

Applications on Stochastic Programming

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Supply Chain for Petroleum Production (Oliveira and Hamacher 2012)

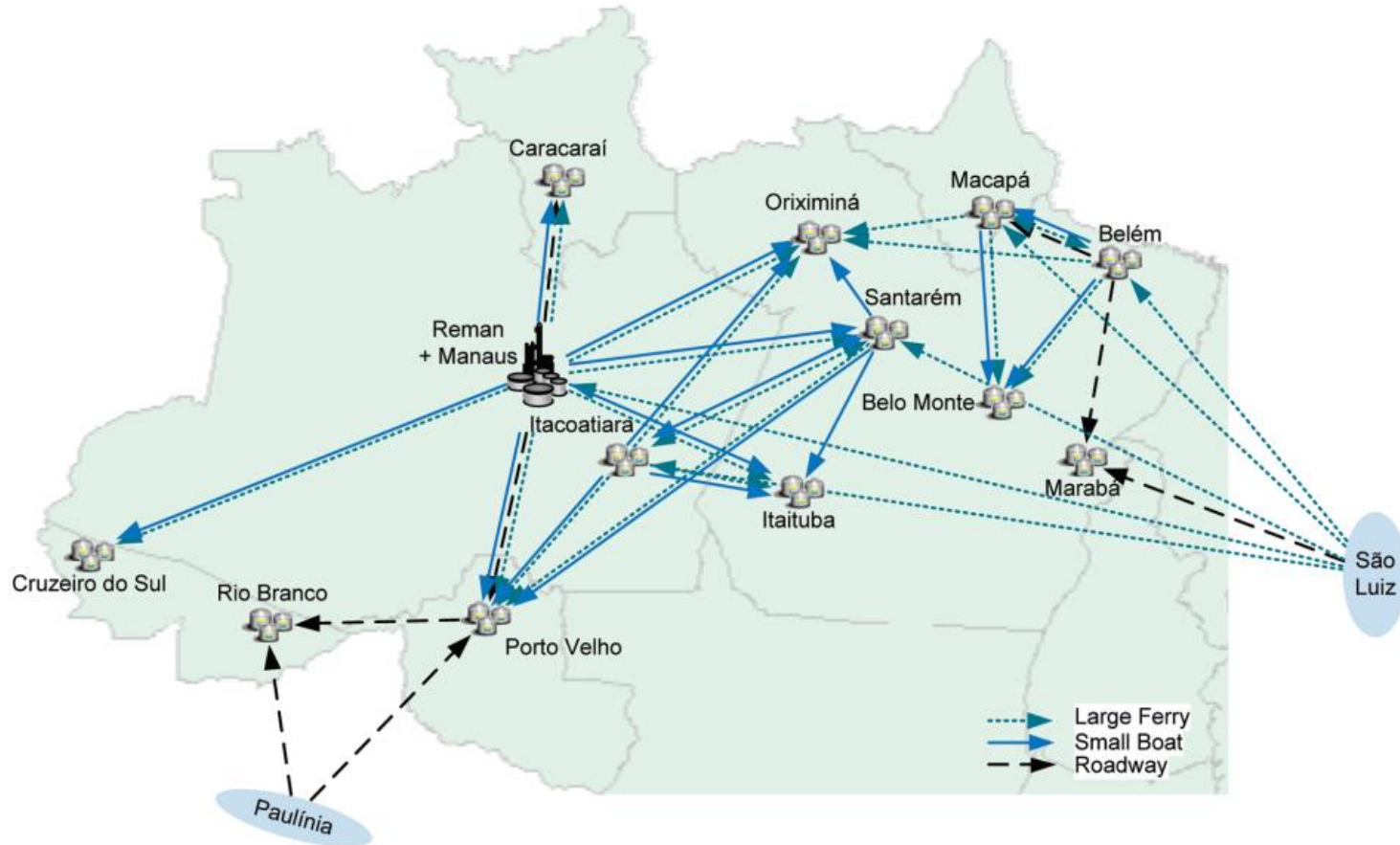
Problem Description

- **Logistic network for oil consists of bases and arcs**
 - Oil is produced in refineries
 - Product is distributed to bases in tanks
 - In bases constant loading and unloading of the tanks = tank rotation
 - Transportation through the sea, demurrage = delays in loading and unloading
- **Goal is to optimize both investments and distribution planning while satisfying the demand of bases**
- **Uncertainty in the demand**
- **Two-stage SP and sample average approximation (SAA)**

Case Study

- **Real case study in northern Brazil**
- **Four different products**
 - Diesel, gasoline, aviation fuel, fuel oil
- **13 bases**
 - 3 sea terminals
- **Four modes of transportation**
 - Waterway with large ferry or small boat, roadway, pipelines
- **Three types of investments**
 - Storage capacity, pumps and substations, new pier
 - Option for pipeline
- **Planning horizon 8 years divided to 32 quarterly periods**

Distribution network



(Oliveira and Hamacher 2012)

First-Stage Problem

$$\min_{y,w} \sum_{a,t} CK A_a^t y_a^t + \sum_{i,t} CK L_i^t w_i^t + E_{\Omega}[Q(y, w, \zeta)]$$

$$y_a^t, w_i^t \in \{0,1\}$$

Table 2. Investment Portfolio for Locations

| | | locations | | | | | |
|--------------|-----------------------|-----------|--------|----------|-------|-----------------|-------------|
| | | Manaus | Macapá | Santarém | Belém | Cruzeiro do Sul | Itacoatiara |
| project type | diesel tankage | X | X | X | X | X | X |
| | gasoline tankage | X | X | X | X | X | X |
| | aviation fuel tankage | X | X | X | X | X | X |
| | fuel oil tankage | X | | X | X | | |
| | pumps and substations | X | X | X | | | X |
| | pier | X | | X | | | |

(Oliveira and Hamacher 2012)

Second-Stage Problem

$$\begin{aligned}
 & \min_{xd, xi, v, z, zk, f, fk, i, e, s} \sum_{a,p,t} CFD_a^t x d_{a,p}^{t,\zeta} + \sum_{a,p,t} CFI_a^t x i_{a,p}^{t,\zeta} \\
 & + \sum_{l,g,p \in g,t} C I_g v_{l,p}^{t,\zeta} + \sum_{l,g,t} C O_l^t z_{l,g}^{t,\zeta} + \sum_{l,g,t} C O K_l^t z k_{l,g}^{t,\zeta} \\
 & + \sum_{s,l,t} C S_{s,l}^t f_{s,l}^{t,\zeta} + \sum_{s,l,t} C S K_{s,l}^t f k_{s,l}^{t,\zeta} \\
 & + \sum_{l,p,t} P I_{l,p}^t i_{l,p}^{t,\zeta} - \sum_{l,p,t} P E_{l,p}^t e_{l,p}^{t,\zeta} + \theta \sum_{l,p,t} s_{l,p}^{t,\zeta}
 \end{aligned}$$

Sample Average Approximation

- **Scenario generation:** $D_{l,p}^t = D_{l,p}^{t-1} [1 + \omega_p + \sigma_p \epsilon]$, $t = 2, \dots, |T|$
- **Number of possible scenarios:** $N^{|P||L_B|} = 2^{52}$
- **Sample Average Approximation (SAA)**
 - M independent random samples of size N
- **New objective function:**

$$\widehat{g}_N(y, w) = \sum_{a,t} CKA_a^t y_a^t + \sum_{i,t} CKL_i^t w_i^t + \frac{1}{N} \sum_{n=1, \dots, N} [Q(y, w, \zeta^n)]$$

- **Choosing N : Consider trade-off between computational effort and the solution's quality**

Results

- **Approximate true measures with N=50**
 - N = 20, 30, 40 confidence levels 0.95, 0.975, 0.99 respectively on the estimation of required sample size

Table 3. Summary of the Size of the Model^a

| <i>N</i> | total variables | total constraints | average solution time (s) | standard deviation of solution time (s) |
|----------|-----------------|-------------------|---------------------------|---|
| 20 | 250 400 | 304 144 | 532.83 | 967.26 |
| 30 | 455 504 | 374 880 | 971.42 | 1500.20 |
| 40 | 606 864 | 499 360 | 1472.05 | 864.41 |

^a50 replications.

(Oliveira and Hamacher 2012)

Results

- **Lower bound**
 - $M = 50$
 - Stopping criteria:
1h or relative gap
of 1%
- **Upper bound**
 - Select 3 best
solutions from
previous round
 - $M = 1000$

Table 4. Results of Experiments: Upper and Lower Statistical Limits

| N | | lower limit | upper limit |
|-----|---------------------------------|-------------|-------------|
| 20 | amount ($10^6\$$) | 800.12 | 818.76 |
| | standard deviation ($10^6\$$) | 9.81 | 109.66 |
| | percentage deviation | 1.2% | 13.40% |
| 30 | amount ($10^6\$$) | 801.25 | 821.67 |
| | standard deviation ($10^6\$$) | 10.22 | 50.63 |
| | percentage deviation | 1.2% | 6.20% |
| 40 | amount ($10^6\$$) | 805.28 | 817.12 |
| | standard deviation ($10^6\$$) | 8.22 | 40.03 |
| | percentage deviation | 1.0% | 4.90% |

(Oliveira and Hamacher 2012)

Results

- **Optimality gap is not improving as N grows**
- **Variability of the gap is decreasing as N grows**

Table 5. Results of Experiments: Estimative of the Optimality Gap and Its Statistical Upper Limit

| N | solution number | gap | | |
|----|-----------------|-------------------|-------|--------------------------------|
| | | value (10^6 €) | % | standard deviation (10^6 €) |
| 20 | 1 | 19.61 | 2.40% | 107.41 |
| | 2 | 26.4 | 3.20% | 72.82 |
| | 3 | 18.64 | 2.30% | 110.1 |
| 30 | 1 | 23.18 | 2.80% | 63.73 |
| | 2 | 26.95 | 3.30% | 82.4 |
| | 3 | 20.42 | 2.50% | 51.57 |
| 40 | 1 | 17.38 | 2.10% | 44.03 |
| | 2 | 11.83 | 1.40% | 41.22 |
| | 3 | 14.85 | 1.80% | 49.43 |

(Oliveira and Hamacher 2012)

Results

- **Solutions have low variability**
- **Solutions can support decision making**
 - Santarém has strategic importance
 - Many of the considered investments were not relevant

Table 6. Investment Profiles of Solution 3 for $N = 20$, Solution 3 for $N = 30$, and Solution 2 for $N = 40$

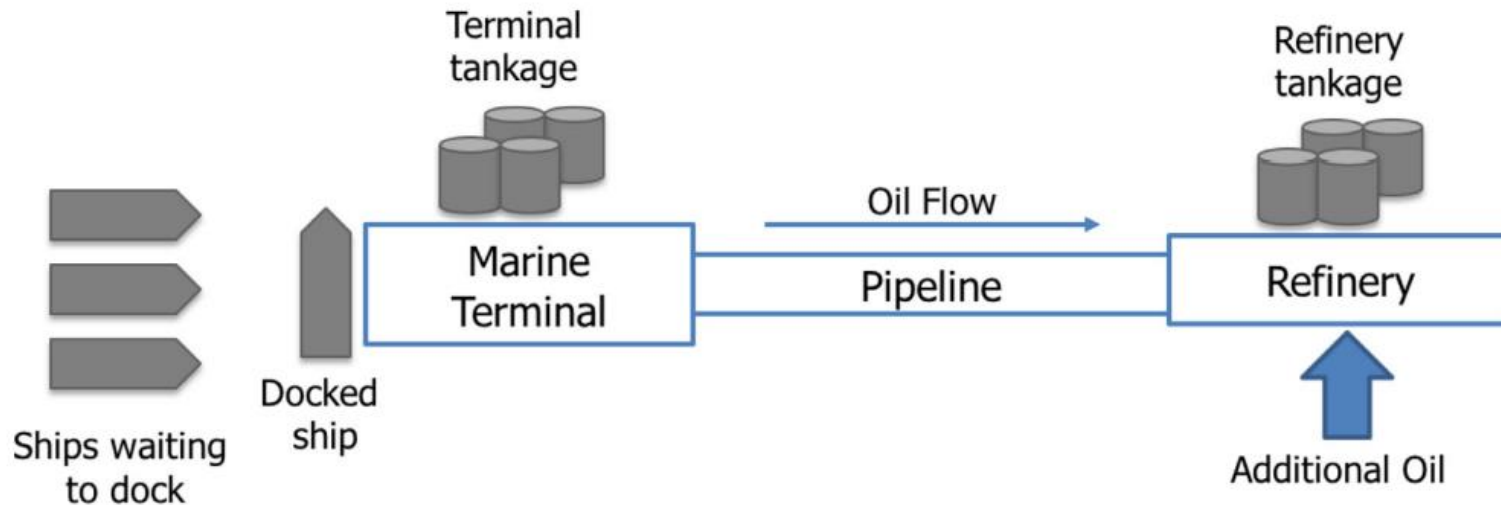
| project | investment period | | |
|---------------------------|-------------------|----------|----------|
| | $N = 20$ | $N = 30$ | $N = 40$ |
| Inv. Manaus Aviation Fuel | 7 | 7 | 6 |
| Inv. Santarem Diesel | 21 | 16 | 17 |
| Inv. Santarem Gasoline | 24 | 22 | 16 |
| Inv. Santarem Fuel Oil | 1 | 1 | 1 |
| Inv. Belém Diesel | 29 | 24 | 27 |
| Inv. Macapa BS | 23 | 27 | 26 |

(Oliveira and Hamacher 2012)

Crude Oil Pumping Schedule (Oliveira et al. 2016)

Problem description

- Oil is supplied through marine terminals
 - Estimated time of arrival (ETA) is uncertain
- Transport to refinery via pipelines
- Expensive pumping time between 6pm and 10pm



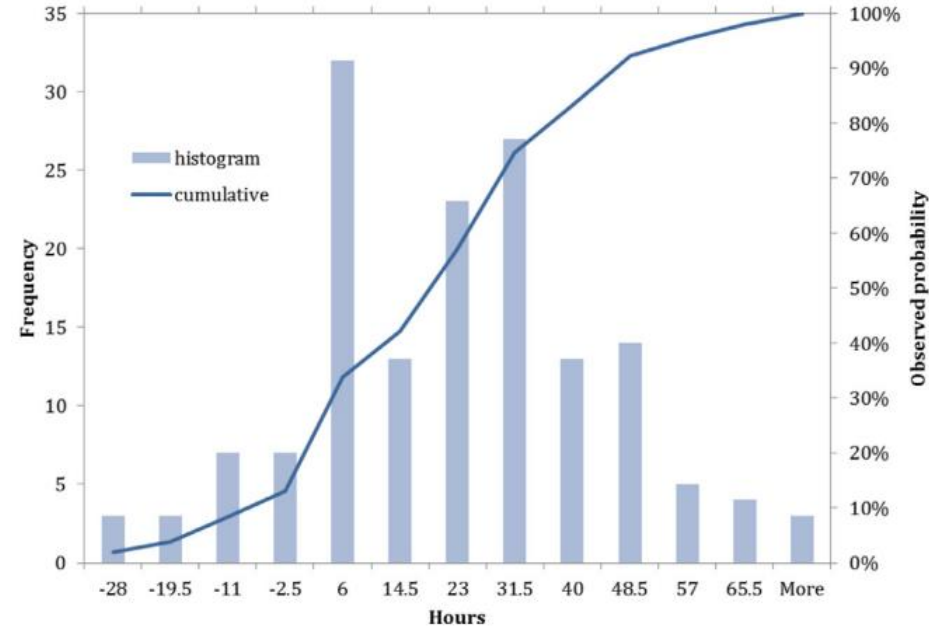
(Oliveira et al. 2016)

Model Formulation

- **Two-stage SP**
- **First-stage decisions before we know the exact arrival times of the vessels**
 - Pumping schedule → refinery's inventory level, pumping during critical time
- **Second-stage decisions after we know arrival times**
 - Terminal activities
- **Objective to minimize operational costs such that the demand of refinery is fulfilled**
 - Costs: demurrage, product transference, penalty costs

Scenario Generation

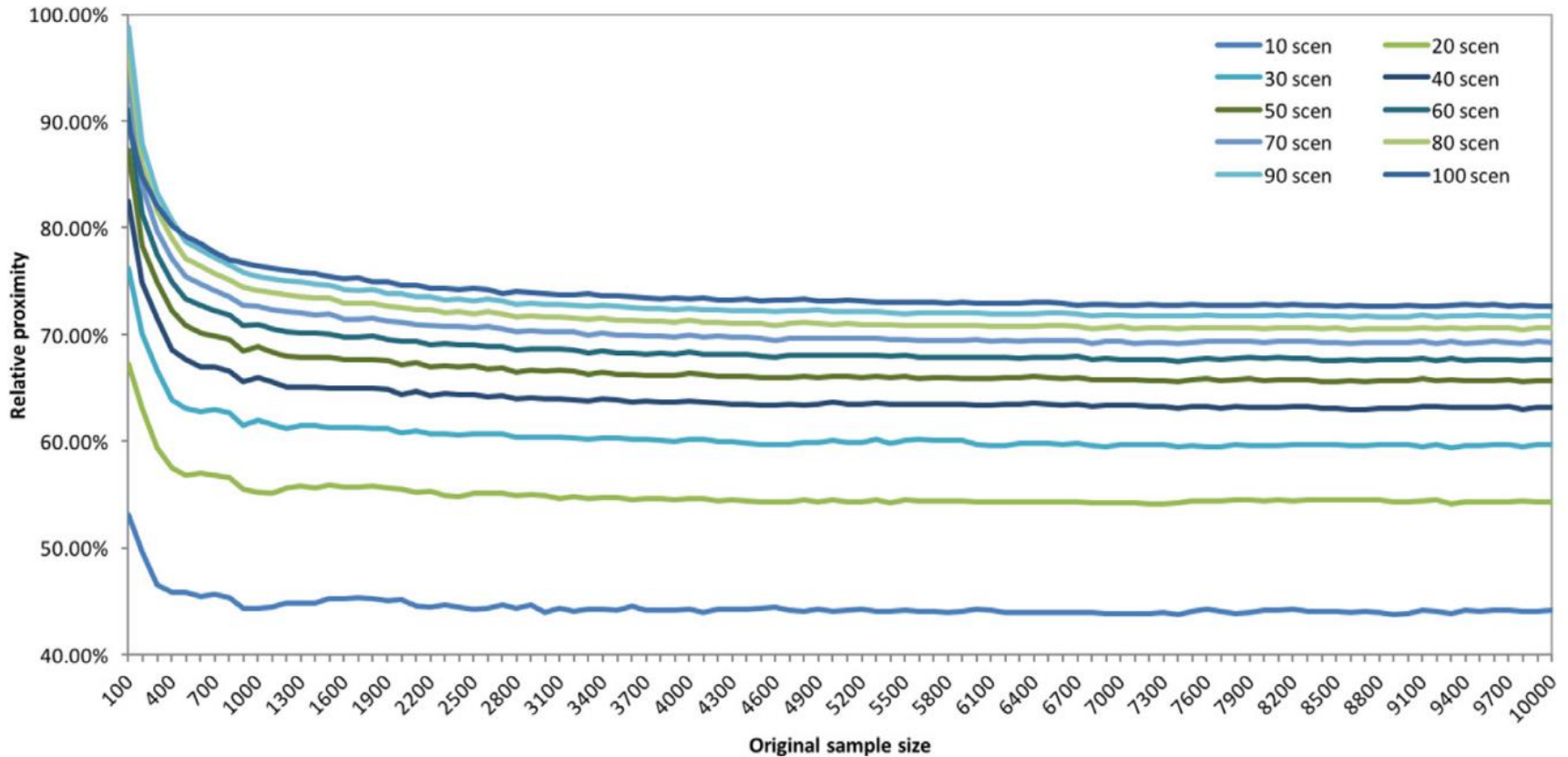
- **Deviations follow normal distribution**
- **Scenario generation**
 - Generate samples
 - Scenario reduction
 - Solve SP using reduced scenario tree
- **How many samples?**
- **How many scenarios in the reduced scenario tree?**



Histogram for the deviations around ETA

(Oliveira et al. 2016)

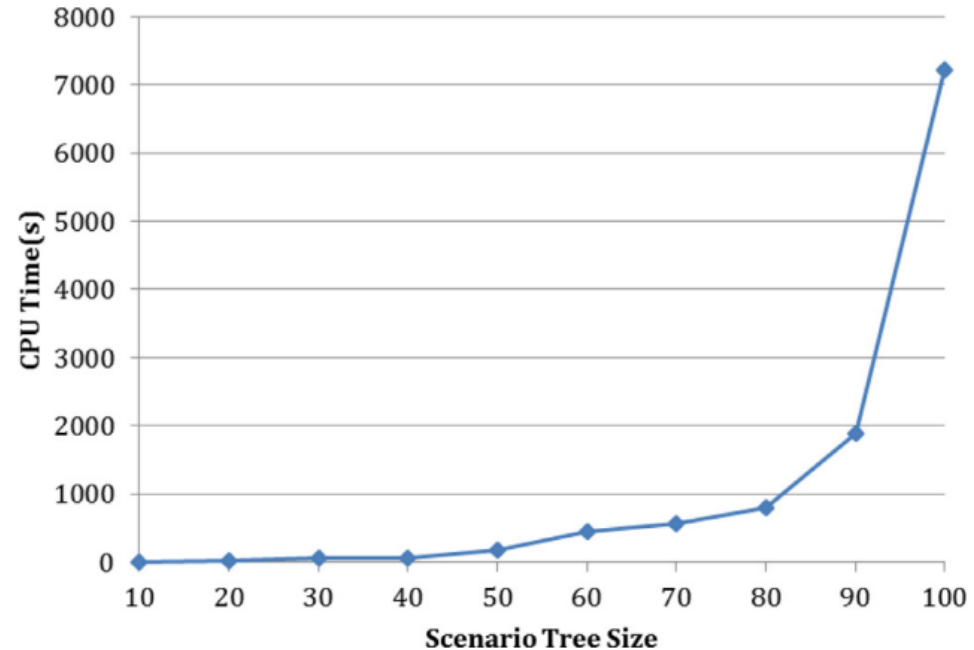
Scenario Generation



(Oliveira et al. 2016)

Results

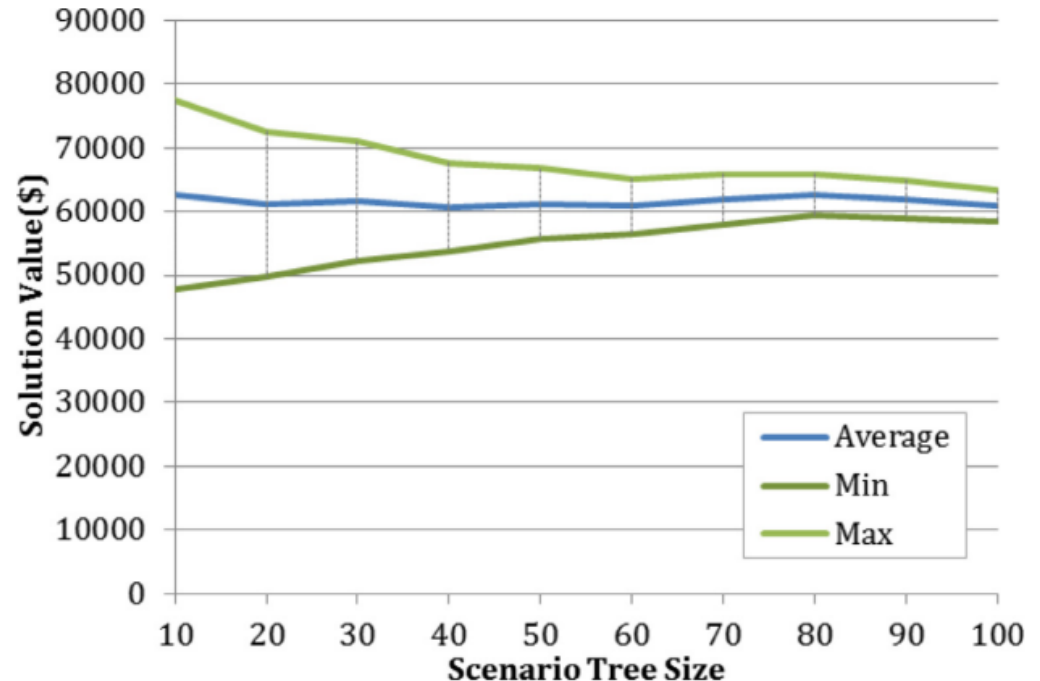
- Time horizon of seven days, time periods of 2 hours = 84 time periods
- Two different classes of oil: light and heavy
- Three vessels, each with different ETA
 - ETA: 6, 22, 56
- Sample size 10 000, 50 distinct scenario samples



(Oliveira et al. 2016)

Results

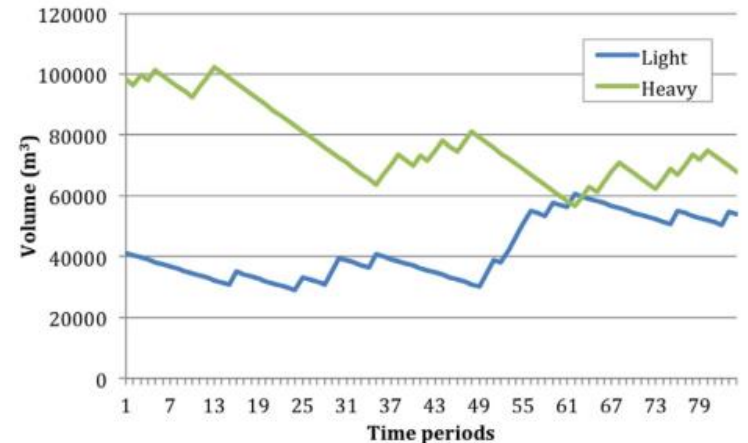
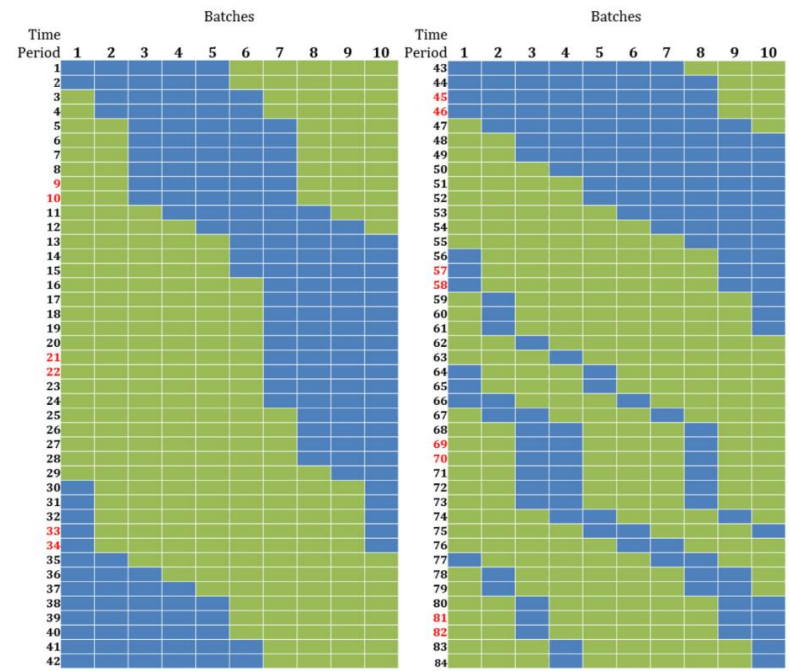
- **Size of the scenario tree hardly affects the average solution**
- **With larger tree size we have less variability**
 - In-sample stability



(Oliveira et al. 2016)

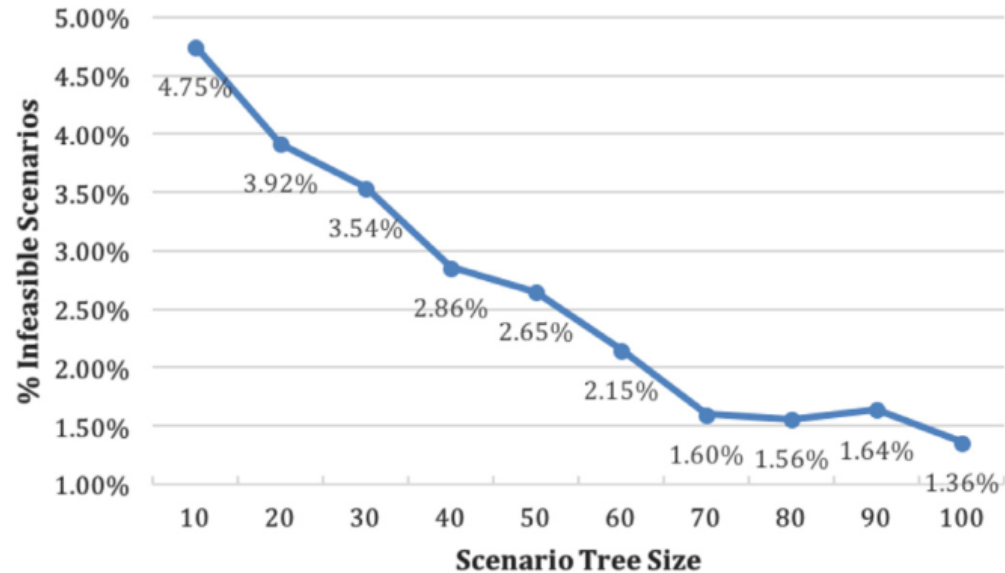
Results

- **First-stage decision**
 - optimal schedule for pumping
 - refinery's inventory level
- **Inspecting second stage decisions help to understand impact of uncertainties**



Results

- **Solution must be feasible in all considered scenarios**
- **Compare the chances of the solution being actually feasible**
 - VSS and EVPI are not good measures in this context
- **If problem is treated as deterministic, 90% of the samples are infeasible**



(Oliveira et al. 2016)

Conclusions and References

Conclusions

- **We looked into applications of SP**
 - Supply Chain for Petroleum Production
 - Crude Oil Pumping Schedule
- **In both cases the computational efforts were reduced successfully**
 - Results were acceptable
- **Methods can be used to support decision making process**
 - Remember to validate results!

References

Oliveira and Hamacher (2012) - Optimization of the Petroleum Product Supply Chain under Uncertainty - A Case Study in Northern Brazil, Ind. Eng. Chem. Res. 2012, 51, 4279–4287

Oliveira et al. (2016) - A framework for crude oil scheduling in an integrated terminal-refinery system under supply uncertainty, European Journal of Operational Research 252 (2016) 635–645