

Group: Châu Anh, An, Julia, Khang, Khai, Sofia, Maria.

## Metrics

	1. Craft	2. Mass	3. Lean	Metrics
Time used	5 minutes	5 minutes	5 minutes	
Finished products	23	27	34	45 <del>45</del>
Good products	5	27	33	(44)
% good products	Good/finished as % 21,75%	100%	97%	97,7 <del>95</del> %
Work In Process (WIP)	6	4	2	2
Cycle time (= time used per good product)	5min / X good products 1	0,18	0,15	0,11
Throughput time (= WIP x CT)	6	0,72	0,3	0,22
Productivity (= good products / (time used x employees))	(Good prod / (5 x 4)) 4 0,25	21,6 1,35	1,65	2,2

Group 2 Tilda  
Metrics

	1. Craft	2. Mass	3. Lean	
Time used	5 minutes	5 minutes	5 minutes	
Finished products	25	24	23	35
Good products	10	22	23	35
% good products	Good/finished as % 40	91,6	<u>100%</u>	100%
Work In Process (WIP)	4	2	2	1
Cycle time (= time used per good product)	5min / X good products <del>0,2</del> 0,5	0,22	0,21	0,14
Throughput time (= WIP x CT)	8	0,44	0,42	0,14
Productivity (= good products / (time used x employees))	Good prod / 5 x 4 <del>0,2</del> 0,5	1,1	1,15	1,75

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