Module A3 Life cycle assessment & Return on energy investment

AAE-E3120/AAE-E3121 Circular Economy for Energy Storage



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What is a life cycle



And why on this course

- Life cycle assessment tool to asses different energy storage solutions
- Can be used for actual ECODESIGN
 - Comparing options
 - Identifying hotspots
 - Assessing end of life
 - Etc.

Return of Energy investment



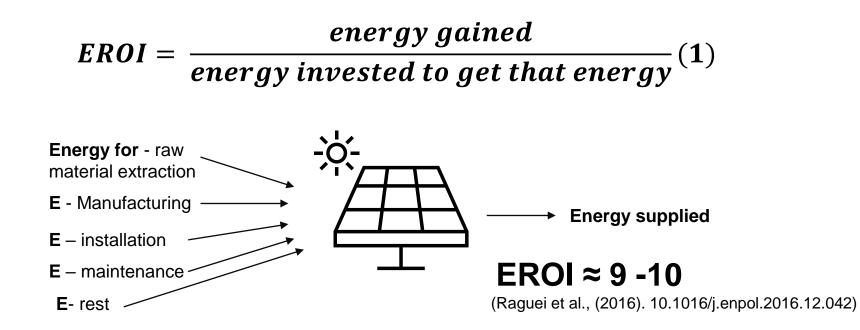


 $EROI = \frac{energy \, gained}{energy \, invested \, to \, get \, that \, energy} \, (1)$

EROI > 1 net energy supplier EROI < 1 net energy consumer

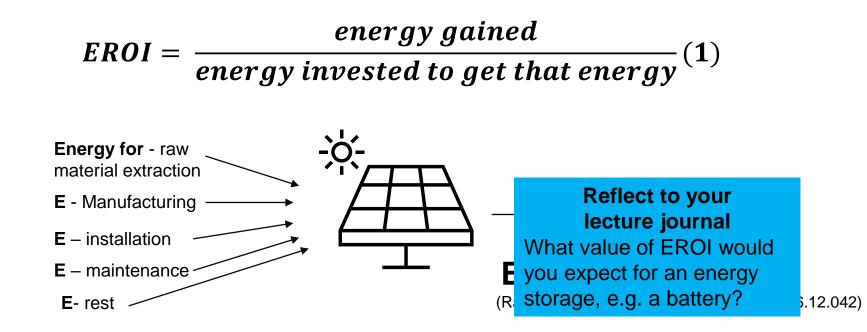


Murphy & Hall, (2010). 10.1111/J.1749-6632.2009.05282.X





1 - Murphy & Hall, (2010). 10.1111/J.1749-6632.2009.05282.X





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$EROI = \frac{energy \, gained}{energy \, invested \, to \, get \, that \, energy} \, (1)$

energy discharged

 $EROI = \frac{GV}{energy invested to get that energy + energy charged}$

EROI < 1



1 - Murphy & Hall, (2010). 10.1111/J.1749-6632.2009.05282.X

Energy stored on energy invested

$ESOI = \frac{energy \, stored}{energy \, invested \, to \, get \, the \, storage \, device} \, (2)$



Energy stored on energy invested

energy stored energy invested to get the storage device ESOI =(2)

- Accounts for the role of Energy Storages
- ESOI > 1 would indicate net benefit of the storage

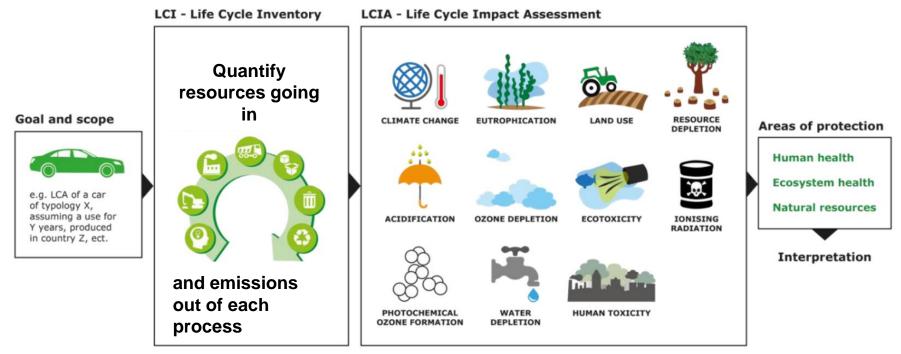


Life cycle assessment ... in short



Mandatory parts of LCA

Standard: ISO 14040, ISO 14044



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Sala et al., 2016

Goal definition

Intended application of the study



Goal definition

Intended application of the study

By providing new inventory data representing the high-end for material and energy use values, but with a potential for reductions, the analysis **indicates a bottom reference level** for **environmental impacts** of large-scale LIB cell production. (Chordia et al., (2021), <u>10.1038/s41893-019-0222-5</u>.)



Goal definition

- Intended application of the study
- The reason of carrying LCA

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The purpose of the study is to **examine the effect** of upscaling LIB cell production from an environmental life cycle perspective. (Chordia et al., 2021, <u>10.1038/s41893-019-0222-5</u>.)



Goal definition

- Intended application of the study
- The reason of carrying LCA
- To whom do we present it

By providing new inventory data representing the high-end for material and energy use values, but with a potential for reductions, the analysis **indicates a bottom reference level** for **environmental impacts** of large-scale LIB cell production.

The purpose of the study is to **examine the effect** of upscaling LIB cell production from an environmental life cycle perspective.

[...] LIB production **industry and policy makers** driving action towards decreasing environmental burdens from battery production. The study also aims to inform **LCA practitioners** modelling and analyzing LIBs. (Chordia et al., 2021, <u>10.1038/s41893-019-0222-5</u>.)

- Scope:
- Modelling approach



Scope:

- Modelling approach
- Functional unit is chosen

- 1kWh of storage capacity
- 1kW of backup capability
- 1 km driven with EV



Scope:

- Modelling approach
- Functional unit is chosen
- System boundaries are defined

- 1kWh of storage capacity
- 1kW of backup capability
- 1 km driven with EV



Adopted from Sala et al., 2016. 10.2788/318544

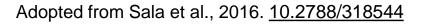


Scope:

- Modelling approach
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Scope:

- Modelling approach
- Functional unit is chosen
- System boundaries are defined
- Impacts analyzed
- Level of detail
- List of assumptions
- Data requirements

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- 1kWh of storage capacity
- 1kW of backup capability
- 1 km driven with EV



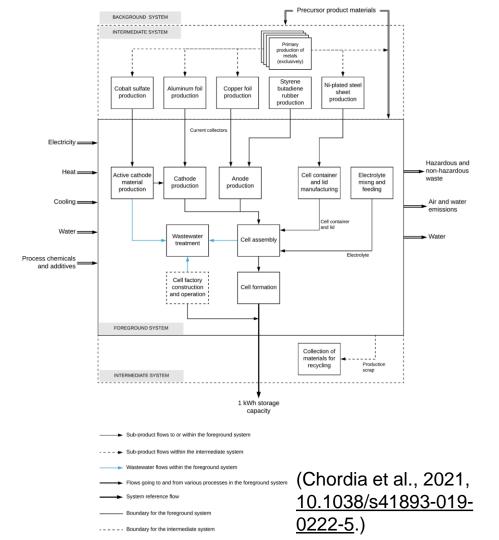
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Life cycle inventory



Life cycle inventory

1. Flow model of the systems based on Goal and Scope



Life cycle inventory

- 1. Flow model of the systems based on Goal and Scope
- 2. Data collection



Life cycle inventory

1. Flow model of the systems based on Goal and Scope

Chordia et al., (2021).

- 2. Data collection
- 3. Calculation of resources

needed and emissions generated in relation to the functional unit



Product material input Normalized to unit process Unit Nickel sulfate 1.54E+00 g Cobalt sulfate 1.75E-01 Manganese sulphate 1.75E-01 g Lithium hydroxide 2.65E-01 g Process input Normalized to unit process Unit Sulphuric acid 9.78E-01 g Ammonia 2.44E-02 g Sodium hydroxide 2.00E+00 Deionized water 6.75E+01 g Liquid oxygen 2.44E-01 g Normalized to unit process Energy input Unit Electricity kWh 6.21E-03 Heat 9.32E-04 MJ Cooling 5.95E-03 MJ Emission to air Normalized to unit process Unit 7.63E-06 Metal dust particles g Normalized to unit process Wastewater Unit 6.75E+01 Wastewater, for treatment g **Production** loss Normalized to unit process Unit Precursor and active material residues, recyclable 1.50E+00 g Normalized to unit process Output Unit Active cathode material 1 g

Life cycle impact assessment



Life cycle impact assesment

LCI - Life Cycle Inventory LCIA - Life Cycle Impact Assessment For each stage of a product life cycle (e.g. resource extraction, emissions into the environment (e.g. CO., benzene, organic chemicals) and resources used (e.g. metals, crude oil) are collected LAND USE RESOURCE CLIMATE CHANGE EUTROPHICATION Areas of protection in an inventory. DEPLETION 6 6 6 Human health 6 1 6 **Ecosystem health** Natural resources ACIDIFICATION OZONE DEPLETION ECOTOXICITY IONISING RADIATION and resource used are then characterised in term of potential impact in the LCIA, covering PHOTOCHEMICAL WATER HUMAN TOXICITY **OZONE FORMATION** DEPLETION a number of impact categories.

Goal and scope

e.g. LCA of a car of typology X, assuming a use for Y years, produced in country Z, ect.

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• Describe the impacts of the loads quantified in the inventory

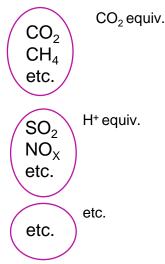
 CO_2 CH_4 etc.

 SO_2 NO_X etc.

etc.

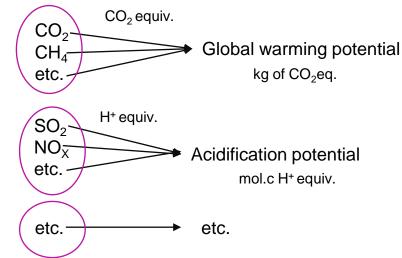


- Describe the impacts of the loads quantified in the inventory
 Workflow:
- 1. Classification





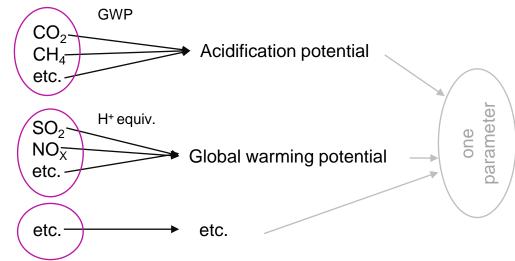
- Describe the impacts of the loads quantified in the inventory Workflow:
- 1. Classification
- 2. Characterization



characterization factors



- Describe the impacts of the loads quantified in the inventory
- Workflow:
- 1. Classification
- 2. Characterization
- 3. Weighting





Life cycle impact assessment interpretation



Interpretation

Assessing results to draw conclusions in line with the goal and scope

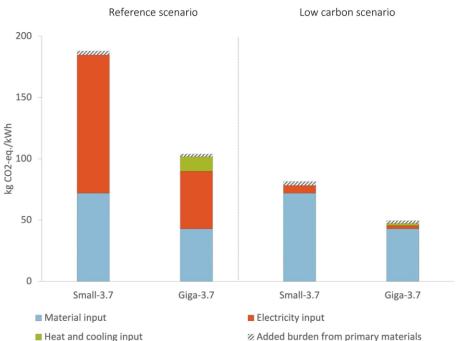
- Finding the crucial results
 - Inventory results
 - Impact assessment
- Presenting the data



Interpretation

Assessing results to draw conclusions in line with the goal and scope Low carbon scenario

- Finding the crucial results
 - Inventory results
 - Impact assessment
- Presenting the data





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Chordia et al., 2021, <u>10.1038/s41893-019-</u> 0222-5.

Interpretation

Assessing results to draw conclusions in line with the goal and scope

- Finding the crucial results
 - Inventory results
 - Impact assessment
- Presenting the data
- Testing the robustness of the results
 - ...

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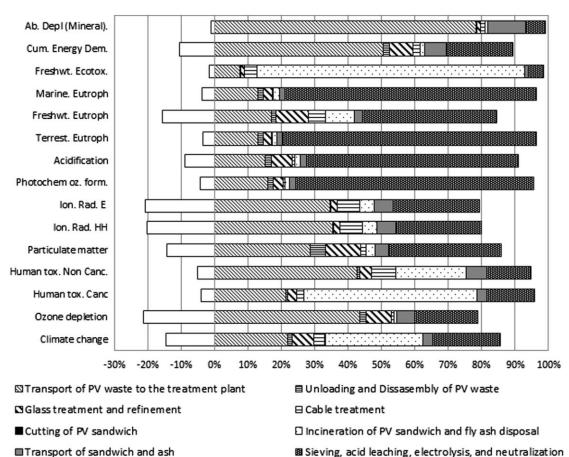


Examples

Process

Impact category	Unit	Recycling process
Abiotic Resource Depletion (Mineral)	kg Sb eq	4.36E-03
Cumulative Energy Demand	MJ	3.15E+03
Freshwater ecotoxicity	CTUe	1.33E+03
Marine eutrophication	kg N eq	1.09E+00
Freshwater eutrophication	kg P eq	5.58E-02
Terrestrial eutrophication	molc N eq	1.21E+01
Acidification	molc H+eq	2.68E+00
Photochemical ozone formation	kg NMVOC eq	3.00E+00
Ionizing radiation Ecosystems (E)	CTUe	9.42E-05
Ionizing radiation Human Health (HH)	kg U235 eq	3.05E+01
Particulate matter	kg PM2.5 eq	9.81E-02
Human toxicity, non-cancer effects	CTUh	1.95E-05
Human toxicity, cancer effects	CTUh	2.95E-05
Ozone depletion	kg CFC-11 eq	3.21E-05
Climate change	kg CO2 eq	4.46E+02

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Sieving, acid leaching, electrolysis, and neutralization

Latunussa et al., (2016). 10.1016/J.SOLMAT.2016.03.020

Credit energy recovery

So this is for the short and simplified introduction



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So this is for the short and simplified introduction

Reflect to your lecture journal What would you pay attention to while comparing two LCA studies and why?



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What I think you should pay attention to!



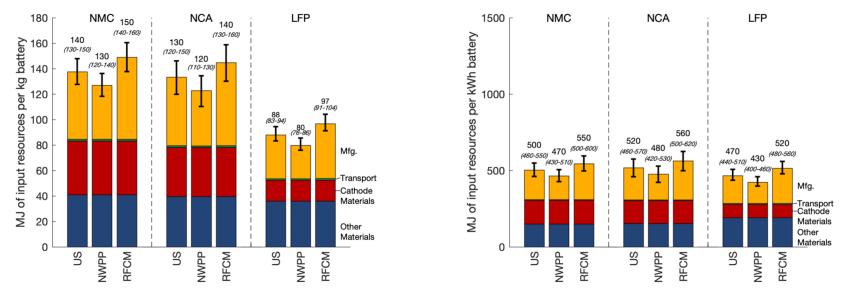
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Pay attention to:

Functional unit

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Per kWh, per mass of batteries •



median and 95% confidence interval of MJ of energy consumed per kWh or kg of battery while manufacturing NMC, NCA, and LFP pouch cells with US average, NWPP, and RFCM School of Engineering grid emissions (Ciez, R. E., & Whitacre, J. F. (2019). 10.1038/s41893-019-0222-5)

Pay attention to:

Functional unit

• Per kWh, per mass of batteries

System boundaries

• Results, level of detail

Data

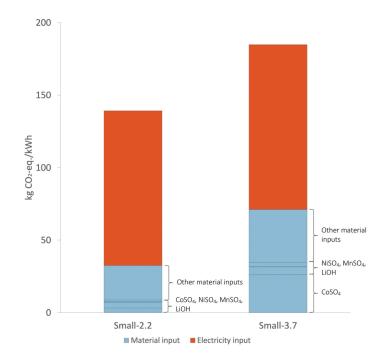
• Industrial data or database, Average or site specific?

Impact assessment method



Varying background data, different results

Variation of database age (Version 2.2 vs. 3.7)



Chordia et al., (2021).

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LCA and EROI



How can we use LCA for EROI

- Gross energy required/ cumulative Energy demand
 - Inventory analysis
 - Presented in relation to the functional unit
- Energy is however only one aspect of the whole story and other LCA impact categories are as important



Take-home message

Read carefully, be critical and then LCA can be a useful tool in guiding a sustainable design.



References

Ciez, R. E., & Whitacre, J. F. (2019). Examining different recycling processes for lithium-ion batteries. Nature Sustainability 2019 2:2, 2(2), 148–156. <u>https://doi.org/10.1038/s41893-019-0222-5</u>

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