

A single layer, pour mold
-the strength of the material is
decreased with a single layer pour
mold. When the mold cracks, which
it will, the crack will penetrate all
the way to the glass layer



A multiple layer, hand-built mold allows for the individual
mold layers to crack without the crack going all the way to the
glass layer. It also saves a considerable amount of material,
and allows for faster and more even cooling of the glass after the
casting process.

