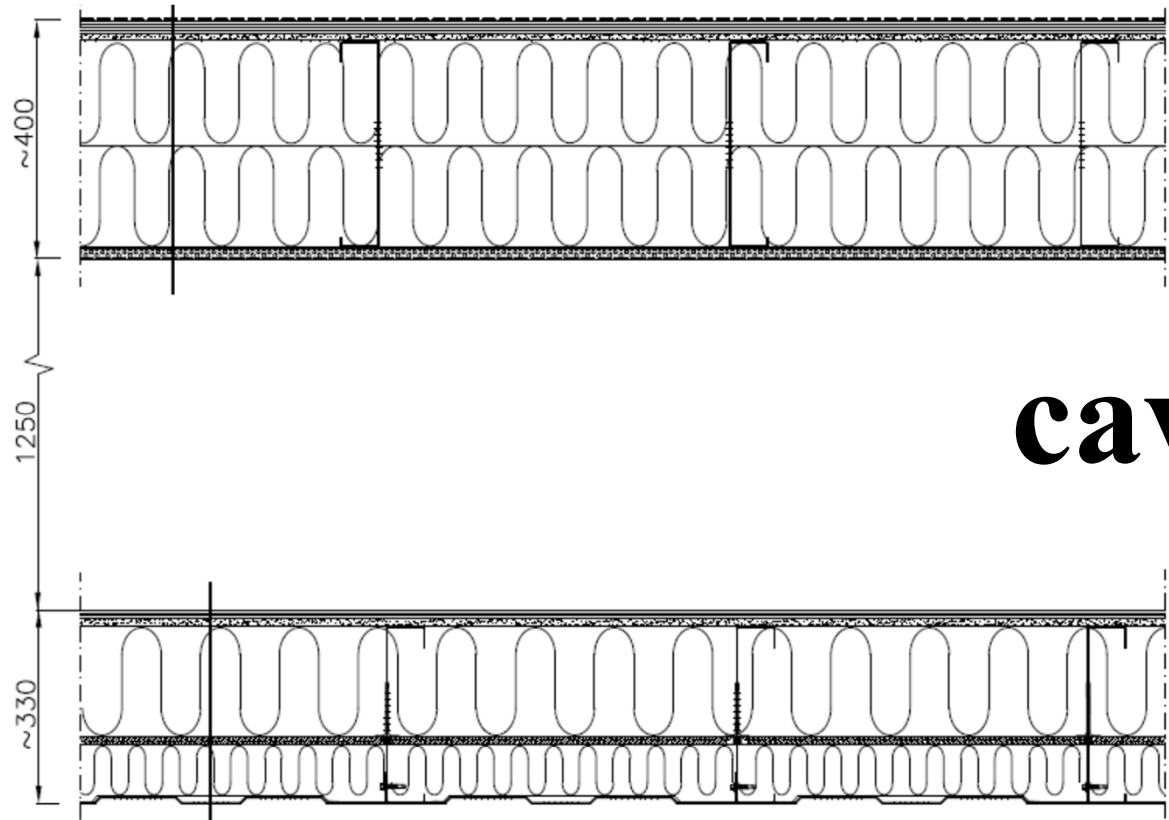
# Extremely thick double panel construction

- Ceiling of a large music arena
- SRI requirement was given in octave bands down to 63 Hz
- Impossible to test in laboratory due to 2 m total thickness
- Layers 1 and 2 were tested separately in laboratory
- Prediction of R was made using the double panel model so that  $R_1$  and  $R_2$  were measured

$$R_{cI} = \begin{cases} 20 \cdot \log_{10} \left( 10^{R_1/20} + 10^{R_2/20} \right) + R_{mam}, & f < f_{mam} \\ R_1 + R_2 + 20 \cdot \log_{10} (fd) - 29, & f_{mam} < f < f_l \\ R_1 + R_2 + 6, & f > f_l \end{cases}$$

Prediction:

Requirement:



1

cavity

2

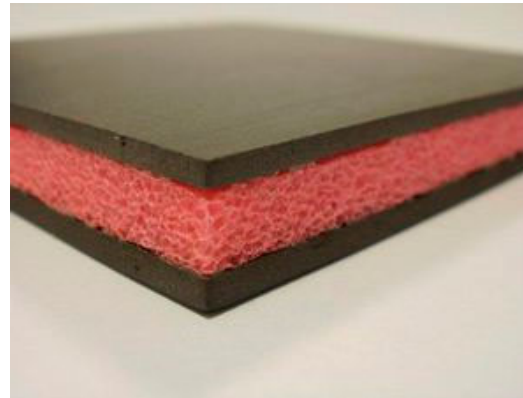
|              | 63 | 125 | 250 | 500 | 1000 | 2000 | 4000 | 8000 | Rw |
|--------------|----|-----|-----|-----|------|------|------|------|----|
| Prediction:  | 51 | 74  | 98  | 118 | 131  | 137  | 143  | 143  | 96 |
| Requirement: | 46 | 53  | 59  | 64  | 74   | 75   | 75   | 75   | 69 |

# Sandwich structure

- Double panel where the cavity consists of elastic core material such as wool, rubber, EPS, polyurethane or honeycomb paper glued to the panels
- Examples:
  - Thermal isolated doors
  - Fire doors
  - Floating floors
  - Concrete sandwich facades
- Dilatation resonance frequency:

$$f_d = \frac{1}{2\pi} \sqrt{K' \frac{m'_1 + m'_2}{m'_1 m'_2}}$$

- $K'$  [N/m<sup>3</sup>] is the dynamic stiffness per unit area of the core material
- $m'$  [kg/m<sup>2</sup>] is the surface mass of panel

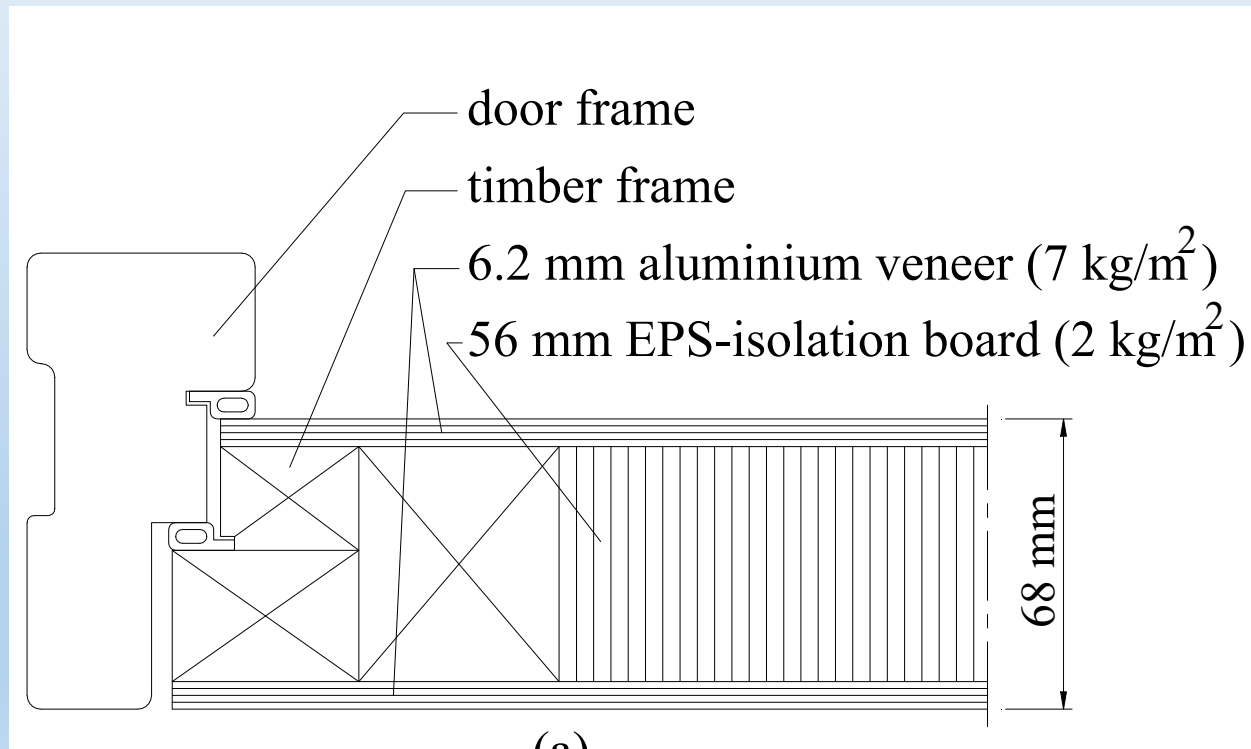


<http://www.archiexpo.com/architecture-design-manufacturer/floor-sandwich-panel-21655.html>

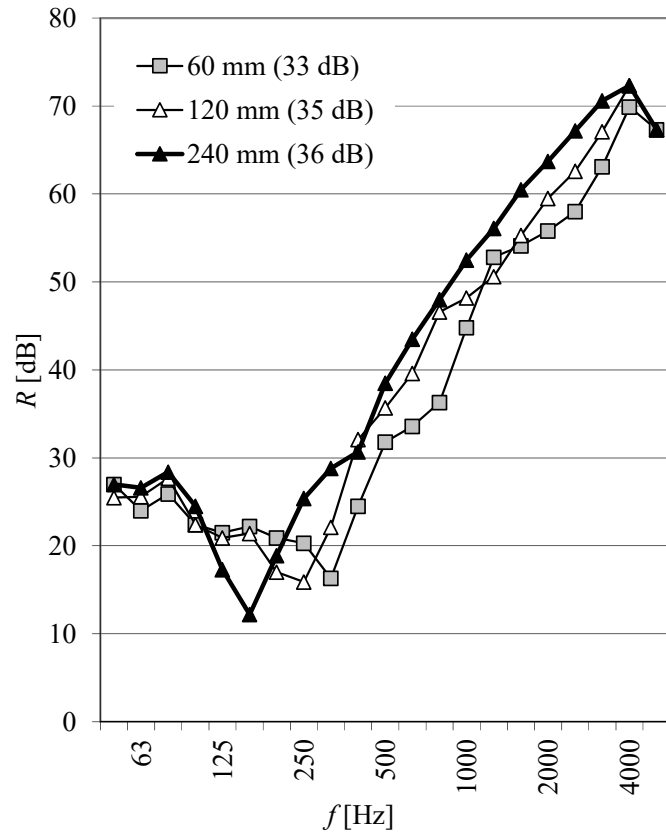
#### 4.4

Sandwich – door's thermal isolator is EPS.  
EPS ( $s'=330$  MN/m<sup>3</sup>).  
Calculate the dilatation resonance.

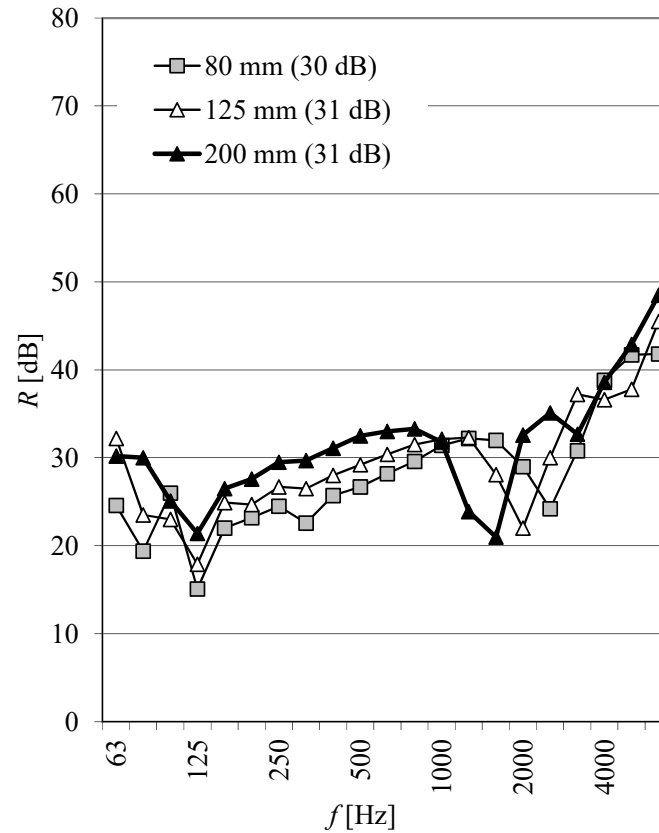
$$f_d = \frac{1}{2\pi} \sqrt{s' \frac{m'_1 + m'_2}{m'_1 m'_2}}$$



# Sandwich panel - effect of core thickness

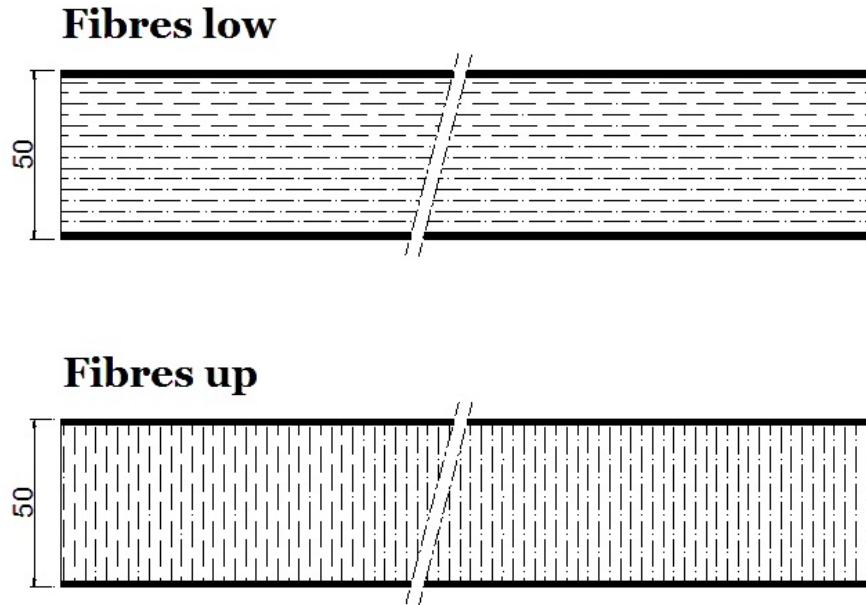


- steel 1 mm
- mineral wool (100 kg/m<sup>3</sup>)
- steel 1 mm
- $R_w$  in brackets

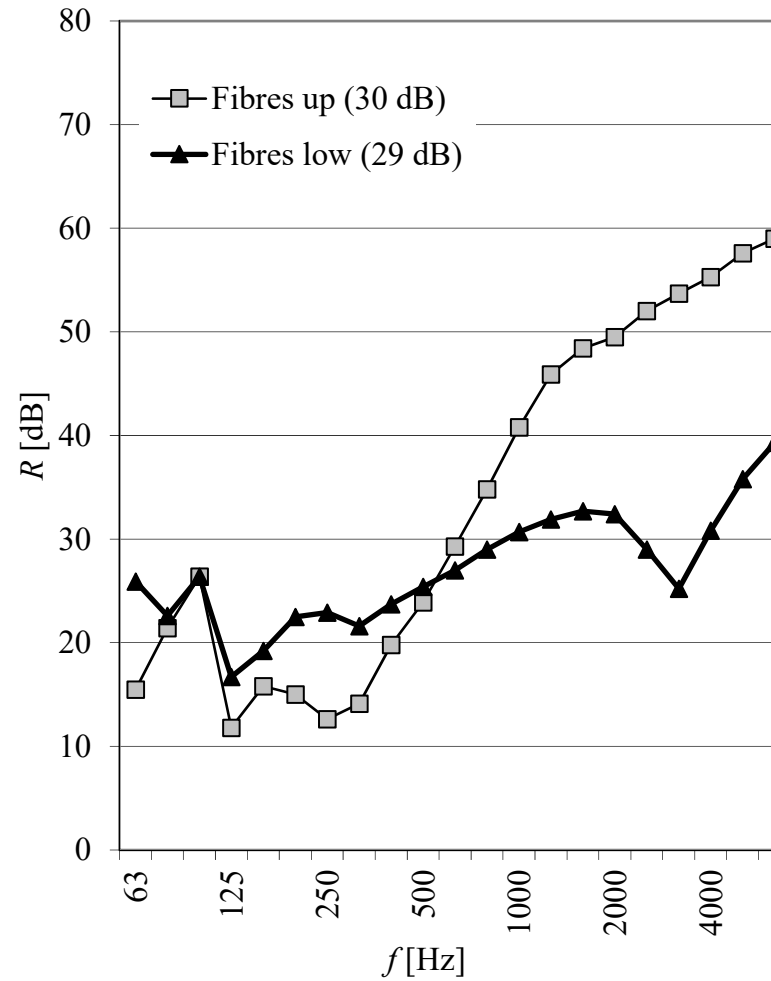


- steel 0.6 mm
- mineral wool (125 kg/m<sup>3</sup>)
- steel 0.6 mm
- $R_w$  in brackets

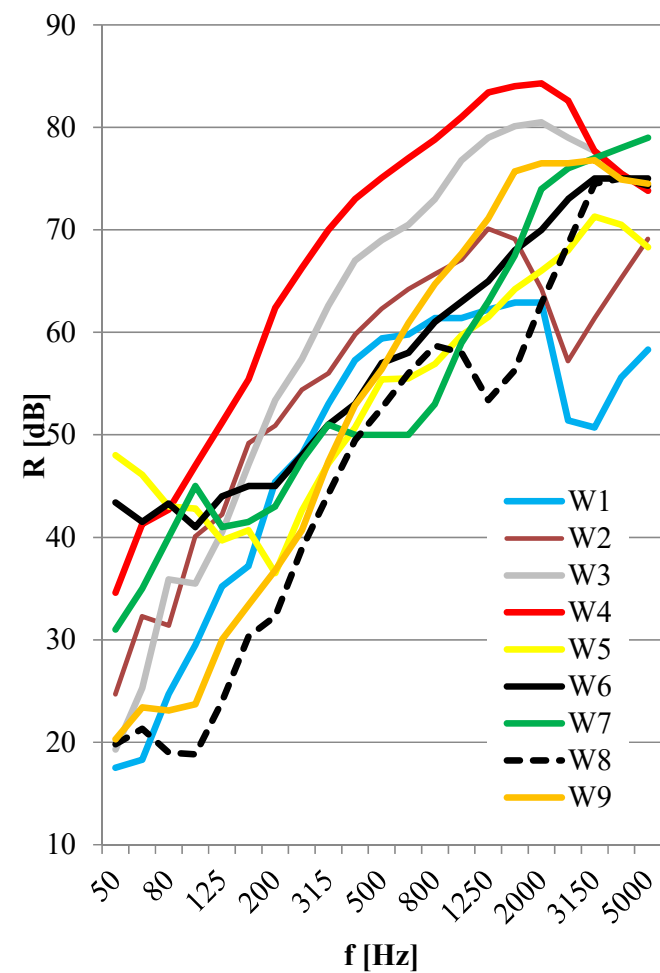
# Sandwich panel - effect of core stiffness



Fiberglass 2.5 mm  
Rockwool 50 mm 110 kg/m<sup>3</sup>  
Fiberglass 2.5 mm  
Altogether 14.3 kg/m<sup>2</sup>

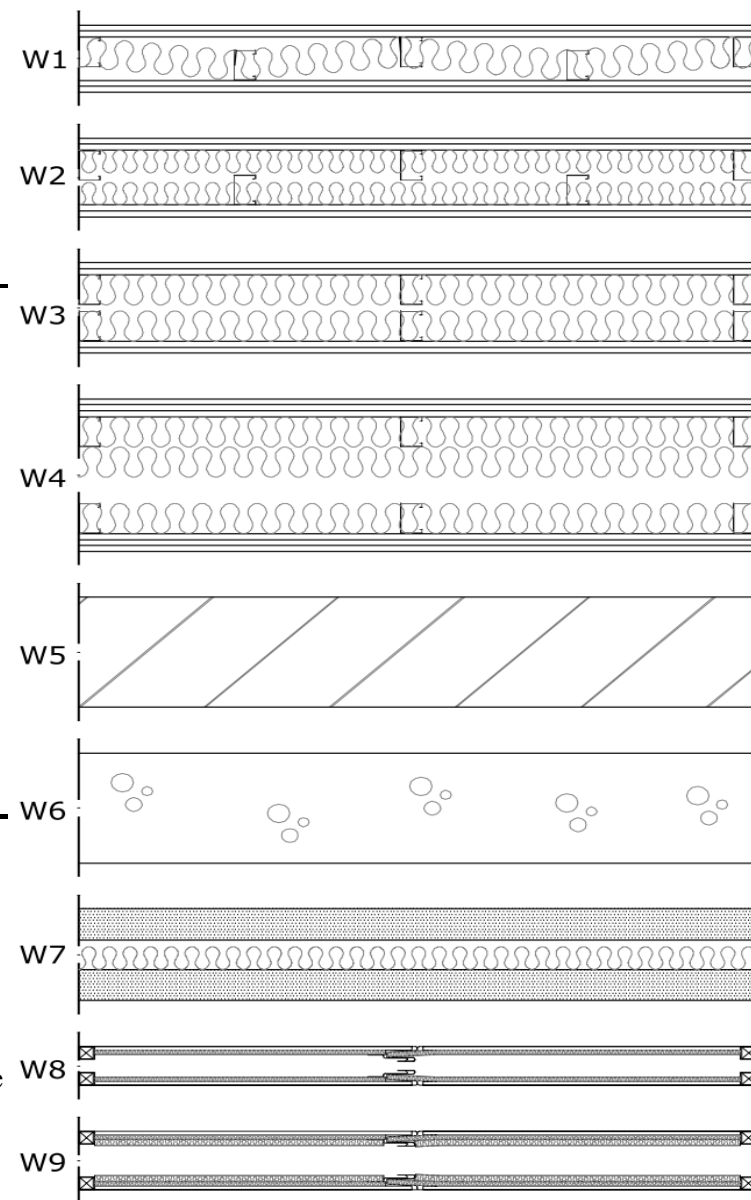


# Examples for 9 wall constructions



|                       | W1   | W2   | W3   | W4   | W5   | W6   | W7   | W8   | W9   |
|-----------------------|------|------|------|------|------|------|------|------|------|
| $R_w$                 | 55.1 | 62.5 | 66.1 | 75.1 | 56.1 | 60.1 | 56.2 | 48.2 | 52.1 |
| $R_w+C_{100-3150}$    | 52.1 | 59.9 | 61.1 | 71.0 | 53.3 | 58.2 | 54.6 | 43.9 | 48.6 |
| $R_w+C_{100-5000}$    | 52.7 | 60.7 | 62.0 | 71.6 | 54.3 | 59.2 | 55.6 | 44.9 | 49.6 |
| $R_w+C_{50-3150}$     | 48.7 | 57.3 | 55.5 | 68.0 | 53.3 | 58.0 | 54.4 | 43.0 | 47.4 |
| $R_w+C_{50-5000}$     | 49.6 | 58.1 | 56.5 | 68.8 | 54.2 | 59.0 | 55.4 | 44.0 | 48.4 |
| $R_w+C_{tr,100-3150}$ | 47.0 | 55.9 | 53.7 | 64.5 | 49.0 | 53.9 | 51.4 | 36.8 | 41.6 |
| $R_w+C_{tr,100-5000}$ | 47.0 | 55.9 | 53.7 | 64.4 | 49.0 | 53.9 | 51.4 | 36.8 | 41.6 |
| $R_w+C_{tr,50-3150}$  | 37.5 | 46.6 | 42.3 | 56.5 | 48.8 | 53.1 | 49.2 | 34.2 | 37.9 |
| $R_w+C_{tr,50-5000}$  | 37.5 | 46.6 | 42.3 | 56.5 | 48.8 | 53.1 | 49.2 | 34.2 | 37.9 |

| Wall | Mass<br>[kg/ m <sup>2</sup> ] | Thickness<br>[mm] | Principal material          |
|------|-------------------------------|-------------------|-----------------------------|
| W1   | 37                            | 147               | Gypsum board                |
| W2   | 44                            | 172               | Gypsum board                |
| W3   | 38                            | 192               | Gypsum board                |
| W4   | 57                            | 268               | Gypsum board                |
| W5   | 440                           | 248               | Calcium silicate masonry    |
| W6   | 450                           | 180               | Steel-reinforced concrete   |
| W7   | 112                           | 200               | Autoclaved aerated concrete |
| W8   | 27                            | 85                | Steel-wool sandwich         |
| W9   | 33                            | 100               | Steel-wool sandwich         |





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