

MEC-E1005 Abaqus workshop

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Agenda, Day 1

- Overview of Abaqus
- Basic use and concepts
- Geometry modelling
- Assigning materials and properties
- Meshing and elements
- Loads and Boundary conditions
- Submitting analyses
- Viewing results
- Static analysis Workshops
- Vibration mode analysis Workshop



Overview of Abaqus/CAE and Abaqus solvers



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What is Abaqus?

Suite of finite element analysis modules

Graphical user interface **Abaqus/CAE**

Solvers **Abaqus/Standard** & **Abaqus/Explicit**



3DEXPERIENCE

ABAQUS UNIFIED FEA
SIMULATE REALISTIC PERFORMANCE WITH
ADVANCED MULTIPHYSICS SOLUTIONS

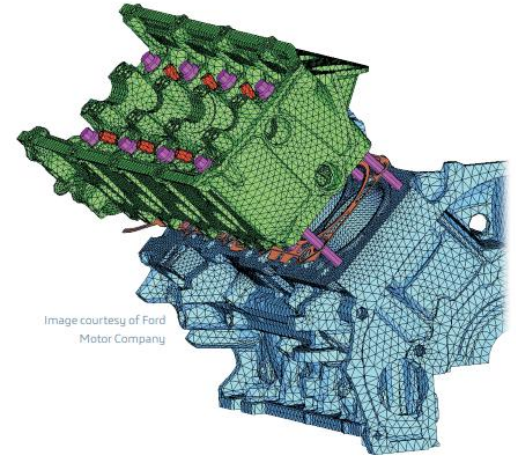


Image courtesy of Ford
Motor Company



Overview of Abaqus/CAE

Graphical user interface to create, edit, monitor, diagnose, and visualize Abaqus analyses

Supports familiar interactive computer-aided engineering concepts as

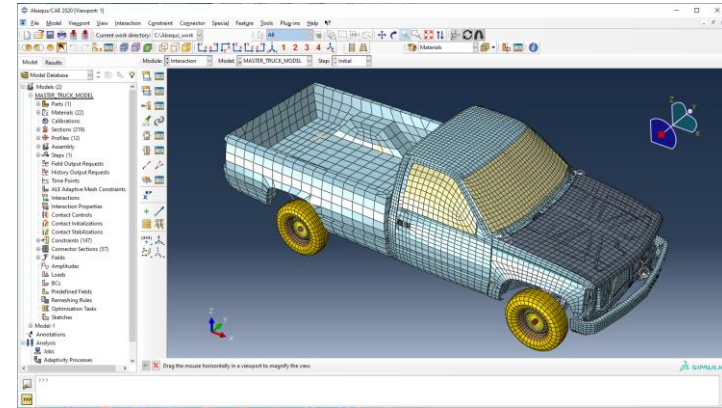
- feature-based, parametric modelling
- interactive and scripted operation
- GUI customization

Provides the most complete interface with the Abaqus solver programs available.

Uses neutral database files that are machine independent (Windows ↔ Linux)

Powerful extensibility & customization

- Python scripting language
- Automate repetitive tasks with macros
- Build customized GUIs

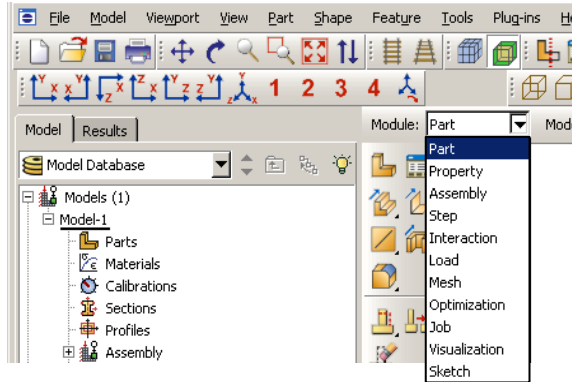


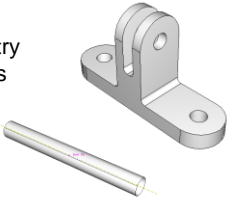

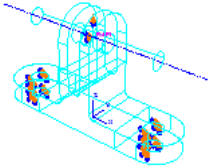
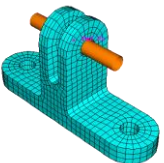
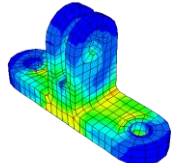
Overview of Abaqus/CAE

Functionality is presented in modules.

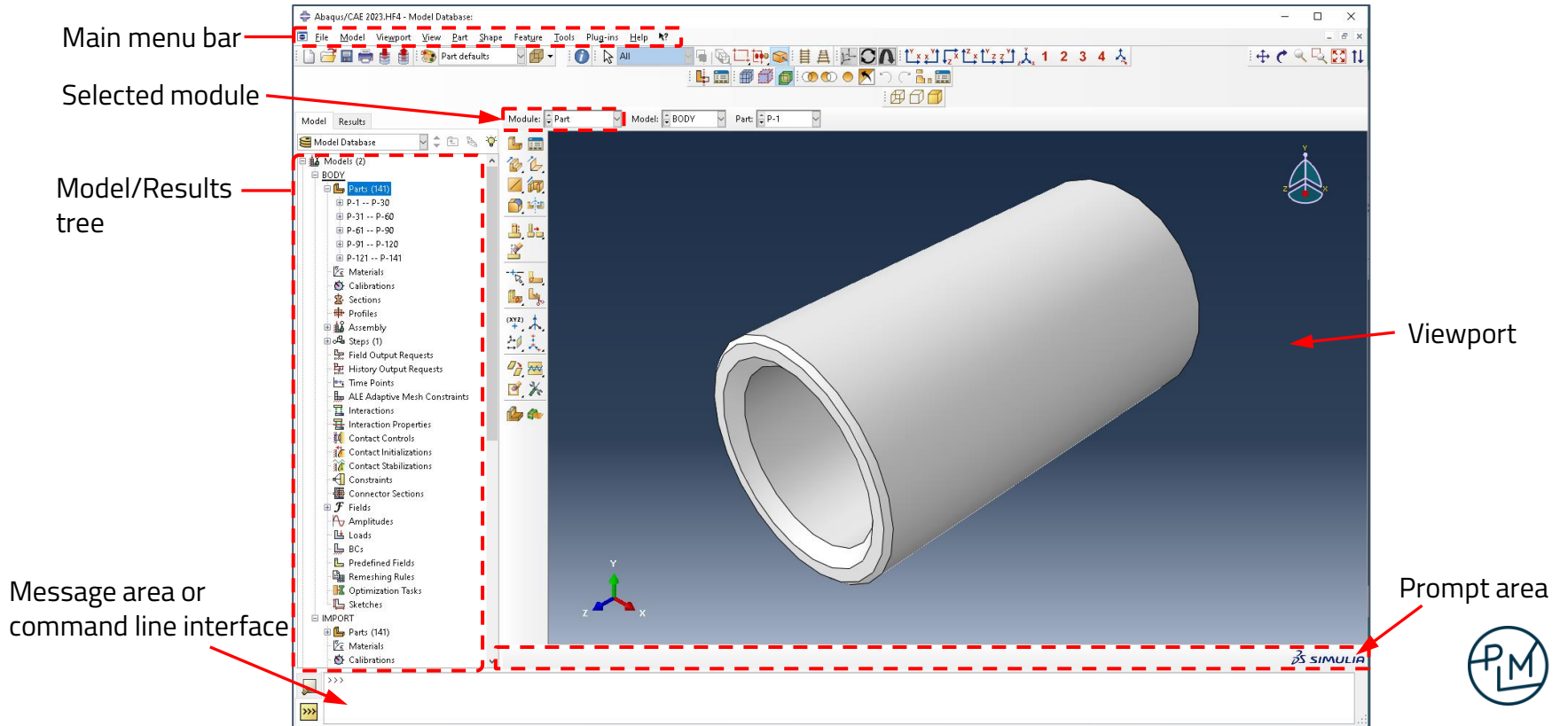
Each module contains a logical subset of the overall functionality.

Once you understand the presentation of one module, you can easily understand the presentation of the other modules.



Part	Property	Assembly
<ul style="list-style-type: none"> Create the part geometry (and regions for sections, if necessary) 	<ul style="list-style-type: none"> Define materials Define additional part regions Define and assign sections to parts or regions 	<ul style="list-style-type: none"> Position parts for initial configuration. 
Step	Interaction	Load
<ul style="list-style-type: none"> Define analysis steps and output requests 	<ul style="list-style-type: none"> Define contact and other interactions on regions or named sets, and assign them to steps in the analysis history 	<ul style="list-style-type: none"> Apply loads, BCs, and ICs to regions or named sets; and assign them to steps in the analysis history 
Mesh	Job	Visualization
<ul style="list-style-type: none"> Split assembly into meshable regions and mesh 	<ul style="list-style-type: none"> Submit, manage, and monitor analysis jobs 	<ul style="list-style-type: none"> Examine results 

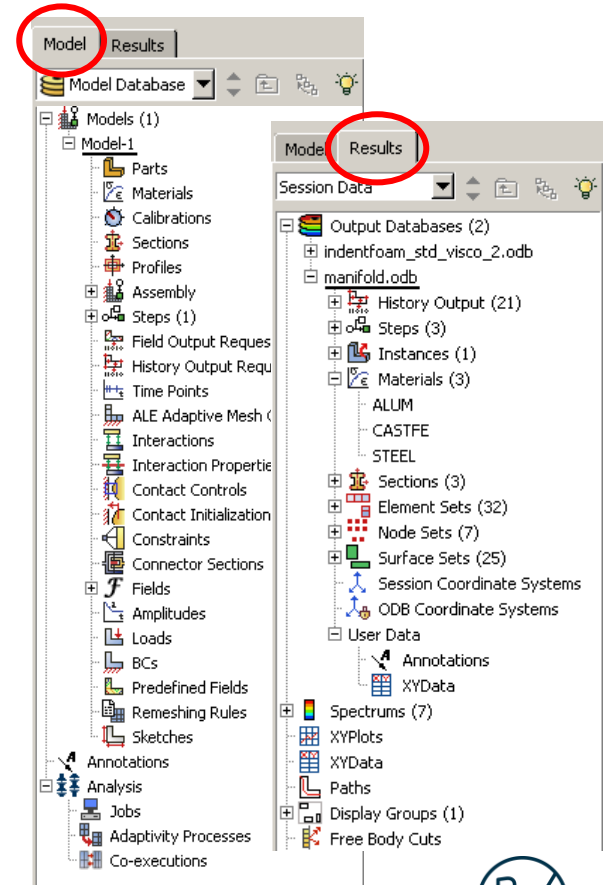
Overview of Abaqus/CAE



Overview of Abaqus/CAE

Model Tree and the Results Tree

- The Model Tree provides you with a graphical overview of your model and the objects that it contains.
- The Results Tree is used to display analysis results from output databases as well as session-specific data such as X–Y plots.
- Both trees provide shortcuts to much of the functionality of the main menu bar, the module toolboxes, and the various managers.



Overview of Abaqus/CAE

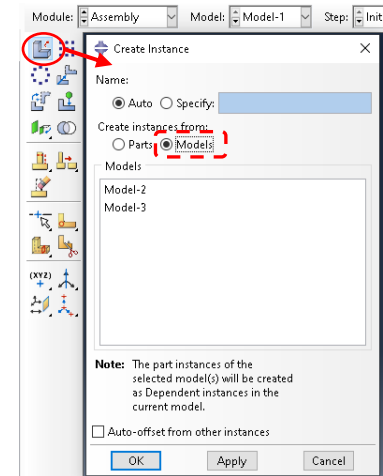
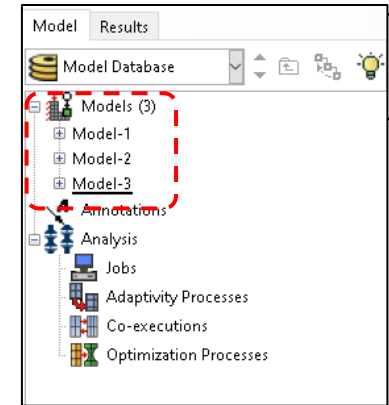
What is a model database file (extension **.cae**)?

- Contains all the information for any number of models.
- Typically contains one model or several related models.
- Only one model database can be opened in Abaqus/CAE at a time.

What is a model?

- Contains all the necessary information for an analysis.
- Contains any number of parts and their associated properties.
- Is independent of other models in the model database, **unless** an instance of another model is created in the assembly
 - Objects such as parts and materials can be copied between different models in the same database: Main menu > Model > Copy Objects
- Contains a single assembly including the associated contact interactions, loads and boundary conditions, mesh, and analysis history.

Model database (.cae)



Starting Abaqus/CAE

1. Command line

abaqus cae

Opens most recently installed release of Abaqus/CAE in current directory

abq2023HF2 cae

Opens specific release of Abaqus/CAE in current directory

2. Windows Start menu

Opens Abaqus/CAE in startup directory set during installation

3. Double-click .cae or .odb file in Windows folder

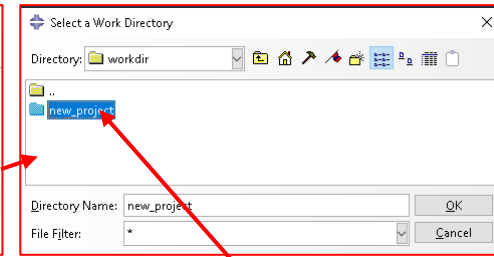
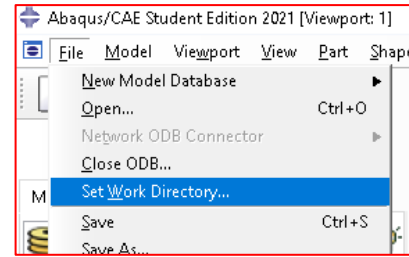
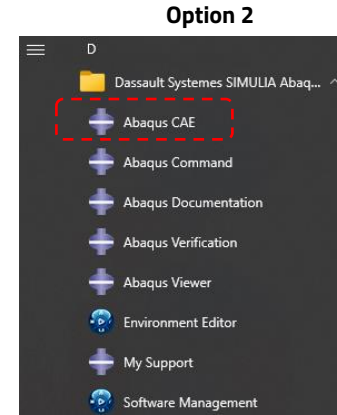
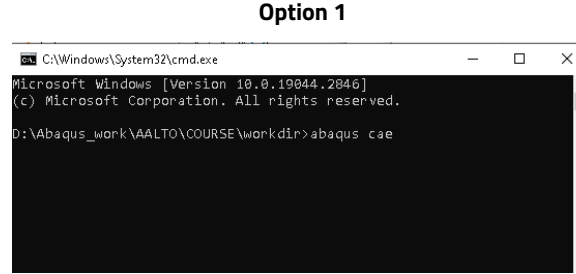
Opens Abaqus/CAE in current directory

Suggested workflow when starting a new project

- Create a new directory for the project
- Start a command prompt in the new directory and start Abaqus/CAE from the command line
- or** Start Abaqus/CAE from Start menu and then select the new directory created for the project

Now all analysis and results files are written in this directory and things stay organized

Otherwise, the default work directory given during installation is used for all files



Select directory (Do not open/go into directory)



Basic use of Abaqus/CAE

View manipulation

Toolbar to control view (pan, zoom, rotate, etc.).

Alternatively, can use a combination of keyboard and mouse actions:

Rotate: [Ctrl]+[Alt]+MB1. (MB = Mouse Button)

Pan: [Ctrl]+[Alt]+MB2.

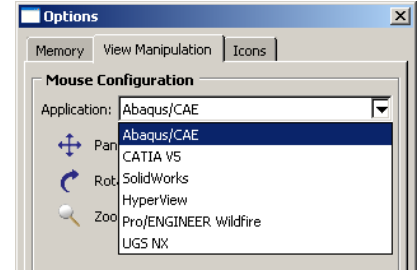
Zoom: [Ctrl]+[Alt]+MB3.

You can reconfigure these combinations to mimic the view manipulation command used by other common CAD applications- Main menu: Tools > Options

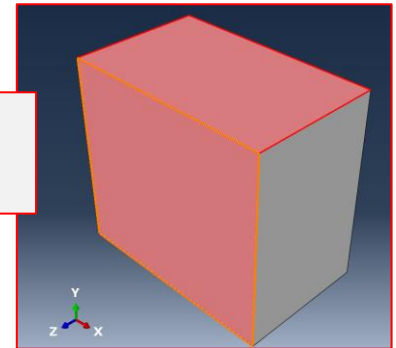
Selecting entities from main window

Add to selection: [Shift] + MB1

Remove from selection: [Ctrl] + MB1



Example: Selecting faces from model in Main window



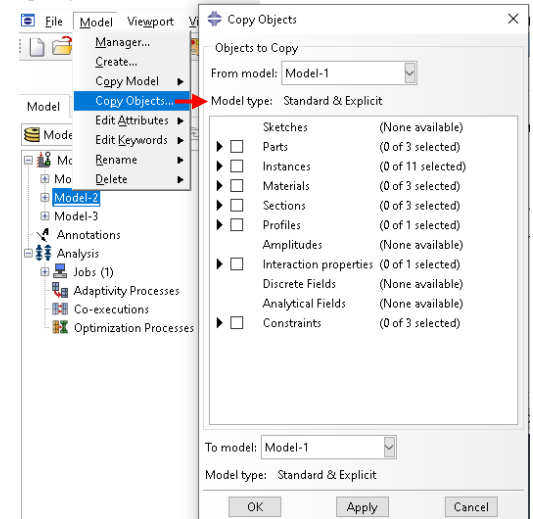
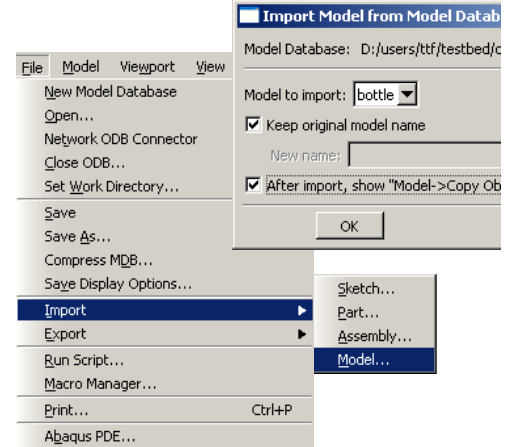
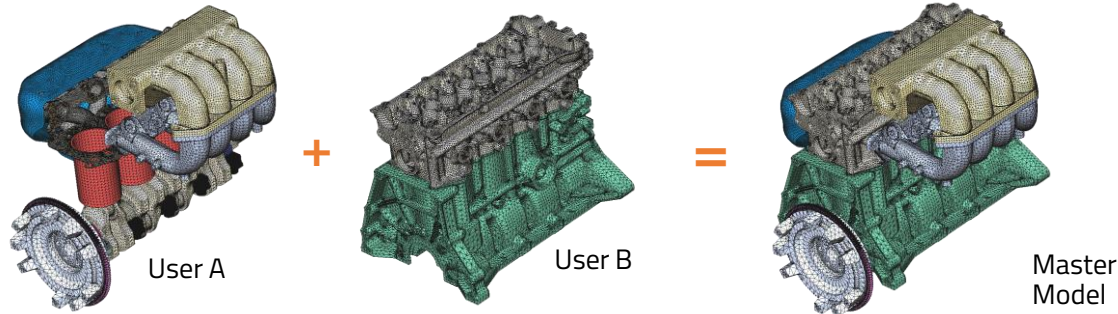
Basic use of Abaqus/CAE

Models can be imported into one database from another

Model data from the imported database is copied into the current database.

E.g., parts, sections, assemblies, materials, loads, BCs, etc.

Analysis job definitions and custom data are not copied



Overview of Abaqus/Standard and Abaqus/Explicit

Abaqus/Standard structural analysis types

Static stress/displacement analysis:

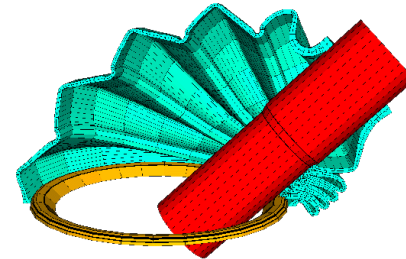
- Linear and nonlinear analysis
- Rate-dependent or rate-independent response
- Eigenvalue buckling load prediction

Linear dynamics:

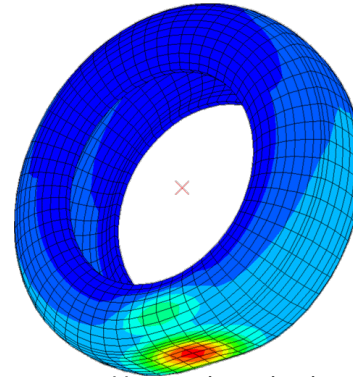
- Natural frequency extraction
- Modal superposition
- Harmonic loading
- Response spectrum analysis
- Random loading

Linear/Nonlinear dynamics:

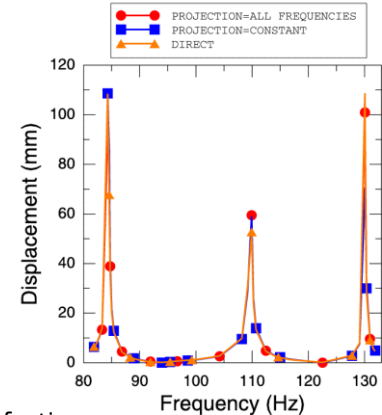
- Transient dynamics, Implicit time integration



Articulation of an automotive boot seal



Harmonic excitation of a tire



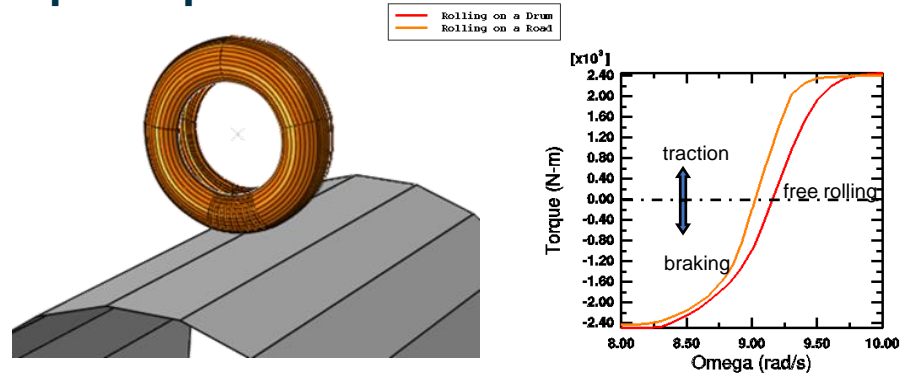
Overview of Abaqus/Standard and Abaqus/Explicit

Other analysis types available in Abaqus/Standard:

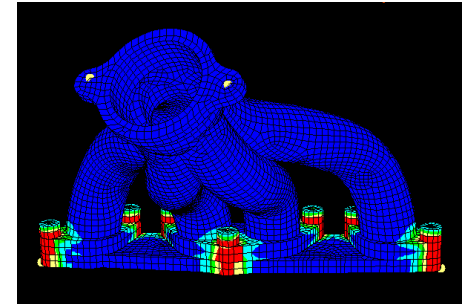
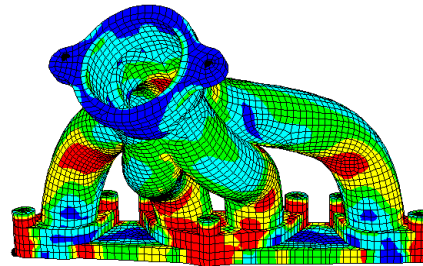
- Heat transfer
- Acoustics
- Mass diffusion
- Steady-state transport

Multiphysics with Abaqus/Standard:

- Thermal-mechanical analysis
- Structural-acoustic analysis
- Thermal-electrical (Joule heating) analysis
- Linear piezoelectric analysis



Steady-state transport: rolling of a tire on a drum



Thermal stresses in an exhaust manifold



Overview of Abaqus/Standard and Abaqus/Explicit

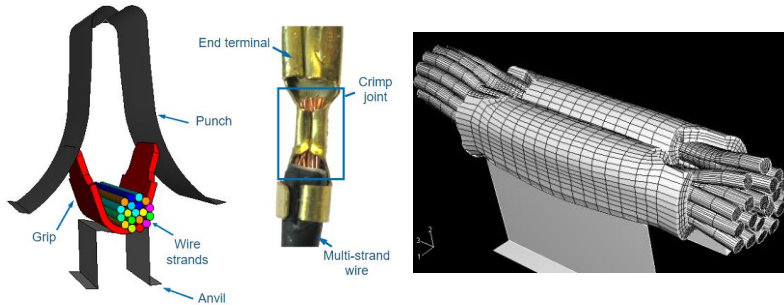
Abaqus/Explicit

Simulates high speed dynamic events such as drop tests.

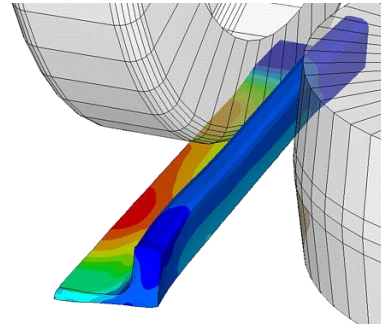
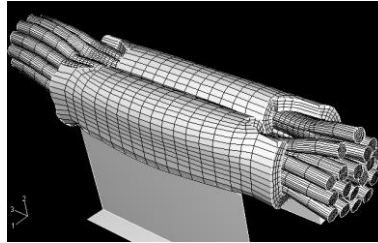
- Explicit algorithm for updating the mechanical response.

Also, a powerful tool for highly nonlinear quasi-static analyses

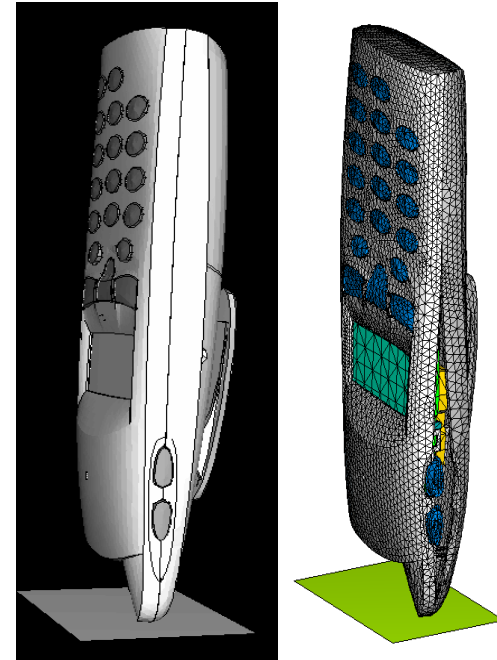
- Material plasticity & damage, multiple complicated contacts, large deformations,...
- Annealing is available for multistep forming simulations



Crimping of terminal



Rolling of a symmetric I-section



Drop test of a cell phone



Overview of Abaqus/Standard and Abaqus/Explicit

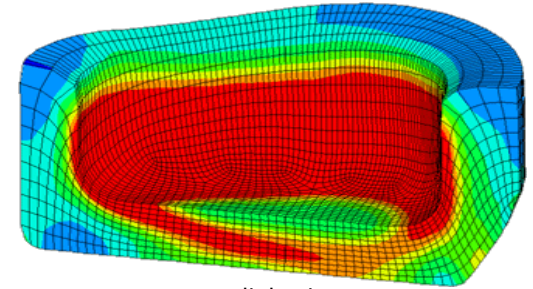
Multiphysics with Abaqus/Explicit

Thermal-mechanical analysis

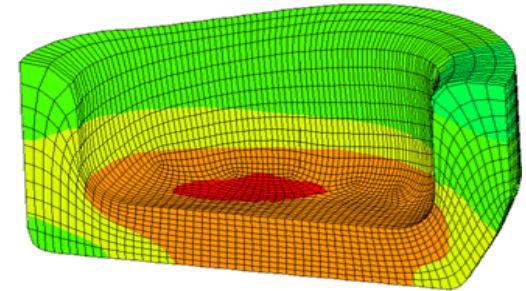
- Fully coupled: Explicit algorithms for both the mechanical and thermal responses
- Can include adiabatic heating effects

Structural-acoustic analysis

Fluid-structure interaction



adiabatic



fully coupled temperature-displacement

Two-stage forging, using ALE—contours of temperature



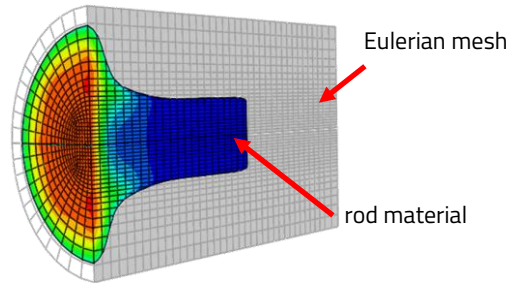
Overview of Abaqus/Standard and Abaqus/Explicit

Special features of Abaqus/Explicit: ALE

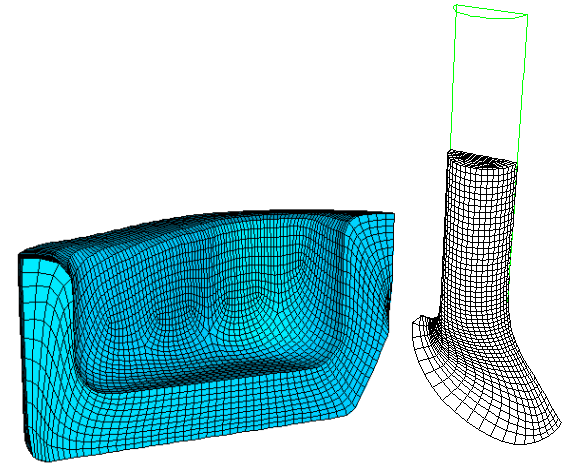
- Adaptive meshing using ALE techniques allows the robust solution of highly nonlinear problems.
- Mesh adaptivity is based on solution variables as well as minimum element distortion.
- Elements concentrate in areas where they are needed.
- Adaptation is based on boundary curvature.

Special features of Abaqus/Explicit: Coupled Eulerian-Lagrangian (CEL)

- Define a domain in which material can flow for a Eulerian analysis
- Flow problems
- Structural problems with extreme deformation

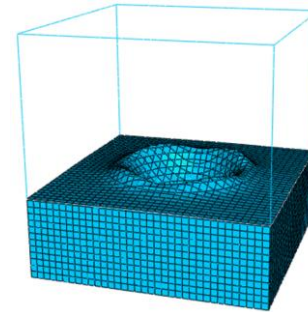


High speed impact of copper rod

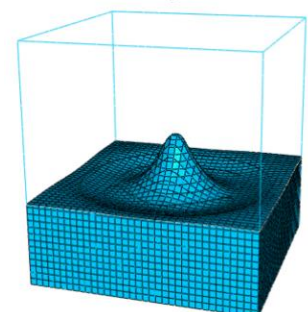


Bulk metal forming

High speed impact



Fluid drop



Starting the Abaqus solvers

Option 1: Submitting the analysis from Abaqus/CAE

- From Job manager
- Right mouse button on job in model tree

Option 2: Submitting the analysis from the command line

- Create an input file
 - Write input file from Abaqus/CAE and/or edit input file in text editor
- Start a command prompt in the working directory containing the input file
- Issue the start command on the command line, examples below:

`abaqus job=input_file_name cpus=8` Uses most recently installed Abaqus release, analysis is run using 8 CPU cores

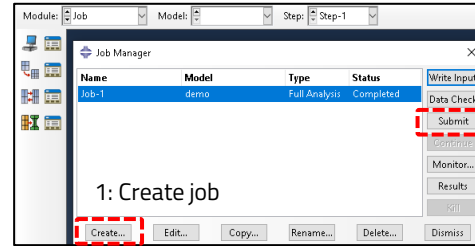
`abq2023hf4 job=jobname input=input_file_name cpus=8` Uses Abaqus release 2023HF4, files are named *jobname*, input is read from *input_file_name*, uses 8 CPU cores

- Commonly used command line parameters

`datacheck` goes through the input file and writes odb and all data needed by the solver. Does not start the actual calculations. Useful for checking the model

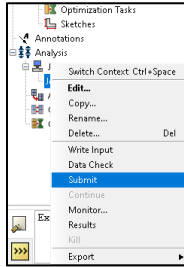
`syntaxcheck` goes through the input file and writes the odb file. Useful for checking the model. **NOTE: does not require a license**

`gpus=n` number of graphics cards to use in parallel computing. Note: GPU calculation is not supported for all analysis procedures.



Job manager

2: Submit job



Model tree



Abaqus conventions



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Abaqus conventions



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Abaqus Conventions

Abaqus uses no inherent set of units.

User only inputs numbers and Abaqus works with these

It is the user's responsibility to use consistent units. Examples:

SI: kg, m, s \Rightarrow Force: N, Stress: Pa

SI (mm): ton (10^3 kg), mm, s \Rightarrow Force: N, Stress: MPa

SI (mm, ms): gram, mm, ms \Rightarrow Force: N, Stress: MPa

Common unit systems and units shown in table below

Quantity	SI	SI (mm)	US Unit (ft)	US Unit (inch)
Length	m	mm	ft	in
Force	N	N	lbf	lbf
Mass	kg	tonne (10^3 kg)	slug	lbf s ² /in
Time	s	s	s	s
Stress	Pa (N/m ²)	MPa (N/mm ²)	lbf/ft ²	psi (lbf/in ²)
Energy	J	mJ (10^{-3} J)	ft lbf	in lbf
Density	kg/m ³	tonne/mm ³	slug/ft ³	lbf s ² /in ⁴

Common systems of consistent units

Example: Properties of structural steel in SI (mm):

Density: $7.85e-9$ [ton/mm³]

Young's modulus: 206 000 [MPa]

Most common, and generally recommended

Used in very short duration events like drop tests, shock tests, blast loads

Example: Properties of structural steel in SI (mm, ms):

Density: $7.85e-3$ [gram/mm³]

Young's modulus: 206 000 [MPa]

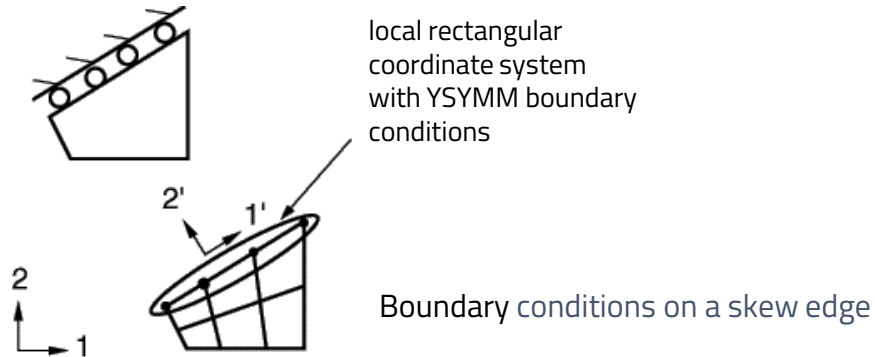


Abaqus Conventions

For **boundary conditions** and **point loads**, the default coordinate system is the rectangular Cartesian system.

Alternative local rectangular, cylindrical, and spherical systems can be defined.

These local directions **do not** rotate with the material in large-displacement analyses.

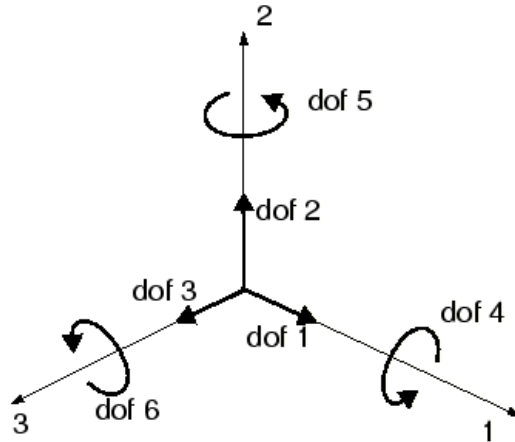


Abaqus Conventions

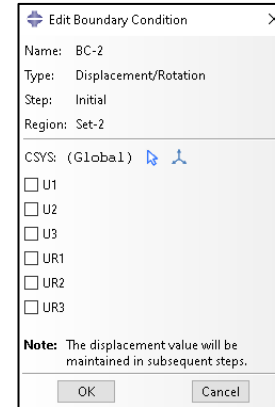
Degrees of freedom; DOFs

- Primary solution variable at the nodes
- Available nodal degrees of freedom depend on the element type.
- Each degree of freedom is labeled with a number: 1=x-displacement, 2=y-displacement, 11=temperature, etc.

- 1 Translation in the 1-direction.
- 2 Translation in the 2-direction.
- 3 Translation in the 3-direction.
- 4 Rotation about the 1-direction.
- 5 Rotation about the 2-direction.
- 6 Rotation about the 3-direction.



Numbering of displacement DOFs



Numbering is used, for example when defining boundary conditions



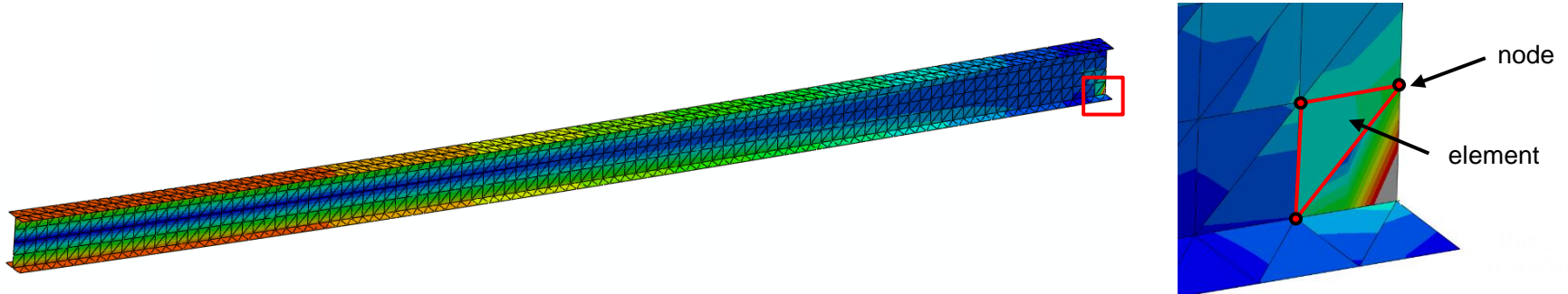
Elements



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Finite Element Method basics

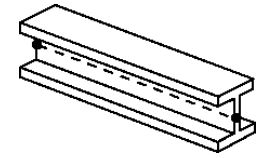
- The studied domain (1D:line, 2D:surface, 3D:volume) is discretized into smaller regions; **elements**
- The unknown quantities at the **nodes** are the **Degrees of Freedom (DOFs)**
 - In structural analyses the displacements and in some elements also the rotations
- The displacements at any point within the elements are obtained using the nodal values interpolated using **shape functions**
 - Typically polynomials
 - Other quantities like stress and strain are obtained from the displacements
- Prescribed values for selected DOFs can be given; **Boundary conditions**
 - At a support the displacements can be set to zero, for example
- In addition to boundary conditions, **loads** can be applied; force, pressure,...
- A system of equations is formed, from which the values of the unknown DOFs are calculated



Structural elements (shells and beams) and solid elements

Geometric representation of a beam element is a line

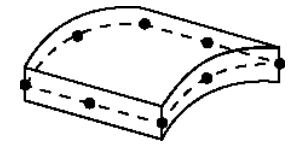
- Material, Profile cross section, and orientation information is given as parameters
- Cannot describe stress in the thickness or width direction of the beam,
- The beam cross-section does not deform



Beam element

Geometric representation of a shell element is a surface

- Material and thickness are given as a parameters
- Cannot describe stress in the thickness direction
- Generally, no deformation in the thickness direction
 - Assumptions on the thinning caused by significant plastic strain in forming simulations can be made.



Shell element

Geometric representation of a solid element is a solid cell

- Material is given as parameters
- Can describe the full 3D stress and deformation state

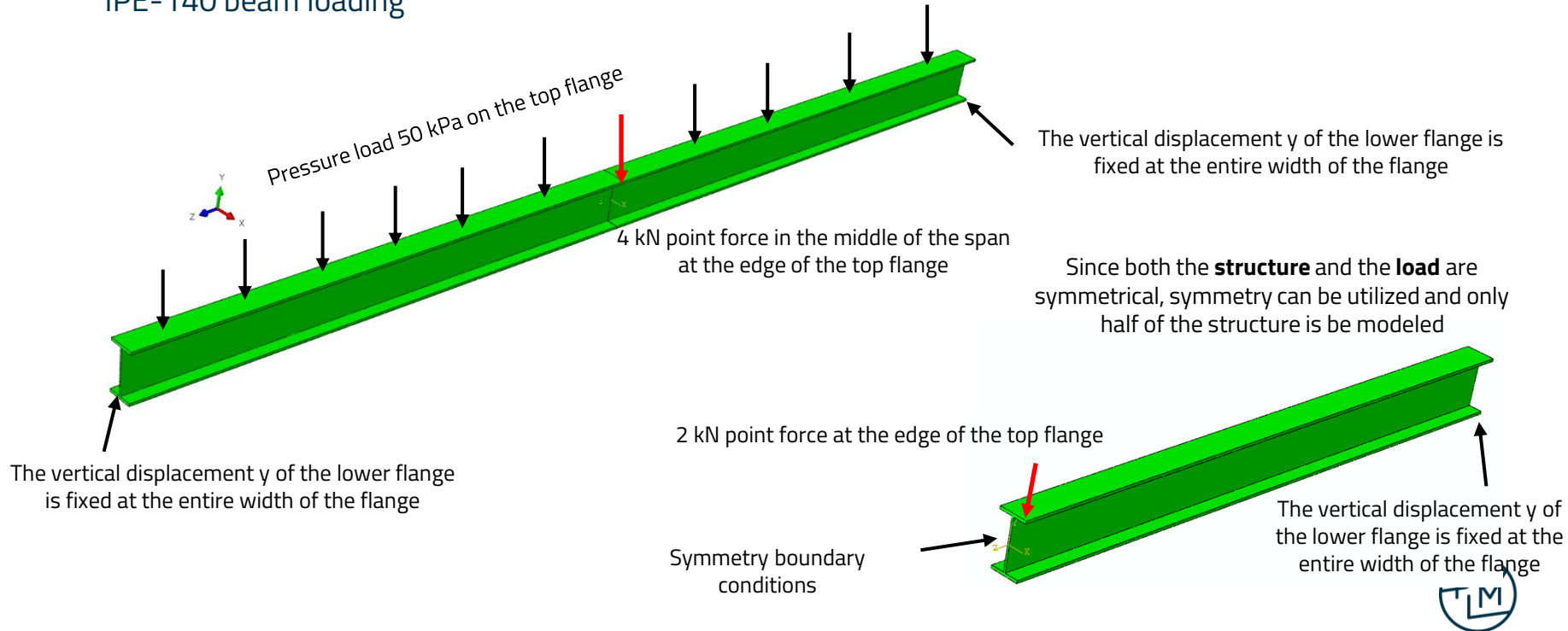


Solid element

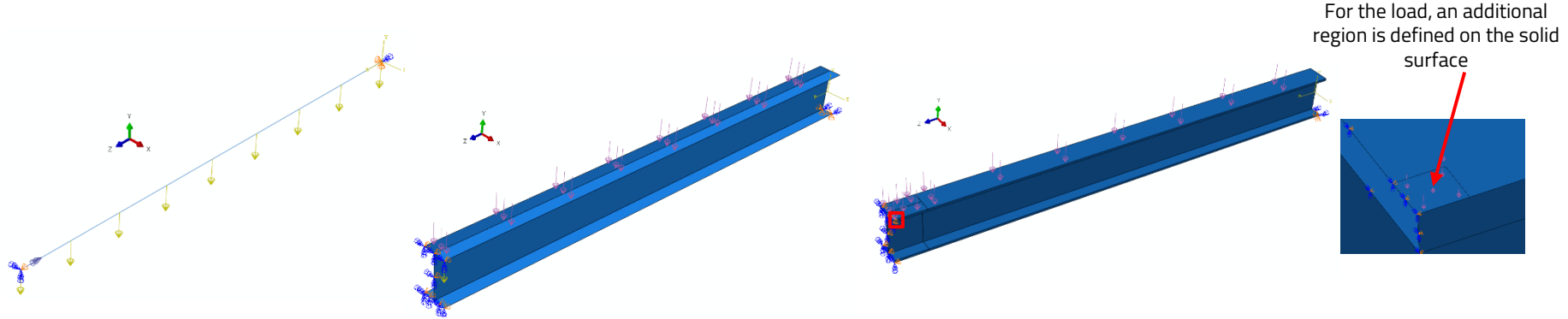


Example: Beam, shell and solid elements comparison

IPE-140 beam loading



Example: Beam, shell and solid elements comparison



	Beam	Shell	Solid
Geometry	line	surface	volume
Cross-section parameters	Profile dimensions, direction, material	thicknesses, material	material
Pressure load	As line load on the beam elements; pressure×flange width [F/L]	As pressure [F/L ²] on top flange	As pressure [F/L ²] on top flange
Point force	Point force and point moment at the end node	Point force at the top flange edge node	As pressure at the additional region at the flange edge. Pressure resultant equals point force.

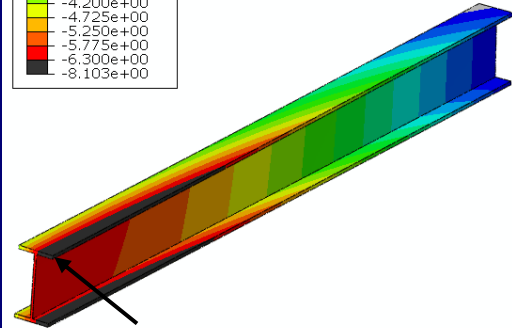
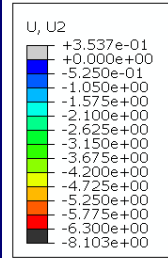
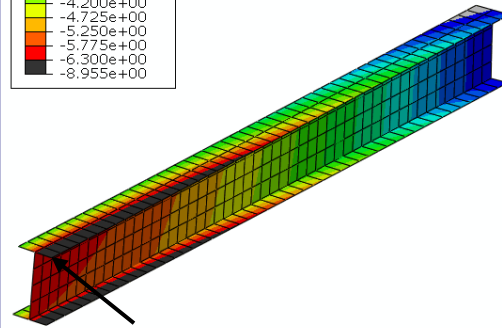
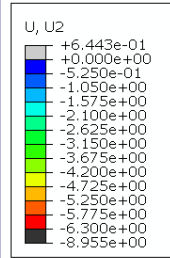
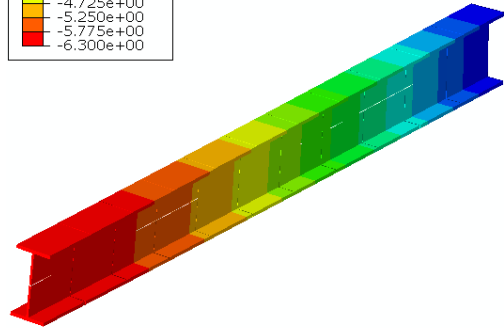
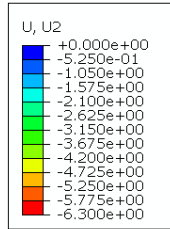


Example: Beam, shell and solid elements comparison

Vertical displacement is practically the same for all models

In the beam model, only the center line displacement and rotation are obtained. The vertical displacement of the flange edge should be calculated separately

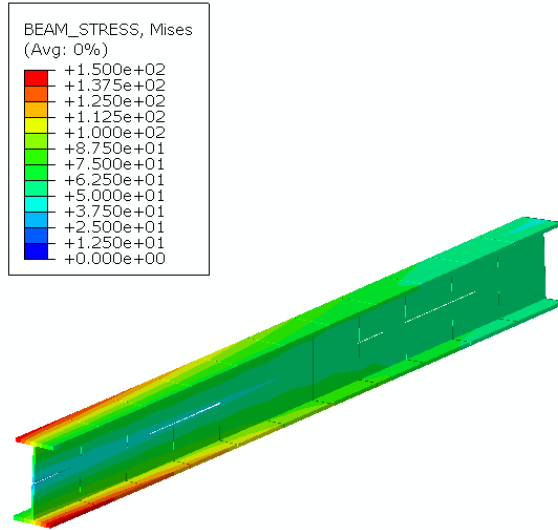
In the shell and solid model, the displacement caused by the torsion of the profile is seen directly as translation



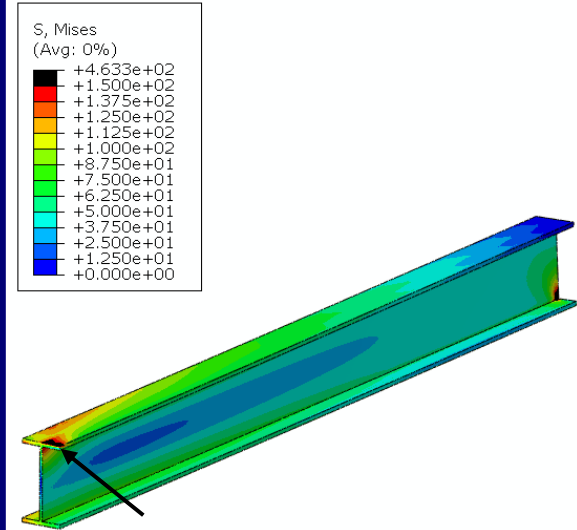
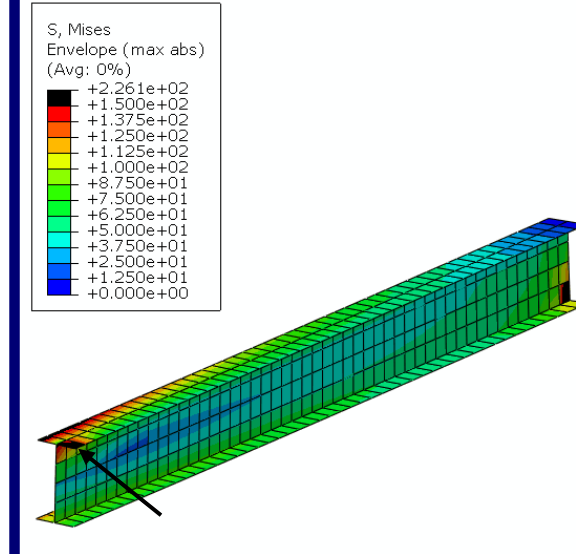
Example: Beam, shell and solid elements comparison

Global stresses are practically the same in all models

The beam model is unable to capture the stress concentration caused by the point force at the flange edge.



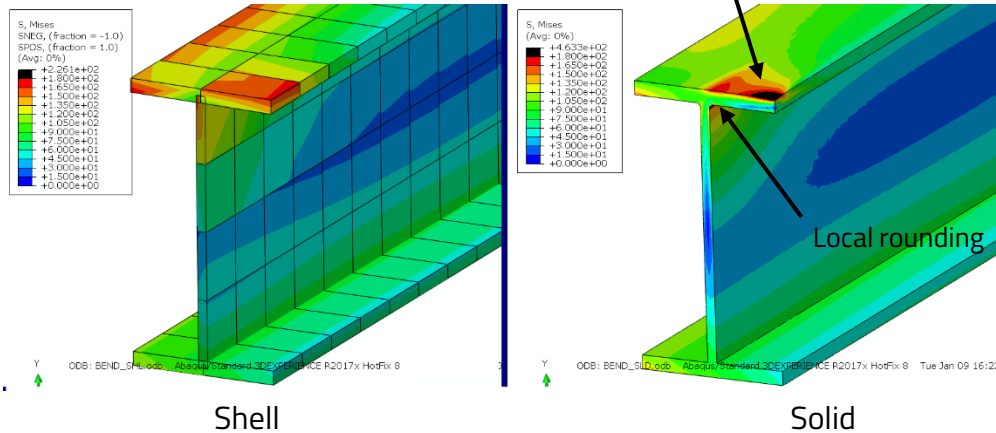
In the shell and solid models, the stress concentration caused by the point force is apparent.



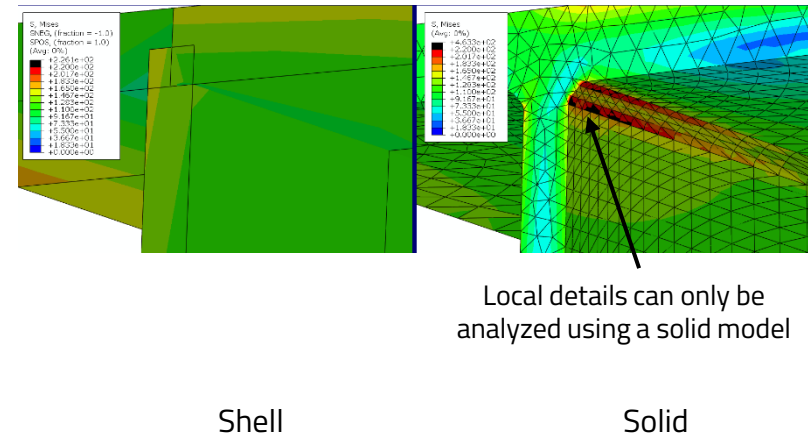
Example: Beam, shell and solid elements comparison

Differences in stress concentration in the shell and solid models

There is a 3D stress state near the force acting on the flange, which can only be captured using a solid model



Local rounding between flange and web



Example: Beam, shell and solid elements comparison

Required computing resources

- Beam model: 1 second with one processor
- Shell model: 2 seconds with one processor
- Solid model: 173 seconds with **three** processors

Results summary

Global phenomena, e.g., bending and stress for the whole beam

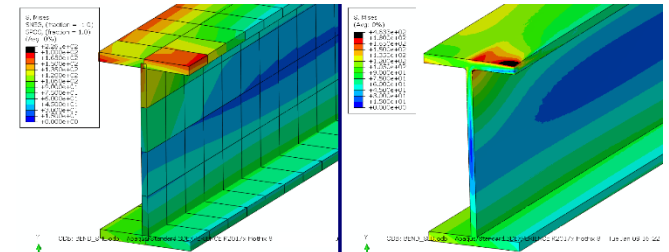
- These are already apparent with a very light beam model

Cross-section deformations

- These cannot be calculated using a beam model (1D model)
- Can be calculated with a shell model with cross-section modeling (2D model)

Local phenomena, e.g., stress in rounding or at local load region

- Analysis requires a full 3D model
- Computationally the heaviest by far



Demonstration of Abaqus/CAE functionality

Static analysis of I-profile cantilever beam

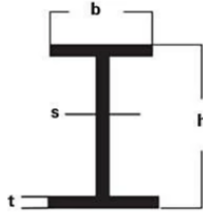
- IPE80

- $h = 80$

- $b = 46$

- $t = 5.2$

- $s = 3.8$

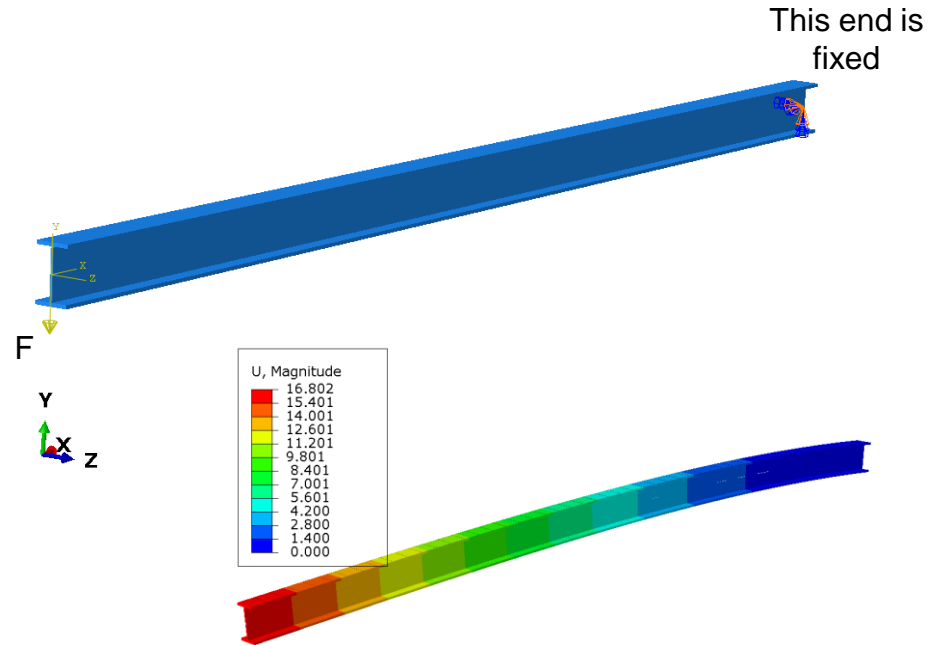


- $E = 206 \text{ GPa}$, $\nu = 0.3$

- $F = 1000 \text{ N}$

- $L = 2000 \text{ mm}$

- Use beam elements



Step 1: Create a part

For **beam** elements

- Modelled geometry: **Line/Wire**
- Data given by section properties:
 - Material
 - Profile shape
 - Profile Orientation

Part module

Module: Part

Create part

Give approximate size of drawing canvas

Create Part

Name: beam

Modeling Space

3D 2D Planar Axisymmetric

Type

Deformable

Discrete rigid

Analytical rigid

Eulerian

Options

None available

Base Feature

Shape

Solid

Shell

Wire

Point

Type

Planar

Approximate size: 4000

Continue... Cancel

Sketcher options

File Model Viewport View Edit Add Tools Plug-ins

Undo Ctrl+Z

Redo Ctrl+Y

Drag

Delete

Set as Construction

Unset Construction

Auto-Trim

Trim/Extend

Split

Merge Vertices

Repair Short Edges

Remove Gaps and Overlaps

Transform

Dimension

Parameter Manager

Save Sketch As...

Sketcher Options...

Reset View

Sketcher Options

General Dimensions Constraints Image

Selection

Snap to grid

Preselect geometry

Grid

Sheet size: 4000 Auto

Grid spacing: 100 Auto

Minor intervals: 4

(Snap spacing: 25.00)

Show gridlines: Major Minor (dynamic)

Align grid: Origin... Angle... Reset

Show construction geometry

Max coplanar entities to project: 300

Max level for sketch undo: 10

OK Apply Defaults Cancel

Sketch line

25, y:700

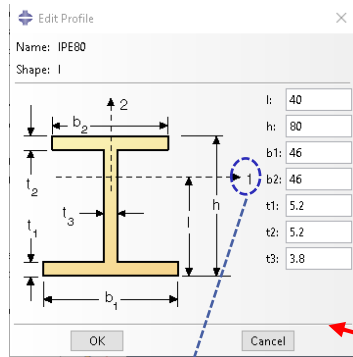
Familiarize yourself with the sketching tools by testing

An image can be imported, scaled, and set on the background of the canvas. This can help in modelling complex shapes: take a photo, set it as background image, and draw lines according to the photo

Modify size of drawing canvas

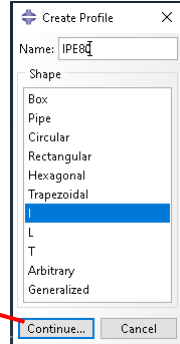


Step 2: Create material, profile, and beam section

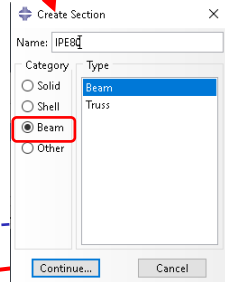
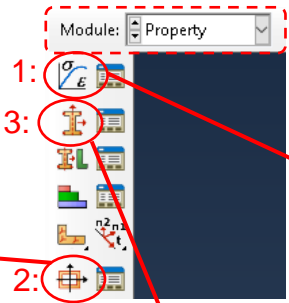


Profile

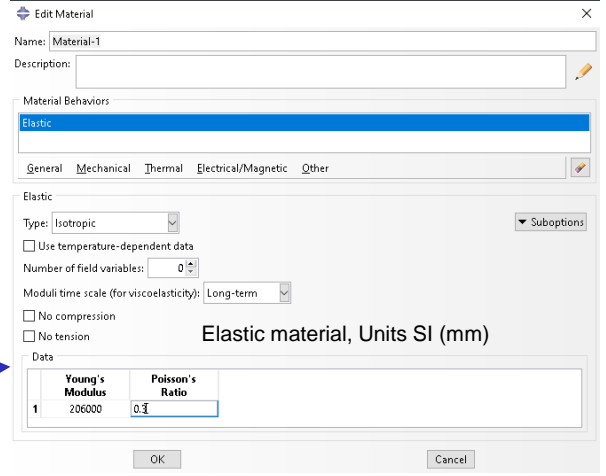
Beam axis 1 direction will be used to define beam orientation on next slide



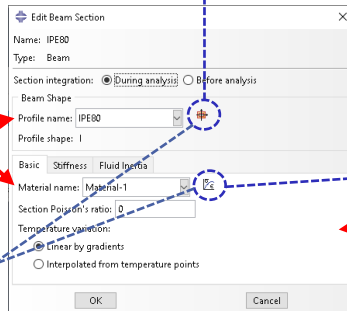
Property module



Section



Material

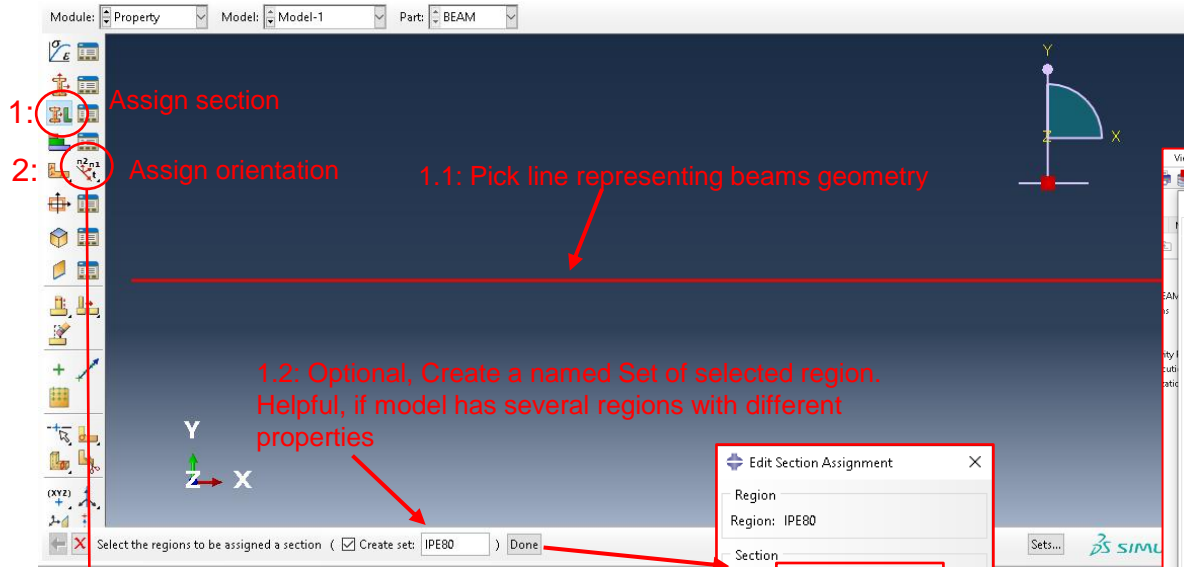


Select the previously defined profile and material

Note: If Material or Profile was not created earlier, short cuts are available here

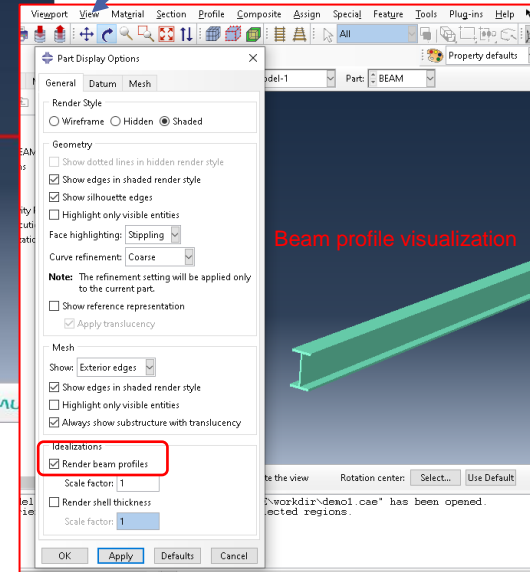


Step 3: Assign beam orientation

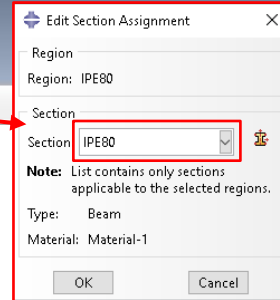


After section and orientation assignments are done, the beam profile can be visualized:

Main menu: View > Part Display Options

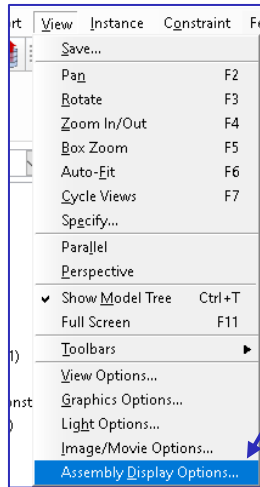


1. Select region (the line representing the beam)
2. Abaqus/CAE shown arrows along beam tangent. Give approximate direction for beam cross section axis 1 (see profile definition on previous slide for axes 1 and 2 directions)



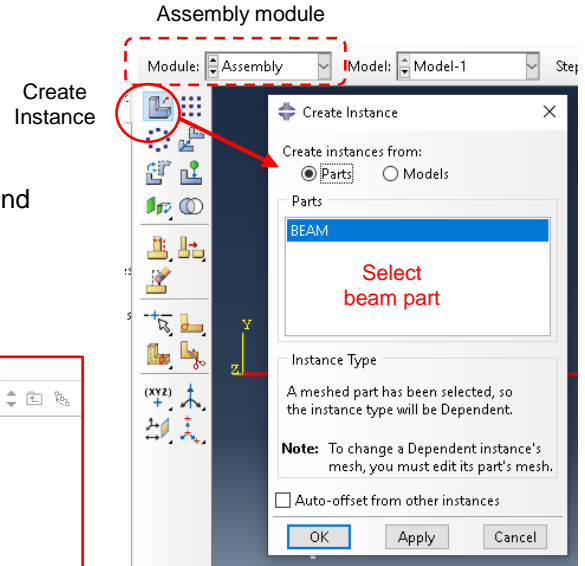
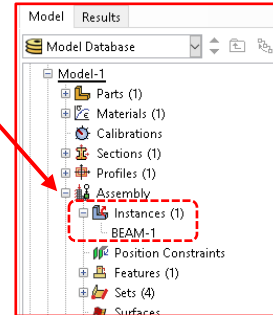
Step 4: Create the Assembly

- An “Instance” of a part is created in the assembly
- Multiple instances of the same part can be created
 - Part instances can be moved and rotated as needed
 - If changes are made to the part; modified dimensions, materials, section properties and assignments,... all instances of the part in the assembly are updated
- **IMPORTANT:** The assembly is what is used in the analysis
 - Parts that are not instanced are not considered in the analysis



Tip 1: After creating instances, check the number of instances under *Assembly > Instances* in the model tree. Make sure you have not created multiple instances of the same part by accident

Tip 2: Assembly level has its own display settings. Beam profile rendering in the Assembly level modules can be switched on from Main menu > View > Assembly Display Options



Step 5: Create analysis step

Analysis step defines what is calculated

Modify the default output request to add output of beam section forces SF. This is needed to visualize the stress on the beam cross section.

Create Step

Name: Step-1

Insert new step after: Initial

Procedure type: General

Dynamic, Temp-disp, Explicit
Geostatic
Heat transfer
Mass diffusion
Soils
Static, General
Static, Riks

Continue... Cancel

Field Output Requests Manager

Name	Step-1
✓ F-Output-1	Created

Step procedure: Static, General

Variables:

Status:

Create...

Edit Field Output Request

Name: F-Output-1

Step: Step-1

Procedure: Static, General

Domain: Whole model Exterior only

Frequency: Every n increments n: 1

Timing: Output at exact times

Element output position: Integration points

Output Variables

Select from list below Preselected defaults All Edit variables

S,U,RF,CF,SF

- Stresses
- Strains
- Displacement/Velocity/Acceleration
- Forces/Reactions
 - RF, Reaction forces and moments
 - RT, Reaction forces
 - RM, Reaction moments
 - CF, Concentrated forces and moments
 - SF, Section forces and moments
 - SDFD, Equivalent shear flow

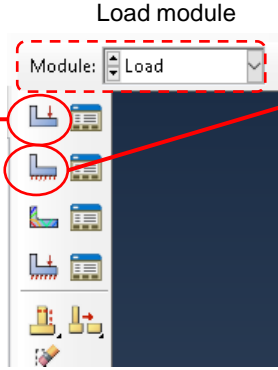
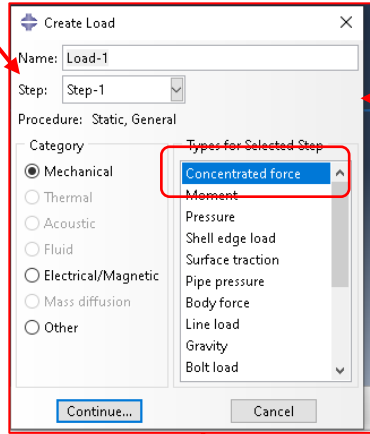
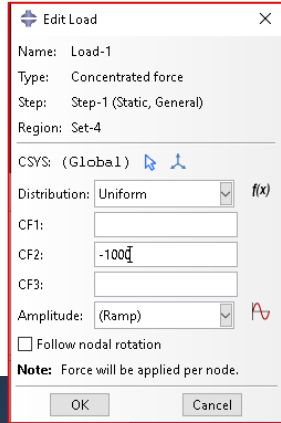
Select SF



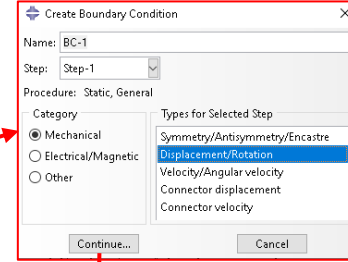
Step 6: Define loads and boundary conditions

The analysis step defines what is calculated

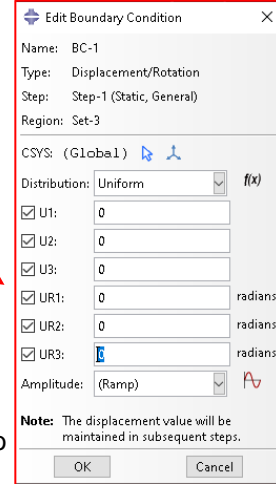
Load is applied in Step-1



Create Boundary conditions



Select the vertex at the opposite end of the beam compared to the where the load is applied.



All displacements and rotations are set to zero

Select vertex at the end of the beam for the force load

Fixed Boundary conditions are applied at this end

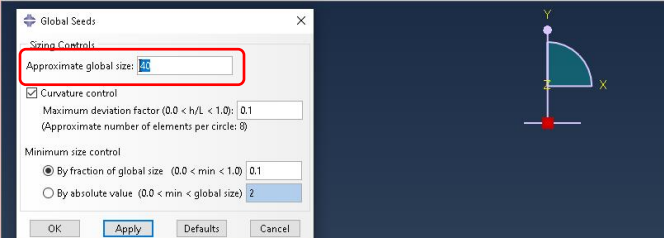
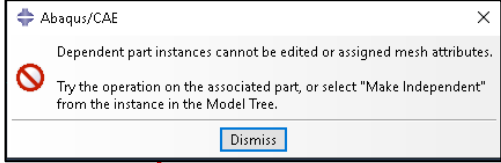


Step 7: Mesh the part

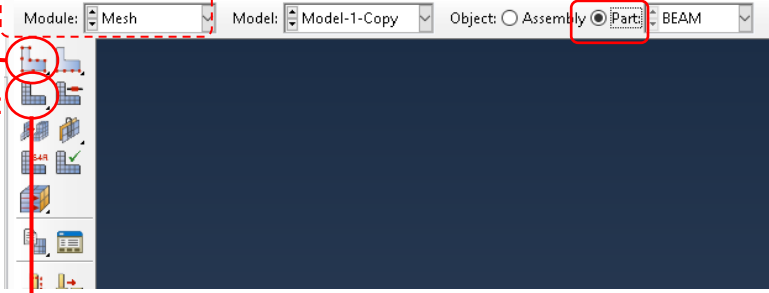
- The geometry is divided into finite elements for the calculation

Assign global seed size. This is the approximate distance between nodes of the mesh.

Tip 1: When you see this error, switch to the Part level in the mesh module and try again.



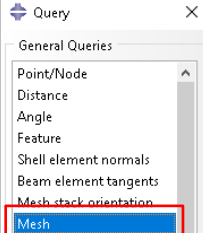
The approximate node locations along edges are shown in the viewport



Mesh the model

Tip 2: Use *Query Information* to get the details of the mesh. Info is printed in the message are under the main window. Remember: Student Edition has the limit of 1000 nodes

```
Total number of nodes: 51
Total number of elements: 50
50 linear line elements of type B31
```



Query

General Queries

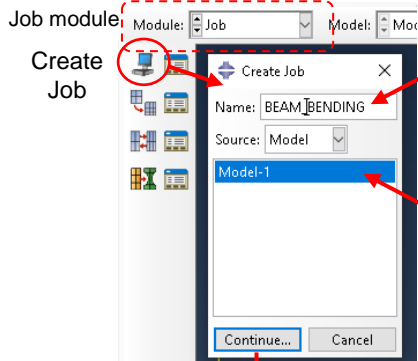
- Point/Node
- Distance
- Angle
- Feature
- Shell element normals
- Beam element tangents
- Mesh stack orientation
- Mesh**
- Element
- Mesh gaps/intersections
- Mass properties
- Geometry diagnostics

Mesh Module Queries

- Free/Non-manifold edges
- Unmeshed regions
- Unassociated geometry

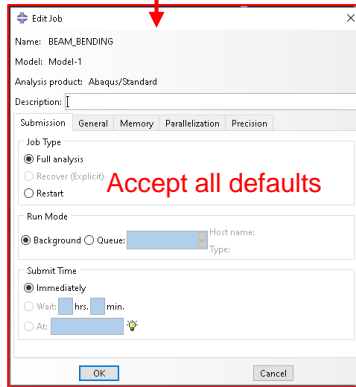


Step 8: Create a Job and submit the analysis



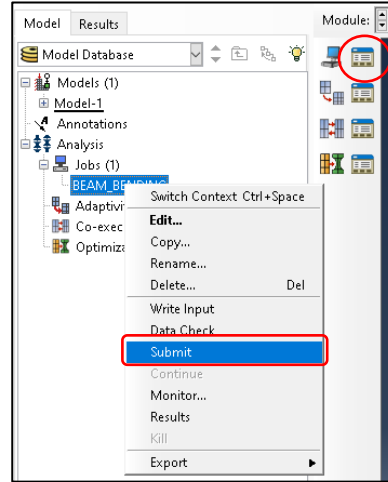
Give a name to the job. All analysis and output files will have this name.

If you have multiple models in your .cae database, select the one you want to analyse.

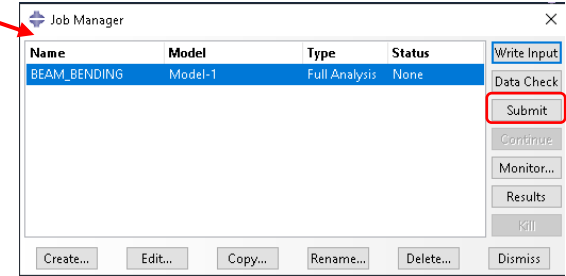


Accept all defaults

Once the Job has been created, it can be submitted for analysis.



Option 1: Right click the Job in the Model tree and select *Submit*

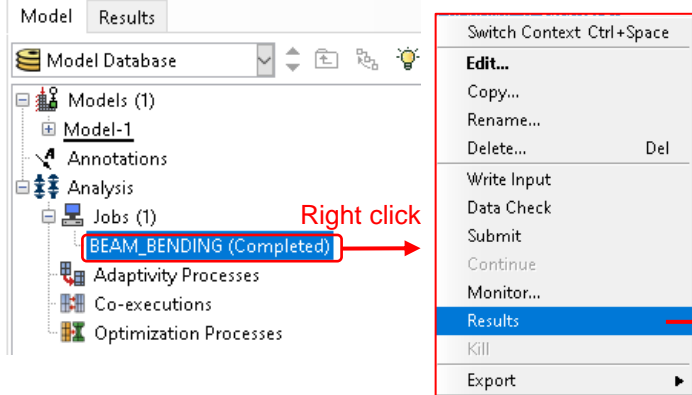
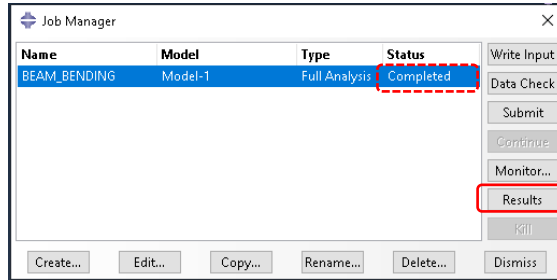


Option 2: Open the Job manager and select *Submit*

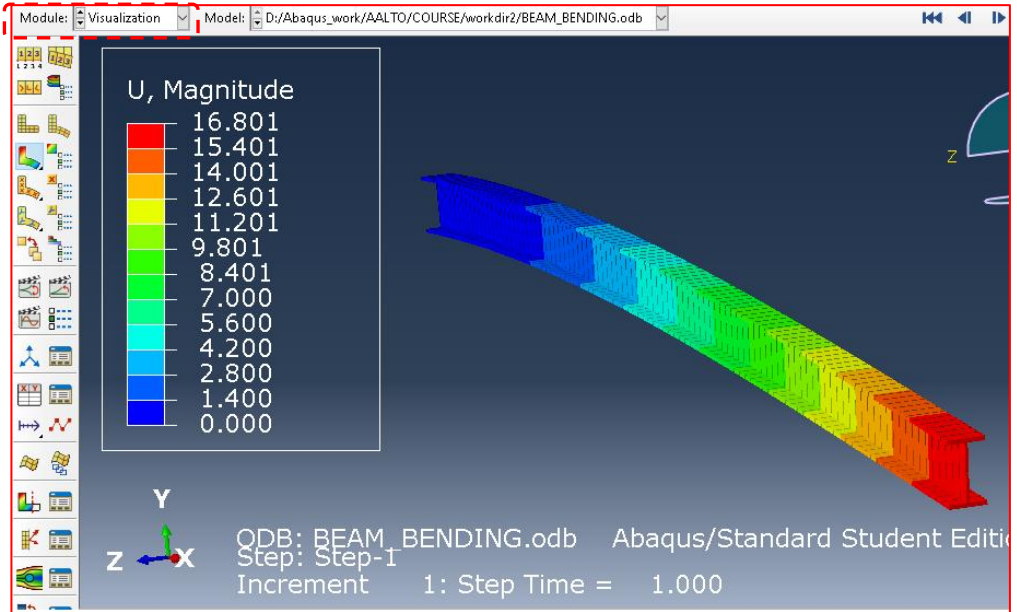


Step 9: Visualize the results

Check that the job has completed from the Model tree or Job manager

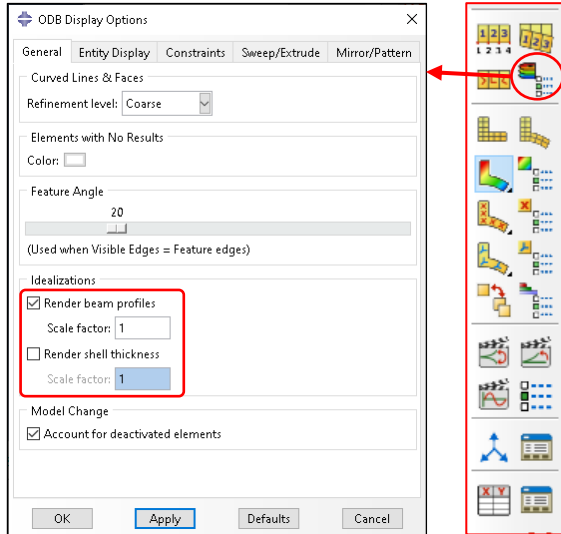


Visualization module

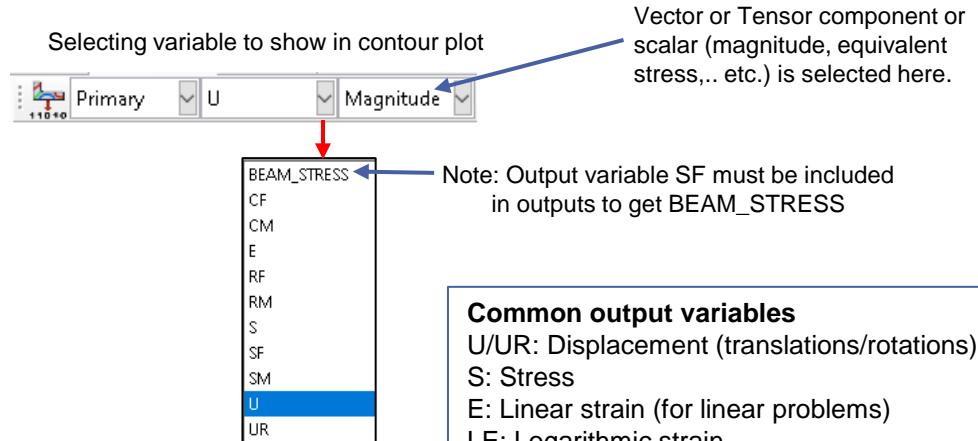


Tips for result visualization

Rendering beam profiles and shell thickness



Selecting variable to show in contour plot



Vector or Tensor component or scalar (magnitude, equivalent stress,.. etc.) is selected here.

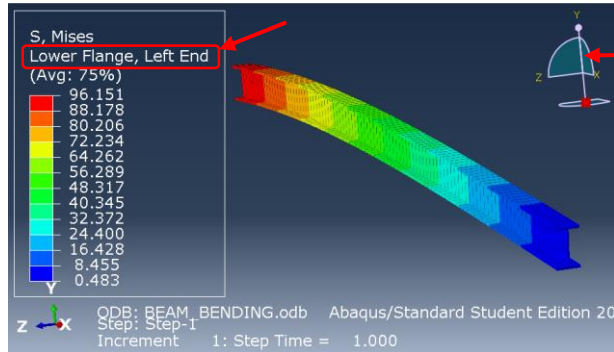
Common output variables

- U/UR: Displacement (translations/rotations)
- S: Stress
- E: Linear strain (for linear problems)
- LE: Logarithmic strain
- RF/RM Reaction forces (force/moment)
- CF/CM: Concentrated loads (force/moment)
- SF/SM: Beam section forces (force/moment)



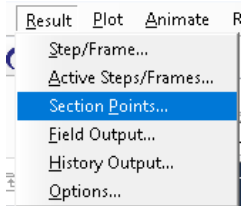
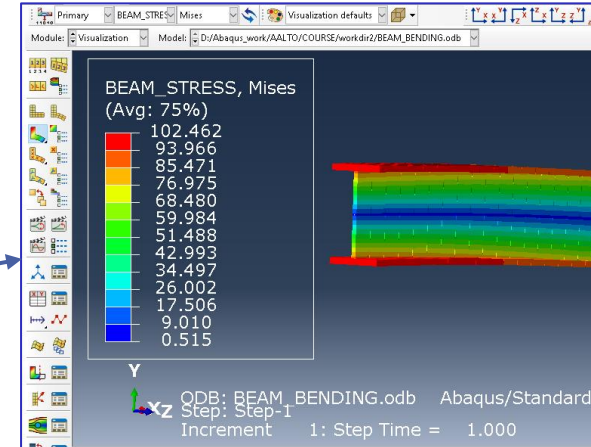
Tips for result visualization

- For solid elements visualization is trivial: Result value at each point is unambiguous
- For shell elements the result value can be from various locations in the thickness of the shell
- For beam elements the result value can be from various locations of the profile cross section



Example of beam element output. Location of stress visualized by colours is given in the legend. Note that the Mises stress in each cross section is constant because the Lower flange left corner value is plotted for the whole visualized cross section.

Exception: BEAM_STRESS output plots the stress correctly across the beam cross section. However, this output variable is valid only for linear elastic material. Do not use with plasticity.



Location in the shell thickness direction or the position in beam cross section used for output is selected from Main menu > Result > Section Points



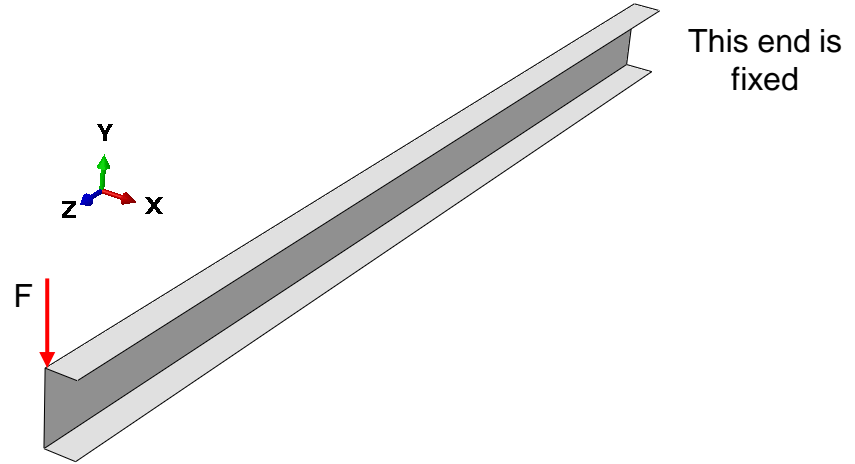
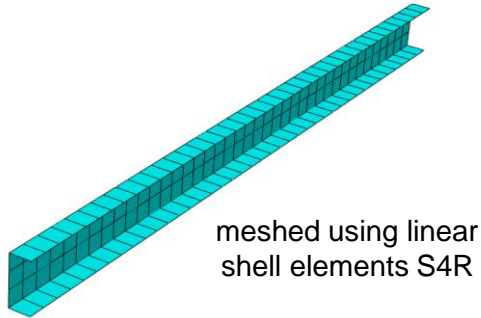
Static analysis of U-profile cantilever beam

U-profile 60x140x6

$L = 2000 \text{ mm}$

$E = 206 \text{ GPa}$, $\nu = 0.3$

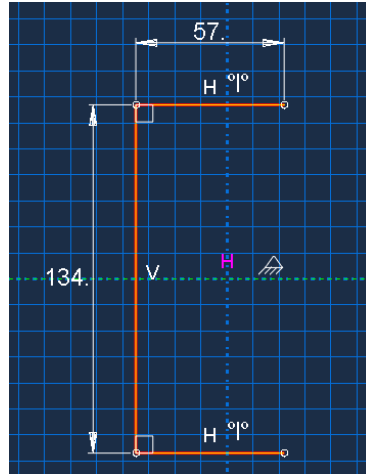
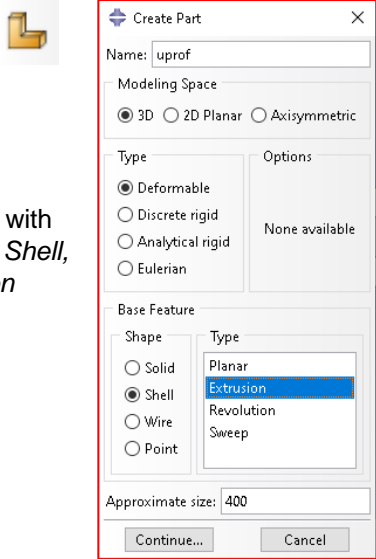
$F = 1000 \text{ N}$



Step 1: Create a shell part

- This time shell elements are used to model the beam
 - The cross section is modelled as geometry
 - Material and thickness are given as section properties

Create part with
base feature *Shell,
Extrusion*

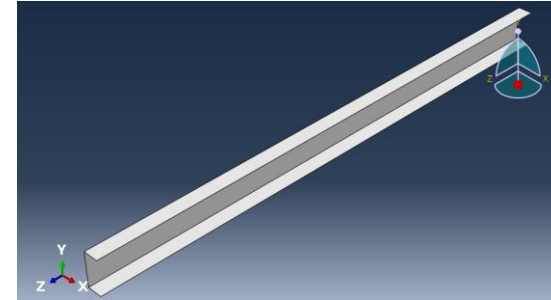
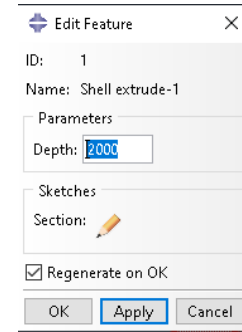


Cross section for
extruded shell.

Note: Dimensions
correspond to the
middle surface of the
profile cross section.

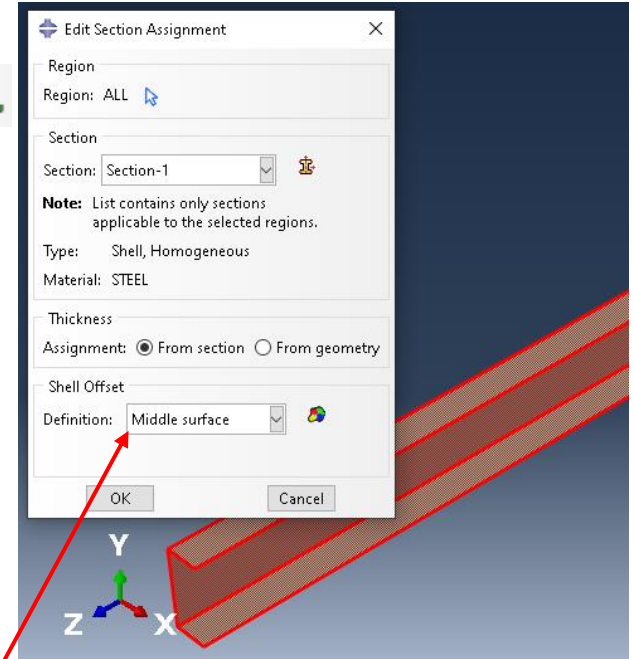
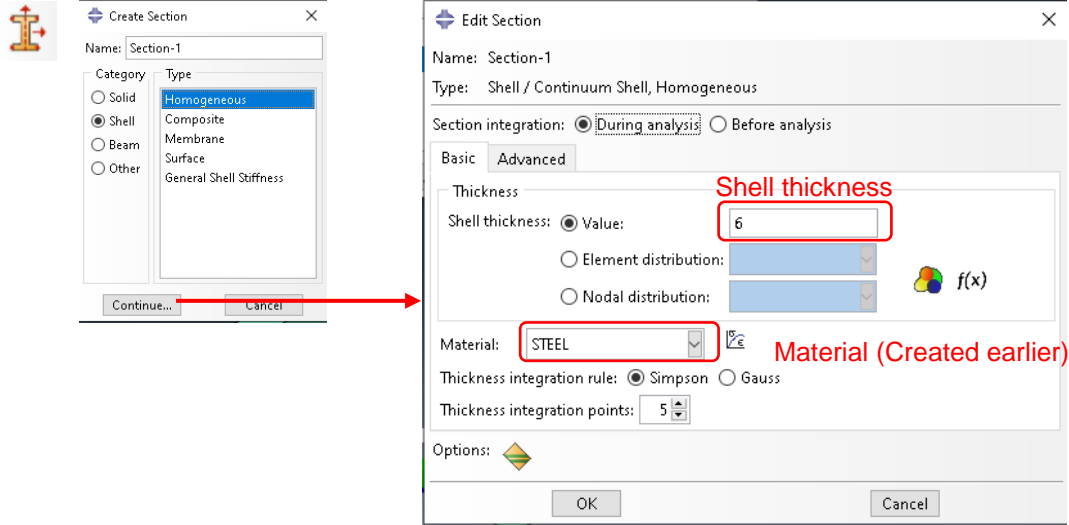
Outer dimensions:
60x140x6

After sketching, exit the sketcher and
give 2000 for the extrusion depth.



Step 2: Create and assign section

Create a shell section

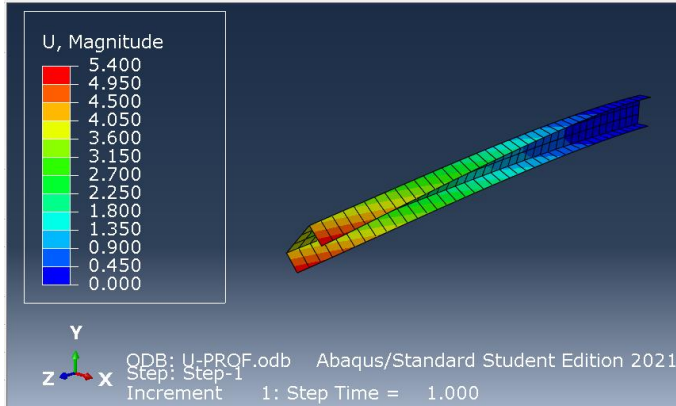


Tip: After Section assignment the shell thickness can be visualized:
Main menu > Part Display Options > Render Shell Thickness

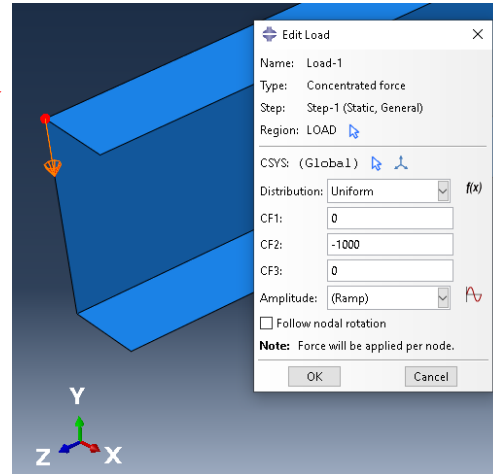
Sketch of cross section was done using the middle surface dimensions, so *Middle surface* is selected. Optionally the thickness can be offset with reference to the modelled geometrical surface

Next steps

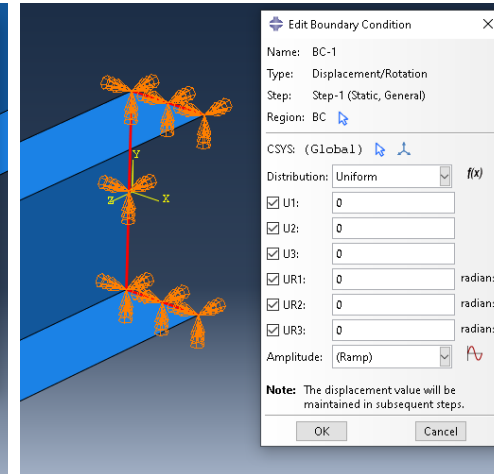
- Similarly, as in the first example:
 - Create the assembly
 - Create an analysis step (Static, General)
 - Apply loads and boundary conditions →
 - Mesh the part
 - Create an analysis job
 - Submit the analysis



Concentrated force at one end of the beam



Fixed boundary conditions at the other end of the beam



Agenda day 2

- Geometric nonlinearity
- Material nonlinearity
- Constraints and contacts
- Nonlinear static analysis Workshops
- Dynamic analysis Workshop



Linear and non-linear problems

- Properties of the linear problem
 - Load scaling
 - Calculated result U (can be displacement, stress,...) due to load F
 - If load F is increased to $n \cdot F$, the result U will be $n \cdot U$
 - Load superposition
 - Load F_1 causes result U_1
 - Load F_2 causes result U_2
 - If loads F_1 and F_2 act at the same time, the result $U = U_1 + U_2$
 - The final state is independent of the loading order.
 - If the load F_1 is applied first and then the load F_2 , the result U will be the same as in the case when first load F_2 and then load F_1 would be applied.
- **If the problem is non-linear the above-mentioned statements generally do not hold true.**



Linear and non-linear problems

- The most common causes of non-linearity in structural analysis:
 - Large displacements; geometric non-linearity
 - Non-linear material behavior; material non-linearity
 - Plasticity
 - Hyperelasticity
 - Material damage model
 - Contact
 - Opening and closing of contact
 - Change in the friction contact state: slip/stick
 - Non-linear connectors
 - Non-linear springs
 - Locking/opening/damage connectors



Geometric nonlinearity

Some examples of geometric non-linearity:

- Effect on load carrying mechanism
 - Shell begins to carry load in the membrane mode
 - Directions of support forces change (rope)
- Effect on loading
 - Change of load orientation or length of moment arm
 - crank mechanism
 - Surface area of pressure load changes
 - inflating a balloon



Geometric nonlinearity

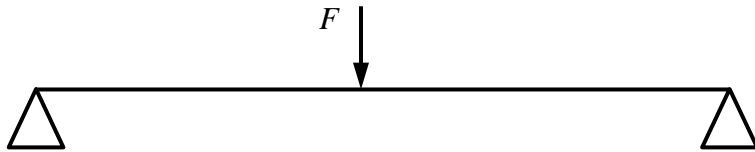
When must geometric nonlinearity be considered?

- **A rule of thumb:** If the deformation is not visible by naked eye, there is likely no need to consider geometric nonlinearity.
- Some cases cannot be calculated without considering the geometric nonlinearity.
 - For example, a rope loaded in a transverse direction.

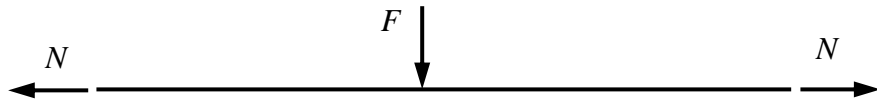


Geometric nonlinearity

- Example: rope, which has no bending stiffness
 - Carries only tension force in the longitudinal direction
 - Rope force N

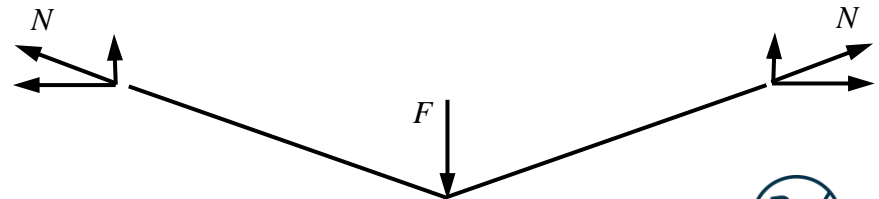


Free body diagram



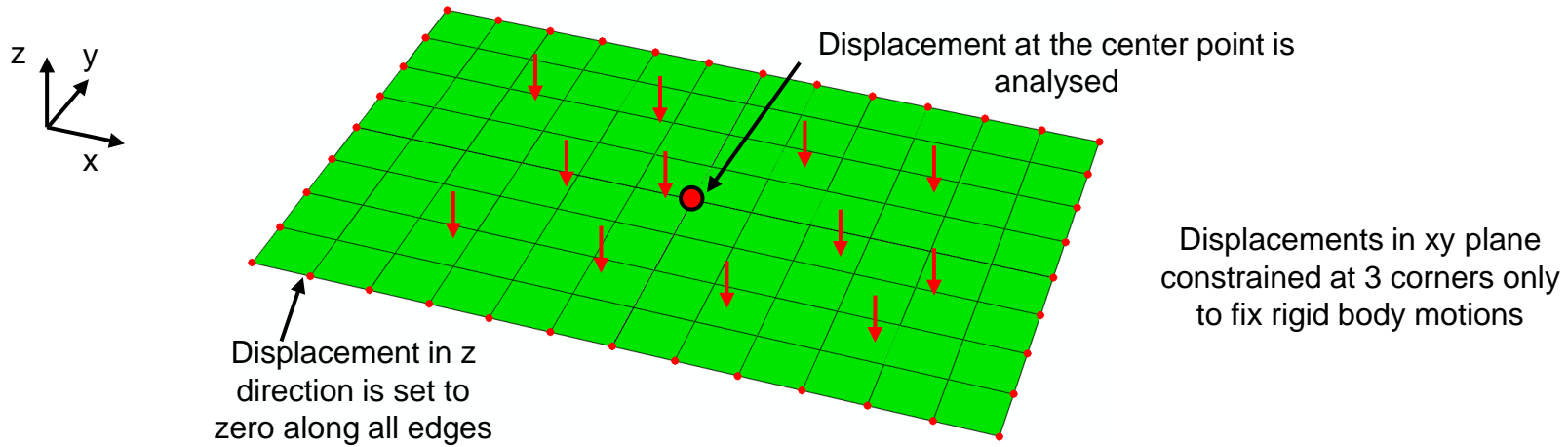
In the initial state, when the rope is straight, there is no solution for the equilibrium problem.

The equilibrium is found only, when the rope force N gets the vertical component at the support points due to deformation.



Geometric nonlinearity: Example

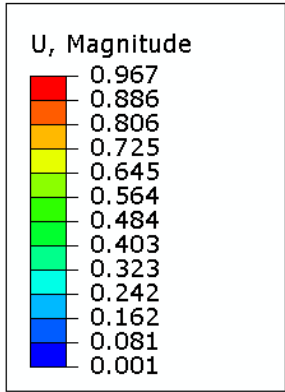
- Steel plate loaded on one side by evenly distributed pressure
 - dimensions: 600 mm x 400 mm
 - thickness: 1 mm
 - material: $E = 200 \text{ GPa}$



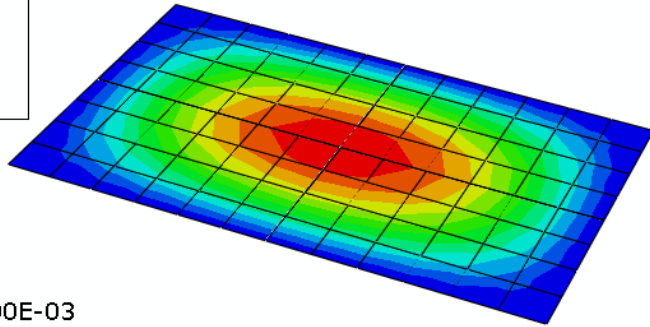
Geometric nonlinearity: Example

Loading 100 Pa

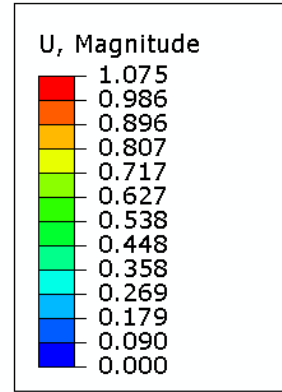
Displacement [mm]



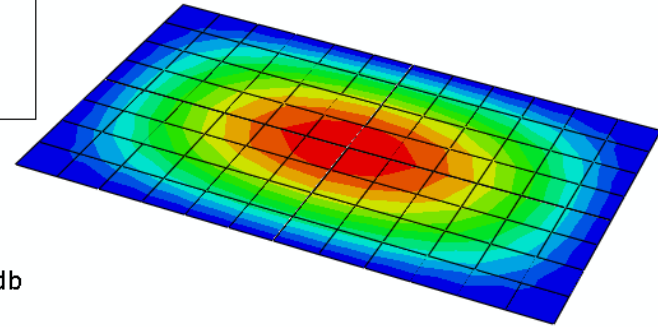
Non-linear



ODB: PLATE-1.odb
Step Time = 1.0000E-03



Linear



ODB: PLATE-LIN.odb
Load Case: 0.001

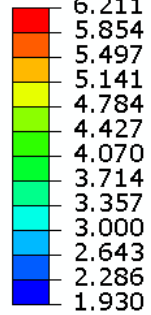


Geometric nonlinearity: Example

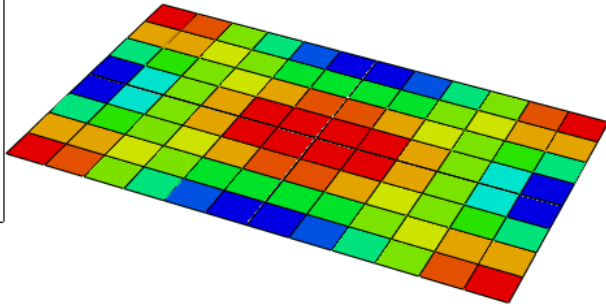
Loading 100 Pa

Stress [MPa]

S_r , Mises
Envelope (max abs)
(Avg: 0%)

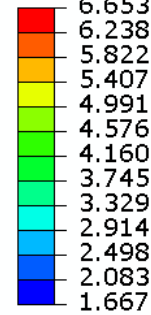


Non-linear

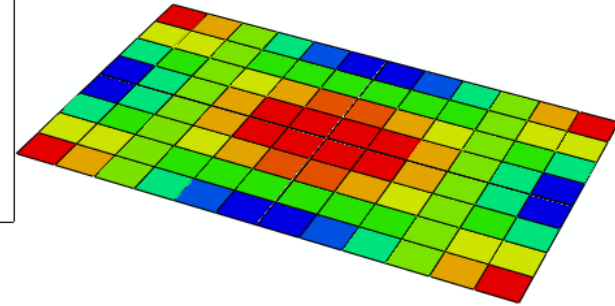


ODB: PLATE-1.odb
Step Time = 1.0000E-03

S_r , Mises
Envelope (max abs)
(Avg: 0%)



Linear



ODB: PLATE-LIN.odb
Load Case: 0.001

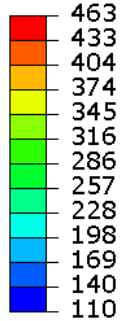


Geometric nonlinearity: Example

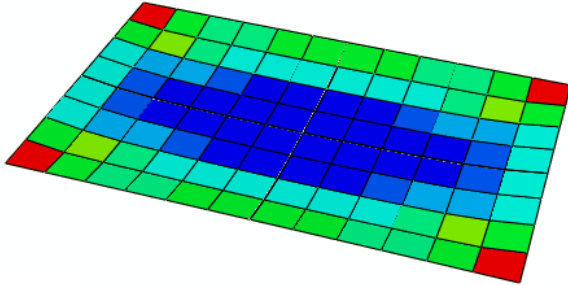
Loading 25850 Pa = 0.2585 bar

Stress[MPa]

S, Mises
Envelope (max abs)
(Avg: 0%)

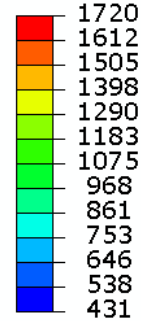


Non-linear

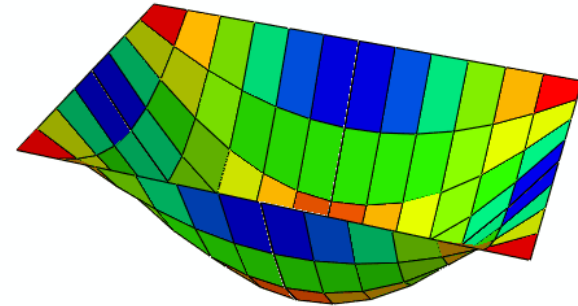


ODB: PLATE-1.odb
Step Time = 0.2585

S, Mises
Envelope (max abs)
(Avg: 0%)



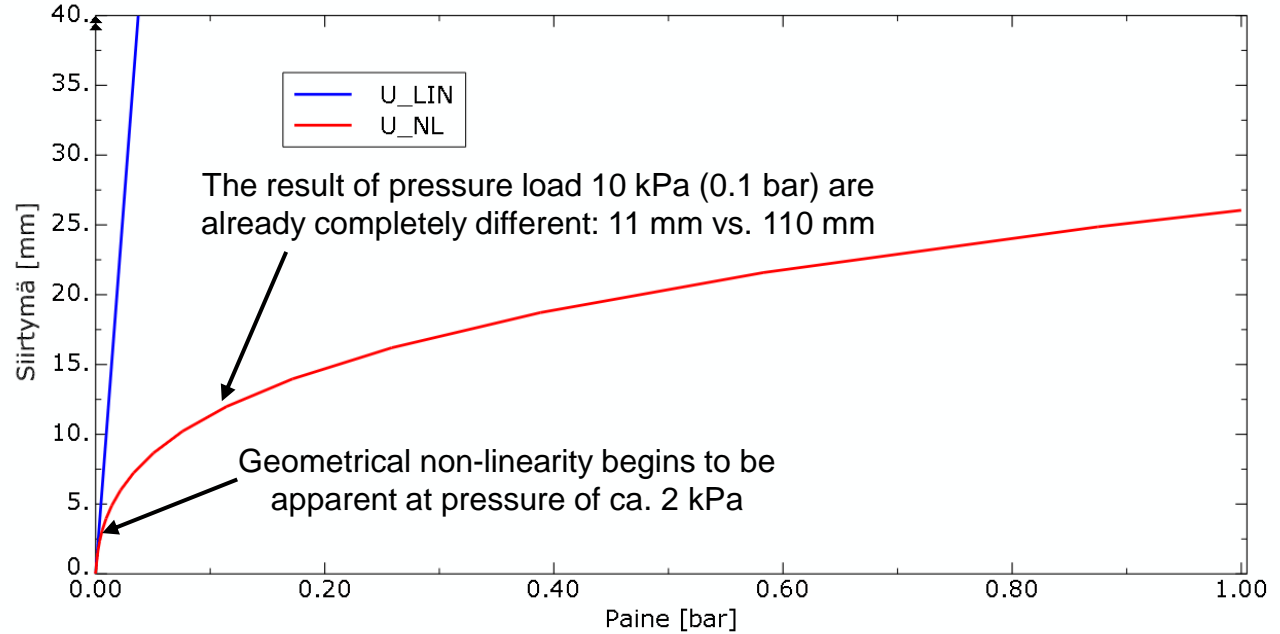
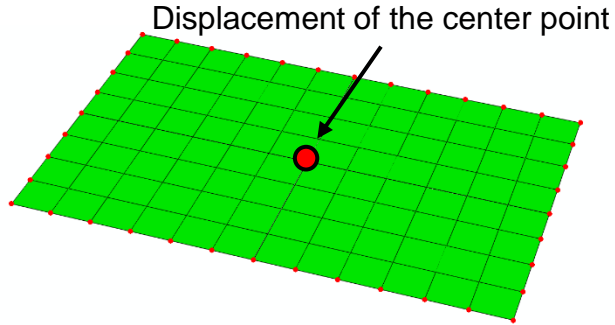
Linear



ODB: PLATE-LIN.odb
Load Case: 0.2585

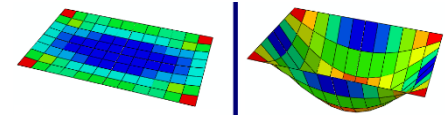


Geometric nonlinearity: Example

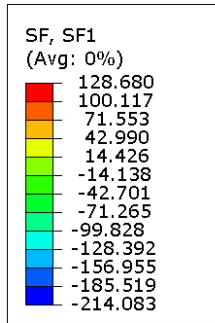
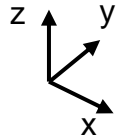


Geometric nonlinearity: Example

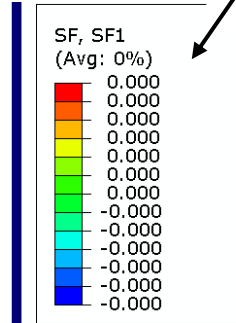
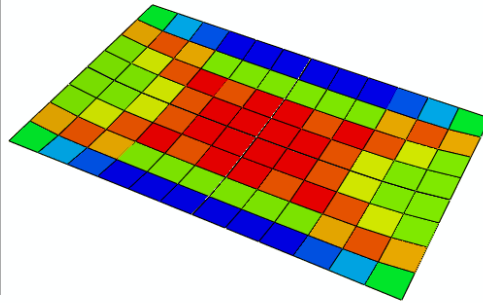
- Question: What causes this big difference?
- Answer: As the displacement increases, the plate begins to carry in the membrane mode.



SF1 = membrane force in plate [N/mm] in direction x

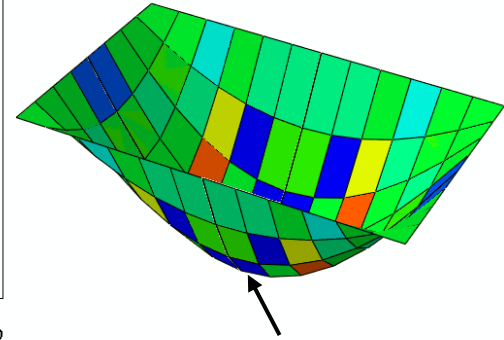


ODB: PLATE-1.odb
Step Time = 0.2585



ODB: PLATE-LIN.odb
Load Case: 0.2585

In the linear model, the membrane force is not generated. It is generated only from the geometrical non-linearity.



Colors are only decimal noise, magnitudes 1.e-13 to 1.e-15.



Geometric nonlinearity

Computing time

- In a linear problem the system of equations is solved only once
- Geometrically non-linear analysis requires iteration
 - The system of equations is solved in each iteration
 - Thus, each iteration cycle corresponds to roughly one linear analysis
 - Geometrically non-linear analysis computing time $\sim 2 - 100$ times the linear analysis
 - If there are other nonlinearities, e.g., contact, yielding material, the counting time will increase even more
 - Iterations for material model equations and contact forces



Geometric nonlinearity

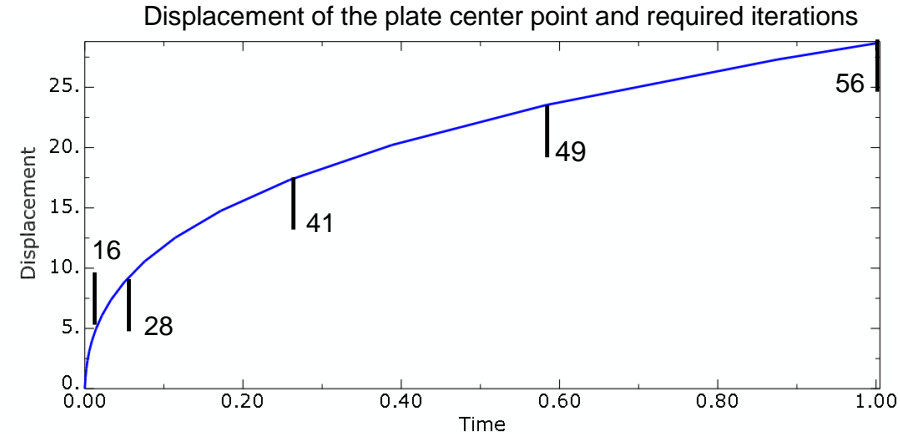
- Example of iteration history of the plate analysis involving only geometric nonlinearity

SUMMARY OF JOB INFORMATION: STEP INC ATT SEVERE EQUIL TOTAL TOTAL STEP

INC OF	DOF	IF	DISCON ITERS	ITERS	TIME/ FREQ	TIME/LPF	TIME/LPF	MONITOR	RIKS
1	1	1	0	4	0.00100	0.00100	0.001000		
1	2	1	0	3	0.00200	0.00200	0.001000		
1	3	1	0	3	0.00350	0.00350	0.001500		
1	4	1	0	3	0.00575	0.00575	0.002250		
1	5	1	0	3	0.00913	0.00913	0.003375		
1	6	1	0	3	0.0142	0.0142	0.005063		
1	7	1	0	3	0.0218	0.0218	0.007594		
1	8	1	0	3	0.0332	0.0332	0.01139		
1	9	1	0	3	0.0503	0.0503	0.01709		
1	10	1	0	3	0.0759	0.0759	0.02563		
1	11	1	0	3	0.114	0.114	0.03844		
1	12	1	0	3	0.172	0.172	0.05767		
1	13	1	0	4	0.258	0.258	0.08650		
1	14	1	0	4	0.388	0.388	0.1297		
1	15	1	0	4	0.583	0.583	0.1946		
1	16	1	0	4	0.875	0.875	0.2919		
1	17	1	0	3	1.00	1.00	0.1252		

Number of iterations
 Time instant of the analysis

THE ANALYSIS HAS COMPLETED SUCCESSFULLY



Material nonlinearity

- Plastic material (more details later)
 - When the yield limit is exceeded, permanent deformations arise
 - Scope of the linear analysis: yield limit is not exceeded
- Large strains
 - Elastic strains are so large that the linear material model is not realistic
 - Elastomers, plastic materials, rubber
 - Scope of the linear analysis: maximum strain ca. 5%

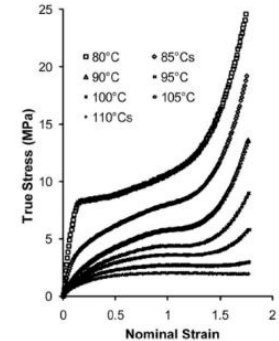
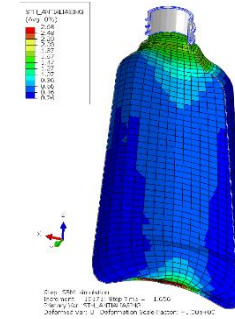
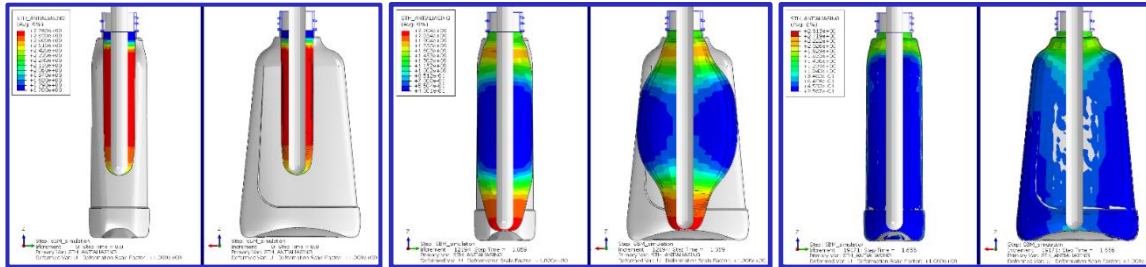
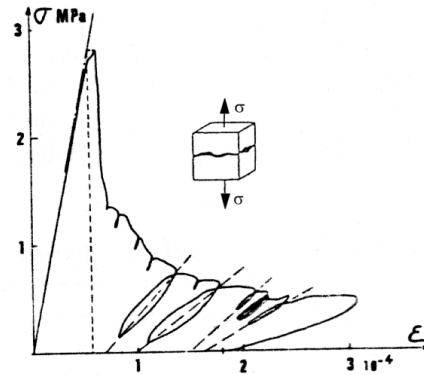
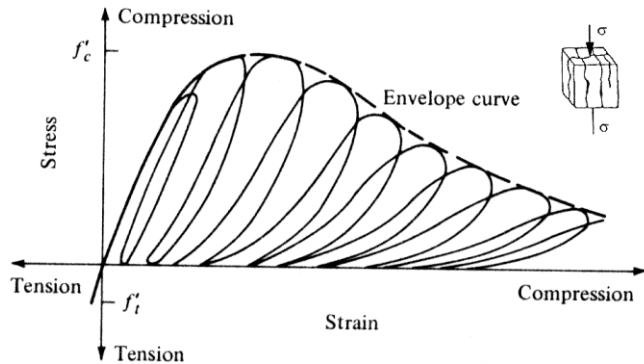


Figure 1. Influence of temperature on the behavior of poly(ethylene terephthalate) (PET) under equal biaxial (EB) deformation at a nominal strain rate of 1/s.

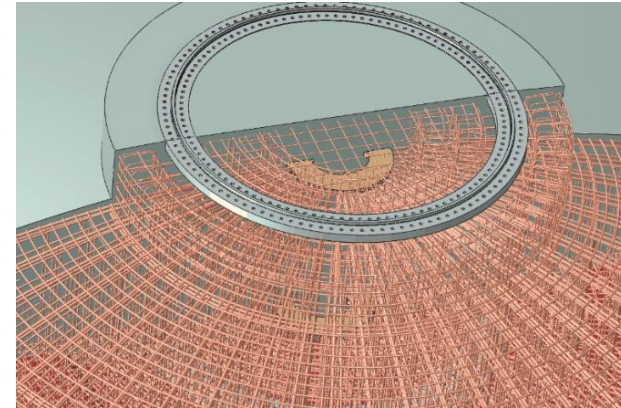
Material nonlinearity

- Damage models
 - The yield limit and the elastic stiffness change
 - E.g., concrete, figures below
 - Damage cannot be modeled by linear models



Reinforced concrete structure

- Reinforced elastic-plastic model
- Elastic-plastic concrete damage model



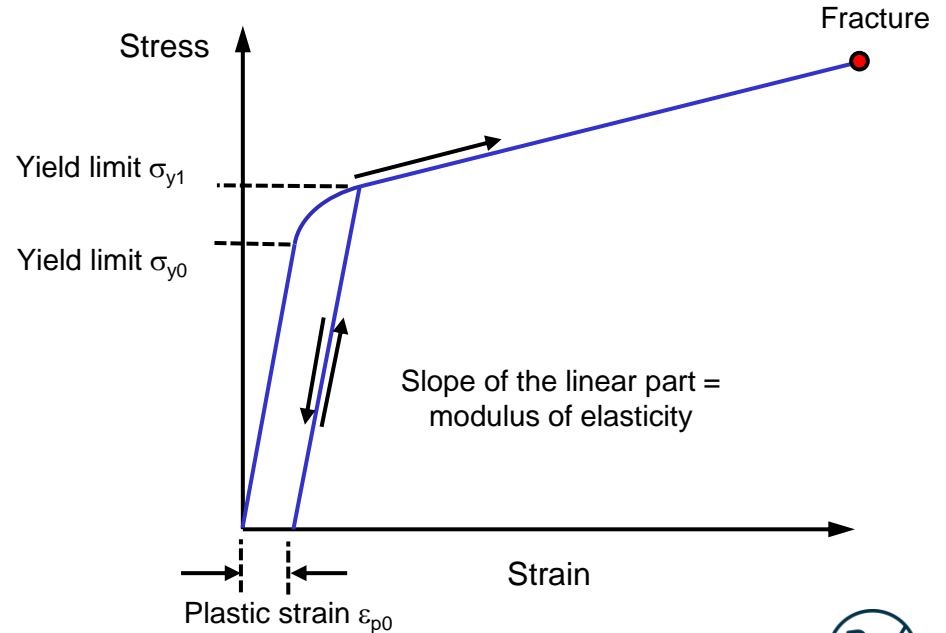
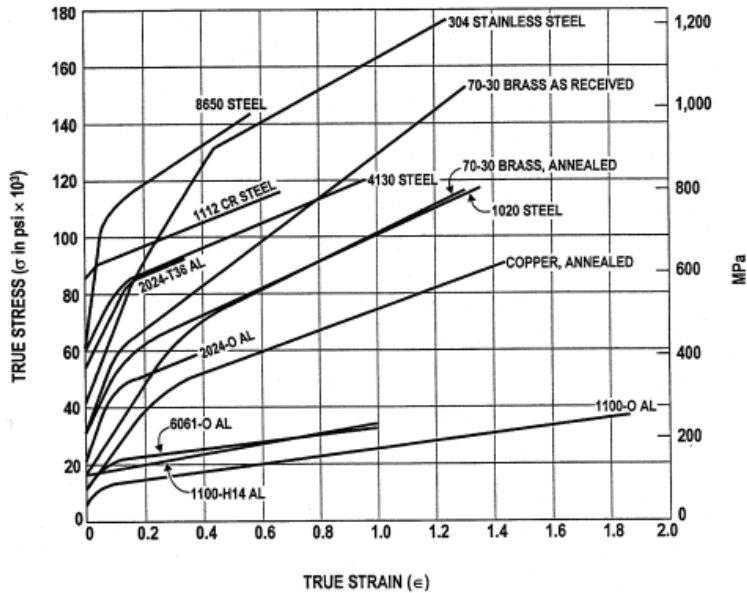
Plasticity

- When the load is high enough, permanent deformation begins to occur in the material
 - The deformation will not disappear even if the load is removed
- For metals von Mises plasticity (J2-theory) is most commonly used
- Use in Abaqus:
 - The program is provided with a stress-strain relation, obtained from a tensile test
 - Abaqus calculates the stresses, and based on them, the equivalent von Mises stresses
 - If the yield limit is exceeded, the program iterates until the stress is obtained at the yield limit
 - Iteration: Searching for a deformation state at which the stress is at most at the yield limit and the structure in balance
 - Iterations always increase the computational cost
 - From the calculation effort point of view, each iteration cycle corresponds to approximately one static linear analysis

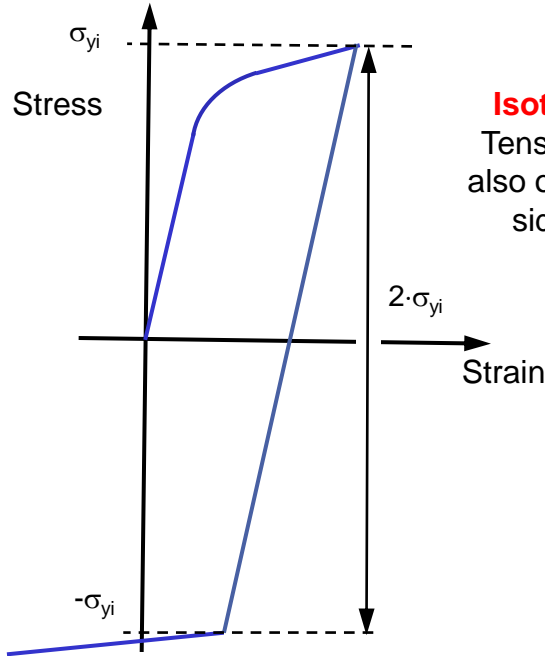


Plasticity, hardening

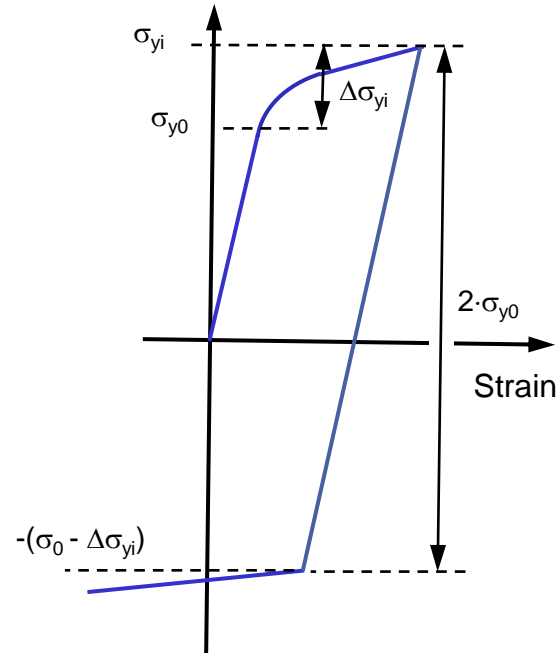
- Hardening: Yield limit grows with plastic deformation



Plasticity, hardening



Isotropic hardening:
Tensile yield increases
also on the compression
side yield strength

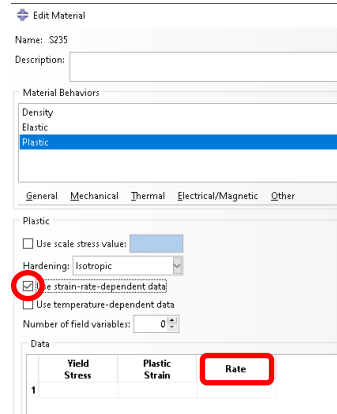
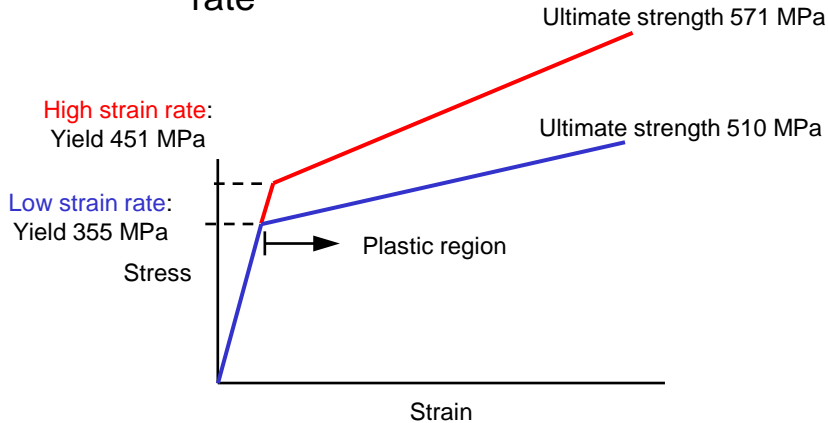


Kinematic hardening:
If the yield limit
increases on the
tension side, it
decreases on the
compression side.
Bauschinger effect



Plastic material, strain rate dependence

- The plastic behavior of structural steel depends on the loading rate *)
 - The yield and ultimate strength increase as the load speed increases
- Can be added to the model, *rate dependent plasticity*
 - The material parameters are given as a function of the strain rate



*) Ref.: P.Soroushian, K-B.Choi, *Steel mechanical properties at different strain rates*, J. Struct. Eng. 1987, 113(4):663-672.

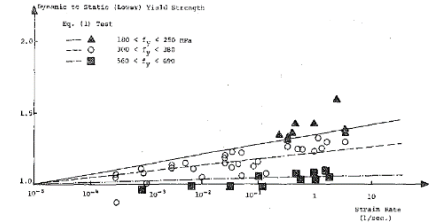


FIG. 2.—Strain Rate Effects on Lower Yield Strength of Steels with Different Yield Strengths

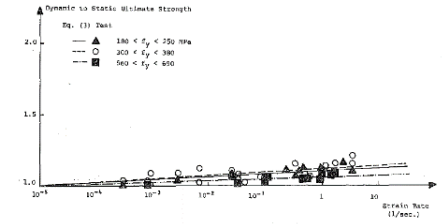


FIG. 4.—Strain Rate Effects on Ultimate Strength of Steels with Different Yield Strengths



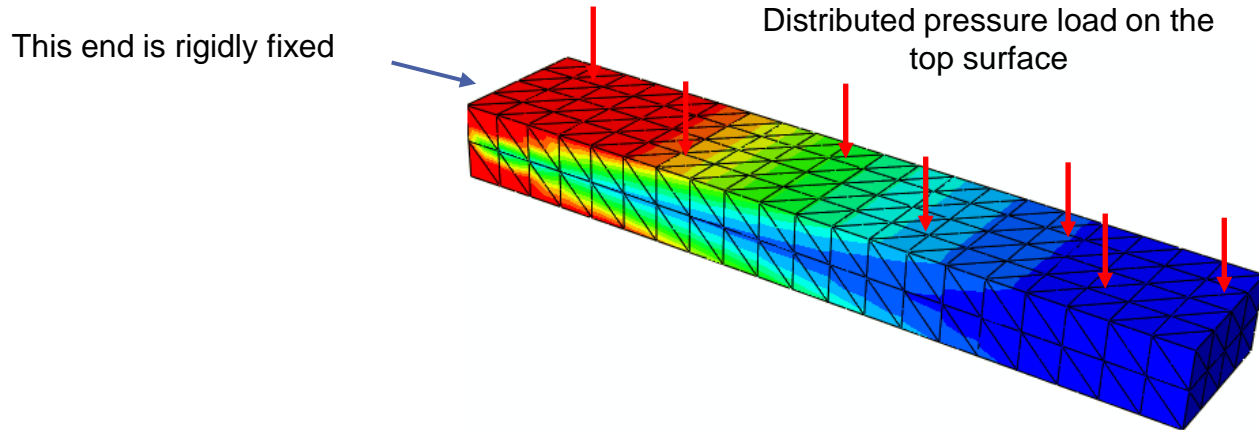
Plasticity, usage recommendations

- If the load is monotonous (steadily increasing) or the load direction does not change, then
 - At simplest, give only one yield limit σ_{y0}
 - At the simplest, give only one ideal elastic-plastic material, no hardening
 - For numerical reasons, it is generally advisable to use a small hardening
 - Use isotropic hardening, yield limit is given as a function of plastic strain
 - These are easy to calibrate and to implement into the model, computationally light
- When the load is changing (tension-compression) use:
 - either kinematic
 - or combined isotropic+kinematic hardening
 - these are more difficult to calibrate, computationally heavy



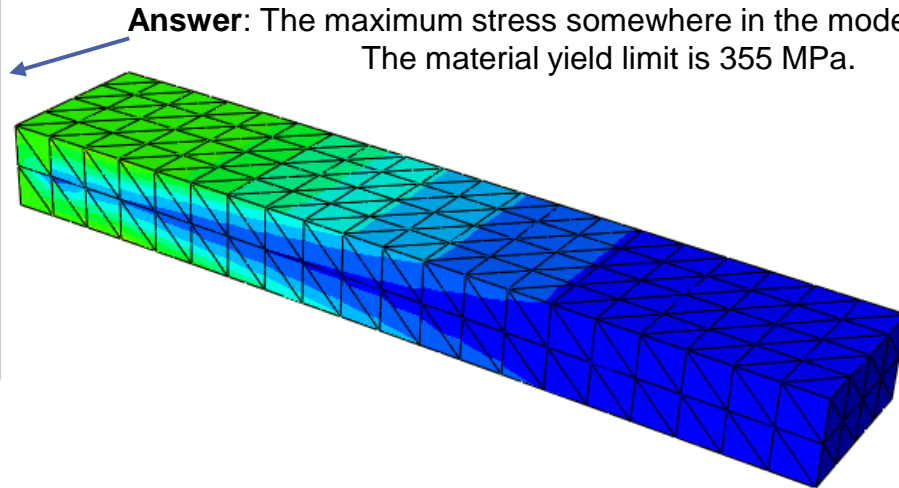
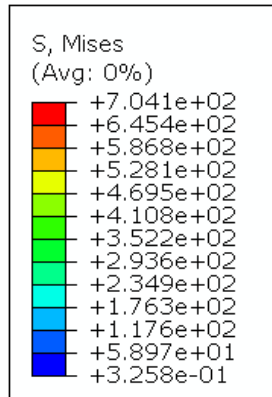
Plasticity, example

- Cantilever beam, material S355 (yield limit 355 MPa, small hardening)



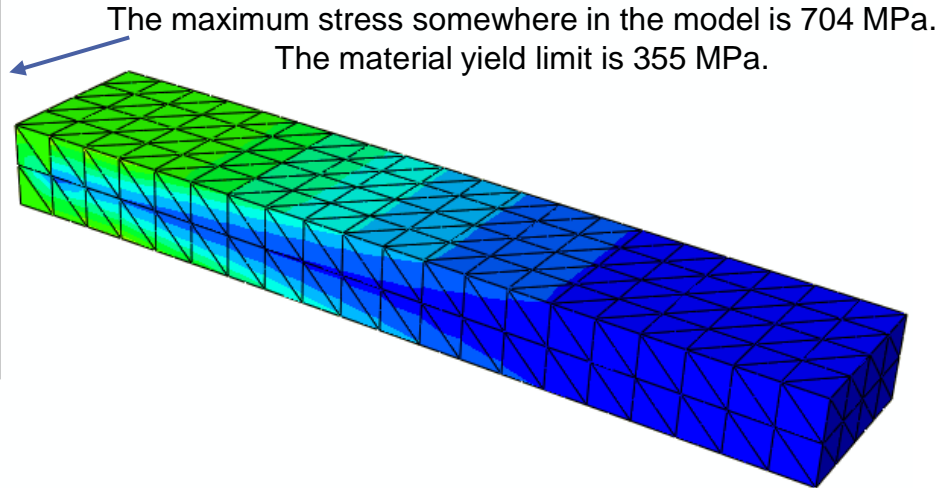
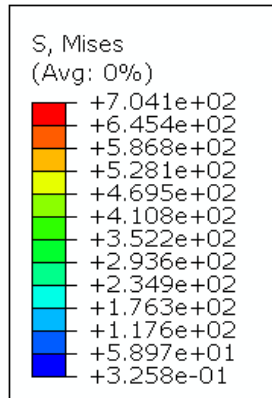
Plasticity, example

- Calculated with the second-order solid tetra elements (Abaqus C3D10)
- Von Mises [MPa] in the figure.
- **Question:** Is there something strange?



Plasticity, example

- **Question:** Why is the stress higher than the yield limit?
- **Answer:** The yielding due to bending begins on the surface, however, the material model is evaluated at the integration points inside the element. The stress at the integration points has maximum value of 355 MPa, but when extrapolated, the stress on the surface becomes too large.



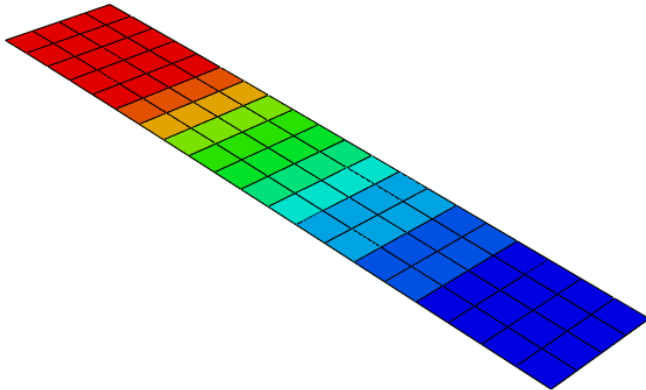
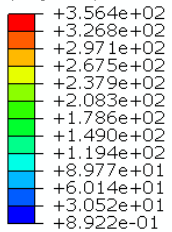
Plasticity, example

- When calculated with linear shell elements S4R and solid tetrahedrons C3D10HS (integration points on the surface)

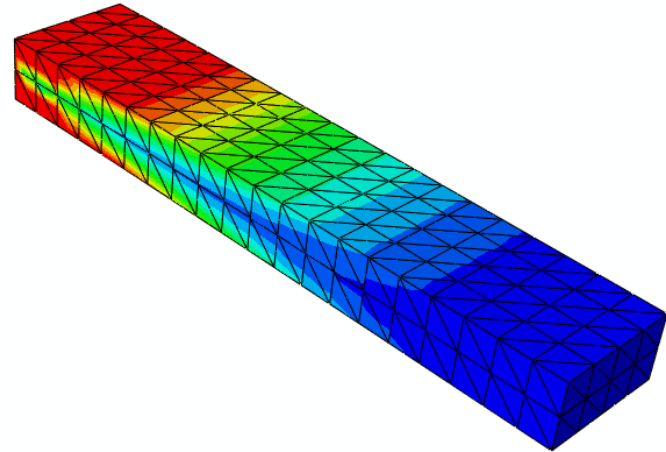
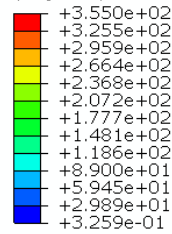
S4R

The biggest stress is now on the yield limit for both models.

S, Mises
SNEG, (fraction = -1.0)
SPOS, (fraction = 1.0)
(Avg: 0%)



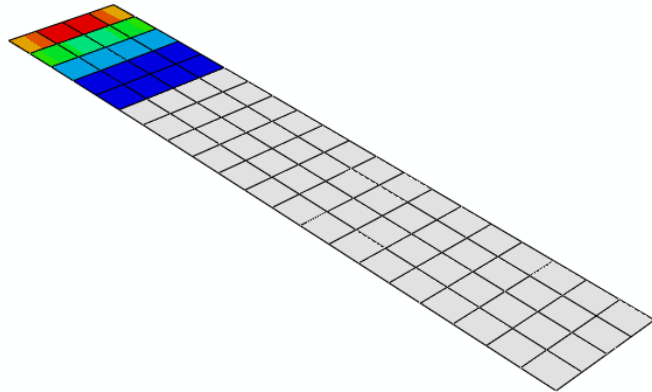
S, Mises
(Avg: 0%)



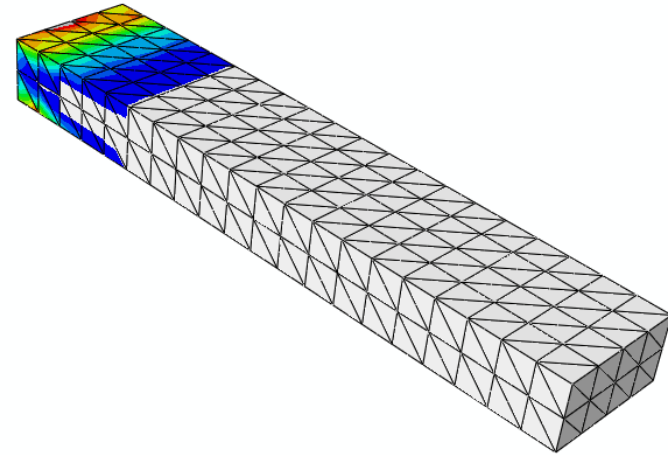
Plasticity, example

- The largest plastic equivalent strain: shell 0.53%, solid 0.59%

S4R

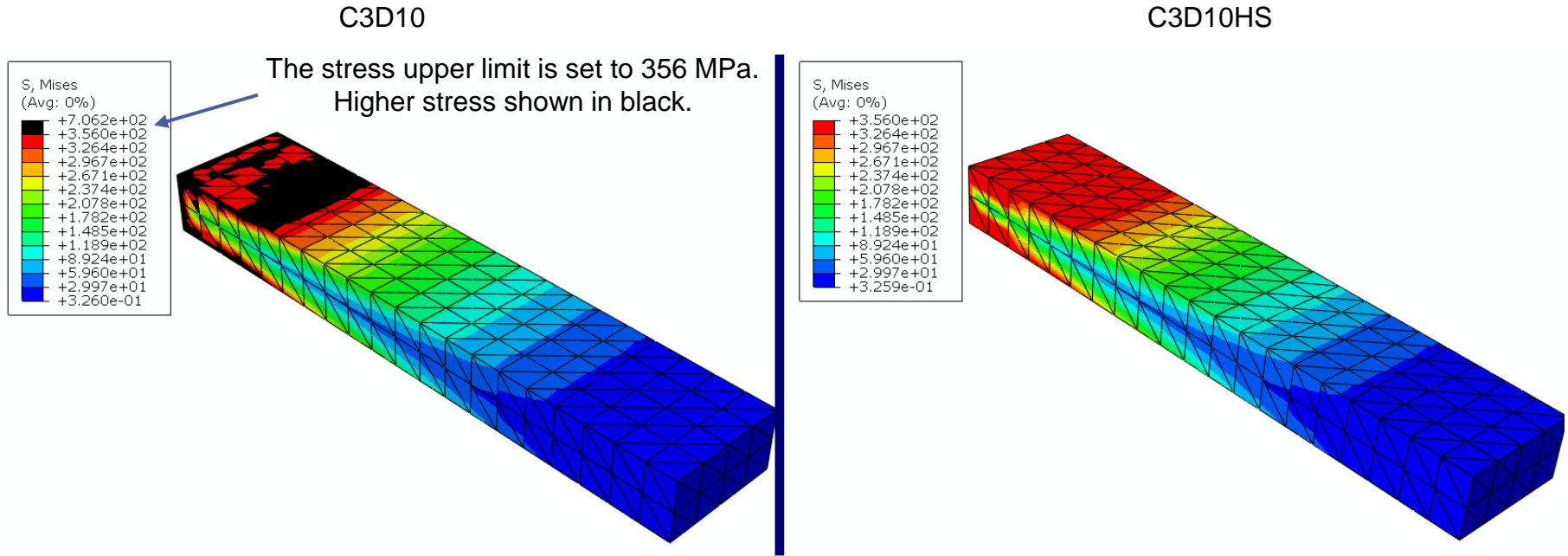


C3D10HS



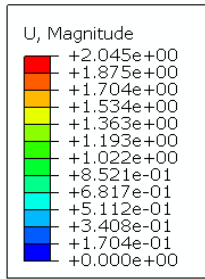
Plasticity, example

- However, even with ordinary solid tetras, the tension result is not as bad as it first appeared

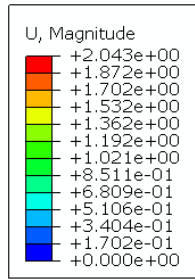
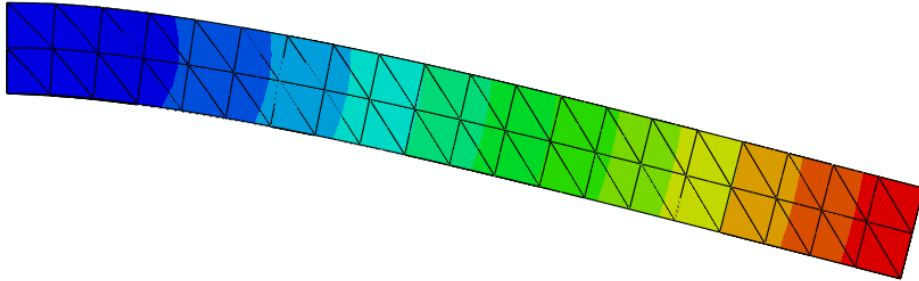


Plasticity, example

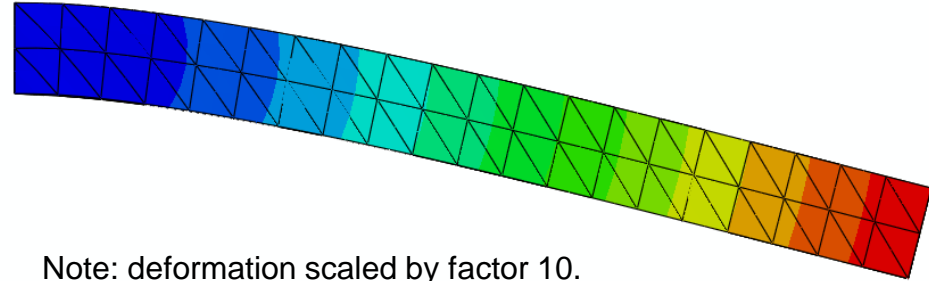
- The displacement result is practically the same in all models.



C3D10



C3D10HS



Note: deformation scaled by factor 10.



Plasticity, example

Number of DOF of the model

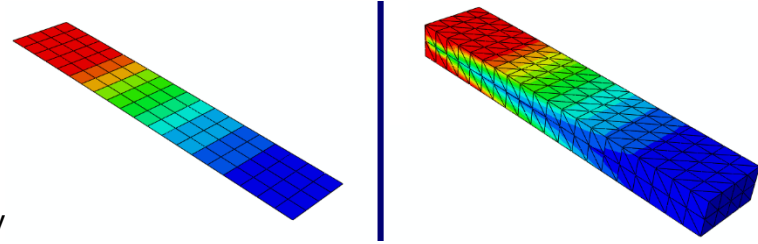
- Shell S4R: 630 (computationally by far the lightest)
- Solid model C3D10: 7446
- Solid model C3D10HS: 7840 (computationally the heaviest)

Question 1: Why does the shell element give the stress result correctly

Answer 1: The shell element has an integration points on the surface where the greatest bending stress is obtained. The shell elements are very good in describing yielding in bending. By default, Abaqus uses 5 integration points in the thickness direction of the shell.

Question 2: Why do C3D10HS elements have more DOF than the C3D10, even though both models have the same number of elements?

Answer 2: The C3D10HS elements incorporate the internal pressure DOF in the calculation. H = Hybrid element



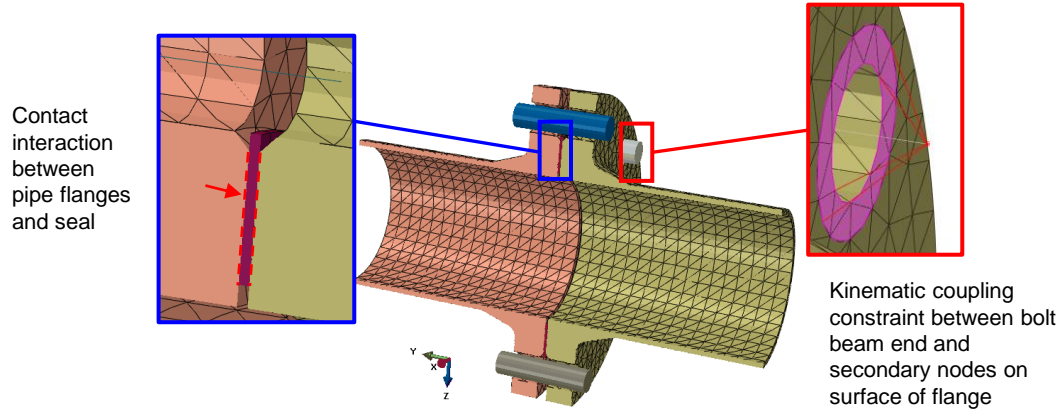
Constraints and contact



WE MAKE
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Constraints and connector elements

- By default, part instances in assembly do not interact with each other in any way
- The user must specify interactions between the parts using constraints, contacts, or elements

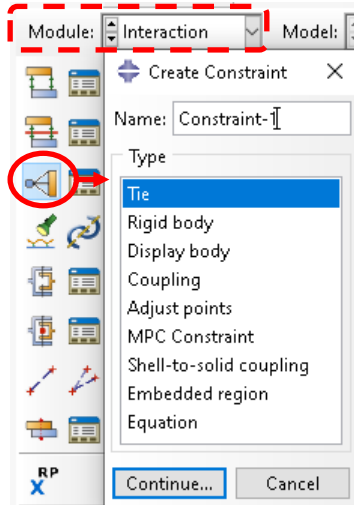


Example: contacts and constraints in bolted flange joints model

- Constraints:
- remain active the full duration of the analysis
 - status does not change
- Contact:
- can be activated or deactivated in different steps
 - status can change during the analysis step; open \leftrightarrow close, slip \leftrightarrow stick

Constraints

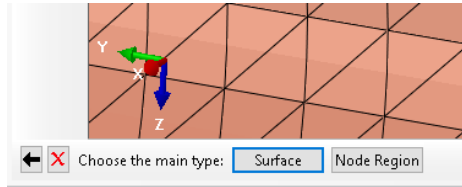
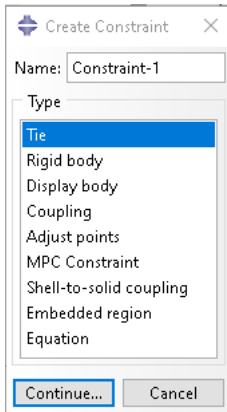
- Constraints are used to model kinematic relationships between points
- These relationships are defined between degrees of freedom in the model
- Constraints are created in the Interaction module



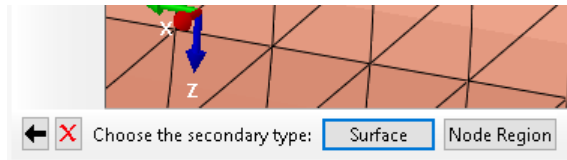
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Tie constraints

- Describes a fully constrained contact
- A simple way to bond nodes/surfaces together permanently
- No slippage or separation of contacting nodes/surfaces regardless of loading magnitude



Main type should be *Surface*, unless node-to-node constraint is needed



For *Secondary* type use

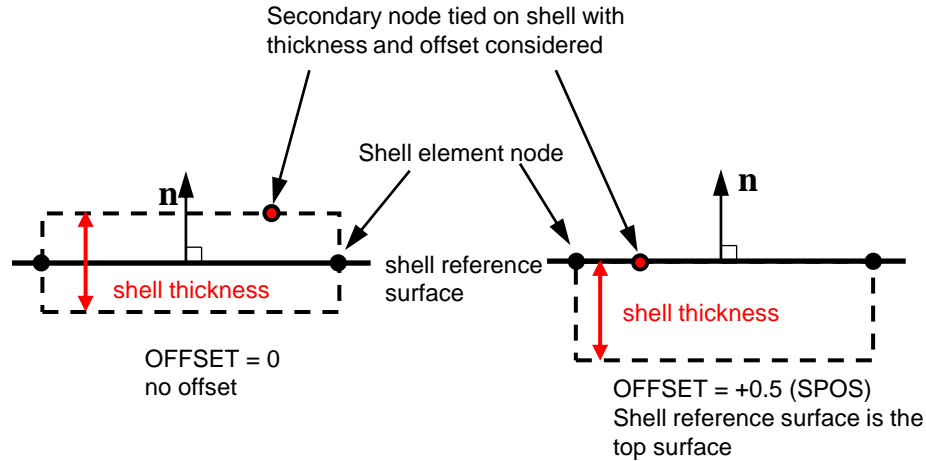
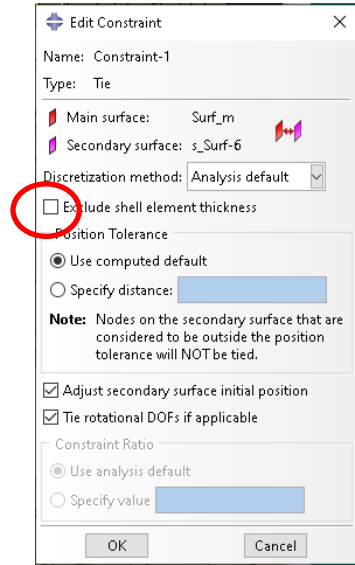
- *Surface* for more accurate stress output on tied surfaces. The constraint is applied in an average sense.
- *Node region* to exactly constrain specific nodes



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Tie constraints

Shell element thickness and offset are considered by default, but can be excluded if desired



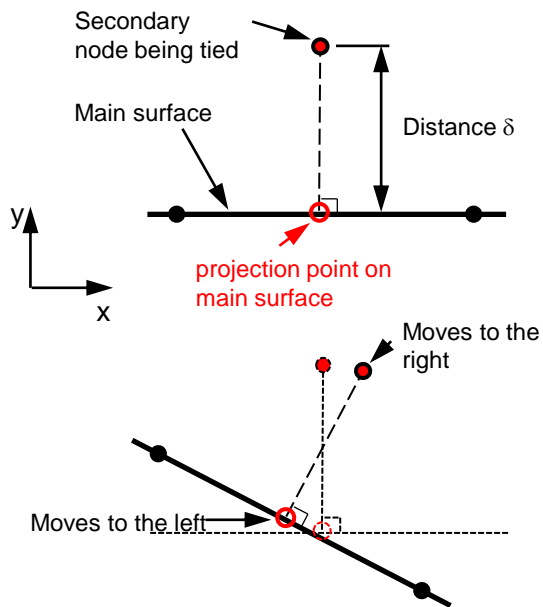
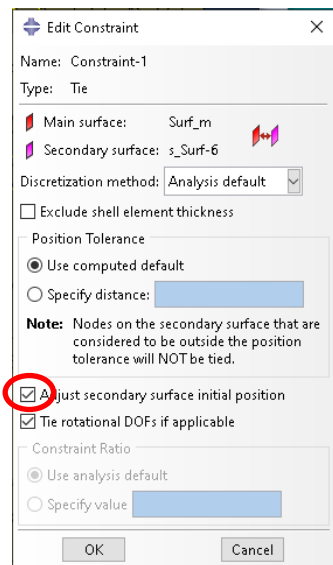
WE MAKE
YOU INNOVATE

Tie constraints

Use *Adjust* to bring the secondary nodes exactly to the main surface

- This is especially important when tying solid element surfaces as shown below

The mesh is modified by moving the secondary nodes to the main surface in the beginning of the analysis without causing stress



Tie constraint:

Displacement of secondary node equals the displacement of projection point at the main surface:

$$u_{xS} = u_{xM}$$
$$u_{yS} = u_{yM}$$

In case of rigid body rotation, the displacements of secondary node and the projection point are not equal. The tie constraint prevents the rigid body rotation and will cause unphysical stiffness and stresses *).

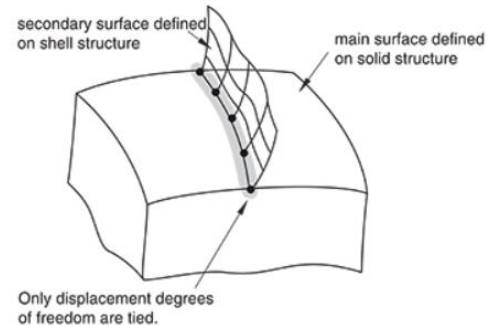
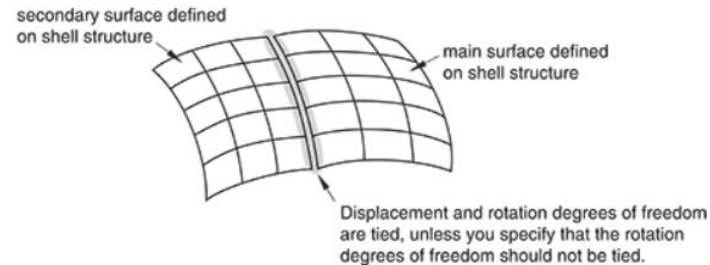
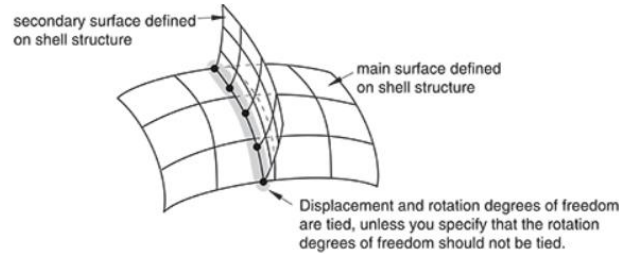
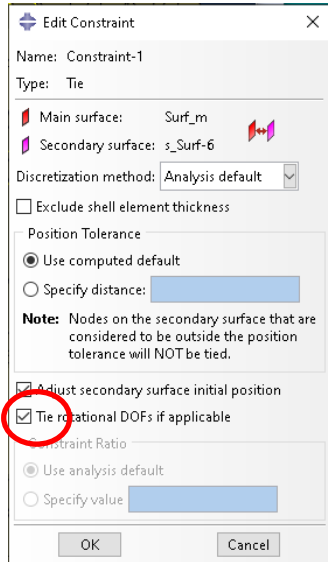
Rigid body rotation is NOT a problem when one surface is based on beam or shell elements with rotational degrees of freedom. In these cases, the rotation is correctly accounted for.



*) In Abaqus/Standard under certain conditions the rigid body rotation is correctly enforced for solid element meshes. Check this from the user documentation if needed.

Tie constraints

By default, Abaqus will constrain the rotational degrees of freedom when they exist on both secondary and main surfaces



Note: Use *Shell-to-solid coupling* to constrain shell rotations to a solid element mesh



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Rigid bodies

Rigid body is a collection of nodes and elements whose motion is governed by the motion of a single node called a reference node

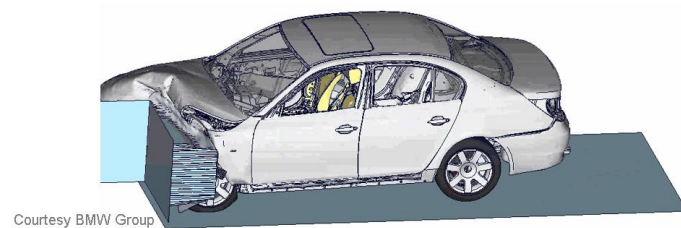
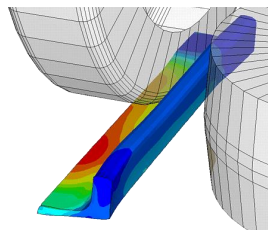
Any part instance or subregion of a part instance can be declared as a rigid body

Rigid bodies are computationally efficient

- The 3D motion of the rigid body is completely defined by only 6 degrees of freedom
- Deformation and stress calculations are not done for a rigid body

Model a body as rigid if it is much stiffer than the other bodies it will come to contact with. Examples:

- Dies in metal forming simulations
- Massive bodies in impact simulations



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Rigid bodies

There are three approaches to geometry definition for rigid bodies

Recommended approach

1. Define a rigid body using elements and assign a rigid body constraint; any meshed geometry and shape
2. Define an analytical rigid surface; surface geometry of limited shape
3. Write a subroutine RSUFRU; Abaqus/Standard only, not considered further in this course

A rigid body definition consists of 1 reference node and at most

- 1 element set
- 1 tie node set
- 1 pin node set
- 1 analytical surface

Each rigid body definition must be unique: Multiple rigid bodies cannot share nodes or elements.

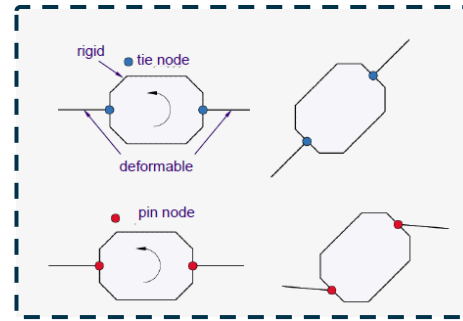


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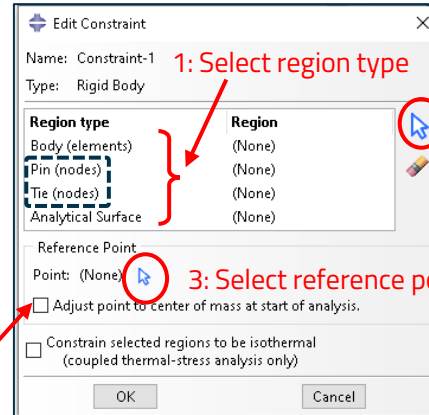
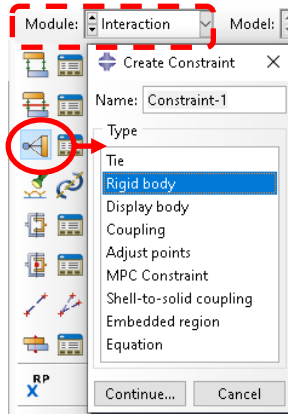
Rigid bodies

Approach 1:

- Create a part and mesh it
- Define a rigid body constraint as shown

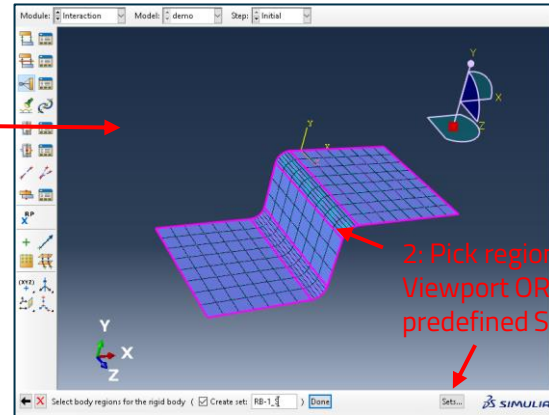


Tie node: Rotation constrained
Pin node: Acts like a hinge



1: Select region type

3: Select reference point



2: Pick region from Viewport OR use predefined Set

Same procedure when selecting the Reference Point

To model inertia correctly in a dynamic analysis, the rigid body reference point must be in the centre of mass of the rigid body. Using this option, Abaqus will automatically calculate the location of the rigid body based on the element geometry and properties.

Note: If the rigid body motion is constrained using boundary conditions, then the reference point can be anywhere.

RIGID BODY MASS AND INERTIA

```

REFERENCE NODE IS:          1
POSITION OF THE REFERENCE NODE
      X      Y      Z
-7.749675  -14.52178  25.000000
TOTAL MASS OF RIGID BODY
1.0536150E-05
    
```

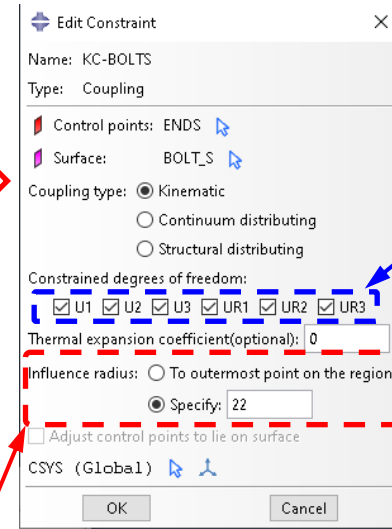
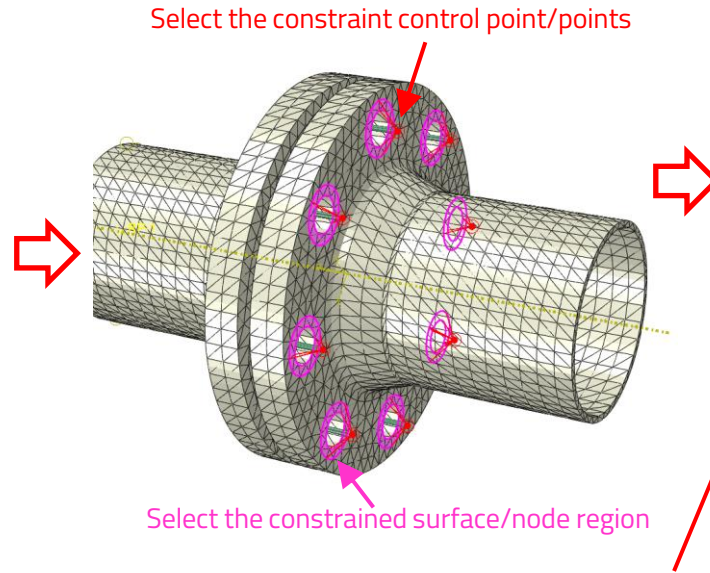
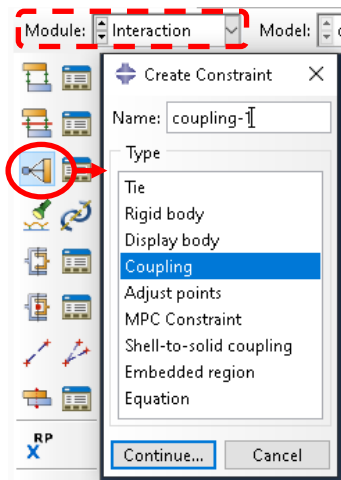
Rigid body mass data is written into the .dat file



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Kinematic and Distributing Coupling constraints

A group of coupling nodes is constrained to the motion of a reference node



Select which DOFs from the nodes on the surface are constrained

Only those nodes of the constrained surface that fall inside the influence radius from each control point are constrained.

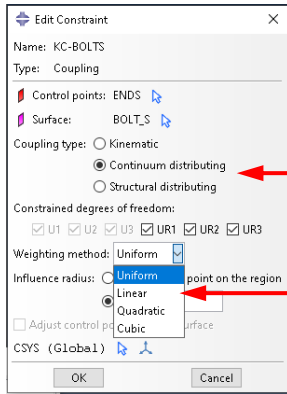


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Kinematic and Distributing Coupling constraints

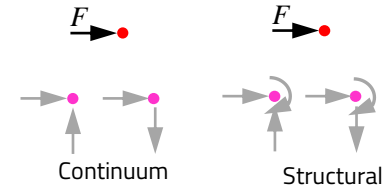
Two types are available

- Kinematic: Constrains the motion of the coupling nodes rigidly to the motion of the reference node
- Distributing: Applies the constraint in an average sense. The reference node displacement and rotation correspond to a weighted-average motion of the coupling nodes



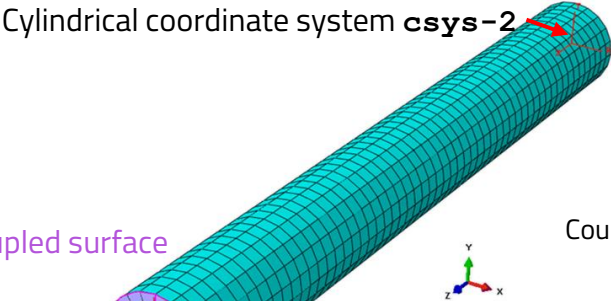
Continuum distributing: Only forces are applied to coupling nodes
Structural distributing: Forces and moments are applied to coupling nodes

Weighing factor options. Constant and Linear/Quadratic/Cubic reduction as a function of distance from the reference node



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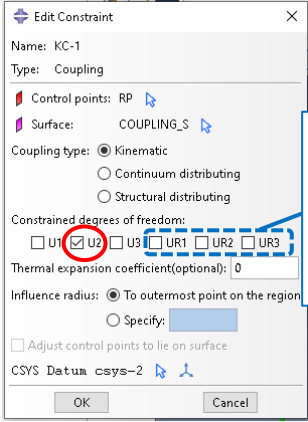
Coupling constraint example



Coupled surface

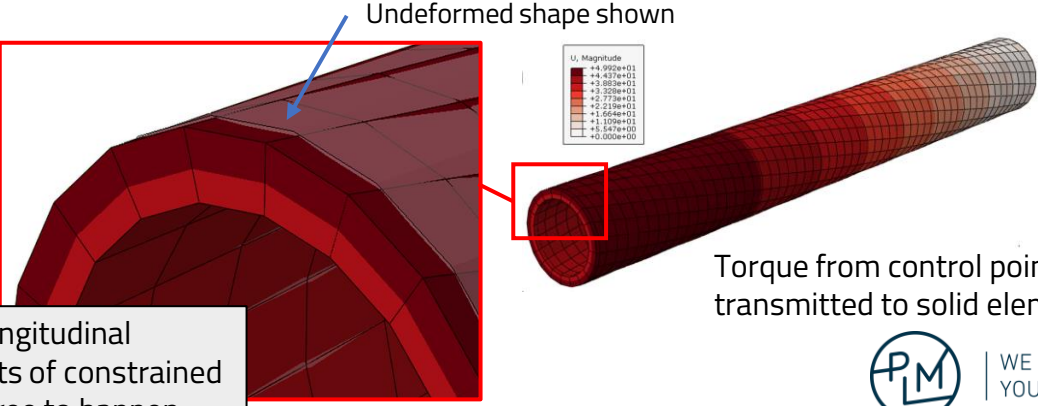
- U1: Radial displacement
- U2: Circumferential displacement
- U3: Z displacement

Coupling refers to coordinate system **csys-2**



Note: As solid elements have no rotational displacements, selecting or unselecting UR1, UR2, UR3 has no effect when constrained surface is composed of solid elements.

Constraint control point
Torque applied here

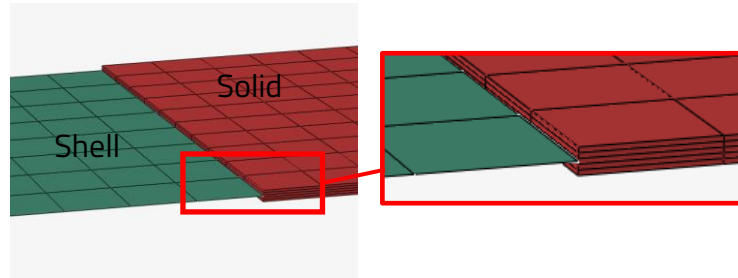


Radial and longitudinal displacements of constrained surface are free to happen

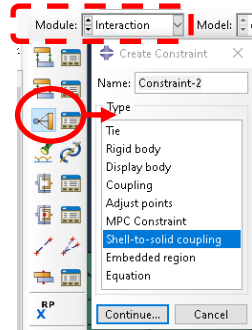
Torque from control point is transmitted to solid element tube

Shell to solid coupling

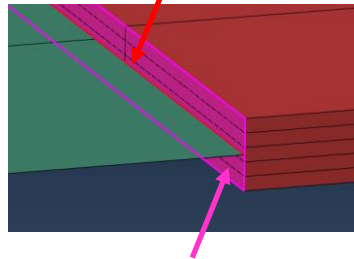
Shell to solid coupling is used to attach solid and shell element meshes so that the translation DOFs of the solid are coupled to the rotation DOFs of the shell



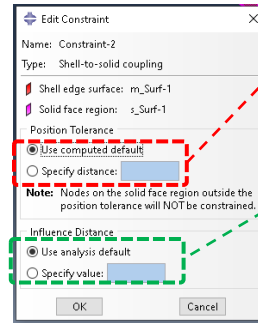
Bending stiffness correctly modelled



1: Select shell edge



2: Select surface or node region from solid



Position tolerance: absolute distance from the solid surface within which all shell nodes to be included in the coupling must lie. Shell nodes that lie outside this tolerance are not coupled to the solid surface.

Influence distance: absolute distance from the shell edge within which the solid surface node must lie to be included in the coupling. Default is half of the shell thickness

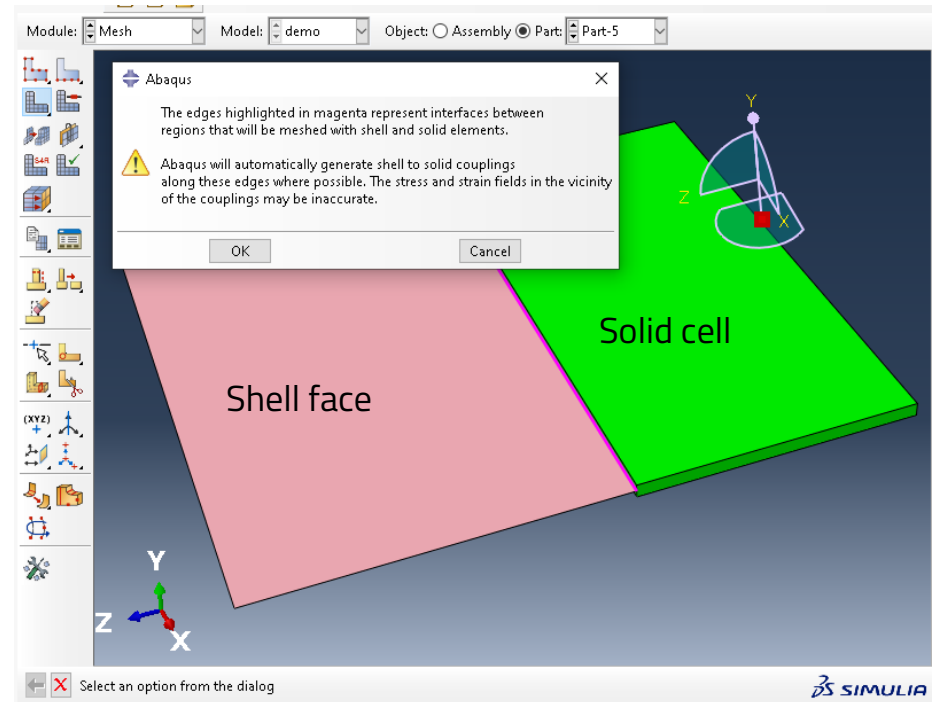
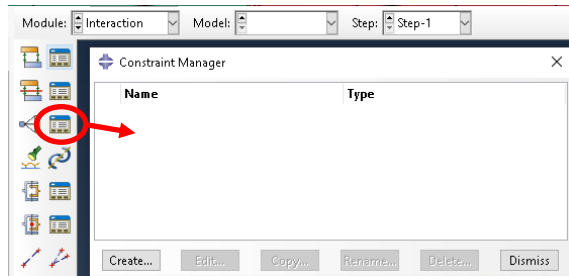


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Shell to solid coupling

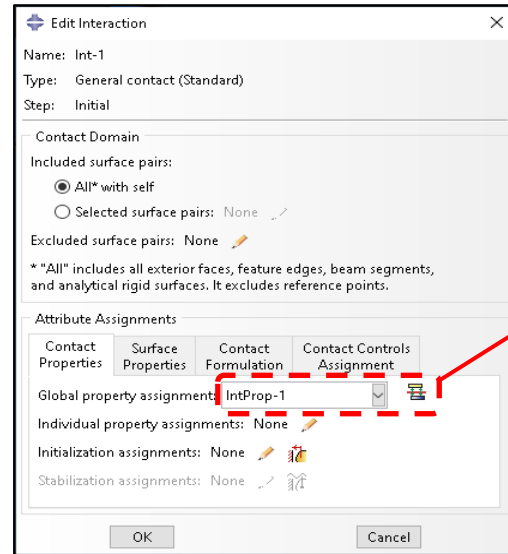
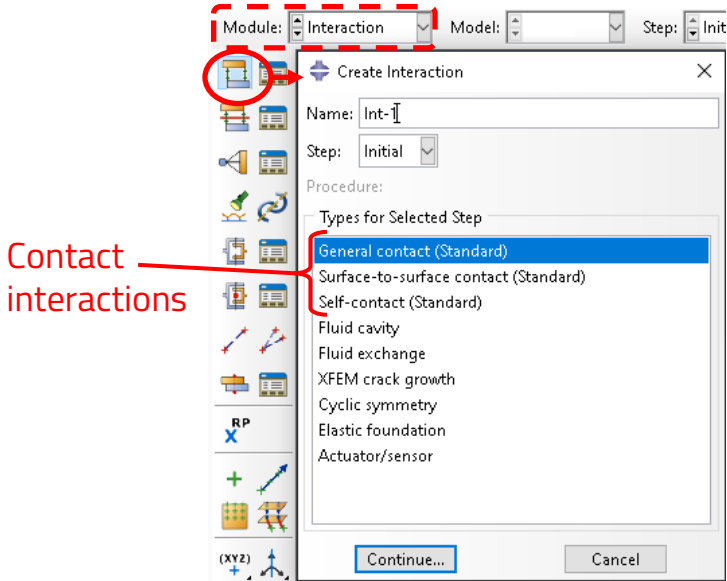
If a part contains both shell and solid geometry, shell-to-solid coupling constraints are automatically created along the shell-solid interfaces during meshing

- Default settings are used for *Position Tolerance* and *Influence Distance*
- The constraint is internally generated and does not show in the *Constraint manager*



Contact interactions

- Contacts are used to model interactions between surfaces or nodes
- Contact status can change during the analysis depending on external loads
 - In the normal direction the contact can open or close
 - In the tangential direction the contact can slip or stick



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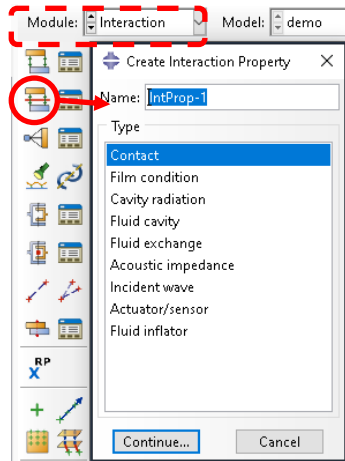
Contact interactions

- Abaqus has two ways of defining contact interactions
 1. Contact pairs
 - Traditional way of defining contact
 - User selects and creates contact pairs of all surfaces that are likely to be in contact during the analysis
 - Can result in a more efficient analysis since contact interactions are limited in scope
 2. General contact
 - Automated creation of contacts inside Abaqus
 - Possibility for user to manually include or exclude surface pairs
 - Generally, the preferred method
- The choice between general contact and contact pairs is largely a trade-off between ease of contact definitions and analysis performance
 - Accuracy and robustness of both methods is similar
 - Both can be used together in the same analysis

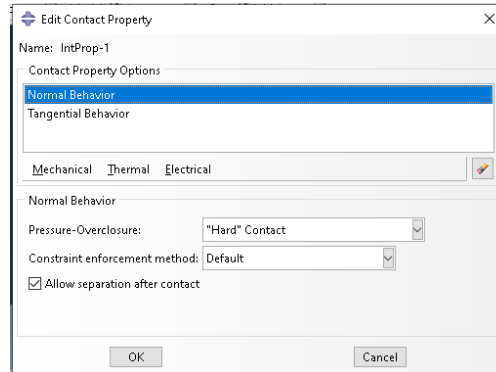


Contact interaction properties

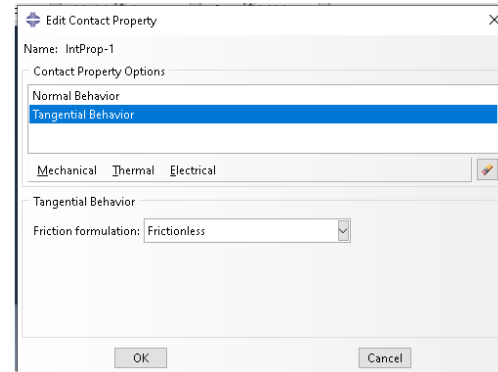
- Contact interaction definition requires contact properties



Properties in normal direction

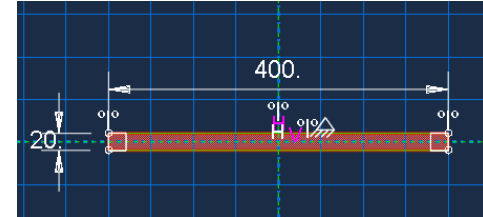
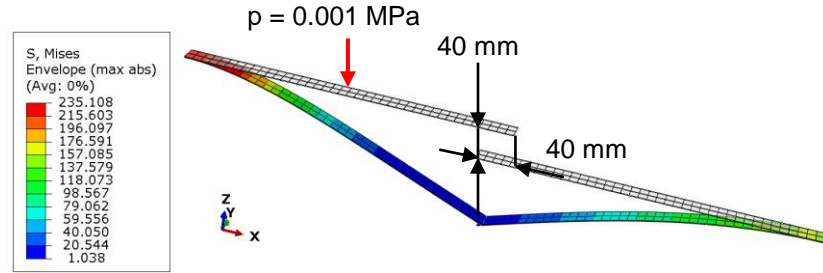


Properties in tangential direction



Workshop; Contacting beams

- Use a shell element model
- Dimensions [mm], $L \times W \times t = 400 \times 20 \times 1$
- $E = 200\,000$ MPa, $\nu = 0.3$
- Pressure load on top beam: 0.001 MPa
- Frictionless contact

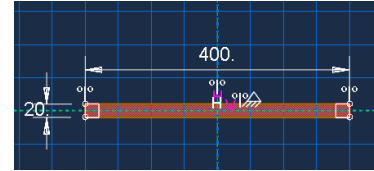
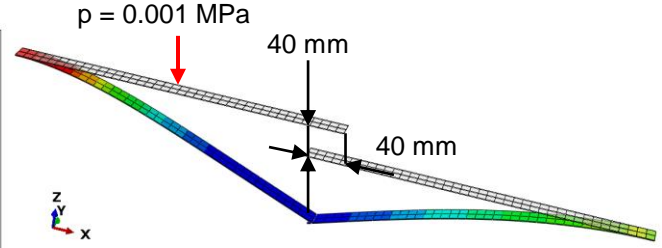
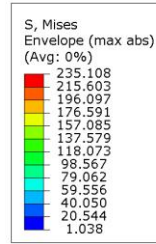


Sketch of planar shell

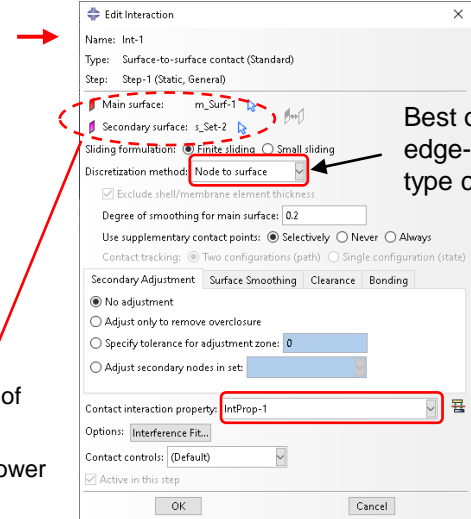
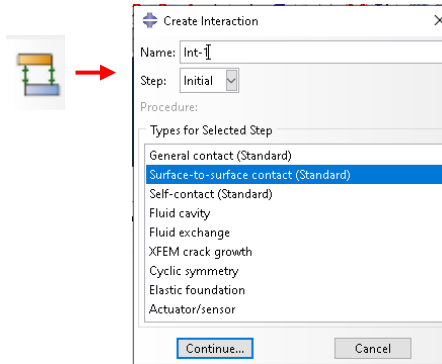
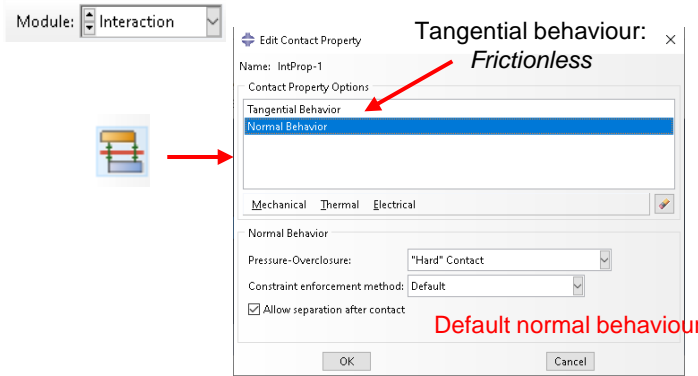


Workshop; Contacting beams

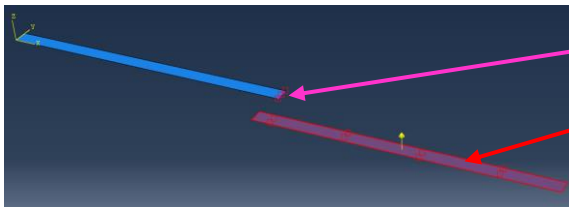
- Use a shell element model
- Dimensions [mm], L x W x t = 400 x 20 x 1
- E = 200 000 MPa, $\nu = 0.3$
- Pressure load on top beam: 0.001 MPa
- Interaction properties for contact, see below.



Sketch of planar shell

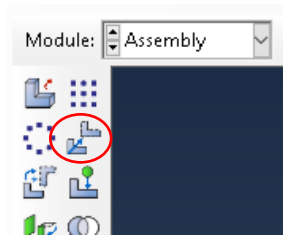


Best option for edge-to-surface type contact



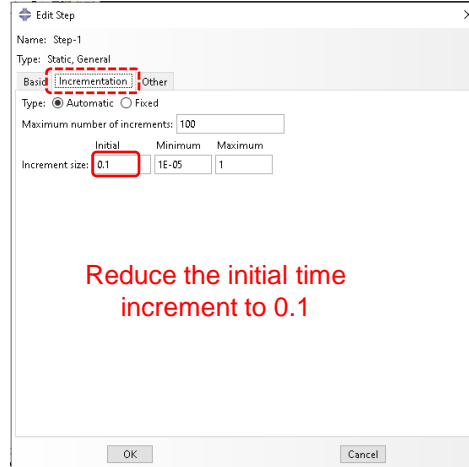
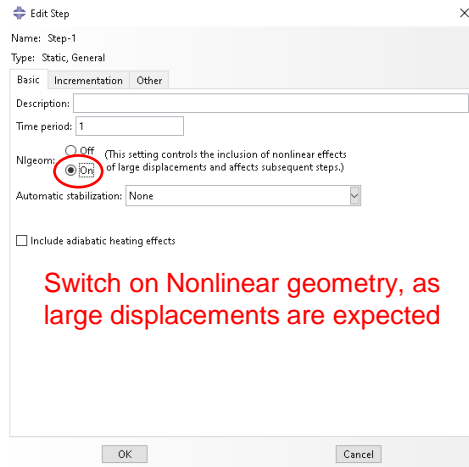
Steps

- Create a shell part. Two options for base feature
 - Planar shell
 - Extruded shell
- Create material and shell section
- Assign shell section
- Mesh part
- Create two instances of the same part in the Assembly
 - Both beams are identical, so no need to define two identical parts. Instead, two instances of the same part are created in the assembly
- Position the two beams using the *Translate Instance* tool



Steps, continued

- Create an analysis step: *Static, General*



In static analysis time does not have a physical meaning. It is used to increment the loads and describe the order in which things happen.

The time period of the step is set to 1. The initial increment is set to 0.1. This means that Abaqus will try to apply 10% of the load and find an equilibrium state for the structure. After this Abaqus increases the load and again finds an equilibrium state. This process is repeated until the full load has been applied.

The incrementation of the load is automatically adjusted by Abaqus based on the convergence history.

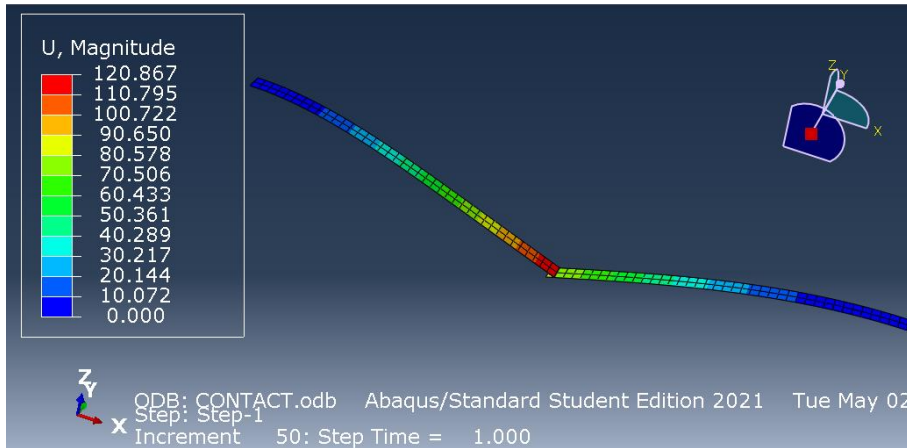
- In the *Interaction module* create a *Contact property* and *Contact interaction* as shown on the previous slide
 - By default, parts in the assembly do not interact with each other in any way
 - The analyst must define contacts or constraints between the parts



Steps, continued

- Create an analysis Job and submit the analysis
- Check the results

Displacements of contacting beams



The iteration process and convergence history can be monitored

Number of iterations needed to find equilibrium for increment

Time/Load increment taken by Abaqus

U = Unsuccessful. Increment aborted and attempted again using smaller increment

Step time=1 ⇒ Step completed

Step	Increment	Att	Severe Discn Iter	Equil Iter	Total Iter	Total Time/Freq	Step Time/LPF	Time/LPF Inc
1	32	1	0	2	2	0.432964	0.432964	0.00676225
1	33	1	0	2	2	0.443112	0.443112	0.0101479
1	34	1	0	2	2	0.458934	0.458934	0.0152218
1	35	1	0	2	2	0.481167	0.481167	0.0203997
1	36	1	0	3	3	0.515416	0.515416	0.0342491
1	37	1	0	2	4	0.56679	0.56679	0.0770605
1	38	2	0	3	3	0.586055	0.586055	0.076651
1	39	1	0	3	3	0.614952	0.614952	0.0288977
1	40	1	2	2	4	0.658299	0.658299	0.0433465
1	41	1	2	2	4	0.723319	0.723319	0.0650198
1	42	2	2	3	5	0.747701	0.747701	0.0245824
1	43	1	0	1	9	0.723319	0.723319	0.0975296
1	44	1	2	3	5	0.784275	0.784275	0.0365736
1	45	1	2	3	5	0.820848	0.820848	0.0365736
1	46	1	2	2	4	0.857422	0.857422	0.0365736
1	46	1U	5	2	7	0.857422	0.857422	0.0548604
1	46	2	0	3	3	0.871137	0.871137	0.0137151
1	47	1	0	3	3	0.89171	0.89171	0.0205727
1	48	1	2	2	4	0.922569	0.922569	0.030859
1	49	1	2	2	4	0.968857	0.968857	0.0462885
1	50	1	2	2	4	1	1	0.031143



Material plasticity

- Plasticity data are entered using true stress and logarithmic plastic strain.
- If necessary, convert nominal strain to log strain using the equation (1) given on the right
- When a material has incompressible behavior (as is the case for rubber and most metals when they deform plastically), the relationship between “true” stress and nominal stress is given by equation (2) on the right
- Use the following relation to determine the log plastic strain:

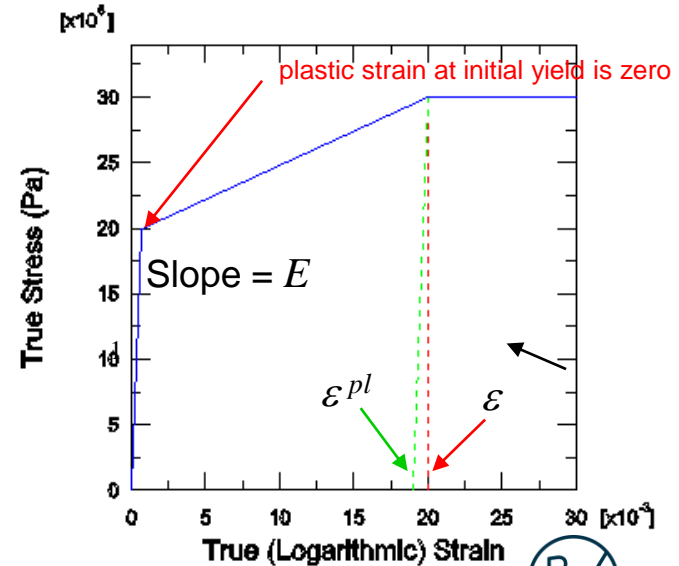
$$\epsilon^{pl} = \epsilon - \epsilon^{el} = \epsilon - \sigma/E.$$

$$(1) \quad \epsilon = \ln(1 + \epsilon_{nom}).$$

↑ Log strain
 ← Nominal strain

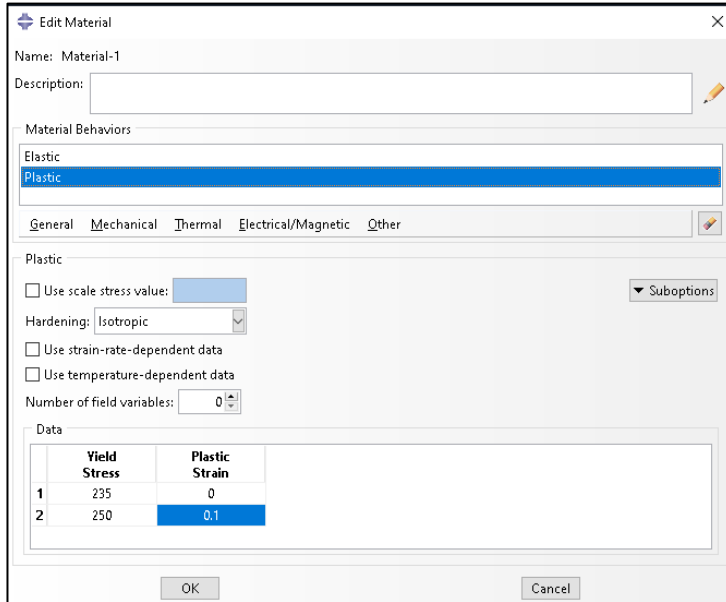
$$(2) \quad \sigma = \sigma_{nom} (1 + \epsilon_{nom}).$$

↑ True stress
 ↑ Nominal stress
 ↑ Nominal strain

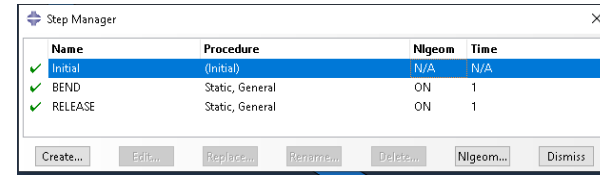


Material plasticity

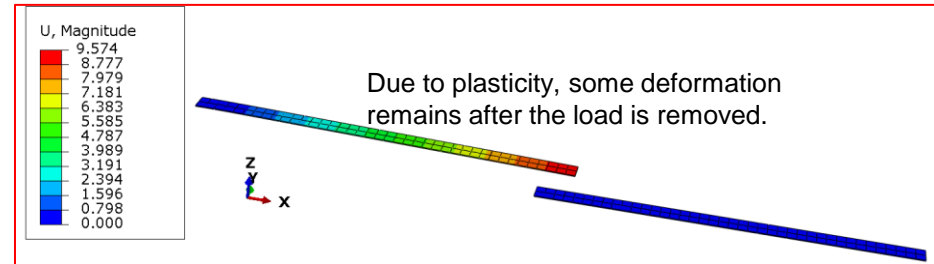
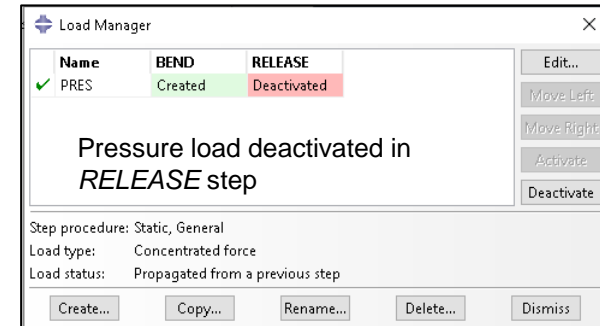
- Adding plasticity to Contacting beams example



Plasticity added into material definition

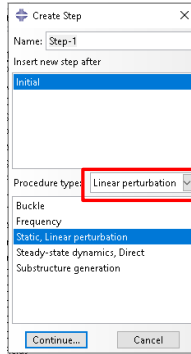
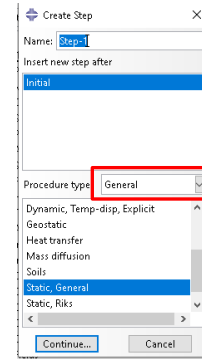


RELEASE step added



General and Linear perturbation steps

- Abaqus has **General** steps and **Linear perturbation** steps
- Linear perturbation = small displacements around a base state
 - Linear analysis \Rightarrow
 - Small displacements
 - Only elastic material response considered
 - Contact status remains the same as in base state
- Base state:
 - Initial state of model, if linear perturbation is the first step of the analysis
 - State at the end of the preceding General step where NLGEOM is on
- Linear perturbation steps do not affect the time history of a sequence of General steps
 - Duration of linear perturbation step is 1e-36



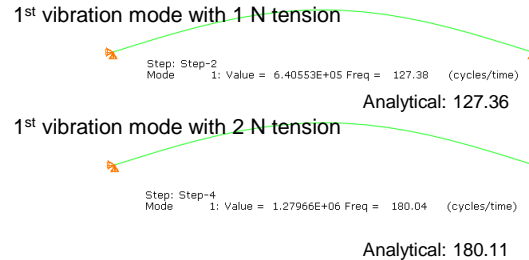
General and Linear perturbation steps

- Example: Vibration modes of tensioned string
- Sequence of steps

Name	Procedure	Nlgeom	Time
✓ Initial	(Initial)	N/A	N/A
✓ TENSION-1	Static, General	ON	1
✓ Step-2	Frequency	ON	0
✓ TENSION-2	Static, General	ON	1
✓ Step-4	Frequency	ON	0

Apply tension 1 N
Calculate eigenmodes
Apply tension 2 N
Calculate eigenmodes

Density: 7.85E-9 Ton/mm**3
E: 200 000 MPa
Length: 500 mm
Diameter: 0.1 mm
Tension: 1 N & 2 N
Element type: B23



Step Name	Description
TENSION-1	
Step-2	
TENSION-2	
Step-4	

Index	Description
0	Increment 0: Base State
1	Mode 1: Value = 6.40553E+05 Freq = 127.38 (cycles/time)
2	Mode 2: Value = 2.56251E+06 Freq = 254.77 (cycles/time)
3	Mode 3: Value = 5.76677E+06 Freq = 382.20 (cycles/time)
4	Mode 4: Value = 1.02548E+07 Freq = 509.66 (cycles/time)

Step Name	Description
TENSION-1	
Step-2	
TENSION-2	
Step-4	

Index	Description
0	Increment 0: Base State
1	Mode 1: Value = 1.27966E+06 Freq = 180.04 (cycles/time)
2	Mode 2: Value = 5.11892E+06 Freq = 360.09 (cycles/time)
3	Mode 3: Value = 1.15187E+07 Freq = 540.16 (cycles/time)
4	Mode 4: Value = 2.04805E+07 Freq = 720.26 (cycles/time)



Where to find more information?

- Abaqus *Example Problems, Verification, and Benchmarks* in documentation
 - Input files and other input data for all examples are available
 - Example:

🏠 > Abaqus > Example Problems > Static Stress/Displacement Analyses >

Static and quasi-static stress analyses > [Axisymmetric analysis of bolted pipe flange connections](#)



Input files

[boltpipeflange_axi_solidgask.inp](#)

Axisymmetric analysis containing a gasket modeled with solid continuum elements.

[boltpipeflange_axi_node.inp](#)

Node definitions for boltpipeflange_axi_solidgask.inp and boltpipeflange_axi_gkax6.inp.

[boltpipeflange_axi_element.inp](#)

Element definitions for boltpipeflange_axi_solidgask.inp.

[boltpipeflange_3d_solidgask.inp](#)

Open and copy/paste to text file or use Abaqus fetch utility:

```
abaqus fetch job=boltpipeflange_axi_solidgask.inp
```

https://help.3ds.com/2020/English/DSSIMULIA_Established/SIMACAEEXARefMap/simaexa-c-boltpipeflange.htm?contextscope=all&id=f88c0b11fa174c71b902ec0a53859db4



Where to find more information?

Dassault e-seminars

Technical presentations, New features, Applications

<https://events.3ds.com/> ⇒ E-Seminars

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Contact Robustness & Performance
This e-seminar will focus on contact modeling with Abaqus.

Moving to Large Scale Simulations using ...
In this seminar, we introduce our new iterative solver based on RMG technology.

Large Scale Linear Simulations
In this eSeminar, we will focus on the current status and recent enhancements of the linear dynamics functionality in Abaqus for various industry applications.

How to Boost Your Abaqus Investment with Structural ...
If you are an Abaqus user, there's a strong chance you also have the optimization software Tosca included as part of your installation ...

Abaqus/Explicit – Overview and Applications
In this replay, we will discuss the usage of Abaqus/Explicit to solve challenging and complex engineering problems.

Tire Engineering: The Virtual Test Lab
Join this technical session to discover how tire performance simulations are easily executed using 3DEXPERIENCE, Abaqus, wave6 and PowerFLOW.

Abaqus Update: Linear Dynamics
This e-seminar will present some of the more recent advances in this area, along with relevant workflows.

Abaqus Update: Solvers
Watch the replay to learn more about the latest solver improvements.

Abaqus R2021x
The latest release of Abaqus is now available. Watch the replay to learn about the key new features that will be available in Abaqus R2021x.

Abaqus for the Energy Industry Virtual Seminar
Watch the replay to hear the latest updates from SIMULIA. This interactive session will encourage audience participation and discussion through live Q&R chats.

Abaqus Update: Specialized Tools to Manipulate Output
In this e-seminar, Rustin Cox will give an overview of 'out of the box' capabilities along with specially-developed scripts which allow extended manipulation of data.



Thank you!

