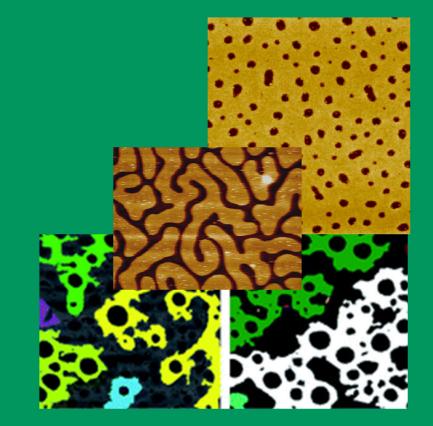
Ultrathin films

CHEM-L2000

Eero Kontturi 26th February 2024





Learning objectives

- To be aware of what an ultrathin film is
- To understand why surface analysis is important
- To be aware of the distinction of a model surface
- To have knowledge of the common preparation techniques and analytical methods for ultrathin films
- To be able to choose a proper analytical technique for an ultrathin film for a designated purpose

NOTE: All topics in the course are geared towards *soft materials*



Lecture schedule

Time / Date	Mon 26th Feb	Tue 27th Feb	Wed 28th Feb	Mon 4th March
10-12	Ultrathin films: Introduction Eero Kontturi	Quartz Crystal Microbalance Tekla Tammelin	Electron Microscopy Eero Kontturi	Ellipsometry/ X-ray Reflectivity Eero Kontturi
12-13	Lunch	Lunch	Lunch	Lunch
13-15	Atomic Force Microscopy I: Fundamentals Eero Kontturi	Atomic Force Microscopy II: Colloidal Probe Monika Österberg	X-ray Photoelectron Spectroscopy Kristoffer Meinander	
15-17	Basic methods for film deposition: Langmuir-Blodgett and spin coating Eero Kontturi	Surface Plasmon Resonance Spectroscopy Eero Kontturi		Atomic Force Microscopy III: Special tools Eero Kontturi



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All lectures take place in Lecture hall 237 in PUU1 building (Vuorimiehentie 1)

Literature review

- Main task in the course
- The lectures are designed to help you with writing the review
- Involves ca. 15 articles, chosen by the course lecturers
- Organization of the text is up to the participant but the text should be lucid and fluent
- The review must be written in proper English without a constant flow of mistakes
- Critical approach
 - Which analytical methods would have brought added value to the work?
 - ✓ Could the interpretation be stronger?
 - ✓ Any false assumptions? (...and so on)



Literature review

- Grading depends largely on the degree of criticism that you are able to include in the review
- Coherence: try to find a common denominator in all the articles (at least they are all about ultrathin films in one way or another)
- Besides the written review, each student gives a short seminar presentation (~15 min) during the seminar day

The seminar is scheduled for June 2024 Deadline for submitting the review is Friday 31st May 2024



Outline – introductory lecture

(1) Surface analysis – why?(2) Surface analysis on bulk objects(3) Ultrathin films

- model surfaces
- material aspects
- (4) Preparation of ultrathin films
- (5) Characterization of ultrathin films
- (6) Research example: ultrathin film of cellulose
- (7) Summary



Surface analysis – why?

Surface practically always bears properties that are different from bulk.

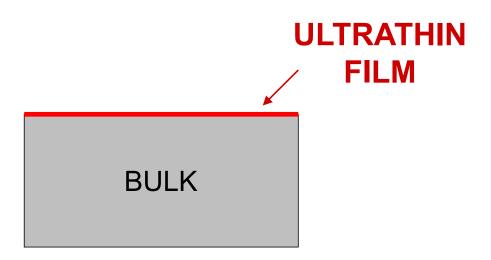
- Surfaces are important: they are material's contact to the outside world
- Many material properties are directly dictated by the surface:
 - adhesion (bonding with other substances)
 - hydrophilic/hydrophobic character (mostly)
 - many optical properties
 - roughness (friction)

etc.



Surface analysis – why?

Sometimes a surface is made intentionally for a variety of purposes





Surface analysis – why?

The bottom line is: *surface analysis is always challenging.*

- Bulk methods almost never work for surface characterization
- Material-wise, the amount of surface is always small compared with the bulk (although the surface area may sometimes be great)

 \rightarrow There are analytical methods designed solely for surface analysis \rightarrow Surface analysis is a vast area of scientific research



Surface analysis of bulk objects

Surface analysis in general has two aspects:

- (1) Chemical composition and physical properties of the surface
- (2) Physical appearance of the surface (morphology)



Surface analysis of bulk objects

Methods to determine the chemical composition of the surface: X-ray photoelectron spectroscopy (XPS) Secondary Ion Mass Spectrometry (SIMS) Surface sensitive variants of Raman and IR spectroscopy

Methods to determine surface morphology: Atomic Force Microscopy (AFM) Scanning Electron Microscopy (SEM)

Problem: most other surface-sensitive methods do not work for bulky objects but only for ultrathin films.

→ Solution: prepare ultrathin models of bulky substances, i.e., model surfaces or model films

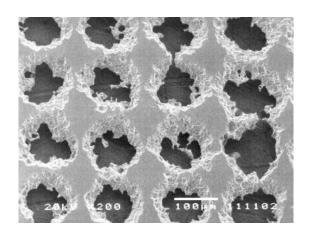


Definition: ultrathin film

Thick films

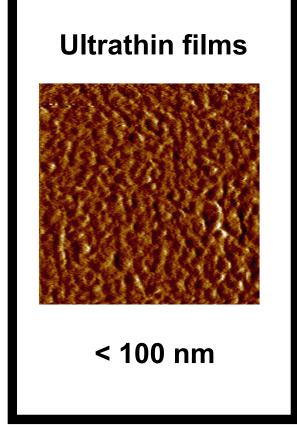


> 1 µm



Thin films

100-1000 nm





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Analysis of ultrathin films

Methods to determine the chemical composition of the surface:

X-ray photoelectron spectroscopy (XPS) Secondary Ion Mass Spectrometry (SIMS) Surface sensitive variants of Raman and IR spectroscopy Mössbauer Spectroscopy Electron Energy Loss Sectroscopy (EELS)

Methods to determine the physical properties of a surface:

Ellipsometry X-ray reflectivity (XRR) Quartz Crystal Microbalance (QCM) Surface Plasmon Resonance (SPR)

Methods to determine surface morphology:

Atomic Force Microscopy (AFM) Scanning Electron Microscopy (SEM) Scanning Tunneling Microscopy (STM)

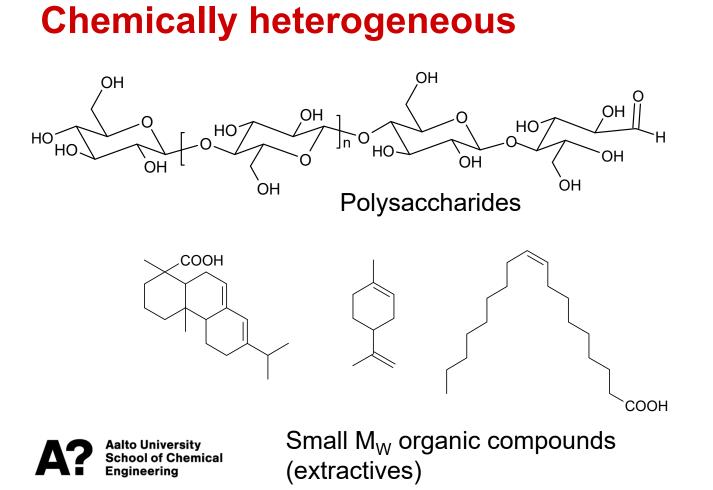


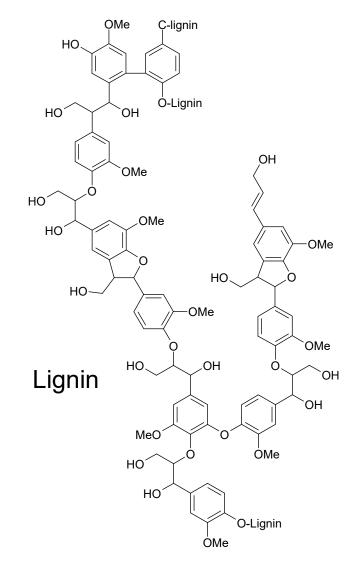
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Use of ultrathin model films clearly extends the palette of analytical methods.

Further reasoning for model films

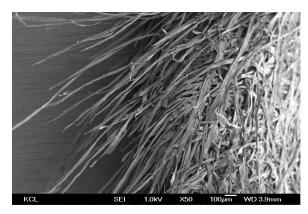
Example: wood fibres



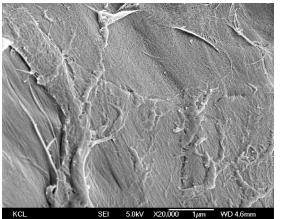


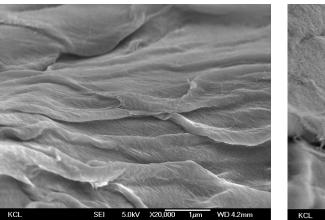
Further reasoning for model films

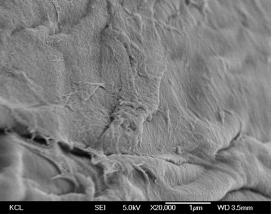
Example: wood fibres



- a lot of fibres in wood
- morphologically heterogeneous (every single fibre is an individual)









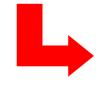
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What is a model surface?

Model surface has two prerequisites:

(1) Defined chemical composition (as with model *compounds*)(2) Defined morphology

NOTE: Model surface does not have to be an ultrathin film. Colloidal spheres, for instance, have a well defined chemistry and morphology and they can be utilised as model surfaces.



Hence, *model film* is an often applied term for an ultrathin film which is used as a model surface.



Reasoning for ultrathin films

Model films are just one aspect of ultrathin film usage.

There are broadly speaking two areas of utilization in scientific research:

(1) Model surfaces

- films are used as tools for fundamental research

(2) Templates for materials science

- ultrathin films possess properties that thick films or bulk materials lack



Ultrathin films as materials

Functional materials

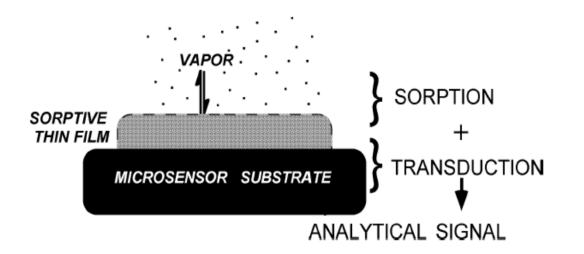
- Sensors
- Transistors
- Photonic devices
- Receptors
- Templates for nanomaterials etc.

Usage of ultrathin films as functional materials is a huge area of research



Example: ultrathin film materials

Humidity/vapour sensor



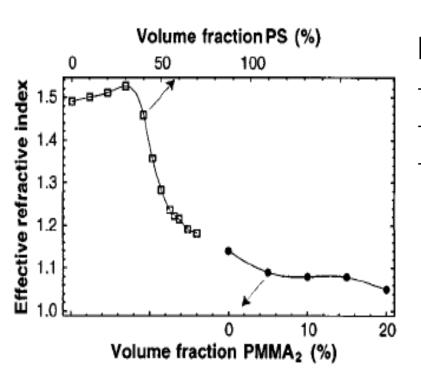
Hygroscopic polymer film promotes the sorption of vapours on the device surface.



Aalto University School of Chemical Engineering *Chem. Rev.* **2008**, *108*, 726. *ACS Appl. Electron. Mater.* **2022**, *4*, 4797.

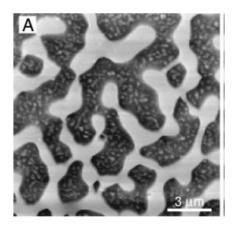
Example: ultrathin film materials

Antireflective coatings from polymer blend thin films





Polymer blend (PS/PMMA) is coated on a support
→ The other component is selectively dissolved
→ Nanoporous polymer film results
→ Antireflective properties at certain pore sizes (when near the wavelength of light)

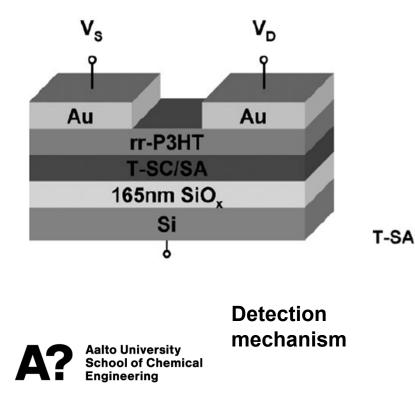


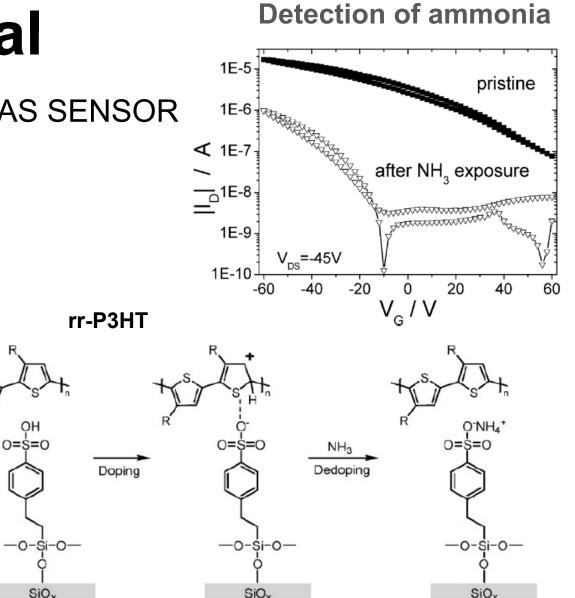
Walheim et al. Science 1999, 283, 520.

Example: material

ULTRATHIN FILM AS AMMONIA GAS SENSOR

Cross sectional setup of organic thin film transistor:

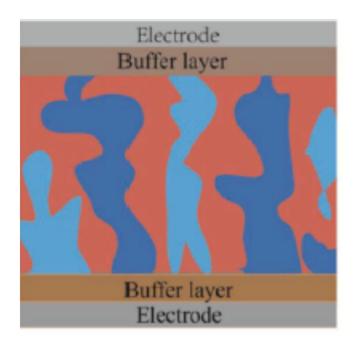




Pacher, Zojer et al. Adv. Mater. 2008, 20, 3143.

Example: material

Bulk heterojunctions in organic semiconductor solar cells





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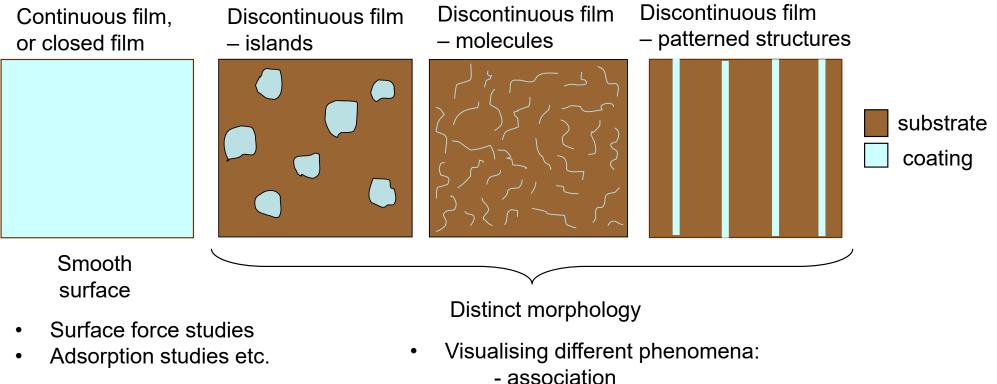
- Donor/acceptor interface is required to dissociate excitons in low dielectric constant semiconductors
- Energy difference between lowest unoccupied • molecular orbitals (LUMO) of the donor and the acceptor provide the driving force for exciton separation
- Exciton diffusion length is only 10-20 nm so only • the excitons generated near donor/acceptor interface can be separated

Progress report: Adv. Mater. 2018, 30, 1705706.

Preparation of ultrathin films



Terminology for ultrathin films





The effect of morphology as small as possible.



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- degradation etc.

Distinct morphology yields distinct changes in morphology.

Methods of preparation

Conventional, commonplace and robust

Langmuir-Blodgett deposition Spin coating

Nanolithography Soft lithography

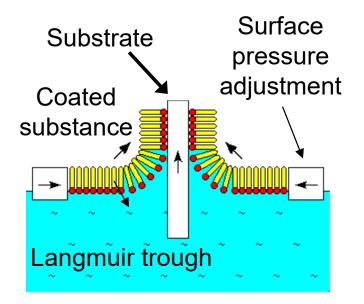
Chemical vapour deposition

Electrophoretic deposition

Aalto University School of Chemical Engineering Self assembly:

- self assembled monolayers (SAM)
- convective self assembly
- hierarchal self organisation
- layer-by-layer deposition
- polymer brushes

Langmuir-Blodgett deposition



LB-deposition of surfactant

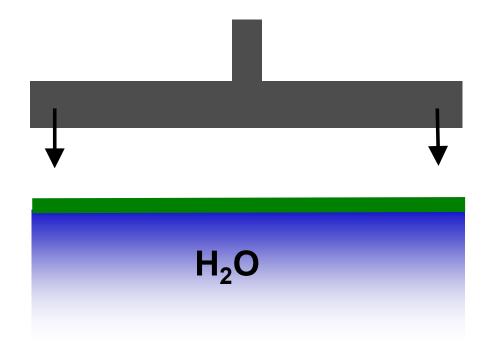
- (1) The film-forming compound is dissolved and spread on liquid in a Langmuir trough
- (2) The solvent is allowed to evaporate
- (3) Surface pressure is adjusted to form a monolayer of coated substance on the liquid
- (4) A substrate is dipped through the monolayer
- (5) The coated substance organises on the substrate
- (6) The dipping may be performed multiple times; each time a monolayer is deposited



J. Am. Chem. Soc. 1935, 57, 1007.

Langmuir-Schaefer deposition

Exactly like LB deposition but the substrate is aligned horizontally, not vertically.



LS deposition is used when attachment of the film is desired exclusively on one side of the substrate (e.g., with substrates for quartz crystal microbalance)

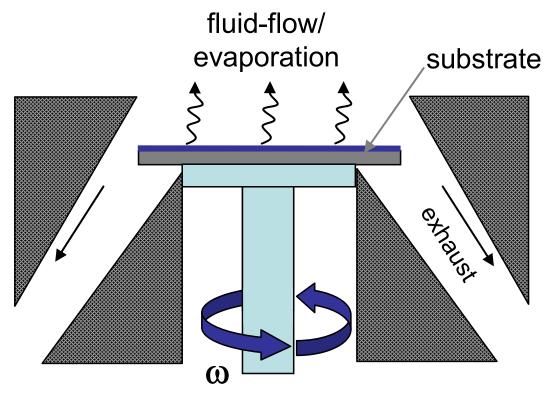


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Spin coating

Casting a film from solution:

• the solvent is removed by high speed spinning (ca. 1000-10000 rpm)





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Chemical vapour deposition

- A gaseous precursor reacts or decomposes on the substrate
- Widely used in semiconductor industry (inorganics)
- Incorporates several subspecies, such as Atomic Layer Deposition, Direct Liquid Injection etc.

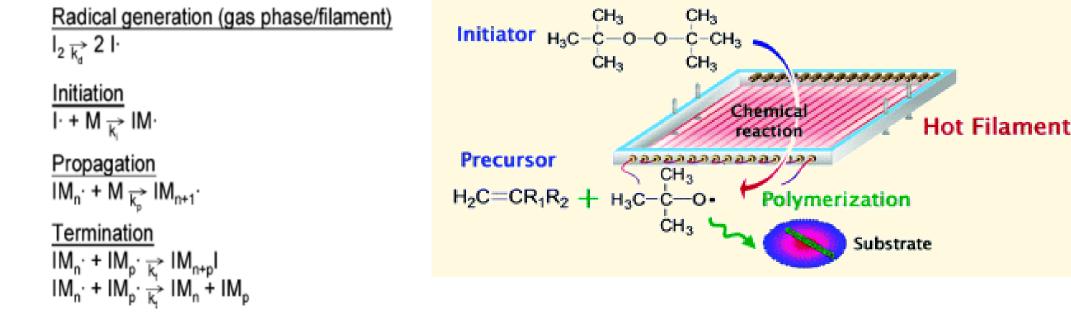
For polymer films: Initiated Chemical Vapor Deposition (iCVD)



Initiated CVD

- Initiator and monomer species are vaporised
- Heated filament wires thermally dissociate the initiator
 → Radicals are created for initiation
- Substrate is backside-cooled

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Nanolithography and soft lithography **(I)**

Some examples:

(I) Photolithography:

The film is patterned by using a mask and by removing the susceptible areas with, e.g., light or UV-light.

(II) Soft lithography:

A small "stamp" is used to prepare micron-sized patterns on a film or a substrate.

Review on soft lithography: Adv. Funct. Mater. 2010, 20, 3411.



PDMS stamp inked with FITC-BSA Mask FITC-BSA pattern transferred Patterned cellulose after to cellulose cushion removal of mask

Cellulose Cushion

(II)

J. Am. Chem. Soc. 2004, 126, 3257.

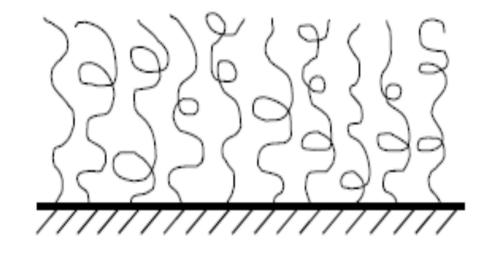
Polymer brushes

Definition:

• An assembly of polymer chains which are tethered by one end to a surface

Preparation:

- (I) "Grafting to" approach:
 - end-functionalized polymer is attached to the receptive surface
- (II) "Grafting from" approach:
 - polymer is polymerized *in situ* from an initiator at the surface
- (III) Physisorption:
 - (for block copolymers): one block adsorbs on the surface

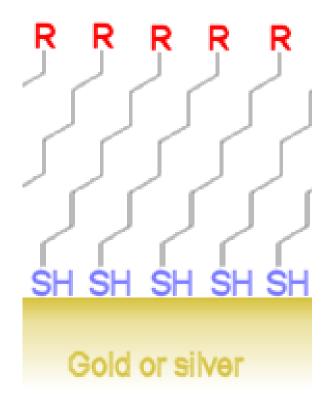


Review on polymer brushes: J. Mater. Chem. **2010**, *20*, 4981. Chem. Rev. **2014**, *114*, 10976.



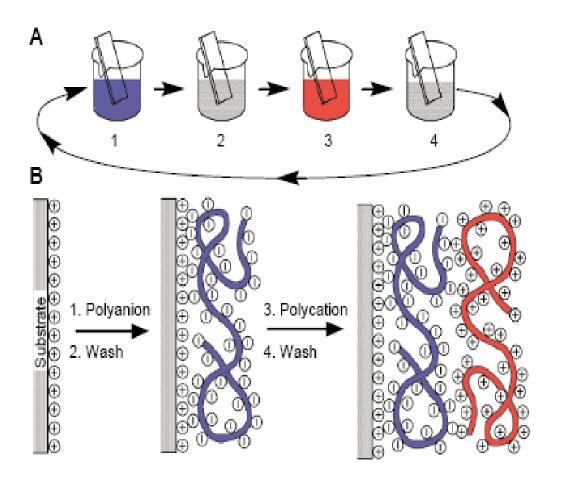
Self-assembled monolayers (SAM)

- Preparation utilises a strong chemical interaction between the surface and monolayer molecule
- Most common example: thiols on gold produce a uniform, well defined monolayer because of the strong attraction between Au and -SH.
- SAMs are often used as templates for thin film preparation for, e.g., polymer films





Layer-by-layer (LbL) deposition

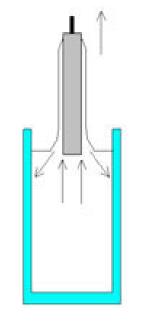


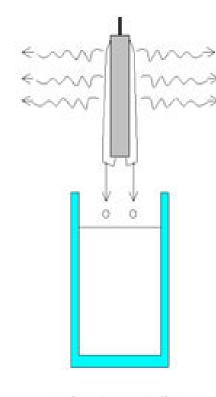
- Polyelectrolytes of opposite charges can be deposited one after another
- Experimentally the "easiest" technique: requires only polyelectrolyte solutions and washing in between
- Can be time-consuming
- Specific devices exist for LbL



Science 1997, 227, 1232.

Dip coating





- Substrate is dipped in a trough and dragged out with controlled speed
- Viscous drag, capillary forces, and evaporation control the film thickness
- Thickness may be uneven (wedge effect)

dipping

wet layer formation

solvent evaporation



Dip coating vs. adsorption

NOTE!

- Adsorption means enrichment of material on a surface by thermodynamic strive
- Adsorption can be used as a tool for film (and submonolayer) deposition: "dipping" a substrate in a solution/dispersion and rinsing away the extra substance afterwards
- Depositing films via adsorption is often called "dip coating"; this is completely wrong (see, previous slide)



Characterization of ultrathin films



Characterization

The function of characterization is two-fold:

Materials approach (1) Characterising the film after preparation:

- How well the chemistry corresponds to the model?
- How smooth is the morphology?
- How reproducible are the patterns? etc.

Model film _ _ _

- (2) Characterising the film after/during treatments:
 - How much the film swells in water?
 - How do the adsorbates attach on the film?
 - Are there changes in crystallinity after, e.g. heat treatments?
 - Are there changes in chemistry after, e.g., heat treatments? etc.



Microscopic techniques

Atomic Force Microscopy (AFM)

- The most common technique for visualisation
- Yields 3D information (smoothness, vertical size of patterns)
- High resolution (however, laterally the <10 nm dimensions are exaggerated)
- Enables surface force studies

Scanning Tunnelling Microscopy (STM)

- The highest resolution (sub-atomic scale)
- However, requires conductive samples and atomically smooth films

Scanning Electron Microscopy (SEM)

- Faster than AFM
- However, no 3D information and lower lateral resolution (down to ~2 nm with the most sensitive equipment)

Transmission Electron Microscopy (TEM)

- Very high lateral resolution
- However, requires <100 nm thick special substrate



Surface sensitive spectroscopies

X-ray Photoelectron Spectroscopy (XPS/ESCA)

- Requires ultra-high vacuum
- Chemical information from ~10 nm on the surface
- Distinguishes elements (bar hydrogen)
- Distinguishes oxidative states of elements
- Quantitative with precautions

Secondary Ion Mass Spectroscopy (SIMS)

- Requires ultra-high vacuum
- Mass spectroscopy selectively on the surface (< 2 nm on the surface)
- Polymer recognition requires Time of Flight (ToF) detector

Others: Ultraviolet Photoelectron Spectroscopy (UPS) Auger Electron Spectroscopy Surface sensitive IR such as ATR-IR



Surface sensitive spectroscopies

ESOTERIC ONES

High Resolution Electron Energy Loss Spectroscopy (EELS)

Low Energy Electron Diffraction Spectroscopy (LEEDS)

Extended X-ray Absorption Fine Structure (EXAFS)

Sum Frequency Generation (SFG)

NOTE: These techniques work mainly for (inorganic) single crystals Example: atomically smooth Rhodium (110).



Surface sensitive spectroscopies

Surface sensitive variants of IR spectroscopy:

- Attenuated total reflectance infrared spectroscopy (ATR-IR)
- Reflection absorption infrared spectroscopy (RAIRS)

Surface sensitive variants of Raman spectroscopy

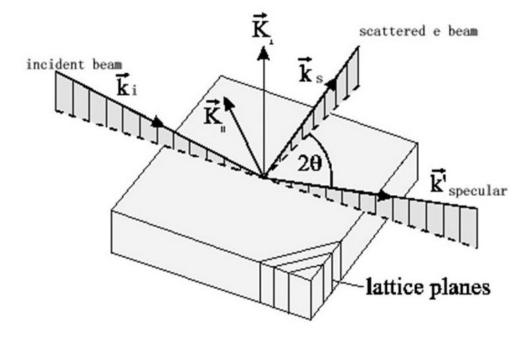
Surface enhanced Raman spectroscopy (SERS)



Surface sensitive scattering

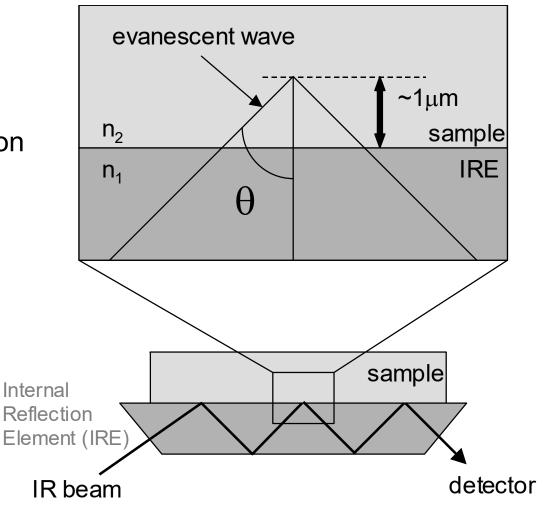
- Surface sensitive X-ray scattering involves the use of grazing incidence (GI) angle (usually 1° - 3°)
- Generally, soft polymer ultrathin films require the use of a synchrotron to enhance the intensity of the X-ray beam
- GI-WAXS, GI-SAXS





ATR-IR

- Common equipment
- Requires no sample preparation
- Surface sensitivity ~1 µm





ATR-IR

 If the film is prepared on the ATR-crystal (internal reflection element), the ATR can be used to characterize thin films and even to study adsorption on it → Limited choice of substrates

ATR-IR cannot analyse an ultrathin film if:

- The substrate absorbs infrared radiation
 OR
- The substrate is transparent to infrared radiation

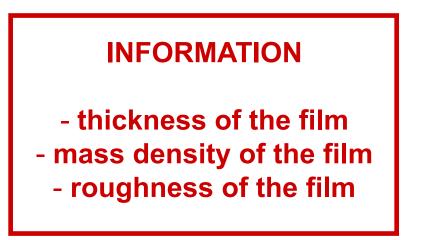
ATR-IR can analyse an ultrathin film if:

- The substrate reflects infrared radiation
 AND
- The substrate is soft enough to enable good contact between the sample and the ATR crystal



X-ray reflectivity

• Monitoring the intensity of X-rays, reflected by the sample at grazing angles



• When synchrotron radiation is used, information on the molecular orientation of the film is feasible

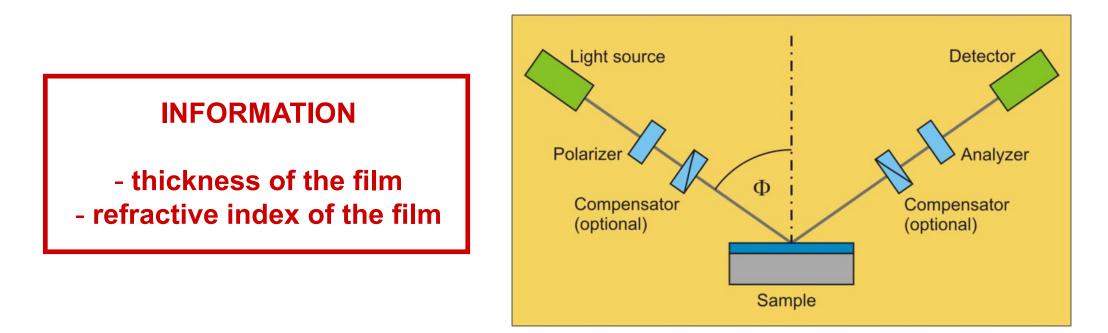
Langmuir **2004**, *20*, 6187. Langmuir **2004**, *20*, 1698. Langmuir **2008**, *24*, 12093. J. Am. Chem. Soc. **2010**, *132*, 3678. Langmuir **2017**, *33*, 1295.

Examples on usage for thin films:



Ellipsometry

• Based on the change of polarisation of light which is reflected off the sample

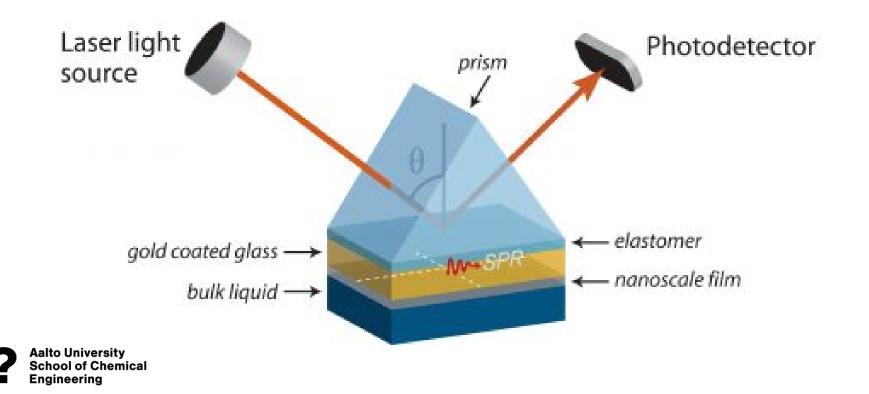


• Can also be used in adsorption studies with thin films

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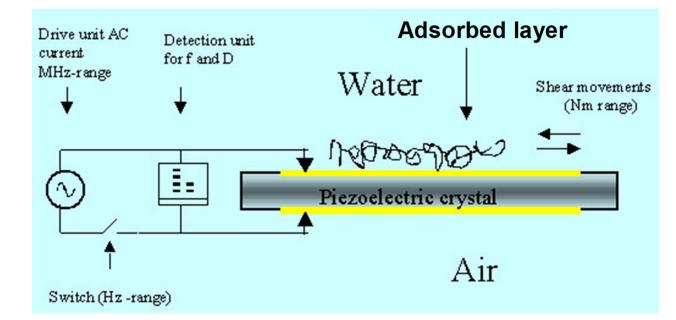
Surface plasmon resonance

- Light excitation causes the formation of plasmons on a metal surface
- The plasmons propagate on the metal-sample surface and are affected by the changes in the sample
- Enables *in situ* monitoring of, e.g., adsorption occurring on an ultrathin film



Quartz crystal microbalance (QCM)

- Frequency of the piezo-electric crystal changes when the mass changes
- Used mainly for adsorption studies



INFORMATION

- Mass of the adsorbed layer
- Viscoelastic properties of the adsorbed layer



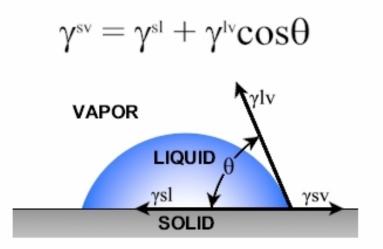
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Contact angle with liquids

- Contact angle of water: hydrophilicity/hydrophobicity
- When measured with several solvents, surface energy of the film surface can be calculated (with precautions)

Chem. Rev. **1988**, 88, 927.

Young's Equation



 θ is the contact angle γ^{sl} is the solid/liquid interfacial free energy γ^{sv} is the solid surface free energy γ^{lv} is the liquid surface free energy



Characterization – summary

THE MOST COMMON TOOLS FOR CHARACTERIZING THE PREPARED FILMS

Morphology:

• Atomic Force Microscopy (AFM)

Chemistry:

• X-ray Photoelectron Spectroscopy (XPS)

Thickness:

- Ellipsometry
- X-ray Reflectivity (XRR)



Characterization – summary

THE MOST COMMON TOOLS FOR CHARACTERISING THE FILMS AFTER/DURING TREATMENTS

Adsorption studies

- Quartz Crystal Microbalance with Dissipation Monitoring (QCM-D)
 Swelling of the film
- QCM-D
- Ellipsometry

Morphology

• Atomic Force Microscopy (AFM)

Chemistry

- X-ray Photoelectron Spectroscopy (XPS)
- Contact angle



Example: ultrathin films of cellulose explored by a means of preparation and characterization

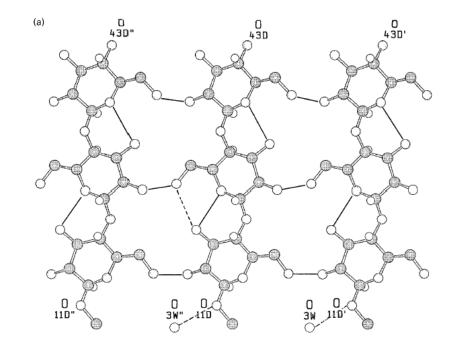
Personal account



Initial difficulty with cellulose

- Cellulose is hydrophilic, yet it does not dissolve in water
- Solvents for cellulose are rather exotic and impractical, such as Nmethyl-morpholine-N-oxide (NMMO) or LiCl in dimethylacetamide



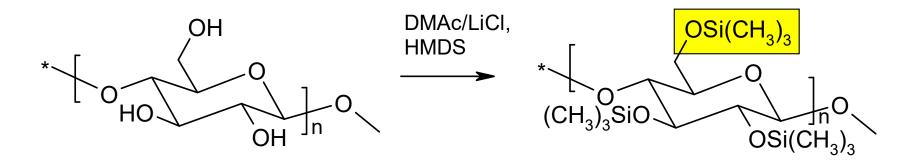


The essence of model surface preparation is generally making a dilute solution of the substance and coating it to a smooth substrate.

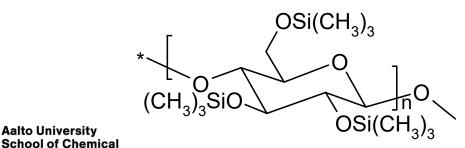


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Introducing TMSC

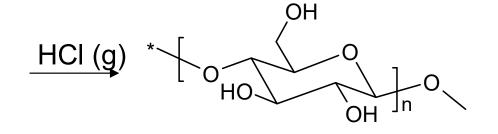


- Trimethylsilyl (TMS) group is introduced to cellulose forming trimethylsilyl ۲ cellulose (TMSC)
- Synthesised TMSC dissolves easily to common non-polar solvents
- Silvl ethers are unstable and easy to cleave with aqueous base or acid ۲



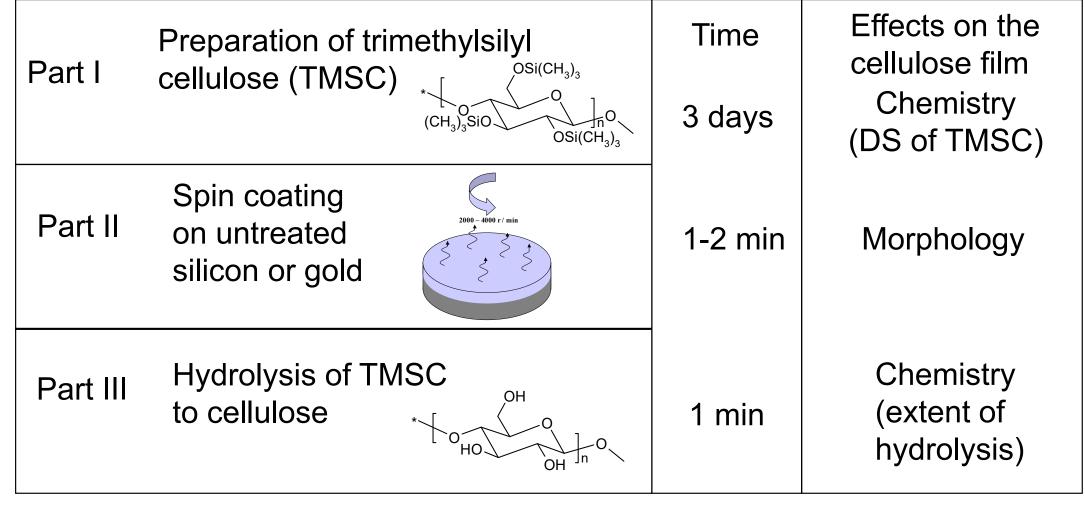
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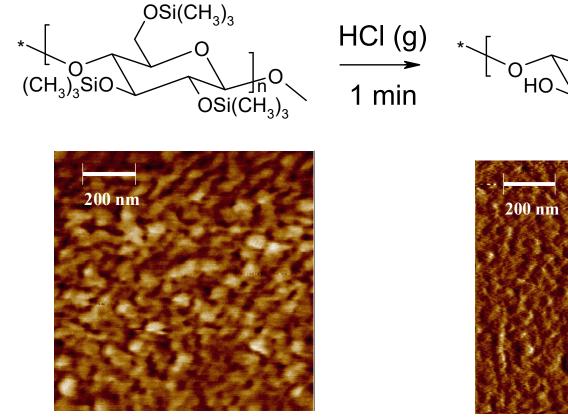
Schaub et al. Adv. Mater. 1993, 5, 919.

Protocol for spin coating TMSC

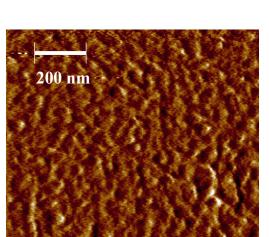




Hydrolysis of TMSC to cellulose



TMSC



OH

OH

Cellulose

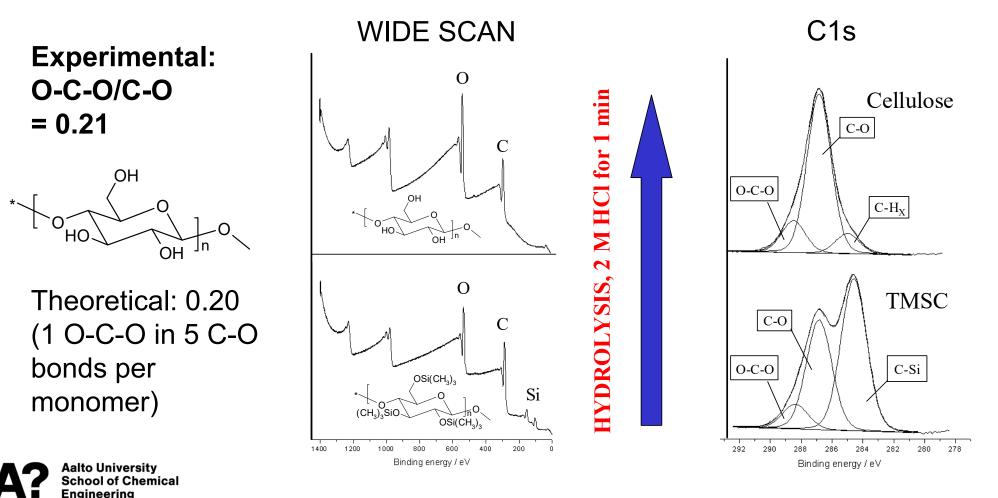


Aalto University School of Chemical Engineering AFM images

- Hydrolysis of TMSC is not spontaneous
- However, within one minute TMSC is hydrolyzed back to cellulose with HCl in a vapour phase reaction at room temperature
- Chemical structure can be verified with XPS and ATR-IR, morphology with AFM

Film characterization by XPS

• X-ray photoelectron spectroscopy (XPS) probes first 10 nm of the surface



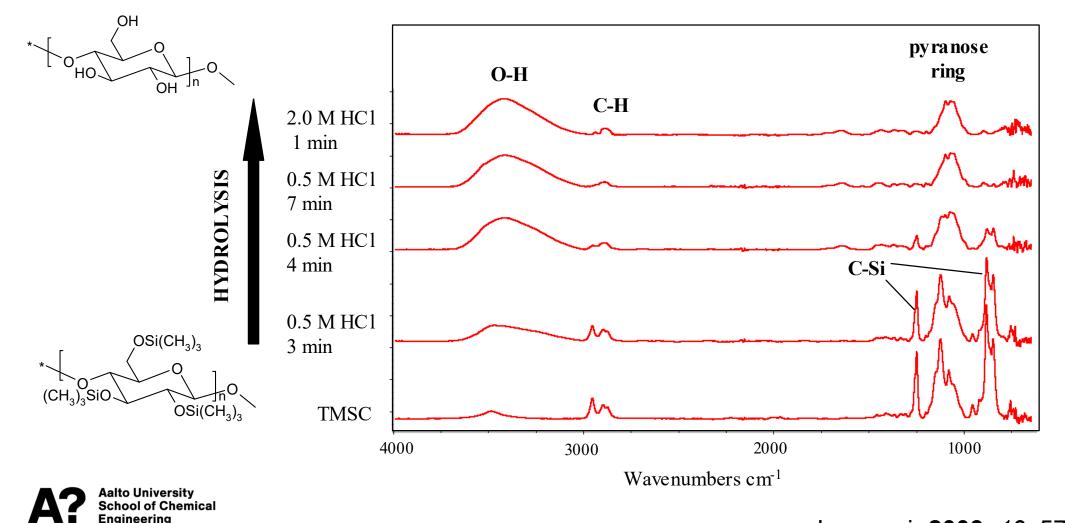
Polymer 2003, 44, 3621.

Other characterization: ATR-IR?

- Initially, the cellulose films were prepared on a silicon substrate
- Problem: silicon is transparent to IR radiation (plus partially absorbs it) and it is a hard material
- Solution: prepare the films on gold (reflects IR radiation and is a soft material enabling good contact between the film and the ATR crystal)



ATR-IR analysis of TMSC \rightarrow cellulose



Langmuir **2003**, *19*, 5735.

After preparation of films...

What to do with it?

A lot of surface force and adsorption studies exist

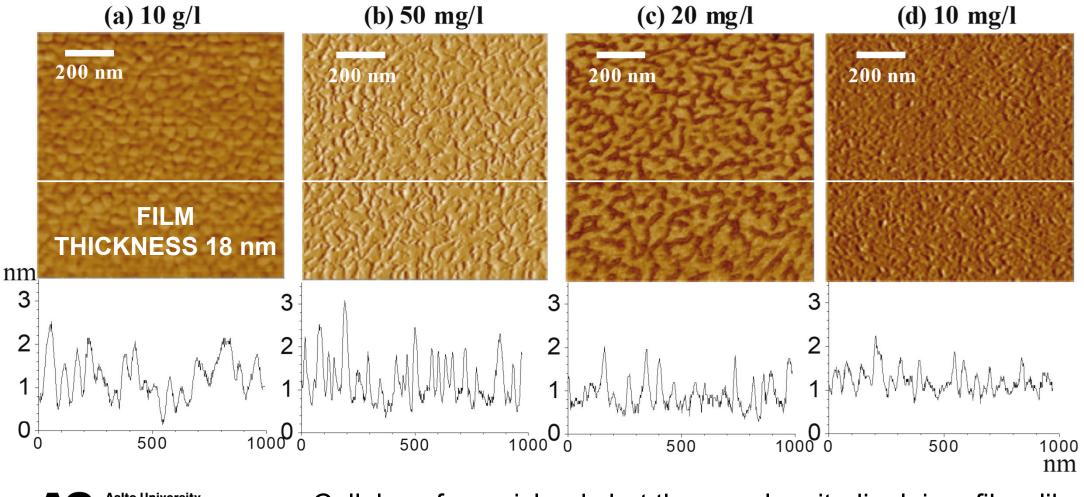
How about morphological changes after simple treatments, like swelling in water?

Problem: the films are very smooth \leftrightarrow **no morphological changes**

Solution: induce morphology on the film by a different preparation technique



Submonolayers of cellulose

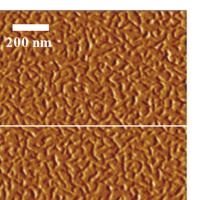




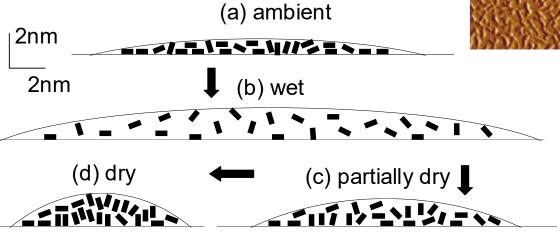
Cellulose forms islands but they are longitudinal, i.e., fibre-like
 Polymer **2005**, *46*, 3307.

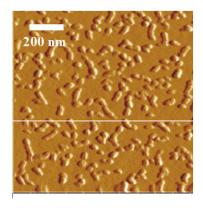
Swelling/drying

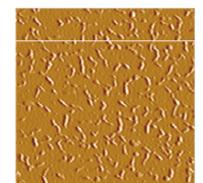
Irreversible changes in morphology upon wetting/drying were observed with AFM.

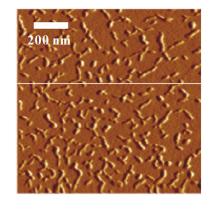


Schematic cross section of a single cellulose island





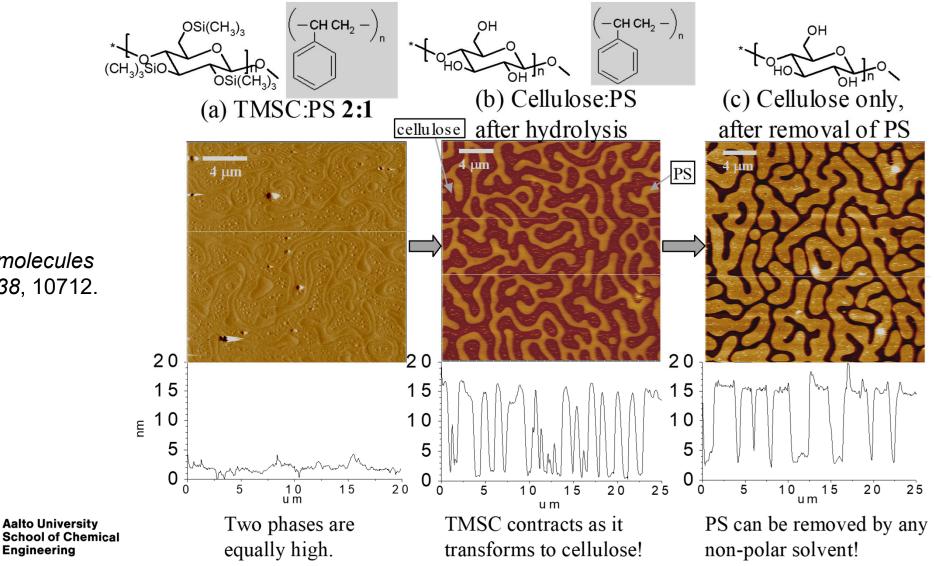




Polymer 2005, 46, 3307.



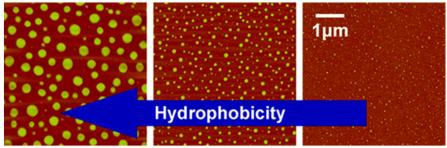
Blending TMSC with polystyrene



Macromolecules **2005**, 38, 10712.

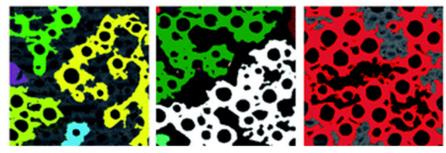
Further work with TMSC blends

Polystyrene: tunable hydrophobicity



Taajamaa et al. Biomacromolecules 2009, 10, 1276.

Cellulose acetate: phase-specific pores



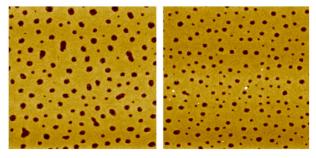
Taajamaa et al. Soft Matter 2011, 7, 10386.



Polystyrene/BSA/gold nanoparticles Phase-separated surface Protein AuNP adsorption adsorption

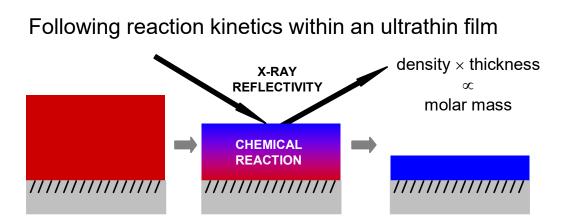
Taajamaa et al. Chem. Commun. 2013, 49, 1318.

PMMA: cellulose-decorated nanocavities



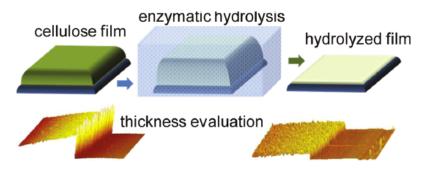
Kontturi et al. Soft Matter 2009, 5, 1786.

Platform for analytics

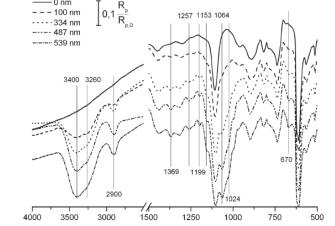


Kontturi and Lankinen J. Am. Chem. Soc. 2010, 132, 3678.

Following enzymatic hydrolysis of monocomponent (amorphous) cellulose with quartz crystal microbalance



Suchy, Linder, Tammelin, Campbell, Vuorinen, Kontturi *Langmuir* **2011**, *27*, 8819.



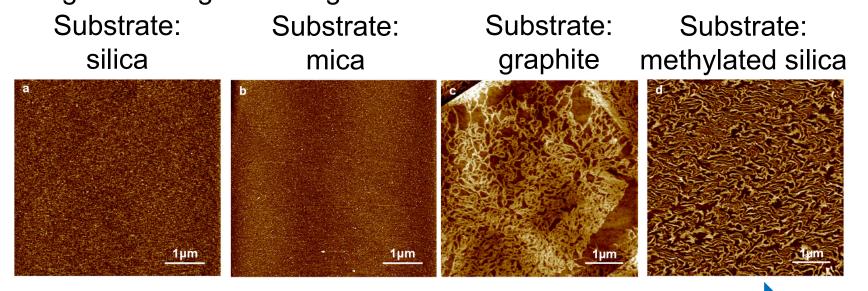
Thickness dependence of polymer films in reflection absorption infrared spectroscopy

Djak, Gilli, Kontturi, Schennach *Macromolecules* **2011**, *44*, 1775.



Fractal formation

Monolayers of trimethylsilyl cellulose on different substrates Langmuir-Blodgett casting



Fractals possess the highest degree of entropy in 2D

Decreasing order of surface energy

Entropy grows when surface energy decreases

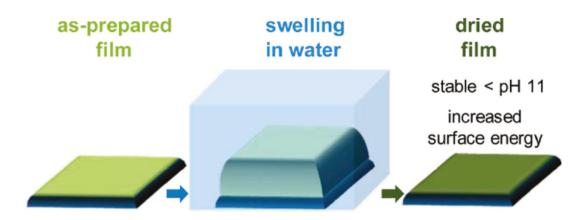
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 $TdS = dU - \gamma_n dA - \Sigma \mu_i dn_i$

Niinivaara and Kontturi, Soft Matter 2014, 10, 1801.

Further characterization

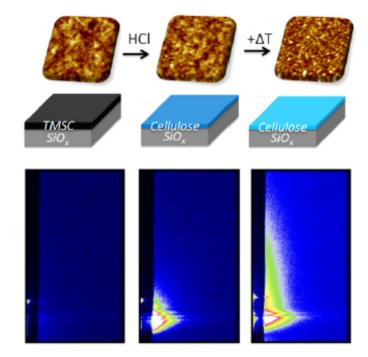
Characterization by GI-XRD and neutron reflectivity Establishing a "stable amorphous cellulose film"



Kontturi et al. *Biomacromolecules* **2011**, *12*, 770.

Characterization by GI-SAXS Rearrangements upon annihilation

GISAXS in situ regeneration



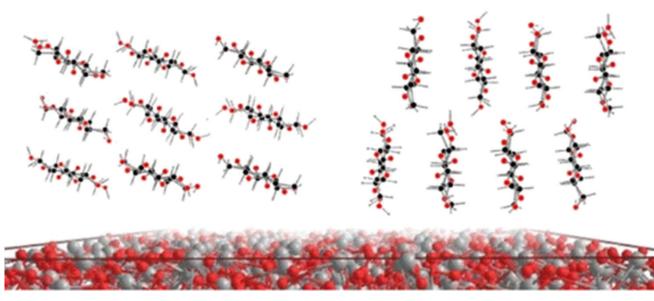
Ehmann et al. ACS Macro Lett. 2015, 12, 770.



Further characterization

Characterization of thicker amorphous films by GI-XRD A minor degree of order was found

Cellulose Thin Film Order

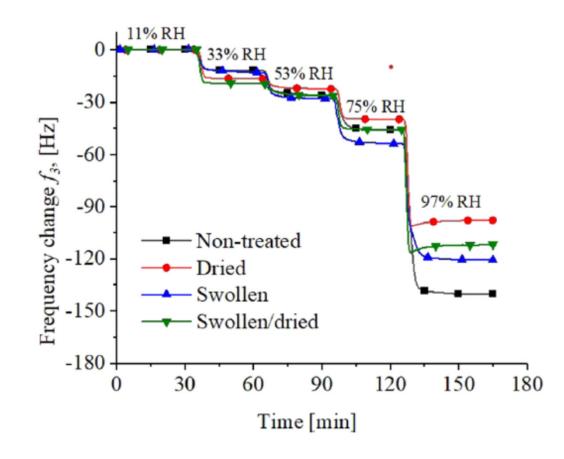


Jones et al. Biomacromolecules 2020, 2, 653.



School of Chemical

Humidity response



Aalto University School of Chemical

Enaineerina

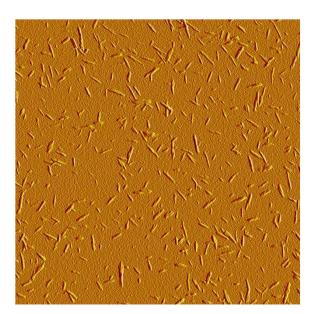
- Water vapor uptake was monitored by XRR and QCM-D on amorphous cellulose films
- Drying had a major impact on the water uptake

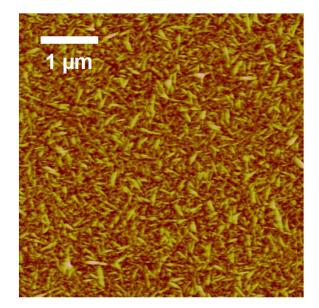
Reishofer et al. *Biomacromolecules* **2022**, doi.org/10.1021/acs.biomac.1c01446

Cellulose nanocrystal films

Cellulose nanocrystals on different supports

Cellulose nanocrystals on titania Cellulose nanocrystals on amorphous cellulose





Cellulose nanocrystals on silica



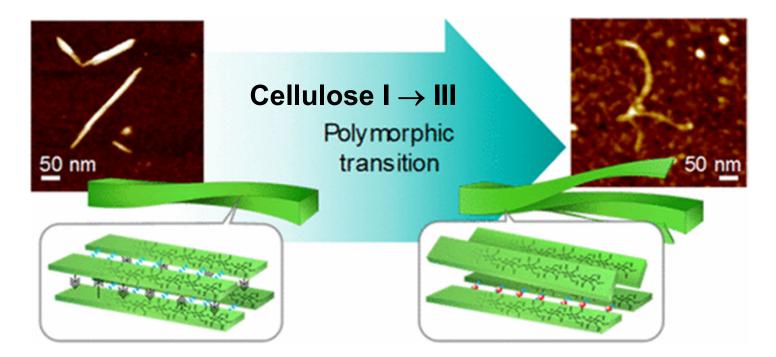


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Kontturi et al. *Langmuir* **2007**, 23, 9674.

Exfoliation of cellulose nanocrystals

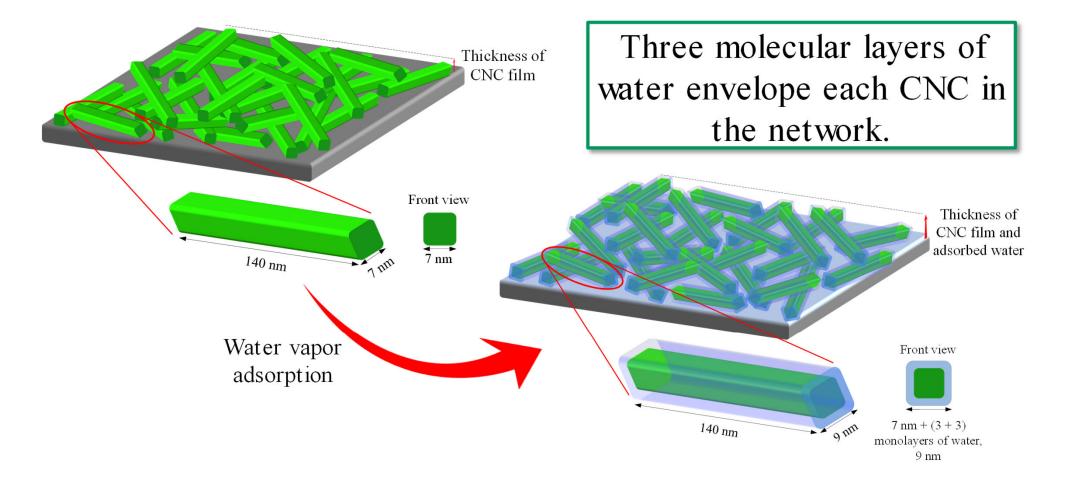
When nanocrystals are fixed on a surface, polymorphic transition from cellulose I to cellulose III is frustrated and exfoliation of the crystal occurs.





Salminen et al. Biomacromolecules 2017, 18, 1975.

Swelling of CNC thin films

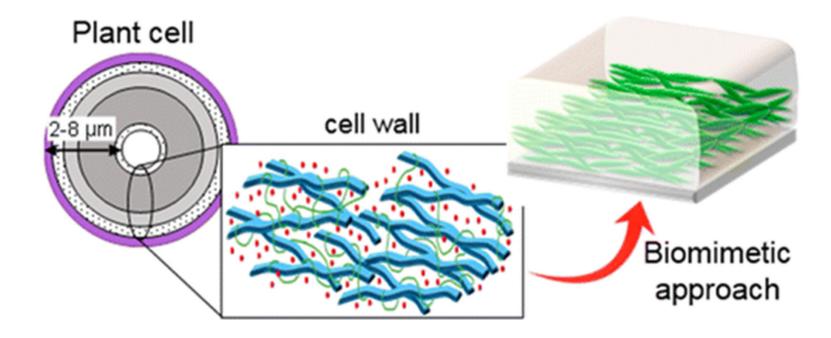


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Niinivaara et al. Langmuir 2015, 31, 12170.

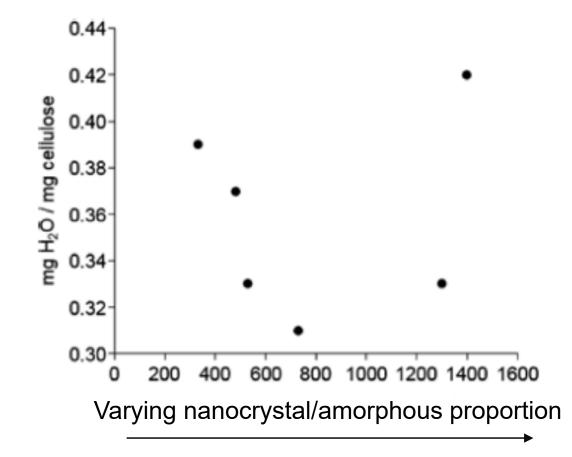
CNC/amorphous cellulose films

- Mix cellulose nanocrystals with an amorphous polysaccharide on a film
- Akin to the environment in the plant cell





CNC/amorphous cellulose films



- Water uptake is highly unexpected: it does not scale with nanocrystal/amorphous ratio
- By varying nanocrystal/amorphous ratio, susceptibility to water can be controlled
- → Only fundamental research can reveal the reasons behind the illogical water uptake

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Niinivaara et al. *Langmuir* **2016**, *32*, 2032.

Summary

- Model films model both chemistry and morphology
- Sometimes totally smooth morphology is required (surface force studies, adsorption studies)
- Sometimes nanoscale morphology is favoured in order to see changes upon various treatments

Preparation in short

• Casting films from a solution by Langmuir-Blodgett deposition or spin coating

Characterisation in short

- Atomic Force Microscopy (AFM) morphology
- Ellipsometry, XRR Thickness
- X-ray Photoelectron Spectroscopy (XPS) chemical composition

