

# Sustainable design S8

Kick-off for thematic conceptual design case in groups (sessions 8–12) Monday 22.5.2023

## Theme: Plastics



### Plastics as the focus theme

#### Some notions as plastics as a focus theme:

- Plastics are often outstanding materials for manufacturing with many properties that can be easily managed
- They have, however, obvious issues being fossil based, having a high CO2 footprint in production (but often low energy footprint), and severe issues with EoL scenarios (CO2, pollution, micro-plastics, etc.)
- There is a clear momentum to increase the use of recyclates as a non-fossil option, but difficulties in quality management, economic feasibility, scale, etc.
- What about bio-plastics? To an extent there is also an overlap with biomaterials, however bio-plastics often have issues in high energy for production, and impact on ecological systems (e.g. sustainable scale of material production?)

#### Plastics in the EU (Plastics – the Facts, 2021):

#### EU27+3 converters plastics demand **BY SEGMENTS 2020**

Packaging and Building & Construction by far represent the largest end-use markets.

The third biggest end-use market is the Automotive Industry.

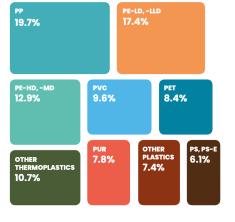
"Others" includes plastics for furniture, medical applications, machinery and mechanical engineering, technical parts etc.



 Including commercial and industrial packaging. SOURCE: Plastics Europe Market Research Group (PEMRG) and Conversio Market & Strategy GmbH.

Demand estimations do not include recycled plastics.





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PP Food packaging, sweet and snack wrappers, hinged caps, microwave containers, pipes, automotive parts, bank notes, etc.

PE-LD, -LLD Reusable bags, trays and containers, agricultural film, food packaging film, etc.

PE-HD, -MD Toys, milk bottles, shampoo bottles, pipes, houseware, etc.

> PVC Window frames, profiles, floor and wall covering, pipes, cable insulation, garden hoses, inflatable pools, etc.

PET Bottles for water, soft drinks, juices, cleaners, etc.

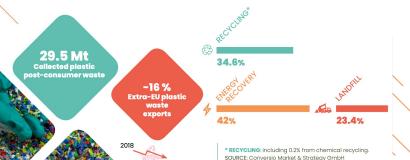
PUR Building insulation, pillows and mattresses, insulating foams for fridges, etc.

OTHER Includes other thermosets such as PLASTICS phenolic resins, epoxide resins, melamine resins, urea resins and others.

PS, PS-E | Food packaging (dairy, fishery), building insulation, electrical & electronic equipment, inner liner for fridges, eyeglasses frames, etc.

THERMOPLASTICS

OTHER | Hub caps (ABS); optical fibres (PBT); eyeglasses lenses, roofing sheets (PC); touch screens (PMMA); cable coating in telecommunications (PTFE); and many others in gerospace, medical implants, surgical devices, membranes, valves & seals, protective coatings, etc.



Above data are rounded estimations based on extrapolations of 2019 waste data for 2020.

#### POST-CONSUMER PLASTIC WASTE

treatment in 2020 (preliminary data)

49.1 Mt

22

In 2020, more than 29 million tonnes of plastic post-consumer waste were collected in the EU27+3. Because plastics products have different life span (ranginging from 1 to 50 years or more), of postconsumer plastic waste collection figures do not match demand or consumption figures.

More than one third was sent to recycling facilities inside and outside the EU27+3 but over 23% was still sent to landfill and more than 40% was sent to energy recovery operations.

2023

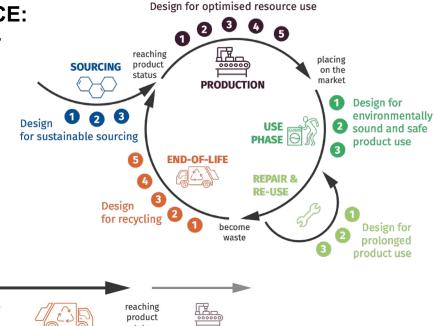
## Improving plastics sustainability

Some strategies or approaches to improve the sustainability of plastics:

- Product ecodesign (including system redesign)
- Extended producer responsibility (EPR policy scheme)
- Sustainable product-service systems (PSS)
- Circular economy closing technical loops: Focus not only in material recycling, but also in product/material repair, reuse, redesign

#### ECOS (2019) – Policy recommendations for CE:

- Design products and systems for longer lifetimes;
- Make products easier to recycle;
- Close the loop through recycled content;
- Focus on chemicals for circular products and materials.















**END-OF-LIFE** 

status



**PRODUCTION** 

Raw material production

Polymer production and compounding

Product assembly and use

**RE-USE** 

Collection and treatment

Secondary use

**PRODUCTION** 

Functionalised technical material Plastic containing products in mixed or separate waste fractions

Recycled plastic materials



Raw material Residuals (e.g. PFOA)

Reactive components.

processing aids, intermediates



Basis polymer **Additives** (e.g. DEHP)

Inclusion of

**Functionalisers** 



Technical plastic material Contaminations



**Plastic** containing products Cross-contamination



Plastic waste fractions



Recycled plastic

22.5.2023

### Materials in MyCourses

Check through the materials on this theme in MyCourses (bottom of Readings & materials -page):

- Allwood & Cullen (2010). Chapter 21 Plastics
- Plastics Europe (2021). Plastics the Facts
- ECOS (2019). Applying Ecodesign to Plastics
- King et al. (2022). Circular economy framework for plastics (use this meta review to find several more sources...)

## Thanks!

