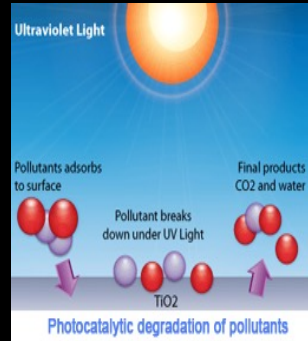


Advanced application of Thin Films part 1

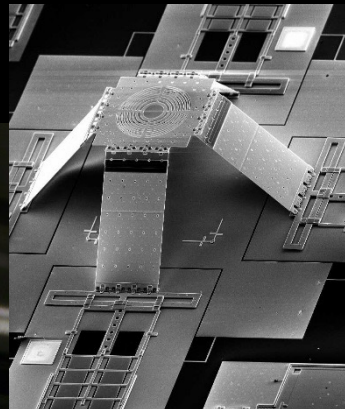
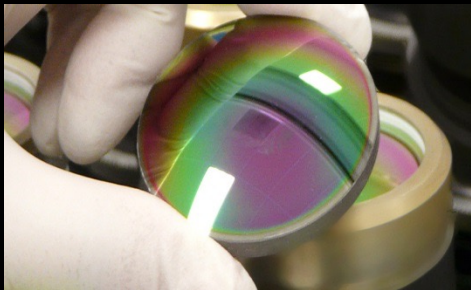
Jari Koskinen

Function and utility



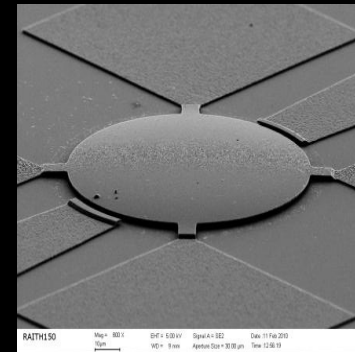
Titanium Dioxide: Photocatalytic activity

Optical systems, optical MEMS



Indium Tin Oxide, ITO:
Defrosting coating

Microelectromechanical systems, MEMS



Applications of thin films

- **Photo voltaic**
- **Energy harvesting (piezo)**
- **Optical coatings**
 - Tunable transmission
- **Magnetic Films for Data Storage**
 - Magnetic discs
- **Sensors**
 - Gas sensors
 - Electro chemical sensors
- **Photocatalytic thin films**

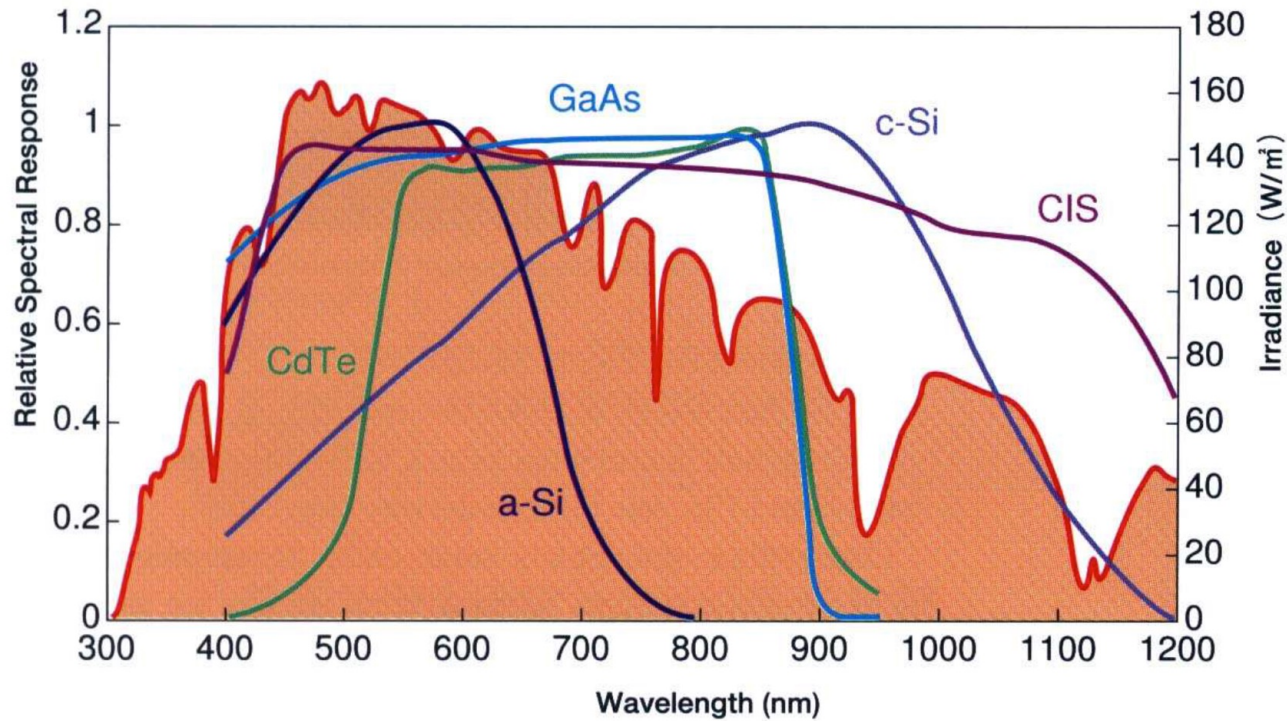
Solar PV large area, decorative



Solar Cell Technologies

- Crystalline Silicon solar cells
 - Single, Multi, Ribbon
- • Thin Film solar cells
 - Silicon, Cu_2S , a-Si, m-Si, n-Si, CdTe, CIGS, CNTS
- • Concentrating solar cells
 - Si, GaAs
- • Dye, Organic, Hybrid & other emerging solar cells
- • New Ideas

Spectral response of solar cells



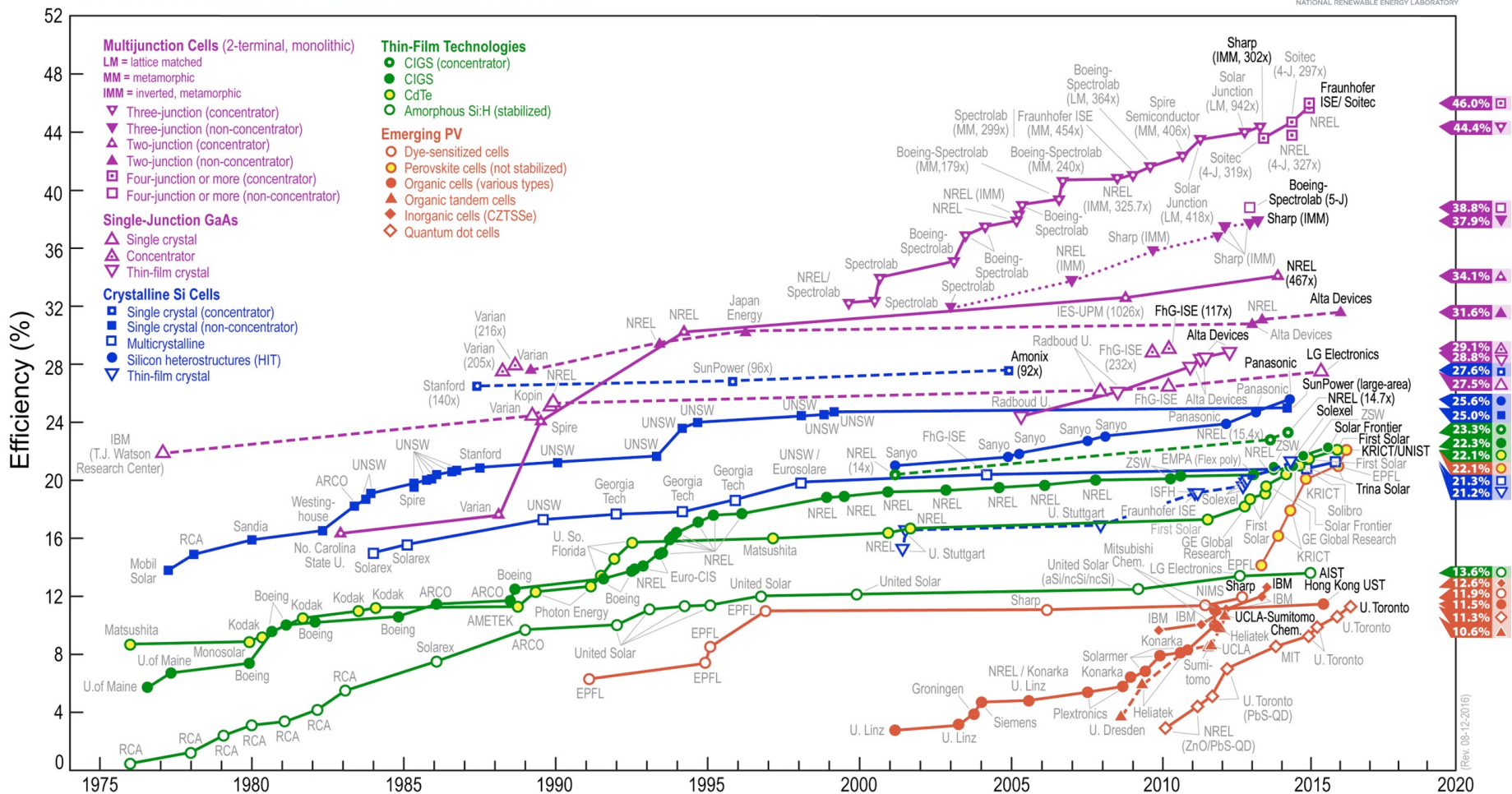
Source: unknown

*Laboratory for Thin Films and Photovoltaics:
Courtesy : Avodhya Tiwari*



Swiss Federal Laboratories for Material Testing and Research

Best Research-Cell Efficiencies



wiki

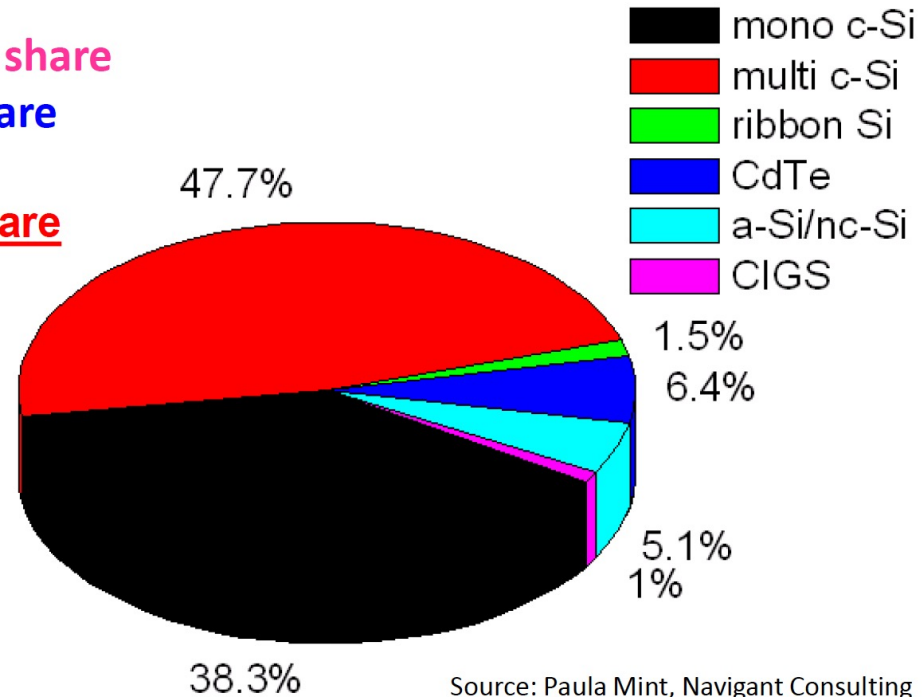
Solar module production for different technologies

CIGS is emerging with about 1% share

CdTe is leading with over 6% share

a-Si:H: About 5% share

C-Si dominates with ~ 90% share



EPIA expects thin film shares will grow:

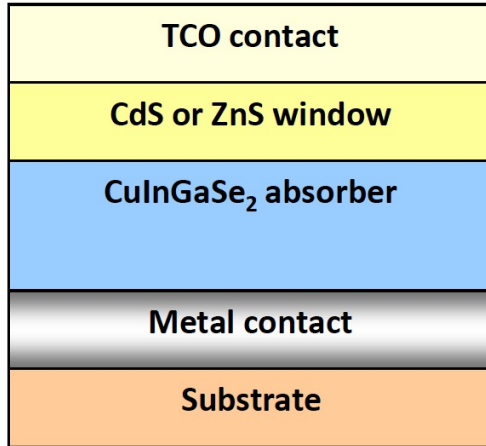
20% in 2010 with about 4 GW

25% in 2013 with about 9 GW

Why thin film solar cells?

- **SMALL THICKNESS REQUIRED DUE TO HIGH ABSORPTION, SMALL DIFFUSION LENGTH & HIGH RECOMBINATION VELOCITY**
- **MATERIALS ECONOMY, VERY LOW WEIGHT PER UNIT POWER**
- **VARIOUS SIMPLE & SOPHISTICATED DEPOSITION TECHNIQUES**
- **A VARIETY OF STRUCTURES AVAILABLE : AMORPHOUS, POLYCRYSTALLINE, EPITAXIAL**
- **TOPOGRAPHY RANGING FROM VERY ROUGH TO ATOMICALLY SMOOTH**
- **DIFFERENT TYPES OF JUNCTIONS POSSIBLE –HOMO, HETERO, SCHOTTKY, PEC**
- **TANDEM AND MULTI JUNCTION CELLS POSSIBLE**
- **IN-SITU CELL INTEGRATION TO FORM MODULES**
- **COMPATIBILITY WITH SOLAR THERMAL DEVICES**

Thin Film CIGS, CdTe, a-Si Solar Cells

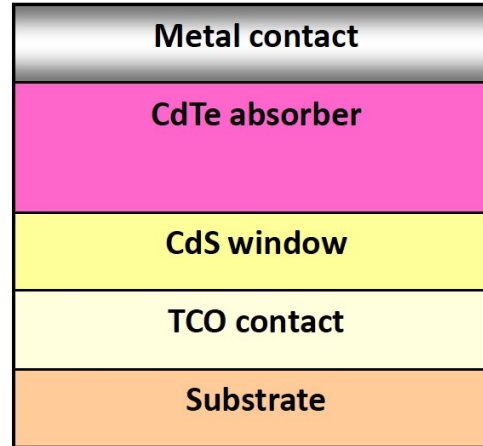


Highest: 20.3%

Cell area: ~0.5 cm²

Typical range:

Cells: 12% - 20%

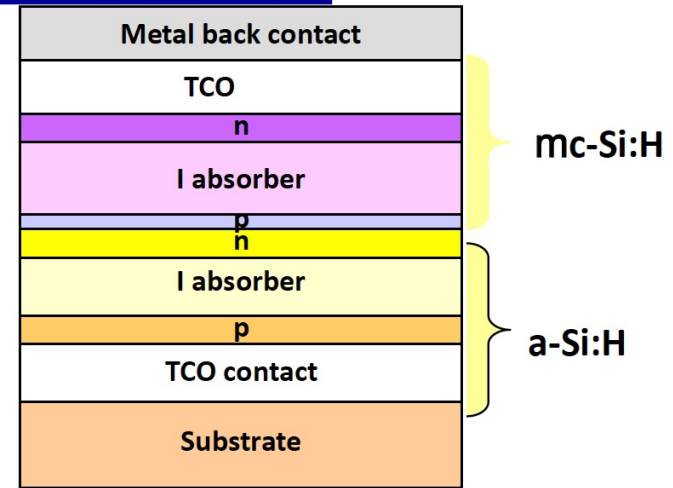


Highest: 16.5%

Cell area: ~1 cm²

Typical range:

Cell: 10% - 16.5%



Highest: 13.3%

Cell area: ~0.25 cm²

Typical range:

Cell: 8% - 13.3%

Lower efficiency of large area solar modules

Module: 8% - 13.5%

Module: 9% - 11%

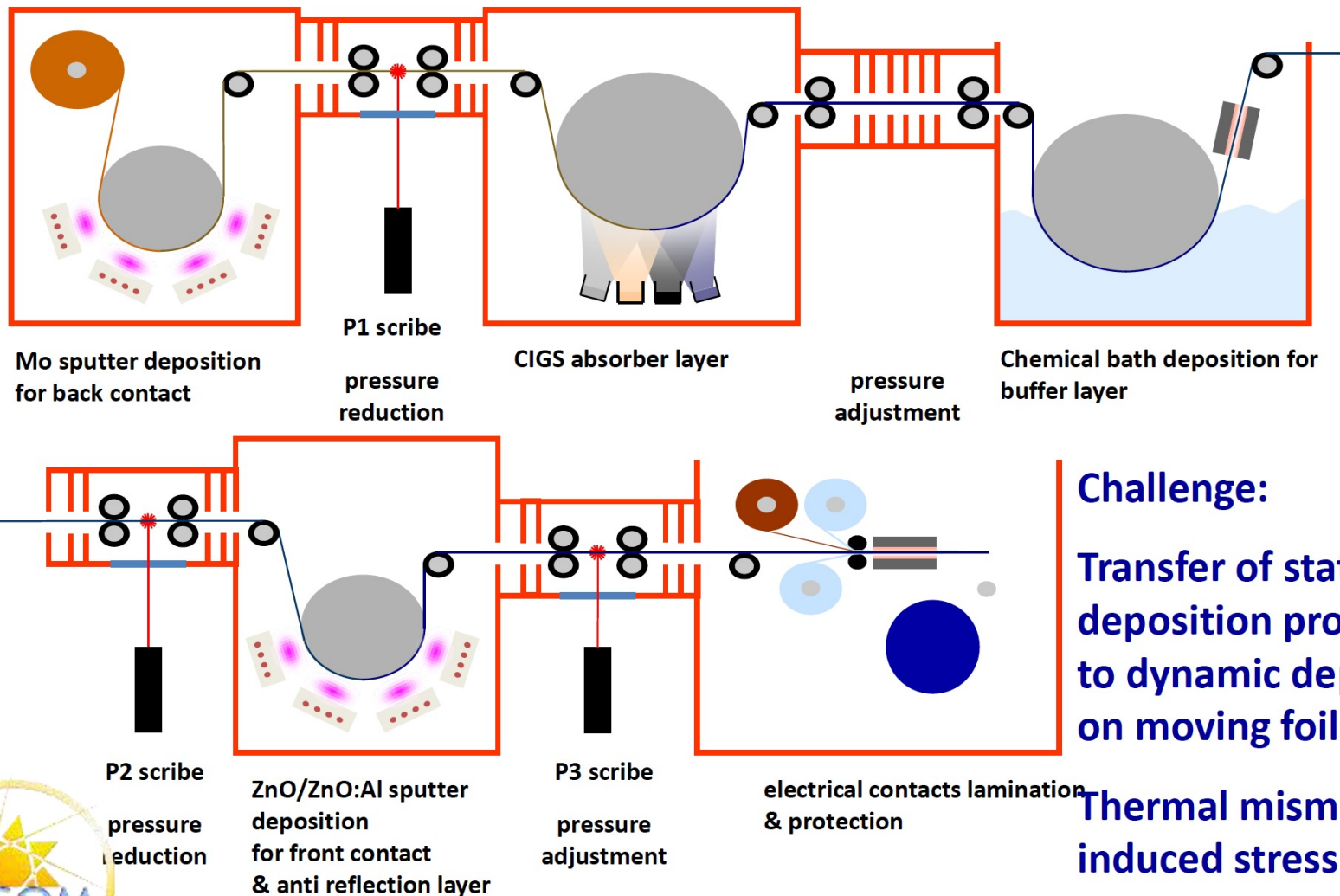
Module: 4% - 9%

Highest: 15% - 16%

Highest: 11.5%

Highest: 10.3%

Roll-to-roll CIGS solar module production concept



Challenge:
 Transfer of static deposition processes to dynamic deposition on moving foils

Thermal mismatch induced stress



NANOSOLAR

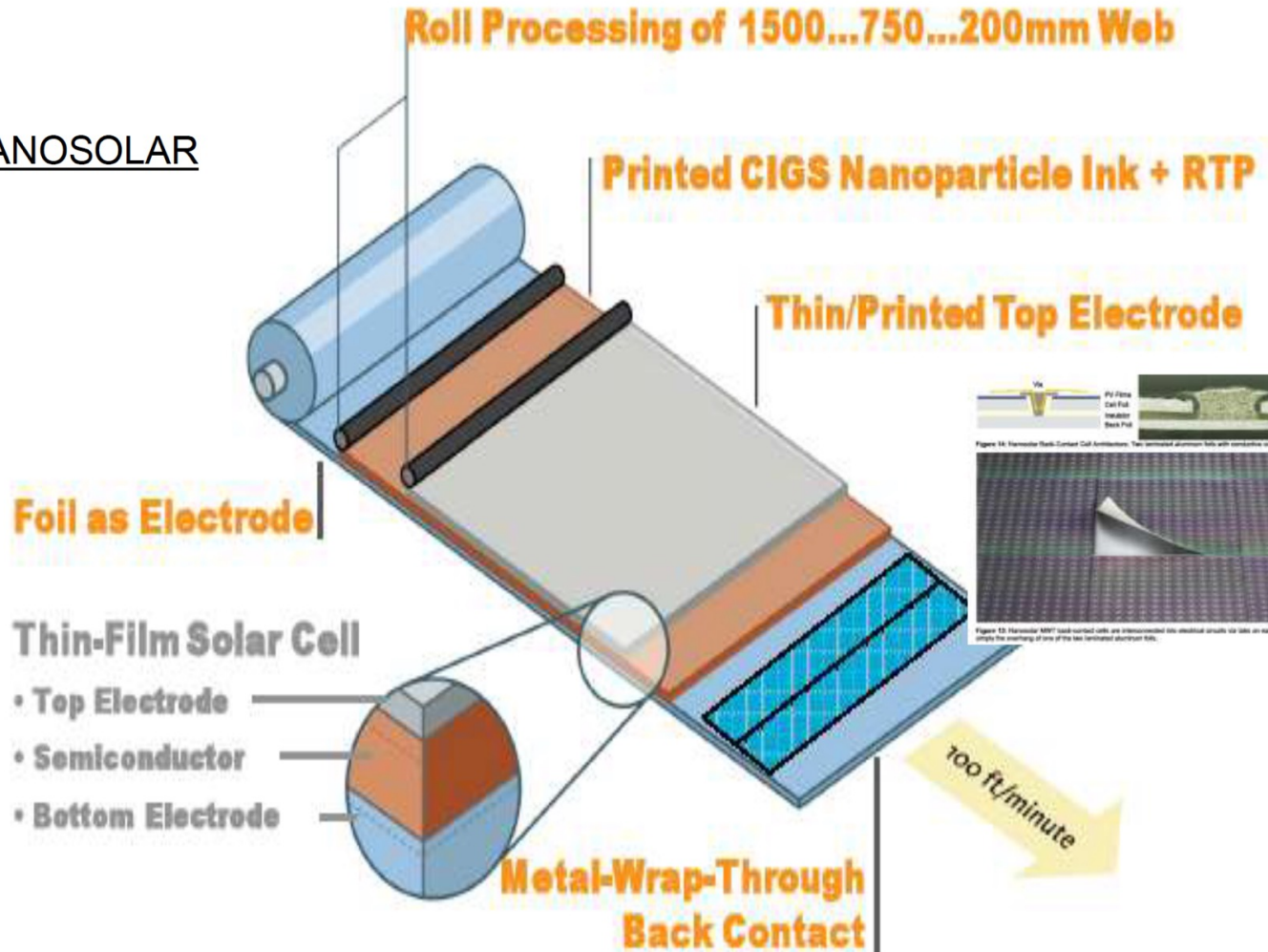
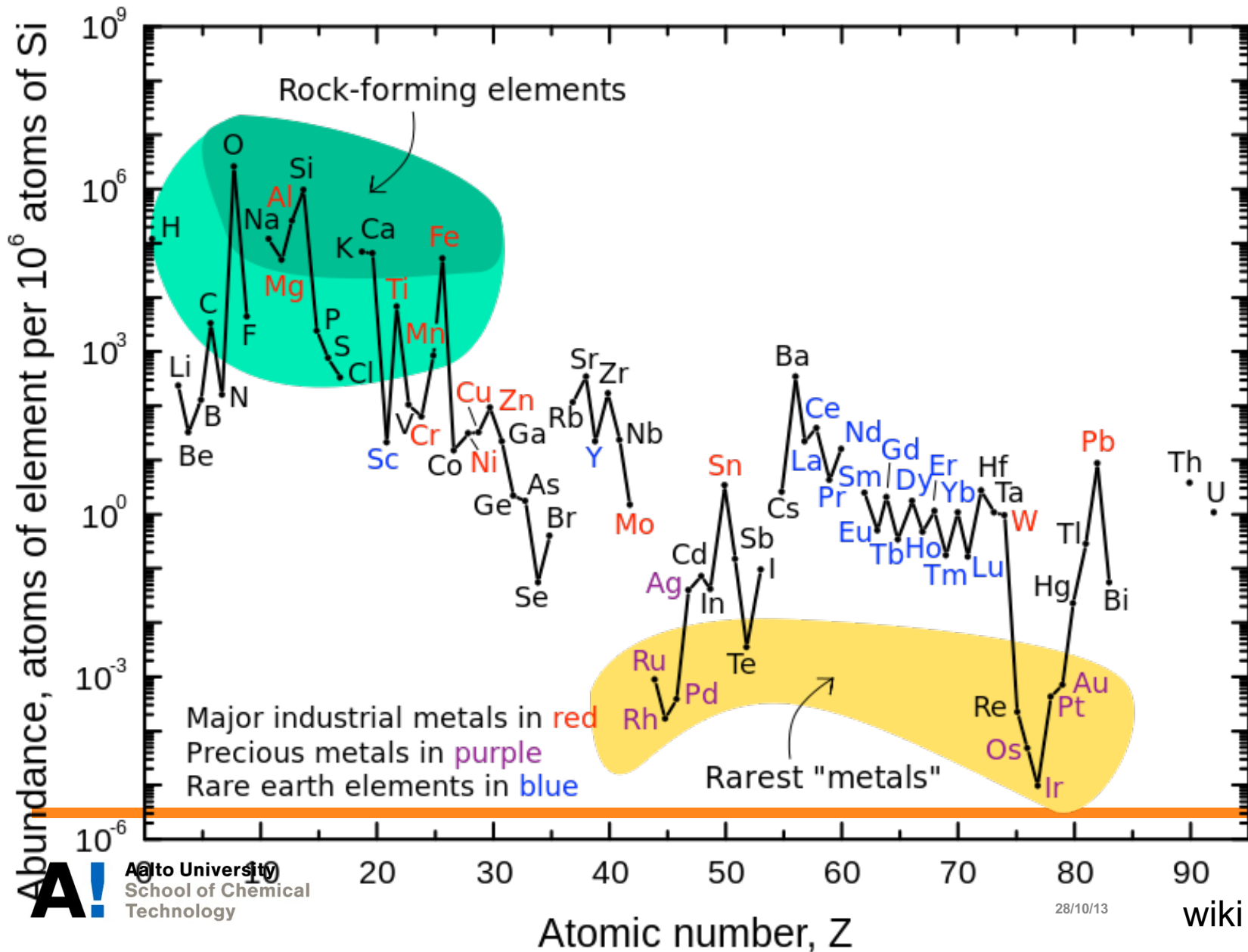
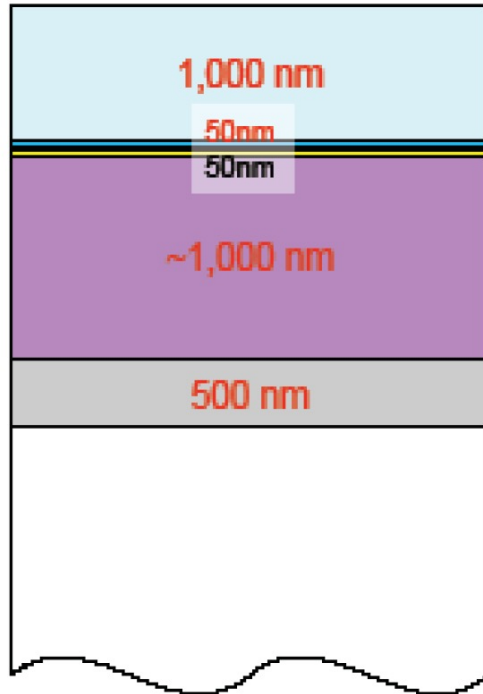


Figure 1: Nanosolar combines a host of innovations to deliver a distinct overall cost reduction.

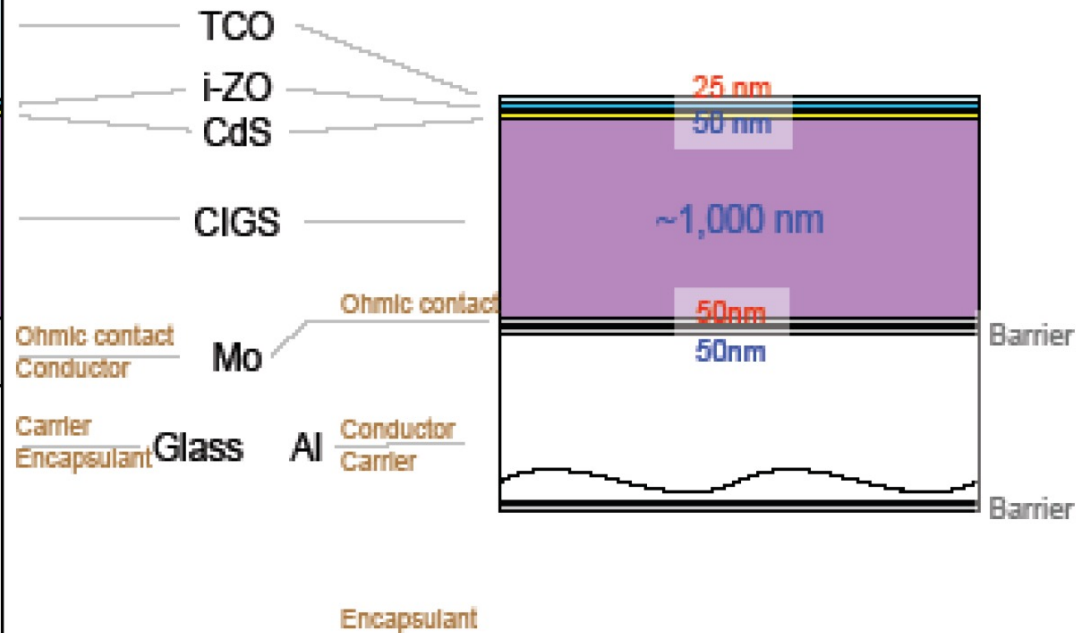
Rare earth elements



State-of-the-Art CIGS-on-Glass



Nanosolar CIGS-on-Al



Thin Films: High-Vacuum / Non-Vacuum

Figure 4: Comparison of State-of-the-Art CIGS versus Nanosolar's CIGS-on-Aluminum. Thickness numbers in red indicate depositions using a high-vacuum deposition technique. The state-of-the-art stack requires close to 3000nm of high-vacuum processing whereas Nanosolar's stack requires less than a tenth of that.

