# Insights into Future of Textile Materials



14.9.2023 Pirjo Kääriäinen

Professor of Design and Materialities School of Arts, Design and Architecture Aalto University pirjo.kaariainen@aalto.fi

# Speculative design or material innovations?





Biocouture jackets made of cellulose material

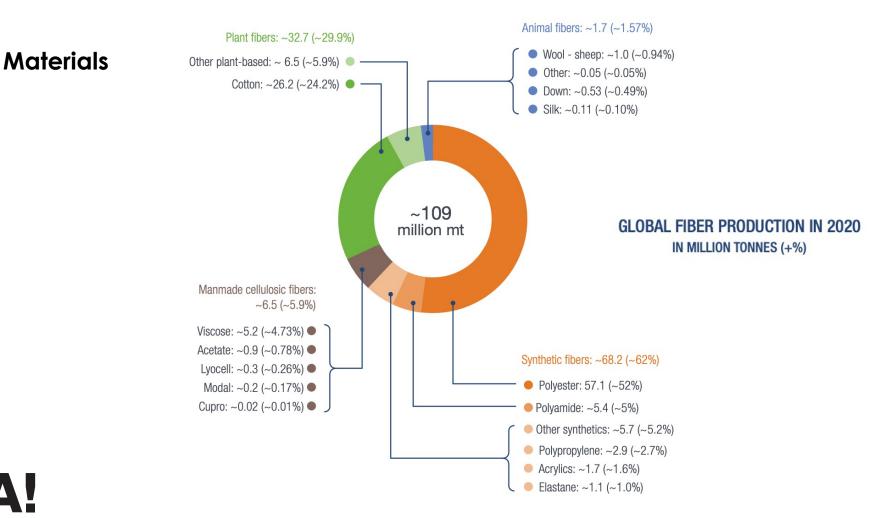
Suzanne Lee https://www.ted.com/speakers/suzanne\_lee Biolace by Carole Collet



# State of the Art

- Materials
- Production technologies
- Long value chains
- Collaboration





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https://textileexchange.org/wp-content/uploads/2021/08/Textile-Exchange\_Preferred-Fiber-and-Materials-Market-Report\_2021.pdf

# Three main production technologies

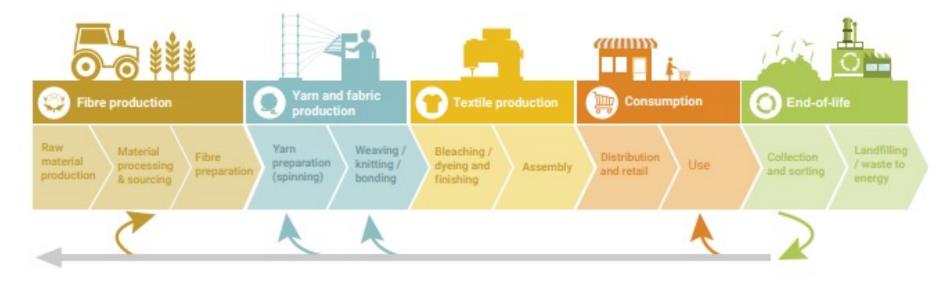
- 1) Weaving
- 2) Knitting
- 3) Non-wovens and felting

(also others)





## Long value chains



https://unemg.org/wp-content/uploads/2021/09/Panelist-Presentation\_UNEP.pdf



# Textiles categorized by the use

1) Fashion and clothing

2) Interior textiles for home and public spaces

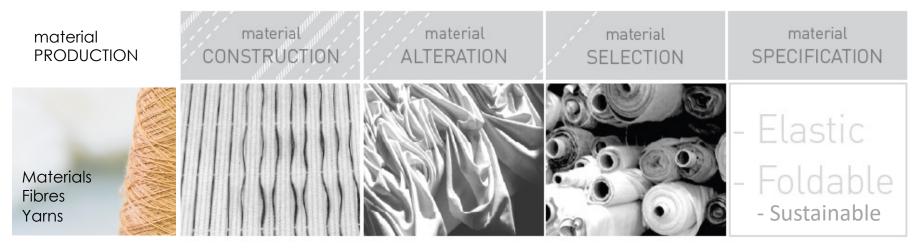
3) Technical textiles, e.g materials for construction, hygiene products, medical purposes, safety gear...





loncell by Anna Semi & Sofia Ilmonen 2019 Photo: Juho Huttunen

# Forms of textile design decisions present in product design process



Material scientists Textile engineers Textile designers Textile designers Textile engineers Textile designers Textile engineers Interior architects Fashion designers Product designers Buyers

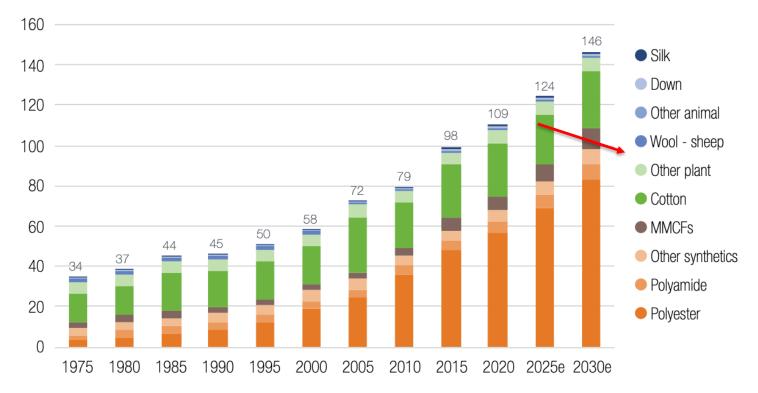
Concept designers Product designers Users

Based on: Linnea Nilsson, licenciate project, Swedish School of Textiles, Borås Completed by Pirjo Kääriäinen, Aalto University



# **Future of Textile Materials**

### **GLOBAL FIBER PRODUCTION** IN MILLION TONNES





https://textileexchange.org/wp-content/uploads/2021/08/Textile-Exchange\_Preferred-Fiber-and-Materials-Market-Report\_2021.pdf

#### The State of Fashion 2021



### A More Circular Fashion Industry Will Require a Collective Effort

As consumers become more engaged with sustainability issues, circularity will be the key that unlocks the door to a more sustainable future.

by Libbi Lee and Karl-Hendrik Magnus

#### **Key Insights**

 With garment production volumes growing by 2.7 percent annually and less than 1 percent of products recycled into new garments, action on circularity is an imperative.

Despite challenges with garment durability and logistics, pioneering brands are driving circularity from the drawing table to e-commerce search filters.

All fashion value chain stakeholders have a role in driving the circularity revolution — we expect it to be the next disruption, and it's for individual brands, manufacturers, aggregators and marketplaces to capture the opportunity before others.

Source: State of Fashion report by Business of Fashion & McKinsey, 2020

### The State of Fashion 2022



#### **07. CIRCULAR TEXTILES**

Dne of the most important levers that the fashion industry can pull to reduce its environmental impact is closed-loop recycling, a system which is now starting to be rolled out at scale, promising to limit the extractive production of virgin raw materials and decrease textile waste. As these technologies mature, companies will need to embed them into the design phase of product development while adopting large-scale collection and sorting processes.

Source: State of Fashion report by Business of Fashion & McKinsey, 2021



# Our material world is changing

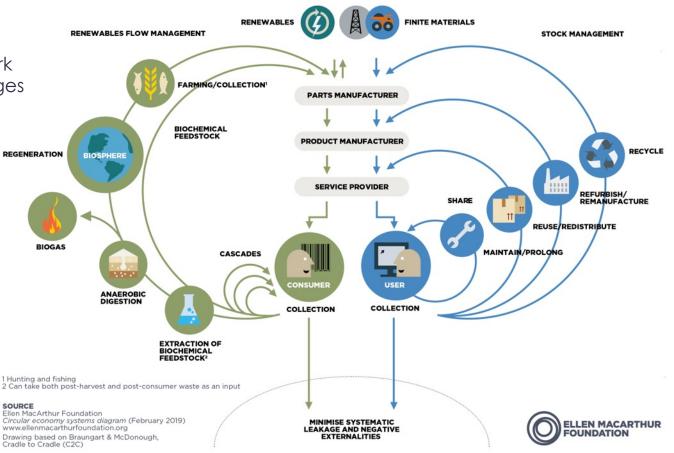
1. Circular economy

Material research for innovative use of raw materials
Digitalisation and automatisation continue
Biofabrication (use of biological processes)
Designing new materials, for example with synthetic biology



# 1. Circular economy

The circular economy is a systems solution framework that tackles global challenges like climate change, biodiversity loss, waste, and pollution.



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'LuxPrice-Index is the valuation index for luxury watches and bags with nearly 300,000 auction sales results from the major auction houses in the world.









vintage ADIDAS ORIGINALS track s...

Only 1 available and it's in 1 person's cart





vintage ADIDAS ORIGINALS track s...

Only 1 available and it's in 1 person's cart

Adidas Vintage Women's Booty Sho... vintage 70s 80s Adidas trunks shor... GodzilavietageStore \*\*\*\*\*(174) €24.15

widDushy

¢64.99

\*\*\*\*\*(483)

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CarnivalOfTheManiac \*\*\*\*\* (2.938) €38.90

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Vintagemaillots

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\*\*\*\*\* (99)



vintage ADIDAS ORIGINALS track s... Authentic Shorts Adidas 1980's Vint... Vintage 1980's or 1990's Adidas Swi... VintageFindsMichael

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\*\*\*\*\* (483) €40.60

widDushy

€39.70

\*\*\*\*\* (483)

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### Reuse – fashion and luxury



# The circular economy is based on main three principles, driven by design

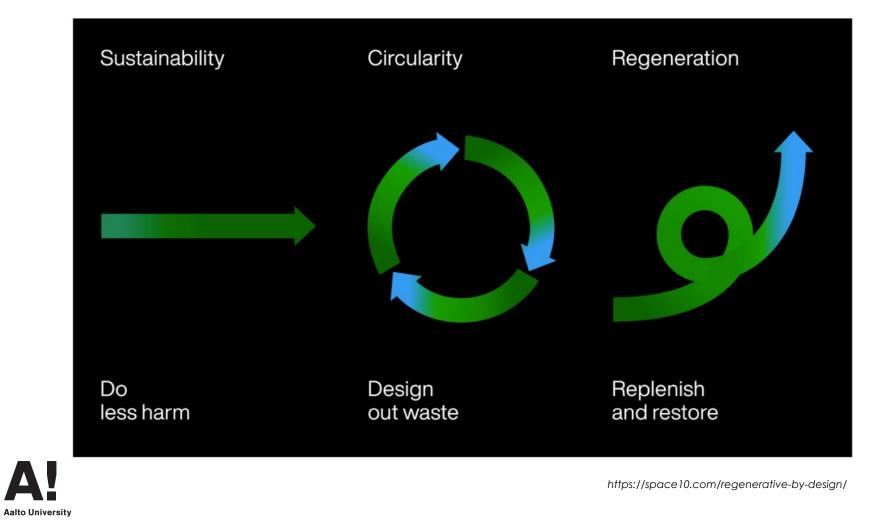
- Eliminate waste and pollution
- Circulate products and materials (at their highest values)
- Regenerate nature

'In circular economy materials are not only reused or recycled; they are merely stored in products, and used again and again' Prof. Mark Hughes Aalto CHEM



Adidas Futurecraft shoes made of monomaterial to enable recycling





# Do less harm comple: Several new man-made textile fibre production technologies in Finland

More information:

ioncell.fi spinnova.com infinitedfibre.com metsagroup.com nordicbioproducts.fi



# Ioncell

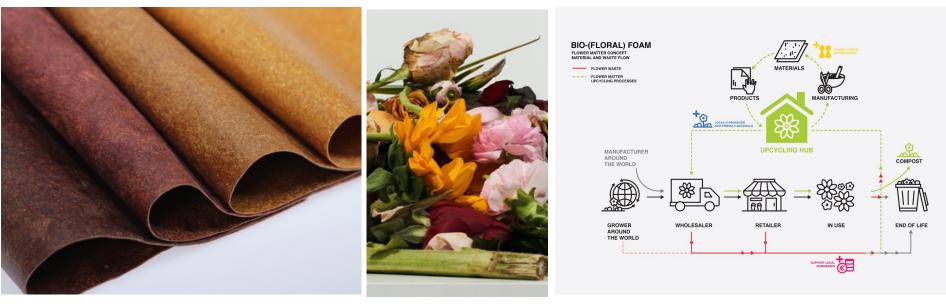
- Company: loncell
- Origin: Aalto University
- **Technological innovation:** High-quality textile fibres by dissolving cellulose with non toxic ionic liquids
- Feedstock: Cellulose-rich virgin or waste materials
- Business status: Small scale pilot at Otaniemi, Espoo.

https://ioncell.fi

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## Design out of waste Example: From flower waste to products – transforming materials and systems



irenepurasachit.com



## Upcycling plastic waste is great



stä materiaali...





Kierrelehtiö 18 cm, kierrätetystä ... mainoslahjaverkkokauppa.fi





Yleissaksi kierrätetystä ma... nordicnest.fi · Varastossa



Nyt saatavilla 100% kierrätetystä materiaalista valmi..



Kierrelehtiö 18 cm, kierrätetystä ...

mainoslahjaverkkokauppa.fi

Talo-avaimenperä kierrätetystä ... sunglobe.net

uusiomuovi.fi

Kierrätetystä materiaali..

brendia.fi



Pisara-avaimenperä kierrätetys... sunglobe.net

Picnic-hu-

Halla Hallan pirteät bikinit ja uikkarit ovat olleet pinnalla jo muutaman vuoden ajan. Perustajat Salla Valkonen ja Hanna Chalvet saivat idean uikkarimerkkiin huomatessaan matkoillaan, miten paljon meressä kelluu muovijätettä. Halla Hallan uima-asut tehdäänkin merten jätteistä valmistetusta Econyl-kankaasta, ja myös nämä uikkarit ommellaan Balilla.







io® Eco -kahvimuki ki...



e | kierrätysmateriaali .

elsinki.com · Varastossa



Kylmälaukku kierrätetystä materiaalista

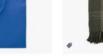
mainoslahjaverkkokauppa.fi

Kylmälaukku kierrätetystä materiaalista mainoslahiaverkkokauppa.fi



Kangaskassi, kierrätetystä RPET-mater... mainoslahiaverkkokauppa.fi

wendashop.fi











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... but we also need to solve the original problem.

# RENEWCELL

Our recycling technology dissolves used cotton and other natural fibers into a new, biodegradable raw material, Circulose® pulp. Our customers use it to make biodegradable virgin quality viscose or lyocell textile fibers. This is the link that has been missing from the cycle. We have closed the loop. The way fashion is produced and consumed can finally be transformed into a never-ending loop.



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# Replenish and restore Example: Transforming systems towards positive 'handprint'



HOME PROJECT TEAM NEWS CONTACT

## ENCOURAGE HEMP AGRICULTURE

One of our goals with the Iroony project is to extend hemp agriculture, in order to benefit from its various ecological assets.

#### WATER

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According to OECD 70% of water used worldwide is for crop irrigation. So not only is the agricultural sector the largest consumer of water but it's also a major polluter of water. At the same time, this sector faces increasing water risks, with major droughts.

Fortunately, growing hemp displays many characteristics that have advantages over other agricultural crops. Hemp as a plant is not only highly resistant to drought, but also to pests and pathogens. Therefore its culture does not usually requires irrigation or chemicals, preserving water both in terms of quantity and quality.

#### FLUFF STUFF

#### We replace unsustainable textile fillings with plantbased alternatives

What if a textile filling could be carbon-negative, promote peatland ecosystem restoration and curb animal cruelty? Fluff Stuff replaces unsustainable textile fillings with a natural alternative, fostering sustainable farming practices. Source: fluffstuff.fi

# 2. Material research for innovative use of raw materials

Cellulose is the most abundant organic polymer in the earth - it is in wood, plants, algae.



Trees and plants contain also lignin, hemicellulose, bark, long bast fibres, extractives for colours and natural 'chemicals'...





Wheat straw -based textile fibres

Soy fibres I Soysilk

https://orangefiber.it

Corn fibre I DuPont Sorona

Man-made textile fibres are produced mainly with chemical processes.

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NOTE: Raw materials and textile fibre production technology are different things.

# Lignin + textiles



By Pia Johansson in collaboration with Biocolour research project 2021-22

Helena Sederholm in collaboration with Prof Hummel's team 2023



# Hemp, linen, nettle...



Ecologically Efficient Agri-Food Systems for Development of Advanced Textiles Supply Chain - Production of nettle (Urtica dioica) for regenerative fashion

Samica Sadik Summer 2021 PhD. Student (University of Helsinki Dapt. Craft studies, Milano Politecnico) MSc Apricultural Economics & Business Administration (University of Helsinki)

Samica Sadik





Natural dyes Aleksandra Hellberg & Jenny Hytönen Aalto Chemarts 2019. Kuva Eeva Suorlahti

Dyeing with coffee waste Natural Indigo Finland + Paulig 2023

Natural Indigo Finland & Marimekko 2021 Kuva Mikko Raskinen.

# Natural / non toxic dyeing, printing, finishing...



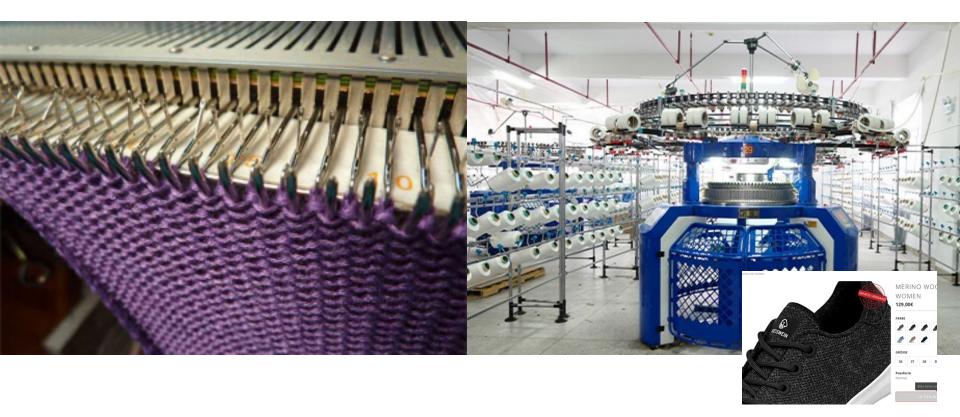
# 3. Digitalisation and automatization continue



"There is so much within fashion that is unexplored." — Iris Van Herpen



Iris Van Herpen via Paper Magazine

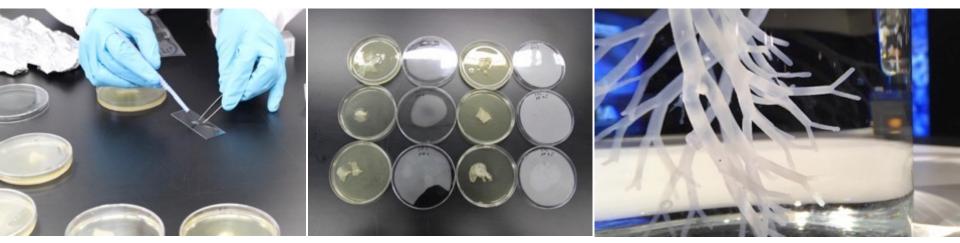


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3D Additive manufacturing? Traditional crafts / Super efficient, digitalized industrial processes

# 4. Biofabrication - use of biological processes

(with microbi, yeast and fungi)



Complex structures of microbial cellulose grown by Prof. Orlando Rojas's team 2018, Aalto University



# 'Have you seen this recipe to grow your jacket?'



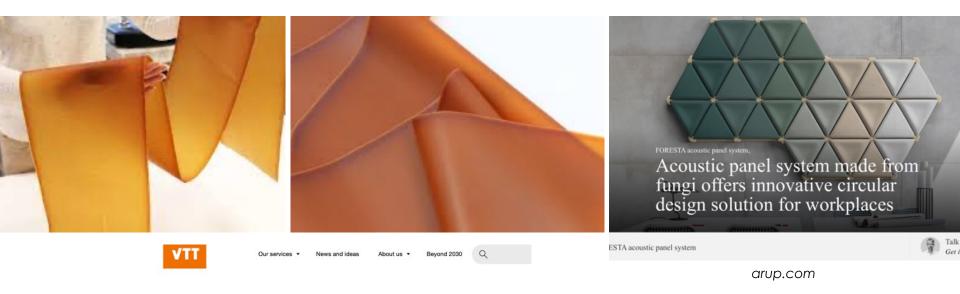
A bio-design studio has grown the material in their home kitchen for a protective mask made of xylinum. Photo: Elizabeth Bridges and Garrett Benisch, Sum Studio.

Textile-like materials from microbial cellulose and other bio-based materials. Julia Strandman, Aalto University CHEMARTS 2018. Photo Esa Eeva Suorlahti

Experimental mycelium jacket By Aniela Hoitnik https://neffa.nl/portfolio/



# Materials with fungi (mycelium)



Home > News and ideas > An alternative for leather and synthetic leather: VTT succeeded in demonstrating continuous production of mycelium leather

An alternative for leather and synthetic leather: VTT succeeded in demonstrating continuous production of mycelium leather

https://www.youtube.com/watch?v=vj0-94b-2S0&t=2s

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# **Biologically produced** Biology vs. synthetic biology



zenaholloway.com

dianascherer.nl

biofabricate.co



# 5. Designing new materials, for example with synthetic biology



Combining artificial silk-like proteins with cellulose, NewSilk project, Aalto University Transgenic glowing silk. Fantasma by Another Farm et al. Japan. Pigments of Micro organisms Master's thesis on microbial colour by Eveliina Juuri, Aalto University 2020 photo Eveliina Juuri

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# 'Let's brew for a pullover!'



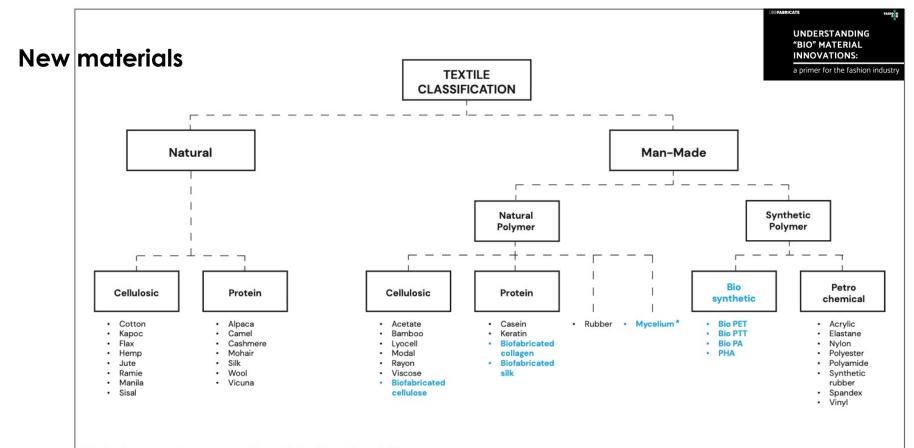
Microsilk by Bolt Threads, U.S

Stella Mc Cartney x Bolt Threads Brewed Protein by Spiber

New kind of textile factory: Brewed Protein by Spiber

Source: 'Understanding 'Bio'material Innovations' report 2020. biofabricate.co





\*Mycelium is one of nature's composites comprising mainly of protein, cellulose and chitin.



# HOW?

### How to be a designer in this fuzzy world of emerging materials?



### Keywords

Curiosity Creativity Collaboration Communication Critical thinking Complexity > Persistance



## CURIOSITY

Follow material development and new technologies



Pigments of Micro organisms - Master's thesis on microbial colour by Eveliina Juuri, Aalto University 2020, photo Eveliina Juuri



*Design to Fade* - PUMA x Streamateria biodesign project explores sustainable ways of producing and dyeing textiles

### CREATIVITY

Source: streamateria.com



Changing perspective: problems might be possibilities

### COLLABORATION

'The challenges to our planet are so complex that they cannot be solved by one discipline. Design is a bridge. It translates scientific ideas and discoveries into real-world applications.'

- Matilda McQuaid, Curator at Cooper-Hewitt Smithsonian Design Museum, NYC in the exhibition catalogue: 'Nature: Collaborations in Design', 2019





Multilayered nanocellulose sheet / Maker Tiina Härkäsalmi, DWoC project 2017, photo Eeva Suorlahti





The contribution will go to the research and development of sustainable materials.

#### remake

#M RE:MAKE







### COMMUNIC









### /#MadeFromPiñatex

Piñatex® is a versatile natural textile, suitable for use as a leather alternative from fashion to furnishing.



**OPHOA** 

An unprecedented class of naturally superior, functional, high quality materials, for fashion and beyond

With EPHEATM, SQIM brings to market an entirely new class of flexible mycelium materials.

EPHEA<sup>TM</sup> is not a leather replacement, but rather a set of products setting a new standard, thanks to the values, functionalities ar mycelium-based biofabrication.

Replacing

- but what

sustainability?

leather

about

material

### **CRITICAL THINKING**

#### MEET MYLO" VEGEN

Made from mycelium, the underground root-like system of fungi, Mylo\* is a bio-based leather alternative that is soft, supple and less harmful to the environment.

The material that sparked a "<u>mushroom leather</u>" movement, Mylo is made possible by the worldclass scientists and engineers at <u>Bolt Threads</u> and is backed by pioneering brands like adidas, lululemon, Stella McCartnev, and more.





Biomaterials for fashion, furniture, packaging, automotive & transportation

Aalto University

#### By SARAH KENT

31 October 2022



#### **KEY INSIGHTS**

- Brands are using buzzy but vague marketing terms like "vegan leather" and "plant-based" to describe materials with vastly different properties and compositions.
- Most leather alternatives are made of plastic, but more options are becoming available that reduce and even eliminate fossil-based content.
- These materials are facing mounting scrutiny as fashion faces a greenwashing reckoning, pushing brands to be more transparent about their benefits and shortcomings.

The sneakers are made from Vegea, an emerging leather alternative that has been used by brands including Ganni and H&M. It's just under 30 percent plastic, according to the small print on the product's material composition. It can only be recycled with difficulty, according to information published elsewhere on Pangaia's website.

The landscape has become so confusing that nonprofit Textile Exchange has recommended brands stop describing any materials that aren't derived from animal skins as "leather" to avoid conflating fossil-based synthetics and newer plant-based alternatives.

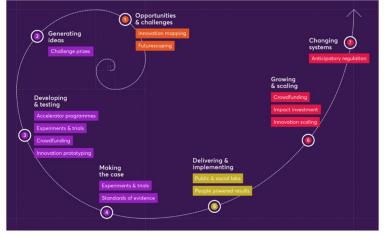
Even within the category there are variations between the materials and their properties. For instance, Mylo is a mix of mycelium and plant-based fibre with a water-based polyurethane finish. Ephea is pure mycelium stabilised using green chemistry.

Even more **futuristic materials** grown or fermented in labs have yet to make it to market in a meaningful way. And adding to the complexity, leather itself is often coated in plastic.

## **COMPLEXITY > PERSISTENCE**

Long journey from idea to innovation and products: material development takes 5-15 years





Methods mapped against the spiral showing the seven stages of innovation

Innovation cycle by Nesta



### To conclude:

- No bad or good materials as such; right materials in right place
- Traditional and new materials utilized in new ways
- Efficient product and material recycling
- Non-toxic chemicals and alternative dyeing and finishing methods
- Emerging biotechnologies vs learning from past
- Local vs global
- Digitalized value chains
- Transparency of production chains
- New business opportunities and models
- Collaboration enables innovation and development



## Thank you!



**Pirjo Kääriäinen** Aalto University pirjo.kaariainen@aalto.fi