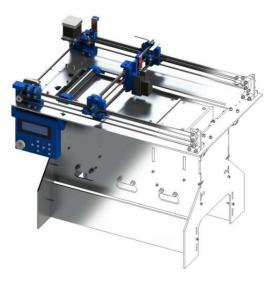
## PlanB – binder jetting 3D printer

Upgrading a binder jetting system of existing 3D printer and its control system.

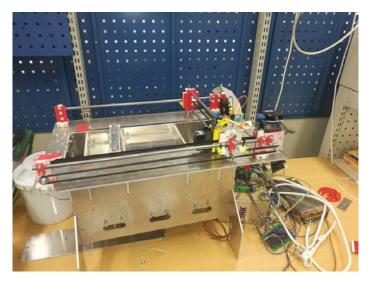
- Develope a binder jetting system based on ink-jet or similar solution to selectively bind layers of foundry sand with resolution min. 96dpi.
- 2. Develope a control system to operate the 3D printer mechanism both existing sand spreading and new binder jetting.

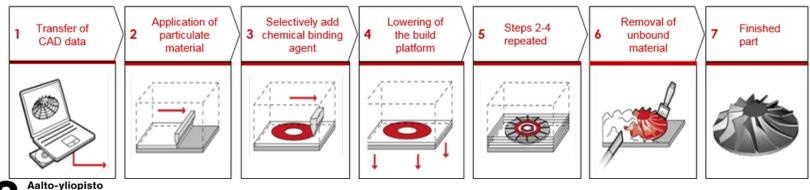




## **PlanB** – expected result

As a result of the work, using existing frame of binder jetting machine (pic below), it can be used to bind foundry sand into 3D geometric shapes.





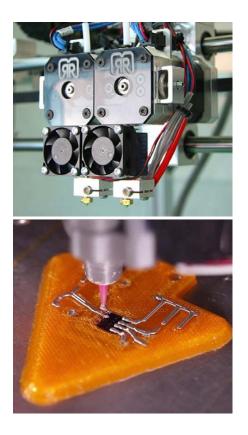
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## **Multimaterial extrusion**

Modifiving existing 3D printer to use two materials so that one material is existing thermoplastic but other material is conductive.

- 1. Development of conductive material syringe or filament nozzle installed beside polymer nozzle on a 3D printer.
- 2. Design and print a part with electric leads (and function) as part integral features.





## Multimaterial – expected results

As a result the group can print designs where electronic leads are integrated into components and component has some electric function built into it.

