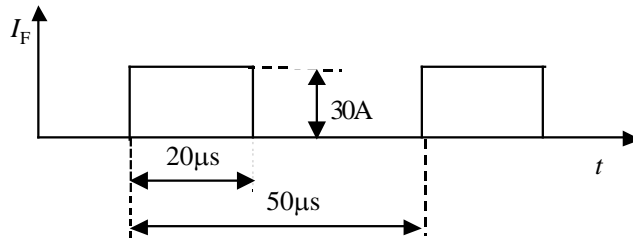


# ELEC-E8421 Tehoelektroniikan komponentit

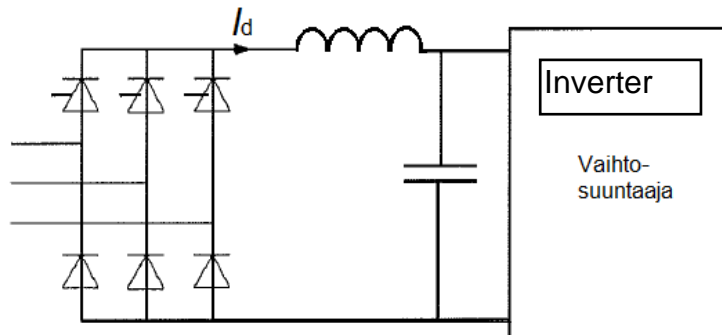
## Harjoitus 2.

- Frequency converter will use schottky-diode modules CSD20120. Module's diodes are connected in parallel and total current through module is shown in figure below. Ambient temperature is 50 C and voltage under blocking state is 600 V. What is the maximum viable thermal resistance for the cooling element, cooling the whole module. You may assume the switching energy losses are equal to diode internal capacitance stored energy

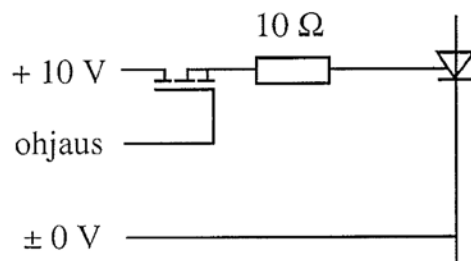


- What is the maximum allowed cooling air temperature, when the circuit below has thyristors of type SKT 240/16 E and dual sided cooling (DSC) element thermal resistance  $R_{th(h-a)} = 0.15 \text{ K/W}$ . Inverter power is 200 kW and DC voltage is 540 V. Assume  $I_d$  as constant DC.

$R_{th(h-a)}$  heatsink-ambient.



- Thyristor module SKKT 71 thyristor gate pulse is amplified with a circuit shown below. MOSFET-transistors internal resistance  $R_{ds}$  is 1 Ohm. Is it certain that the thyristor will turn-on at -40 C temperature. What is the greatest possible thyristor gatedriver loss power the circuit can generate.





## CSD20120 Silicon Carbide Schottky Diode

### ZERO RECOVERY<sup>®</sup> RECTIFIER

$V_{RRM}=1200V$ $I_F=20A$
------------------------------

#### Features

- 1200 Volt Schottky Rectifier
- Zero Reverse Recovery
- Zero Forward Recovery
- High Frequency Operation
- Temperature Independent Switching Behavior
- Extremely Fast Switching
- Positive Temperature Coefficient on  $V_F$

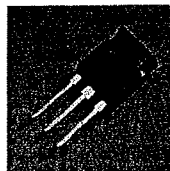
#### Benefits

- Replace Bipolar with Unipolar Rectifiers
- Essentially No Switching Losses
- Higher Efficiency
- Reduction Of Heat Sink Requirements
- Parallel Devices without Thermal Runaway

#### Applications

- Switch Mode Power Supplies
- Power Factor Correction
- Motor Drives

#### Package



CSD20120D

#### Maximum Ratings

Parameter	Symbol	Value	Unit
Repetitive Peak Reverse Voltage	$V_{RRM}$	1200	V
Surge Peak Reverse Voltage	$V_{RSM}$	1200	V
DC Blocking Voltage	$V_{DC}$	1200	V
Average Forward Current (Per Device) $T_C=160^\circ C$ (Per Leg)	$I_{F(AV)}$	20 10	A
Repetitive Peak Forward Surge Current (Per Leg) $T_C=25^\circ C$ , $t_p=8.3ms$ , Half Sine Wave	$I_{FRM}$	50	A
Non-Repetitive Peak Forward Surge Current (Per Leg) $T_C=25^\circ C$ , $t_p=10\mu s$ , Pulse	$I_{FSM}$	250	A
Power Dissipation (Per Leg) $T_C = 25^\circ C$	$P_{tot}$	312	W
Operating Junction and Storage Temperature	$T_J, T_{stg}$	-55 to +175	$^\circ C$



ELECTRICAL CHARACTERISTICS (PER LEG)

Parameter	Symbol	Min	Typ	Max	Units
Forward Voltage $I_F = 10A$ $T_J = 25^\circ C$ $I_F = 10A$ $T_J = 175^\circ C$	$V_F$		1.6 2.5	1.8 3.0	V
Reverse Current $V_R = 1200V$ $T_J = 25^\circ C$ $V_R = 1200V$ $T_J = 175^\circ C$	$I_R$		10 20	200 1000	$\mu A$
Total Capacitive Charge $V_R = 1200V, I_F = 10A, dI/dt = 500 A/\mu s, T_J = 25^\circ C$	$Q_C$		61		nC
Total Capacitance $V_R = 0V, T_J = 25^\circ C, f = 1MHz$ $V_R = 200V, T_J = 25^\circ C, f = 1MHz$ $V_R = 400V, T_J = 25^\circ C, f = 1MHz$	C		1000 80 59		pF

NOTE:

1. This is a majority carrier diode, so there is no reverse recovery charge.

THERMAL CHARACTERISTICS

Characteristic		Symbol	Min	Typ	Max	Units
Thermal Resistance from Junction to Case	Per Leg	$R_{\theta JC}$		0.48		$^\circ C/W$
	Per Device	$R_{\theta JC}$		0.24		$^\circ C/W$

Typical Performance (Per Leg)

Figure 1. Forward Characteristics

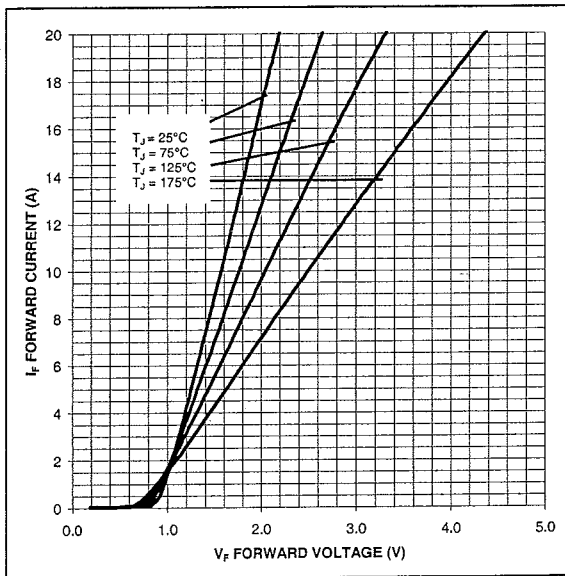


Figure 2. Reverse Characteristics

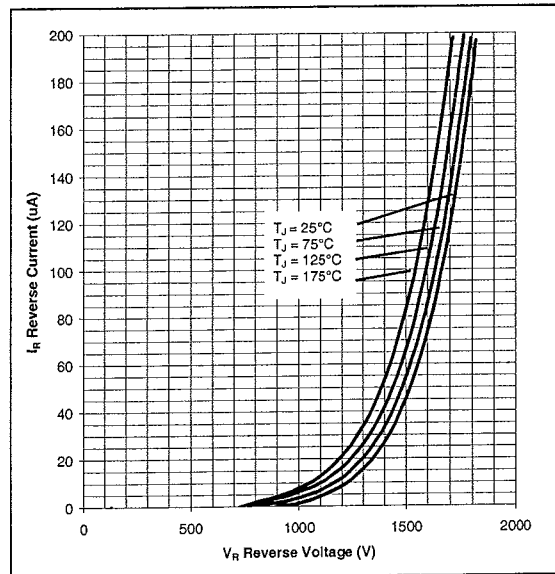




Figure 3. Current Derating

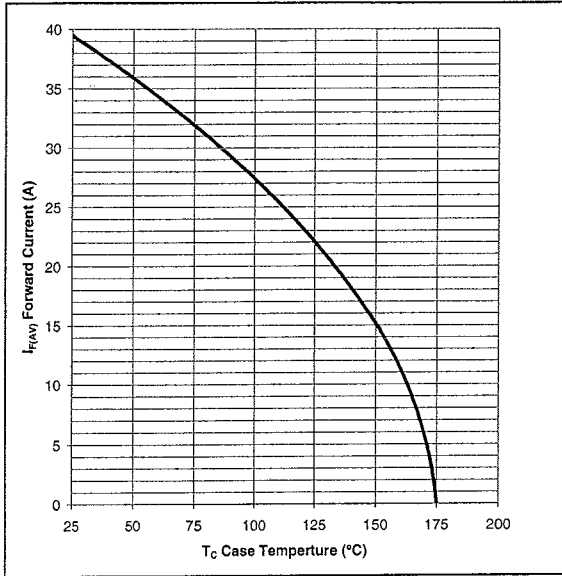


Figure 4. Capacitance vs. Reverse Voltage

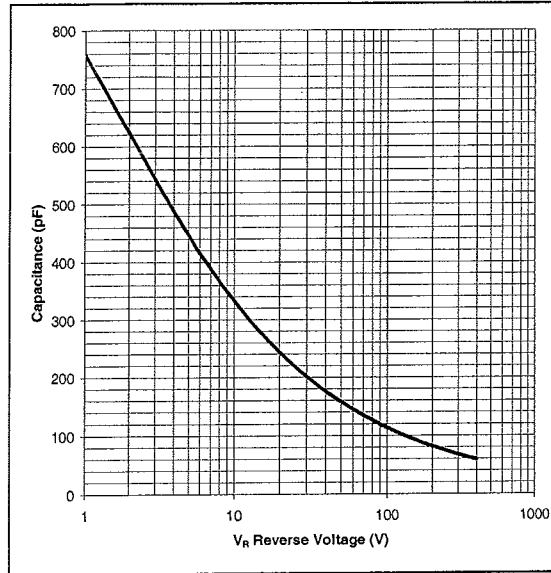
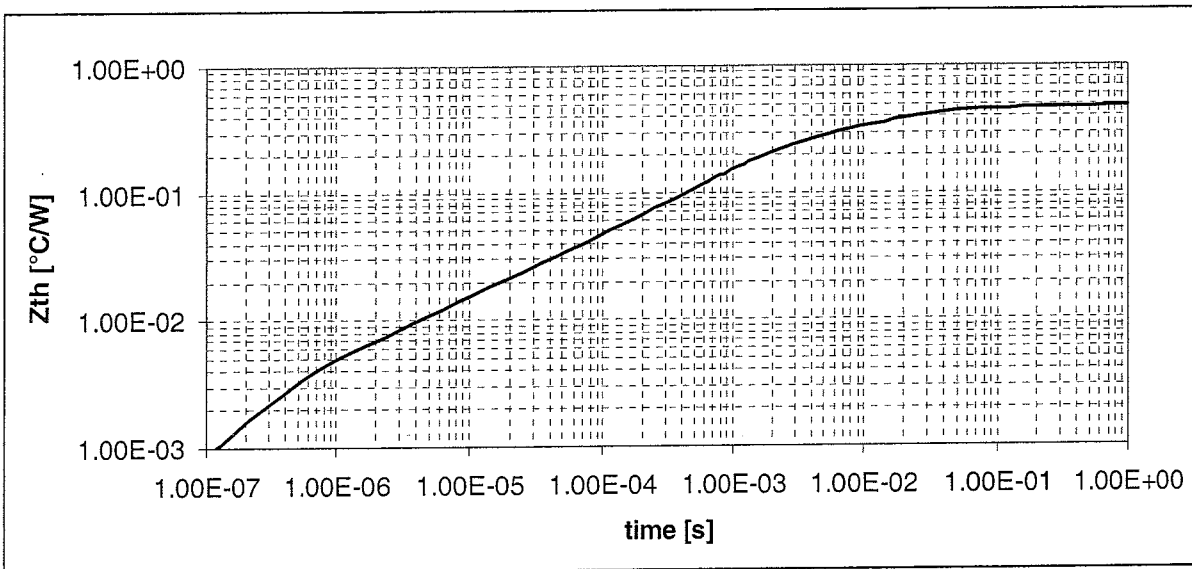


Figure 5. Transient Thermal Impedance



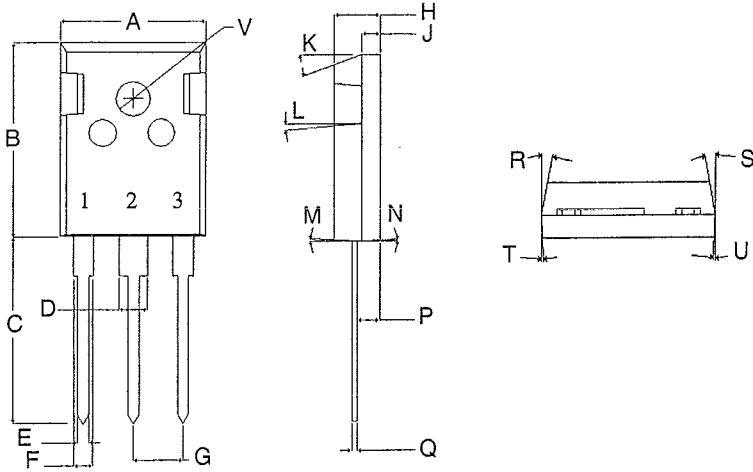
**Package Dimensions**

10

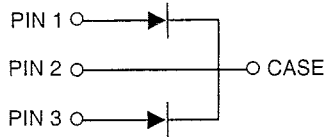


Package TO-247-3

CSD20120



POS	Inches		Millimeters	
	Min	Max	Min	Max
A	.621	.631	15.773	16.027
B	.820	.830	20.823	21.077
C	.789	.799	20.053	20.307
D	.120	.126	3.044	3.196
E	.047	.052	1.200	1.327
F	.075	.084	1.903	2.132
G	.215 TYP		5.450 TYP	
H	.193	.203	4.903	5.157
J	.075	.081	1.904	2.056
K	19°	21°	19°	21°
L	4°	6°	4°	6°
M	2°	4°	2°	4°
N	2°	4°	2°	4°
P	.093	.097	2.349	2.451
Q	.024	.030	.600	.752
R	9°	11°	9°	11°
S	9°	11°	9°	11°
T	2°	4°	2°	4°
U	2°	4°	2°	4°
V	.140	.144	3.560	3.660



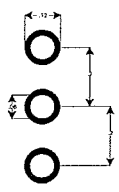
Part Number	Package	Marking
CSD20120D	TO-247-3	CSD20120

11 (11)



CSD20120

**Recommended solder pad layout.**



**TO-247-3**

This product has not been designed or tested for use in, and is not intended for use in, applications implanted into the human body nor in applications in which failure of the product could lead to death, personal injury or property damage, including but not limited to equipment used in the operation of nuclear facilities, life-support machines, cardiac defibrillators or similar emergency medical equipment, aircraft navigation or communication or control systems, air traffic control systems, or weapons systems.

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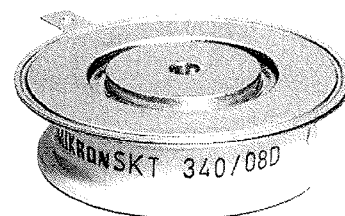


V <sub>RSM</sub>	V <sub>RRM</sub> V <sub>DRM</sub>	(dv/dt) <sub>cr</sub>	I <sub>TRMS</sub> (maximum values for continuous operation)	
			600 A	700 A
			I <sub>TAV</sub> (sin. 180; T <sub>case</sub> = . . . ; DSC)	
V	V	V/μs	380 A (60 °C)	450 A (57 °C)
500	400	500	<b>SKT 240/04 D</b>	<b>SKT 340/04 D</b>
900	800	1000	<b>SKT 240/08 E</b>	<b>SKT 340/08 E</b>
1300	1200	1000	<b>SKT 240/12 E</b>	<b>SKT 340/12 E</b>
1500	1400	1000	<b>SKT 240/14 E</b>	<b>SKT 340/14 E</b>
1700	1600	1000	<b>SKT 240/16 E</b>	<b>SKT 340/16 E</b>
1900	1800	1000	<b>SKT 240/18 E</b>	<b>SKT 340/18 E</b>
2100	2000	1000	<b>SKT 240/20 E</b>	-
2300	2200	1000	<b>SKT 240/22 E</b>	-

## Thyristors

**SKT 240**

**SKT 340**



Symbol	Conditions	SKT 240	SKT 340	Units
I <sub>TAV</sub>	sin. 180; (T <sub>case</sub> = . . .); DSC	240 (92)	340 (82)	A °C
I <sub>TSM</sub>	T <sub>vj</sub> = 25 °C; 10 ms T <sub>vj</sub> = 125 °C; 10 ms	5 000 4 500	5 700 5 200	A A
i <sup>2</sup> t	T <sub>vj</sub> = 25 °C; 8,3 ... 10 ms T <sub>vj</sub> = 125 °C; 8,3 ... 10 ms	125 000 101 000	162 000 135 000	A <sup>2</sup> s A <sup>2</sup> s
t <sub>gd</sub>	T <sub>vj</sub> = 25 °C I <sub>G</sub> = 1 A di <sub>c</sub> /dt = 1 A/μs	typ. 1		μs
t <sub>gr</sub>	V <sub>D</sub> = 0,67 · V <sub>DRM</sub>	typ. 2		μs
(di/dt) <sub>cr</sub>	f = 50 ... 60 Hz	125		A/μs
I <sub>H</sub>	T <sub>vj</sub> = 25 °C; typ./max.	150 / 400		mA
I <sub>L</sub>	T <sub>vj</sub> = 25 °C; typ./max.	0,3 / 1		A
t <sub>q</sub>	T <sub>vj</sub> = 125 °C; typ.	50 ... 150		μs
V <sub>T</sub>	T <sub>vj</sub> = 25 °C; I <sub>T</sub> = 1000 A; max.	2,3	1,9	V
V <sub>T(TO)</sub>	T <sub>vj</sub> = 125 °C	1,0	1,0	V
r <sub>T</sub>	T <sub>vj</sub> = 125 °C	1,4	0,9	mΩ
I <sub>DD</sub> ; I <sub>RD</sub>	T <sub>vj</sub> = 125 °C; V <sub>RD</sub> = V <sub>RRM</sub> V <sub>DD</sub> = V <sub>DRM</sub>	40	40	mA
V <sub>GT</sub>	T <sub>vj</sub> = 25 °C	2		V
I <sub>GT</sub>	T <sub>vj</sub> = 25 °C	150		mA
V <sub>GD</sub>	T <sub>vj</sub> = 125 °C	0,25		V
I <sub>GD</sub>	T <sub>vj</sub> = 125 °C	10		mA
R <sub>thjc</sub>	cont.; DSC	0,070		°C/W
	sin. 180; DSC/SSC	0,072 / 0,151		°C/W
	rec. 120; DSC/SSC	0,080 / 0,168		°C/W
R <sub>thch</sub>	DSC/SSC	0,020 / 0,040		°C/W
T <sub>vj</sub>		- 40 ... + 125		°C
T <sub>stg</sub>		- 40 ... + 130		°C
F	SI units	4 ... 5		kN
	US units	900 ... 1100		lbs.
w		61		g
Case	→ page B 3 – 32	B 8		

## Features

- Hermetic metal cases with ceramic insulators
- Capsule packages for double sided cooling
- Shallow design with single sided cooling
- International standard cases
- Off-state and reverse voltages up to 1800 V

## Typical Applications

- DC motor control (e. g. for machine tools)
- Controlled rectifiers (e. g. for battery charging)
- AC controllers (e. g. for temperature control)

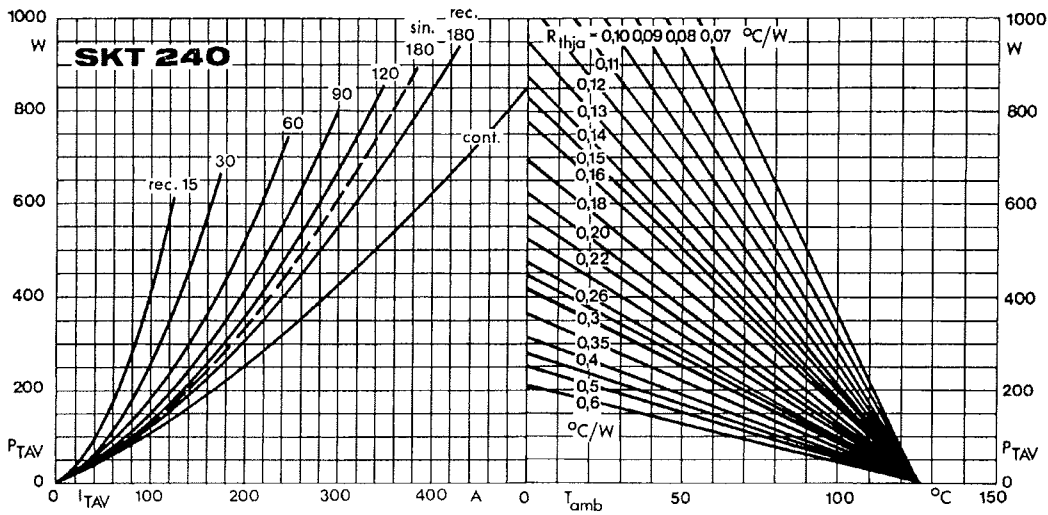


Fig. 1 a Power dissipation vs. on-state current and ambient temperature

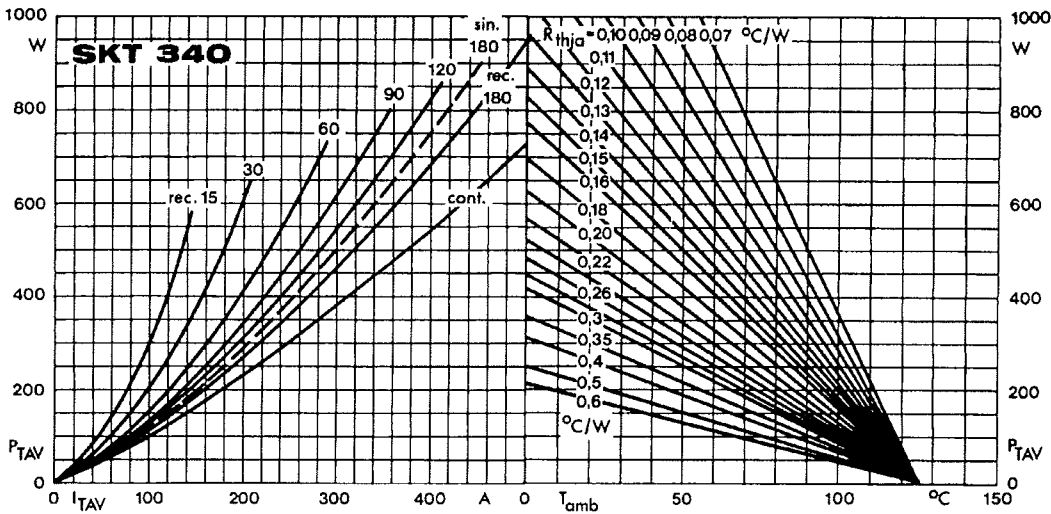


Fig. 1 b Power dissipation vs. on-state current and ambient temperature

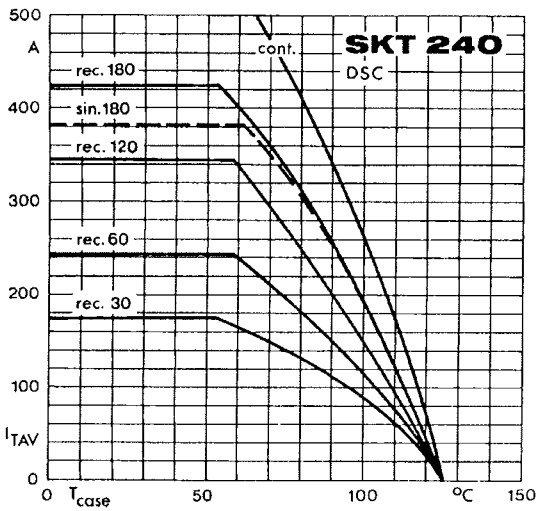


Fig. 2 a Rated on-state current vs. case temperature

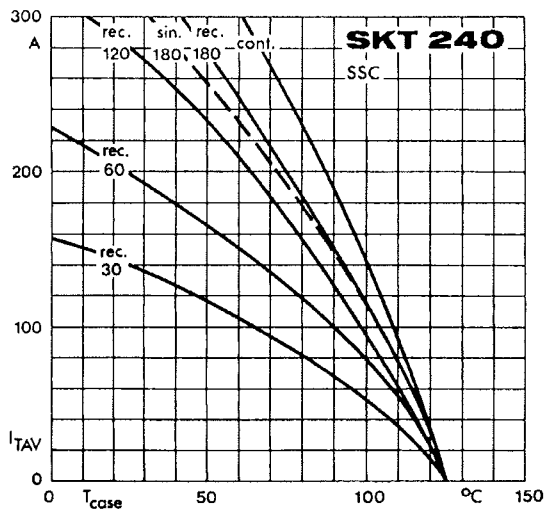


Fig. 2 b Rated on-state current vs. case temperature



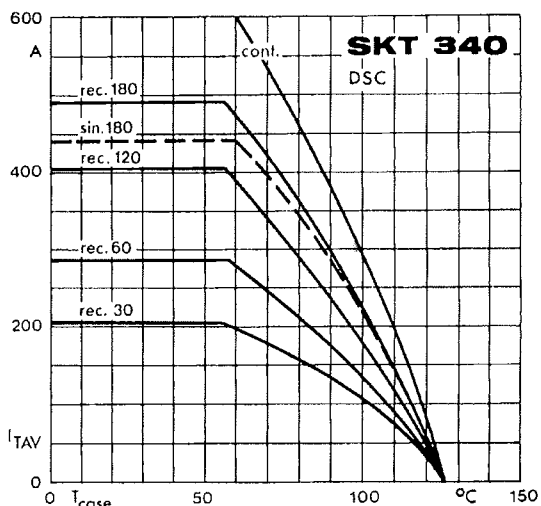


Fig. 2 c Rated on-state current vs. case temperature

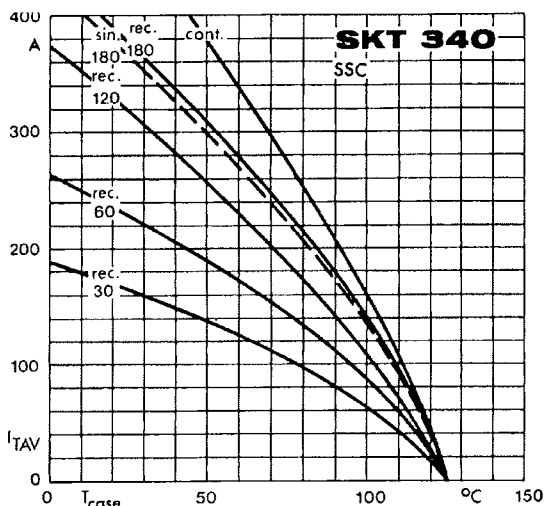


Fig. 2 d Rated on-state current vs. case temperature

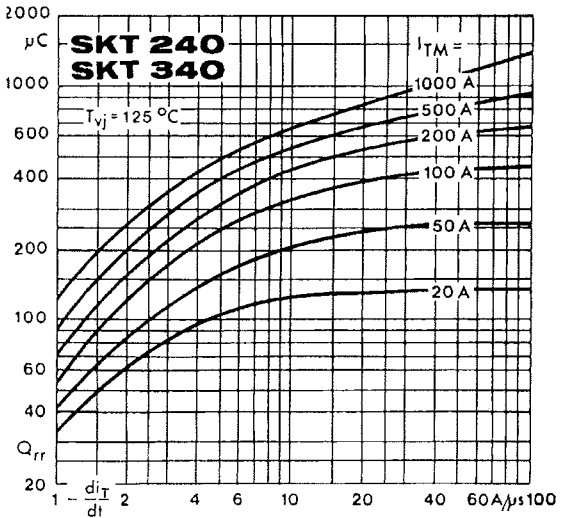


Fig. 3 Recovered charge vs. current decrease

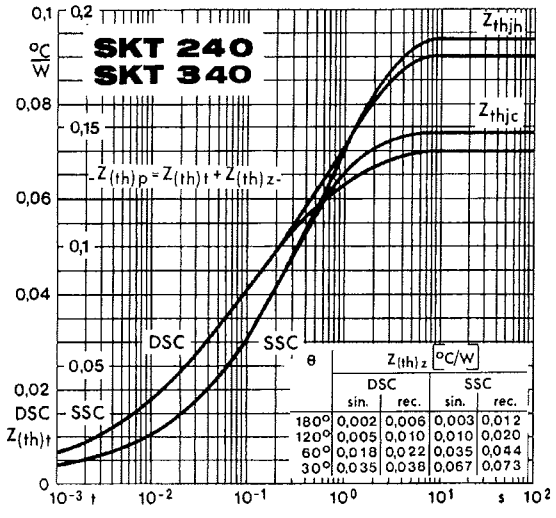


Fig. 4 Transient thermal impedance vs. time

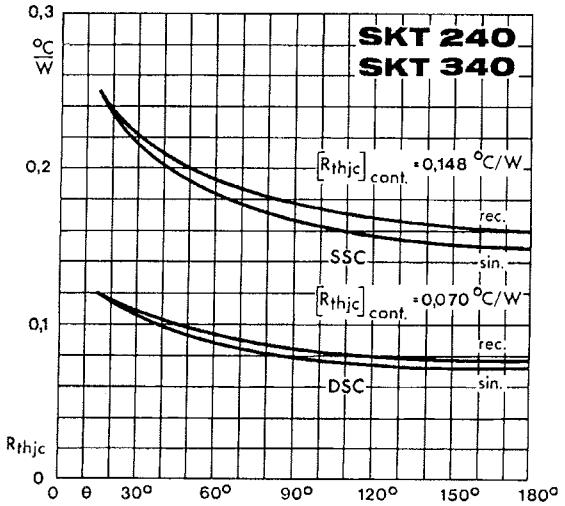


Fig. 5 Thermal resistance vs. conduction angle

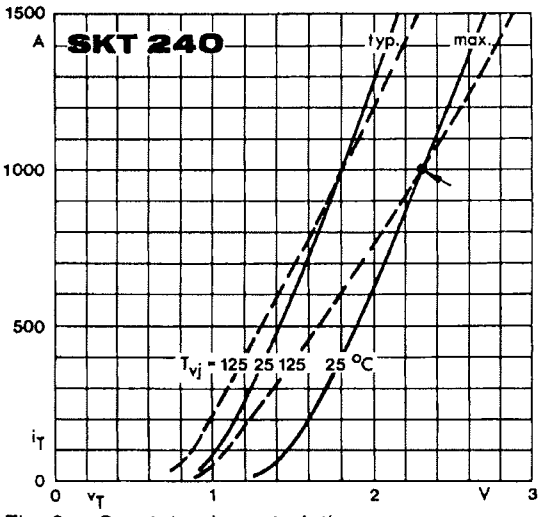


Fig. 6 a On-state characteristics

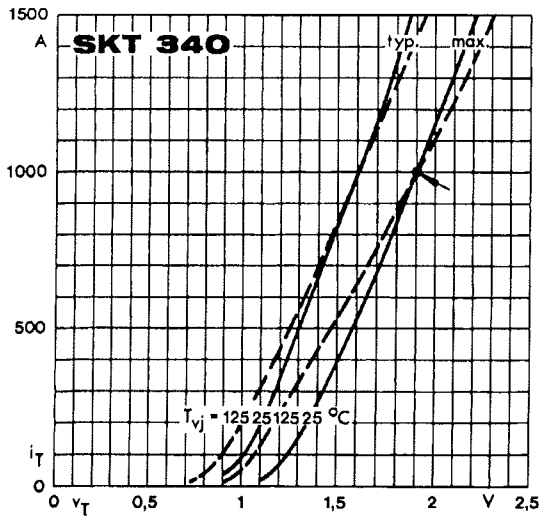


Fig. 6 b On-state characteristics

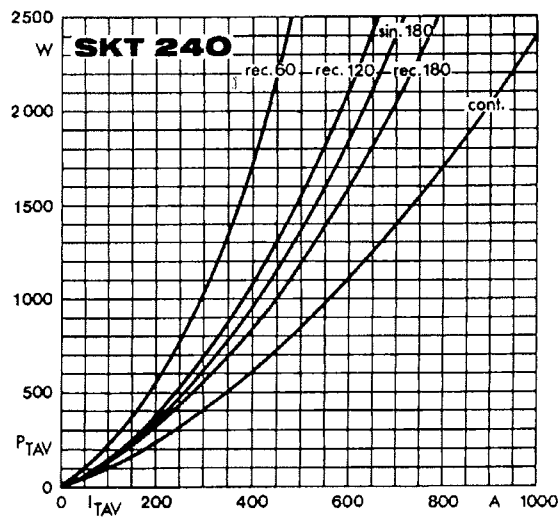


Fig. 7 a Power dissipation vs. on-state current

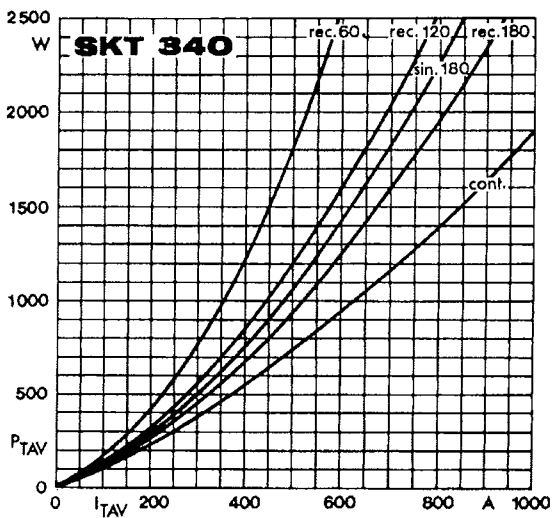


Fig. 7 b Power dissipation vs. on-state current

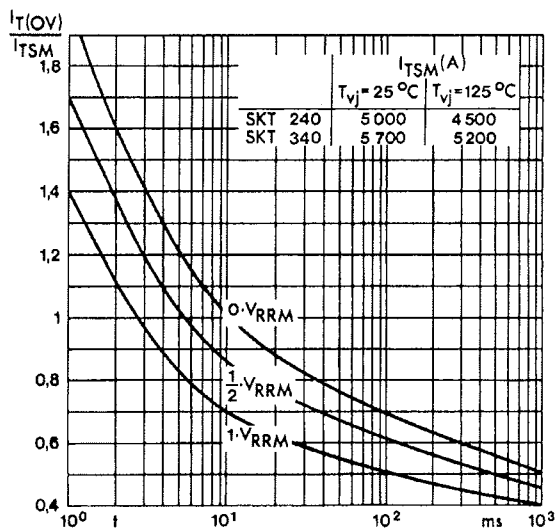


Fig. 8 Surge overload current vs. time

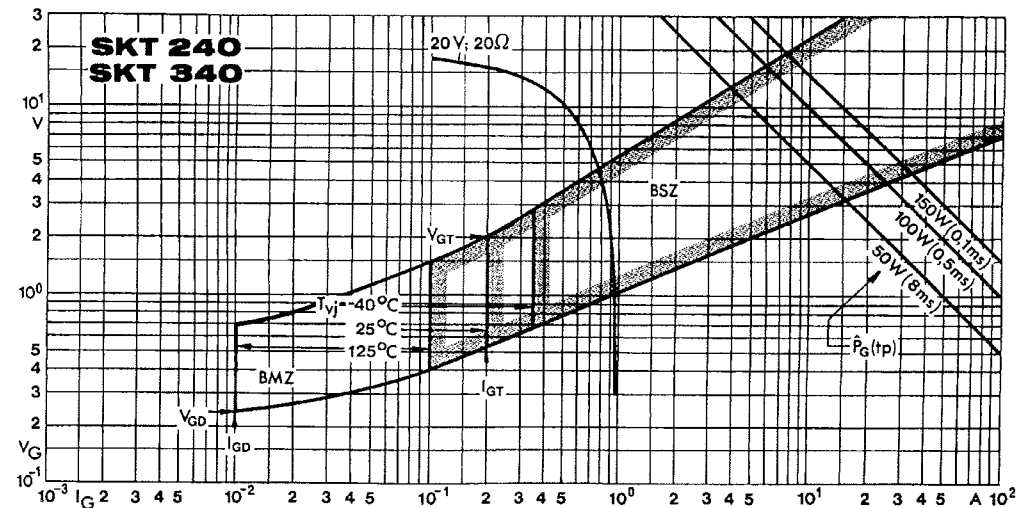
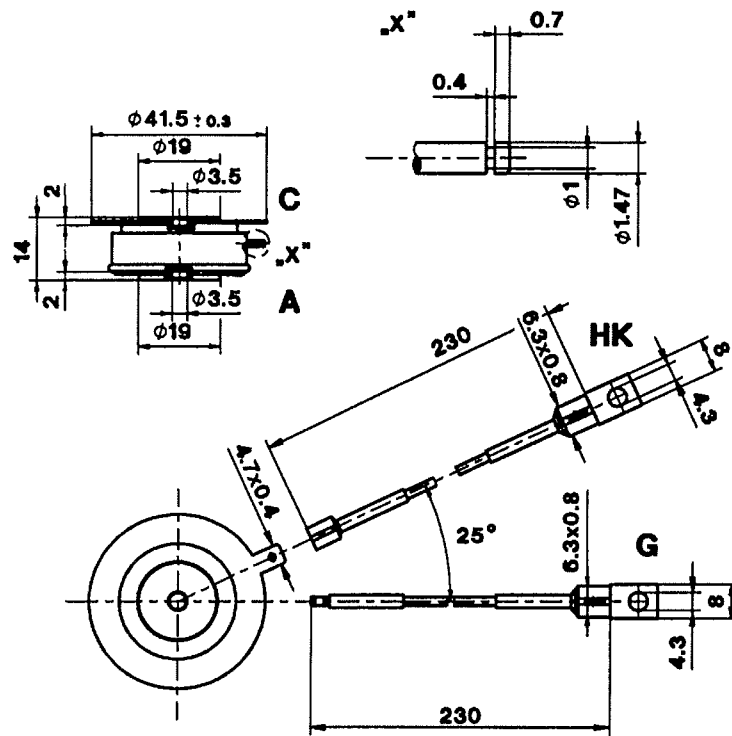


Fig. 9 Gate trigger characteristics

**SKT 240**  
**SKT 340**

Case B 8

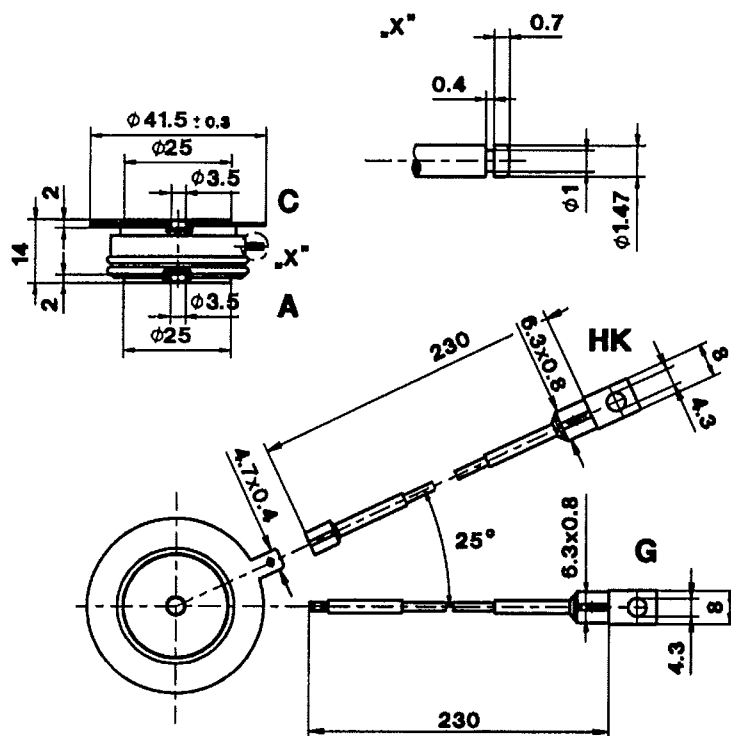
DIN 41814: 151 A 4  
JEDEC: TO-200 AB



**SKT 491**  
**SKT 551**

Case B 11

DIN 41814: 152 A 4  
JEDEC: TO-200 AB

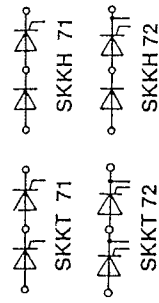
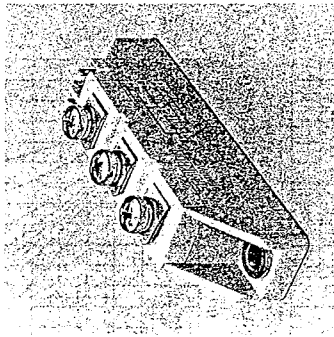


- C: Cathode terminal (red sleeve)  
A: Anode terminal  
G: Gate terminal (yellow sleeve)  
HK: Auxiliary cathode terminal (red sleeve)

Dimensions in mm

## SEMPACK® 1 Thyristor/ Diode Modules

- SKKT 71 SKKH 71
- SKKT 72 SKKH 72
- SKKT 72 B



### Features

- Heat transfer through aluminium oxide ceramic isolated metal baseplate
- Hard soldered joints for high reliability
- UL recognized, file no. E 63 532

### Typical Applications

- DC motor control (e. g. for machine tools)
- AC motor soft starters
- Temperature control (e. g. for ovens, chemical processes)
- Professional light dimming (studios, theaters)

1) The voltage grades SKKT 72/08 D, 12 E, 14 E and 16 E are also available in SKKT ... B configuration (case A 48).

V <sub>RSM</sub> V <sub>DRM</sub>	(dV/dt) <sub>cr</sub>	ITRMS (maximum value for continuous operation)			
		125 A		80 A	
V	V/μs	ITAV (sin. 180; T <sub>case</sub> = 78 °C)			
700	500	SKKT 71/06 D	SKKT 72/06 D	SKKH 71/06 D	SKKH 72/06 D
900	500	SKKT 71/08 D	SKKT 72/08 D <sup>1)</sup>	SKKH 71/08 D	SKKH 72/08 D
1300	500	SKKT 71/12 D	-	SKKH 71/12 D	-
	1000	SKKT 71/12 E <sup>1)</sup>	SKKT 72/12 E <sup>1)</sup>	-	SKKH 72/12 E
1500	1000	SKKT 71/14 E	SKKT 72/14 E <sup>1)</sup>	SKKH 71/14 E	SKKH 72/14 E
1700	1000	SKKT 71/16 E	SKKT 72/16 E <sup>1)</sup>	SKKH 71/16 E	SKKH 72/16 E
1900	1000	SKKT 71/18 E	SKKT 72/18 E	SKKH 71/18 E	-
2100	1000	SKKT 71/20 E	SKKT 72/20 E	SKKH 71/20 E	-

Symbol	Conditions	SKKT 71 SKKH 71	SKKT 72 SKKT 72 B SKKH 72
I <sub>TA</sub>	sin. 180; (T <sub>case</sub> = ...)	80 A (78 °C) 70 A (85 °C) 115 A/150 A	155 A/3 x 115 A
I <sub>B</sub>	B2/B6 T <sub>amb</sub> = 35 °C; P 3/180 F	1600 A 1450 A	1600 A 1450 A
I <sub>RMS</sub>	W1/W3 T <sub>amb</sub> = 35 °C; P 3/180 F	13000 A <sup>2</sup> s 10500 A <sup>2</sup> s	13000 A <sup>2</sup> s 10500 A <sup>2</sup> s
I <sub>TSM</sub>	T <sub>vj</sub> = 25 °C	1 μs	1 μs
i <sup>2</sup> t	T <sub>vj</sub> = 125 °C	2 μs	2 μs
I <sub>gd</sub>	T <sub>vj</sub> = 25 °C; I <sub>g</sub> = 1 A; di <sub>g</sub> /dt = 1 A/μs	typ. 100 A/μs	typ. 100 A/μs
I <sub>gr</sub>	V <sub>D</sub> = 0,67 · V <sub>DRM</sub>	typ. 80 μs	typ. 80 μs
(di/dt) <sub>cr</sub>	T <sub>vj</sub> = 125 °C	typ. 150 mA; max. 250 mA	typ. 150 mA; max. 250 mA
I <sub>q</sub>	T <sub>vj</sub> = 125 °C	typ. 300 mA; max. 600 mA	typ. 300 mA; max. 600 mA
I <sub>H</sub>	T <sub>vj</sub> = 25 °C; R <sub>G</sub> = 33 Ω	max. 1,9 V	max. 1,9 V
I <sub>L</sub>	T <sub>vj</sub> = 25 °C; I <sub>t</sub> = 200 A	0,9 V	0,9 V
V <sub>T</sub>	T <sub>vj</sub> = 125 °C	3,5 mΩ	3,5 mΩ
V <sub>T(TO)</sub>	T <sub>vj</sub> = 125 °C	max. 20 mA	max. 20 mA
r <sub>T</sub>	T <sub>vj</sub> = 125 °C	3 V	3 V
I <sub>bd</sub> ; I <sub>RD</sub>	T <sub>vj</sub> = 125 °C; V <sub>DD</sub> = V <sub>DRM</sub> ; V <sub>RD</sub> = V <sub>DRM</sub>	150 mA	150 mA
V <sub>GT</sub>	T <sub>vj</sub> = 25 °C; d. c.	0,25 V	0,25 V
I <sub>GT</sub>	T <sub>vj</sub> = 25 °C; d. c.	6 mA	6 mA
V <sub>GD</sub>	T <sub>vj</sub> = 125 °C; d. c.	0,35 °C/W / 0,18 °C/W	0,35 °C/W / 0,18 °C/W
I <sub>GD</sub>	T <sub>vj</sub> = 125 °C; d. c.	0,37 °C/W / 0,19 °C/W	0,37 °C/W / 0,19 °C/W
R <sub>thjc</sub>	cont. } per thyristor/per module	0,39 °C/W / 0,20 °C/W	0,39 °C/W / 0,20 °C/W
R <sub>thch</sub>	sin. 180 } per thyristor/per module	0,2 °C/W / 0,1 °C/W	0,2 °C/W / 0,1 °C/W
T <sub>vj</sub>	rec. 120 } per thyristor/per module	-40 ... +125 °C	-40 ... +125 °C
T <sub>sig</sub>	cont. } per thyristor/per module	-40 ... +125 °C	-40 ... +125 °C
V <sub>isol</sub>	a. c. 50 Hz; r.m.s.; 1 s/1 min	3000 V ~ /2500 V ~	3000 V ~ /2500 V ~
M <sub>1</sub>	Case to heatsink	5 Nm/44 lb. in. ± 15 % <sup>2)</sup>	5 Nm/44 lb. in. ± 15 % <sup>2)</sup>
M <sub>2</sub>	Busbars to terminals	3 Nm/26 lb. in. ± 15 %	3 Nm/26 lb. in. ± 15 %
a		5 · 9,81 m/s <sup>2</sup>	5 · 9,81 m/s <sup>2</sup>
W	approx.	120 g	120 g
Case	→ page B 1 - 85	SKKT 71: A 5	SKKT 72: A 46

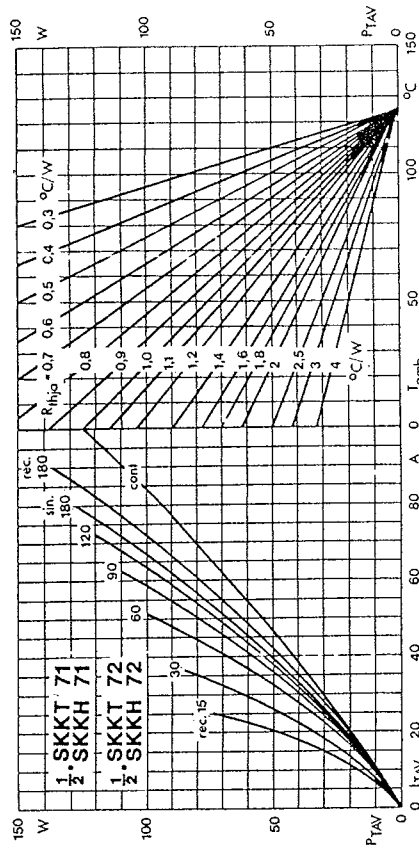


Fig. 1 Power dissipation per thyristor vs. on-state current and ambient temperature

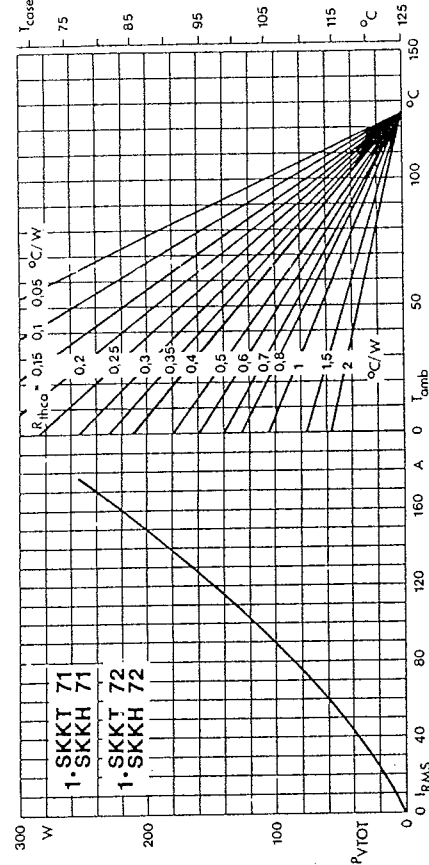


Fig. 2 Power dissipation per module vs. rms current and case temperature

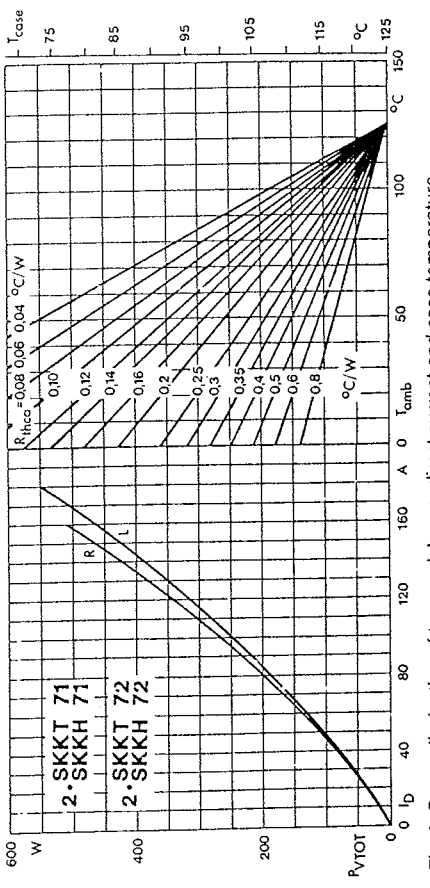


Fig. 3 Power dissipation of two modules vs. direct current and case temperature

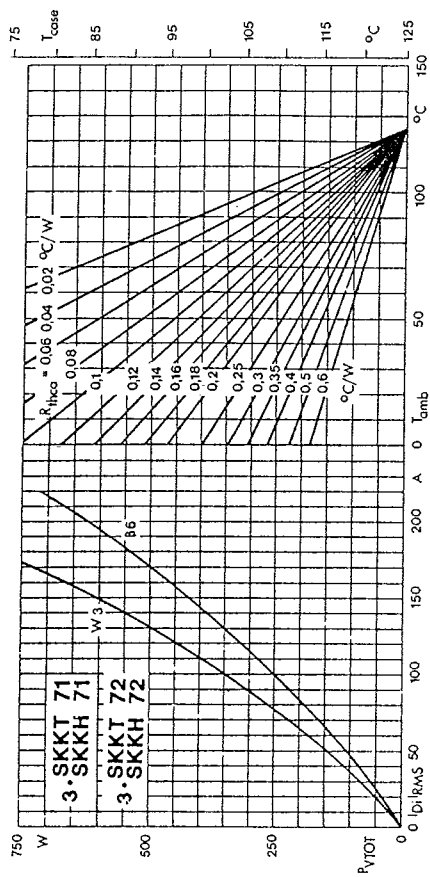


Fig. 4 Power dissipation of three modules vs. direct and rms current and case temperature

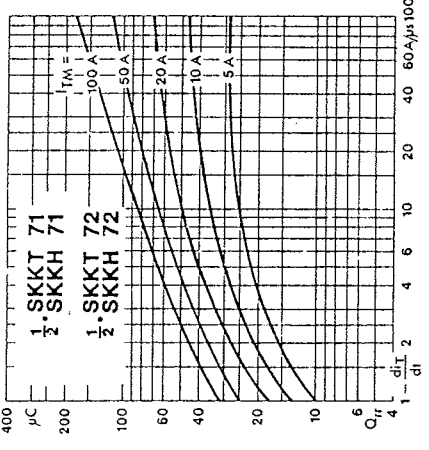


Fig. 5 Recovered charge vs. current decrease

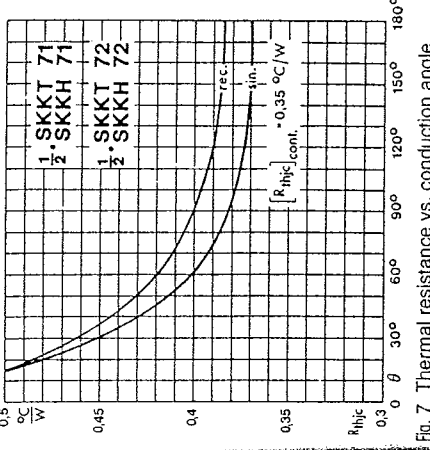


Fig. 7 Thermal resistance vs. conduction angle

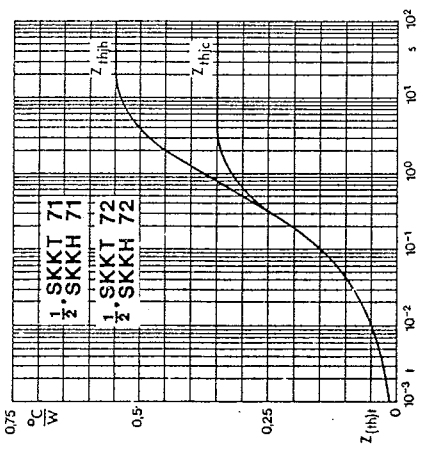


Fig. 6 Transient thermal impedance vs. time

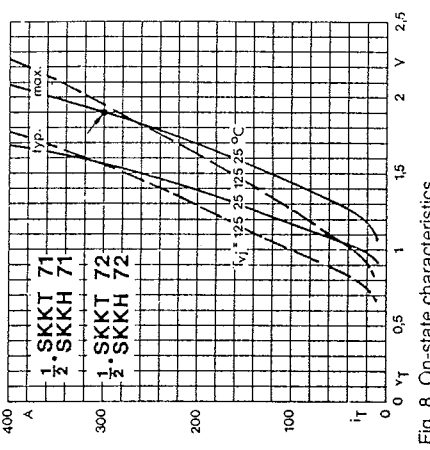


Fig. 8 On-state characteristics

$V_{RSM}$	V	500	700	900	1300	1500	1700
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Symb	$I_{TAV}$	$I_D$	$I_{RMS}$	$I_{FSM}$	$I_T$	$t_{ga}$	$t_{gr}$	$(di/dt)$	$I_q$	$I_H$	$I_L$	$V_T$	$V_T(rtc)$	$r_T$	$I_{GD}$	$V_{GT}$	$I_{GT}$	$V_{GD}$	$I_{GD}$	$R_{thjc}$	$R_{thch}$	$T_{vj}$	$T_{sig}$	$V_{isol}$	$M_1$	$M_2$	a	w	Case
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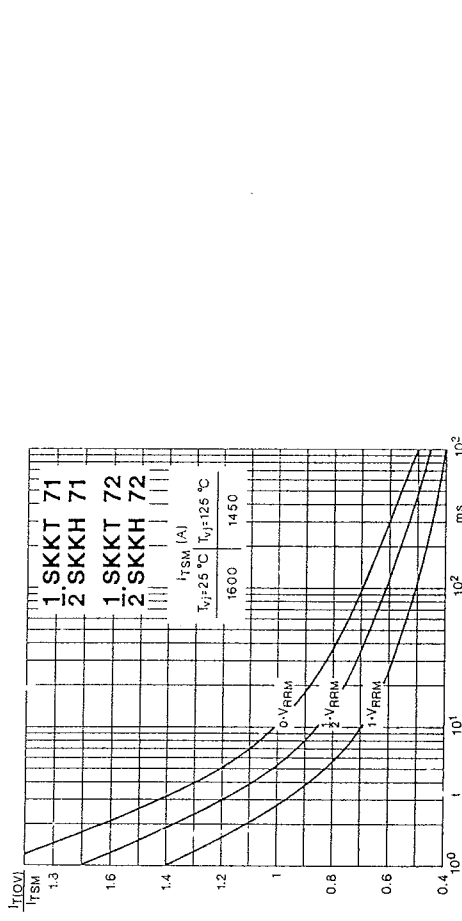


Fig. 9 Surge overload current vs. time

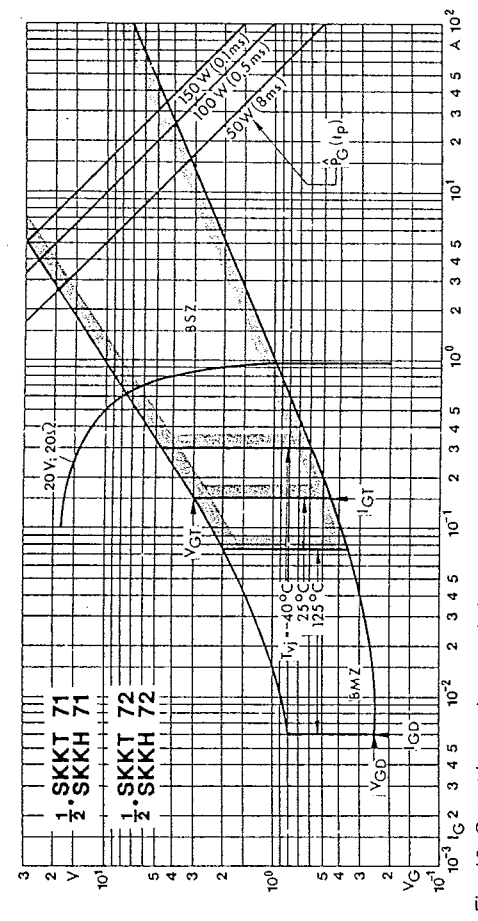


Fig. 10 Gate trigger characteristics