CHEM-E2135 Converting of Web-Based Products

Homework – Product Analysis

Product analysis:

- The aim of the product analysis is to discover the demands made on paper/board quality
 - This includes "everything": Demands during further converting operations, End user demands (strength, visual aspects etc.), Recyclability etc.
- Target is to find out the <u>measurable properties</u> of a product that are critical for the usability of the product



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Target: States the critical <u>functional properties</u> of the final product

• At first these properties have qualitative expression such as "good runnability at printing press" for newsprint paper

-> what actually does "good" here mean for an engineer in charge of paper production – and facing concretical decitions?

- Qualitative properties require interpretation using measurable properties -"a number".
- In the case of *newsprint runnability* this functional, measurable property could be one or several of:

Tensile strengt of newspaper and/or Elastic modulus, Tear strength,

Fracture toughness and/or *Elongation at break*.



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In the case of newsprint an other qualitative requirement could be that printed images do not disturb the visual quality on the opposite side of the page i.e. there is no *print-through*.

Quantitative interpretation for this demand could be:

Opacity of newspaper and/or *Light scattering coefficient* and/or *Porosity.*



Example - Simplified Newsprint Paper Product Analysis

Requirement for the functional behaviour of newsprint paper	Corresponding measurable property (of newsprint paper)
 Good runnability at printing press (no paper web breaks) Good general strength level Paper must withstand tear origination from flaws (e.g. holes) 	 Tensile strength and/or Elastic modulus Tear strength and/or Fracture toughness and/or Elongation at break
Printed images do not disturb the visual quality on the opposite side of the page i.e. there is no <i>print-through</i>	 Opacity and Light-scattering and/or Porosity (measured as air permeability)



Homework – Product Analysis

The relationship between the (qualitative) functional properties and the measurable properties is not always clear!

- Even in best case, the measurable properties predict the end product behavior only partially
 - E.g: Requirement High printed image quality -> This is a visual, subjective demand -> There is no single exact measurement for this -> Measured quantities like Smoothness, Gloss, Brightness, Formation are rough indicative values at best...
- The proper selection of suitable and relevant (critical) measurable properties for certain paper or board grade requires experienced professionals



Homework – Make a Product analysis for <u>one</u> of the four options:

- 1. Paper cup (disposable, for e.g. coffee cup)
- 2. Liquid packaging board (for milk fridge temperature)
- 3. Folding boxboard for high quality chocolate package



Make a Report 1-1.5 A4 in length – not longer!

The main result should be a table similar to slide 4

- Notice the different types of requirements:
 - Inside, outside, strength, endurance etc.
 - Specify the structure you select:
 base board structure + barrier layer(s)
- Start from Wikipedia + KnowPap (know.aalto.fi)
- More related literature mentioned in MyCourses
 - Articles by Ebeling and Paulapuro
 - \circ $\,$ No literature references needed in this report
- Return the report to MC by Wednesday 16.3.
 o Affects 5% to the total course grade



Questions?

Contact Eero (eero.hiltunen@aalto.fi)

