



Aalto University

# CHEM-E5145

## Material Substitution

Workshop 4  
31.1.2019

Annukka Santasalo  
Annukka.santasalo@aalto.fi

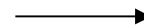
# Indentent learning outcomes

## Workshop IV

Identify common degradation mechanisms in these applications

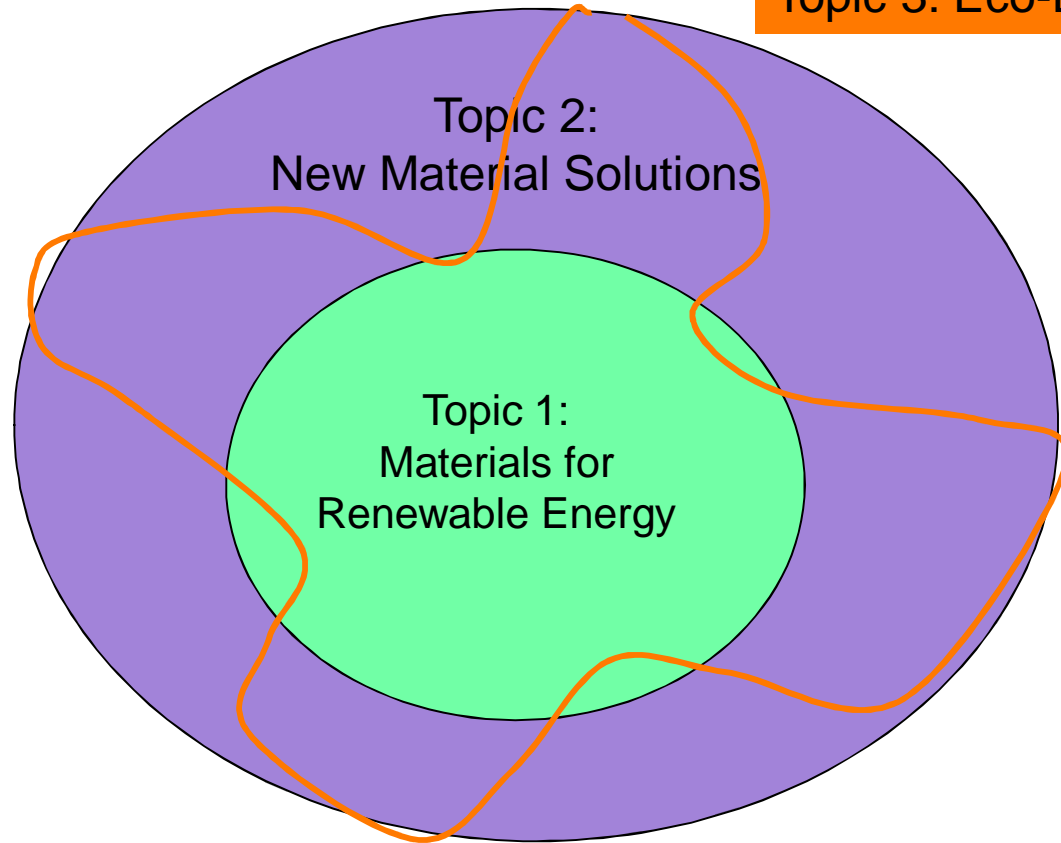
Share the expertise of ones field in a heterogenius team

Recognition why new material substitution is challenging

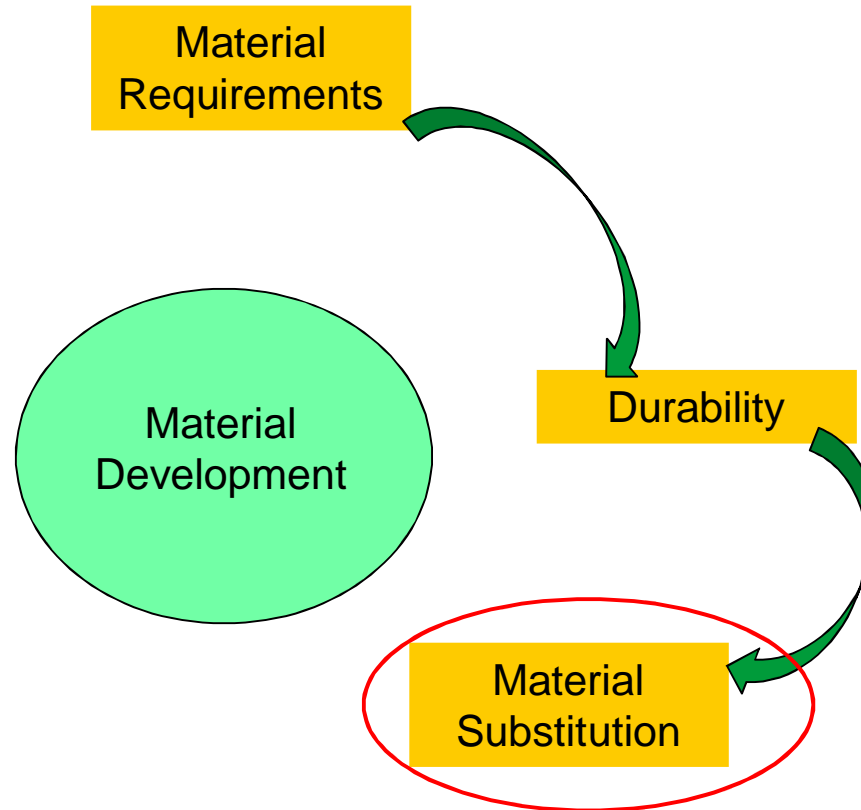


Develop new material solutions and eco-designs

Topic 3: Eco-Design



# Topic 2 – New Materials Solutions



# Workshop timetable

- 8.30-9.30 poster preparation
- 9.30-10 gallery walk with posters
- 10-10.15 Sum-up the posters

**Break 15 min.**



Workshop atmosphere 2016

- 10.30-11.00 Material substitution lecture
- 11-11.15 Task 3 info + new groups
- 11.15- 11.45 Peer-review of Flip reports + videos preparation

# Workshop IV - Poster

## The poster should include:

What are the most relevant durability issues in your application?

What is the time frame of “durability” in your application?

How could the durability be enhanced?

Visualization –  
to support understanding

# Flip Activity

- Poster tour
  - > Each of you will have your own team and you will teach the topic to others (5 min /poster)
  - Make questions, what did you not understand! (if not don't know
    - ask teacher or make a post-it tag to the poster
- Poster's and their presenting is evaluated
  - You all vote for the best poster (clear message)
  - The best poster, get's automatically 4 p./workshop
  - Others get evaluated by the teacher 0-4 p.

# Best Poster selection

Vote for the best poster!



# Sum up from the poster's

What were the most common critical degradation in these applications?

# Brainstorm in your group

Any new angle from the durability issues that you might use in your New Material Solutions

New Material Solution

**Break 15 min.**

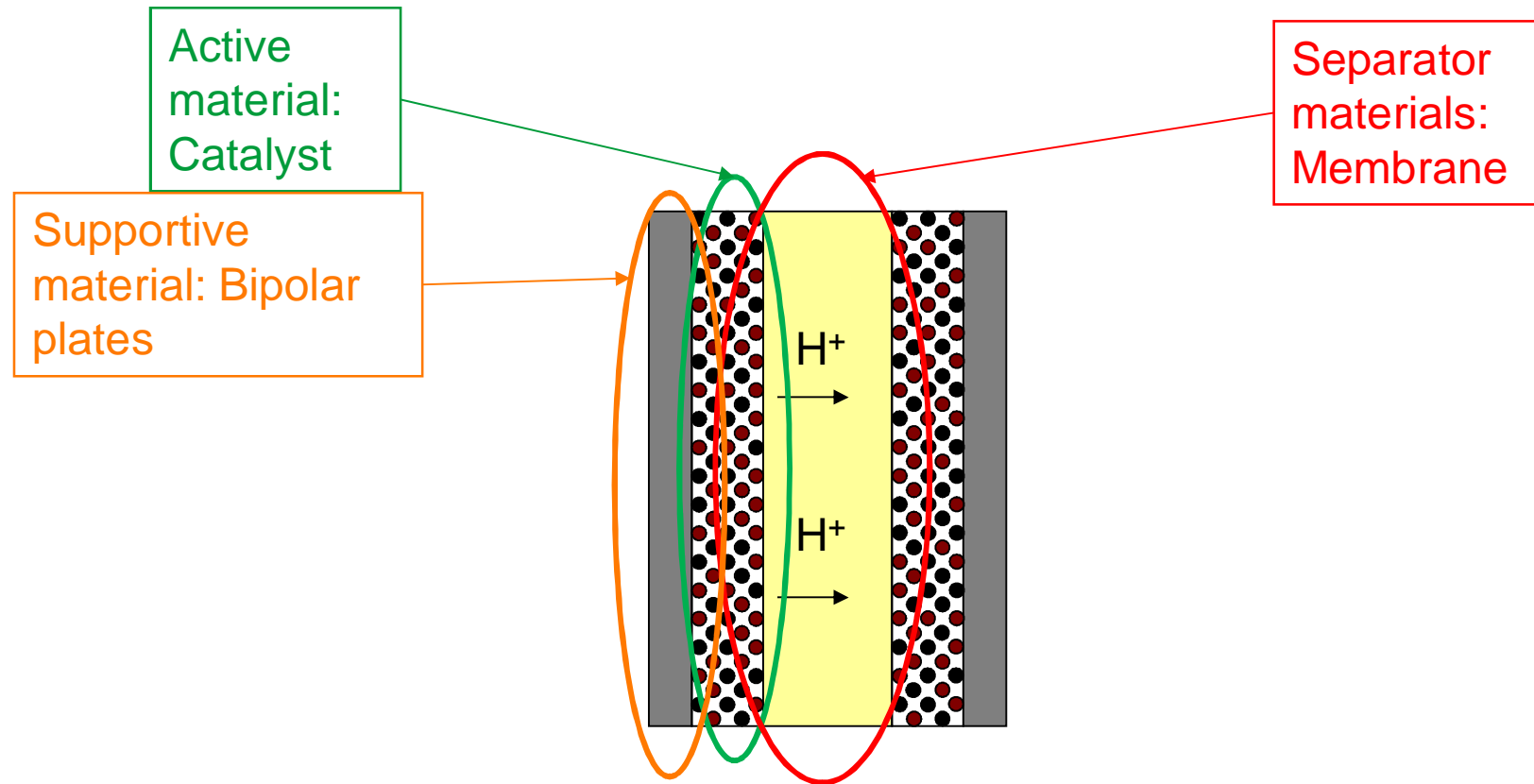


Aalto University

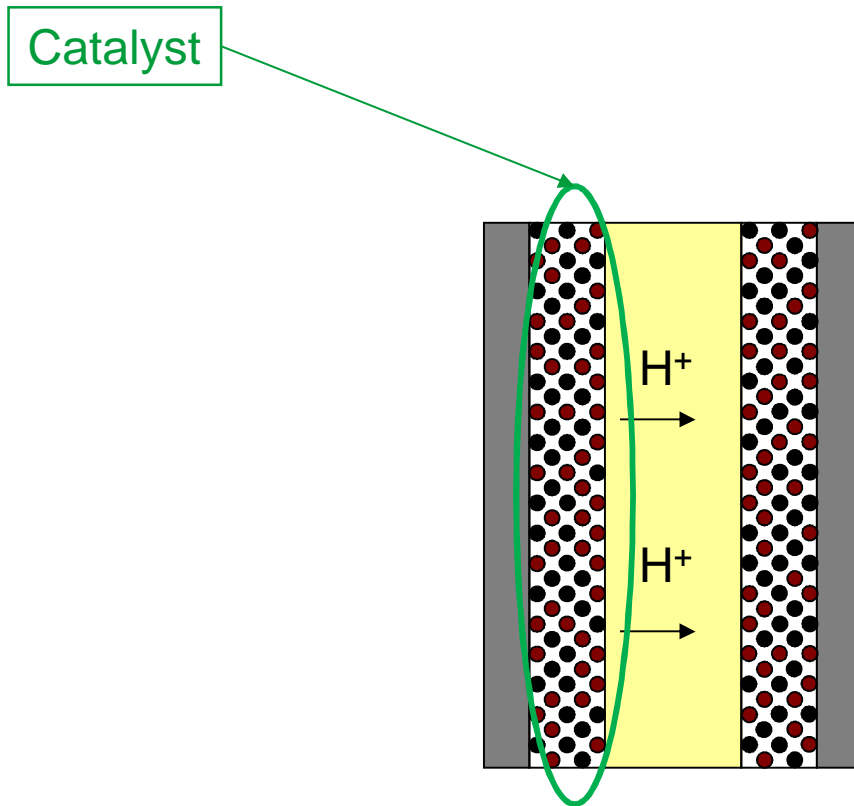
# Material Substitution

Why have we selected problematic materials for the active materials?

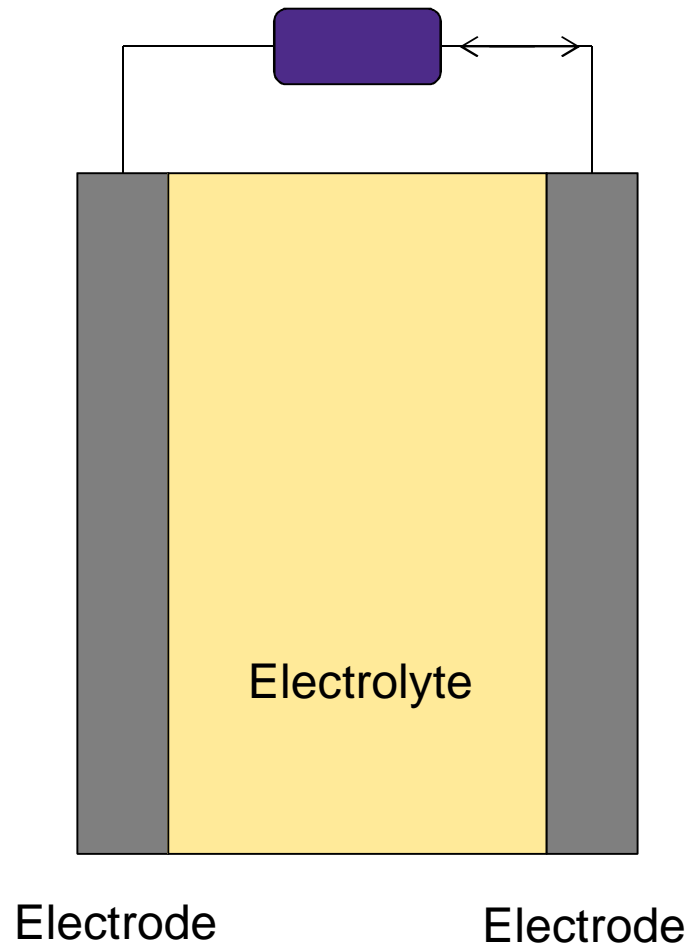
# Different components



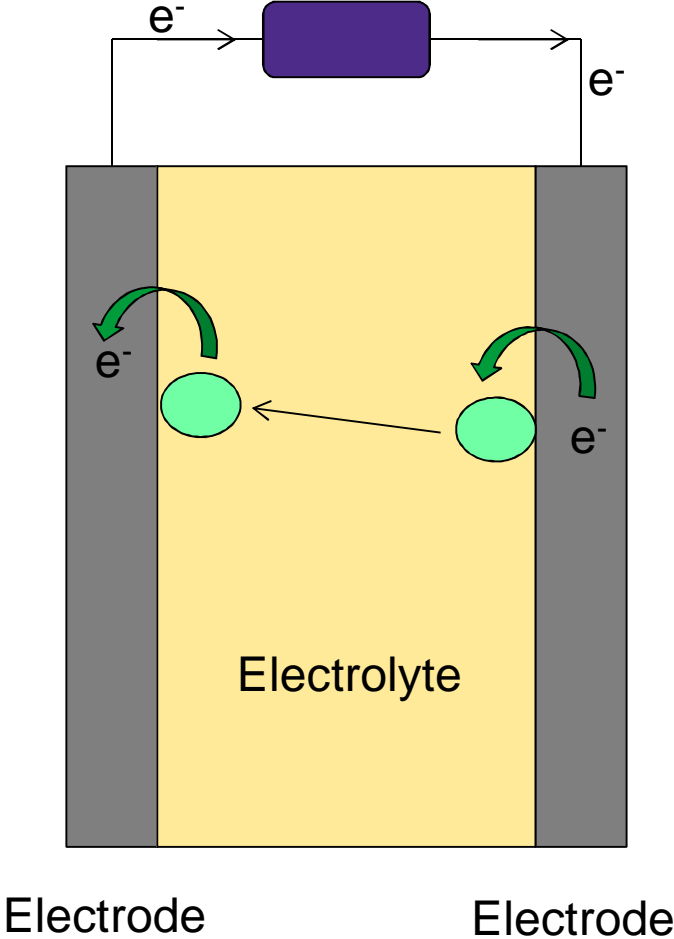
# Substitution – Active Materials



# Electrochemical device

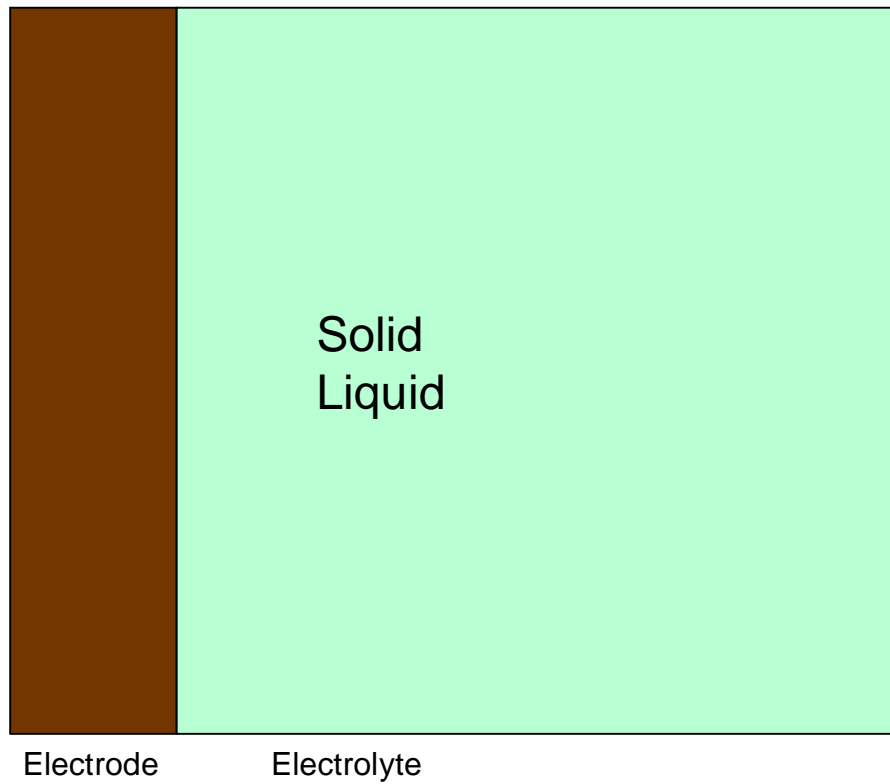


# Electrochemical device

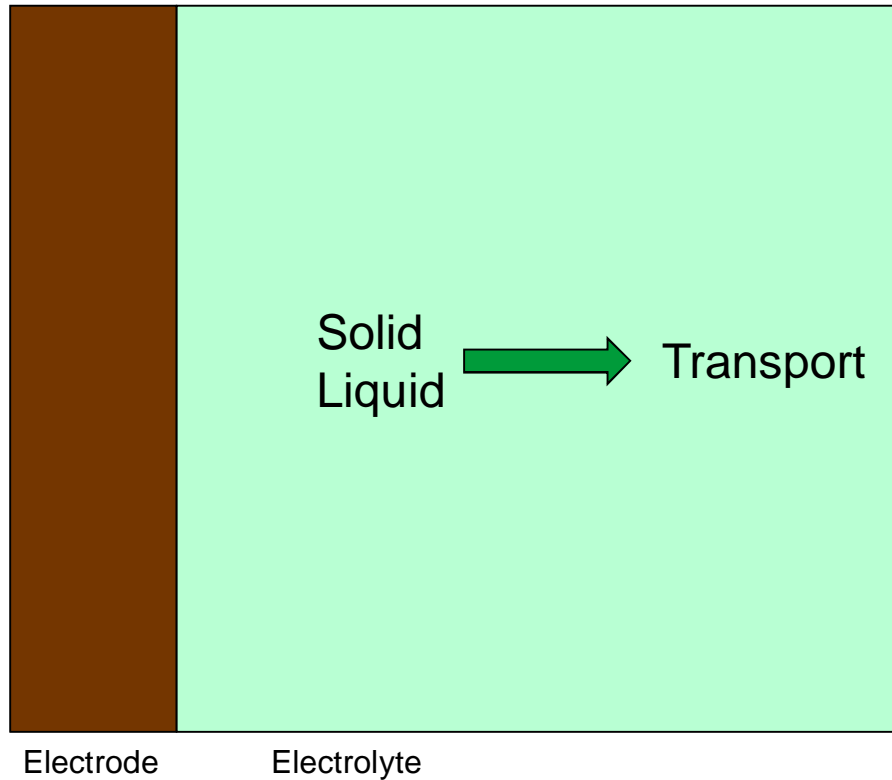




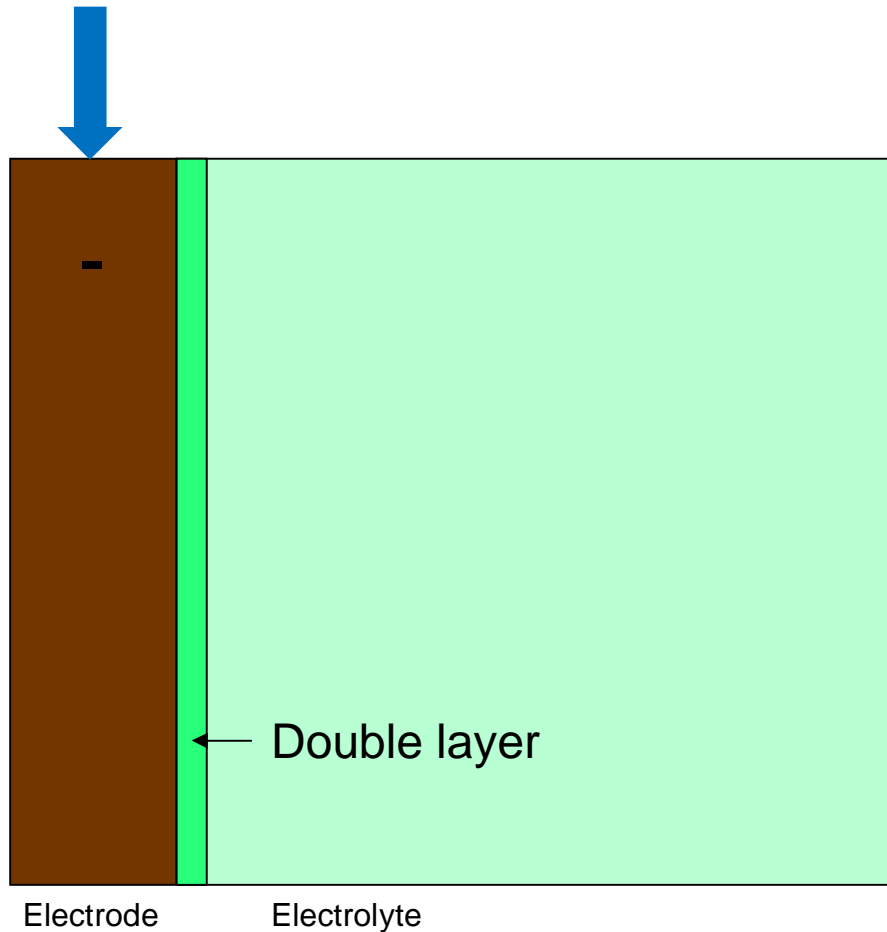
# Reaction on two phase boundary



# Reaction on two phase boundary

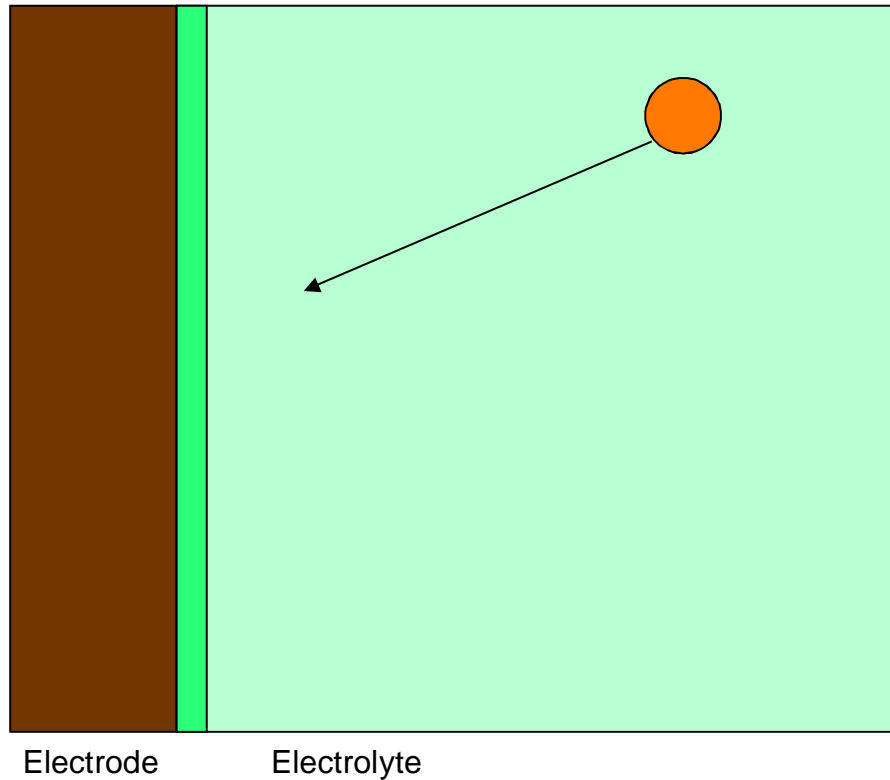


# When potential is applied



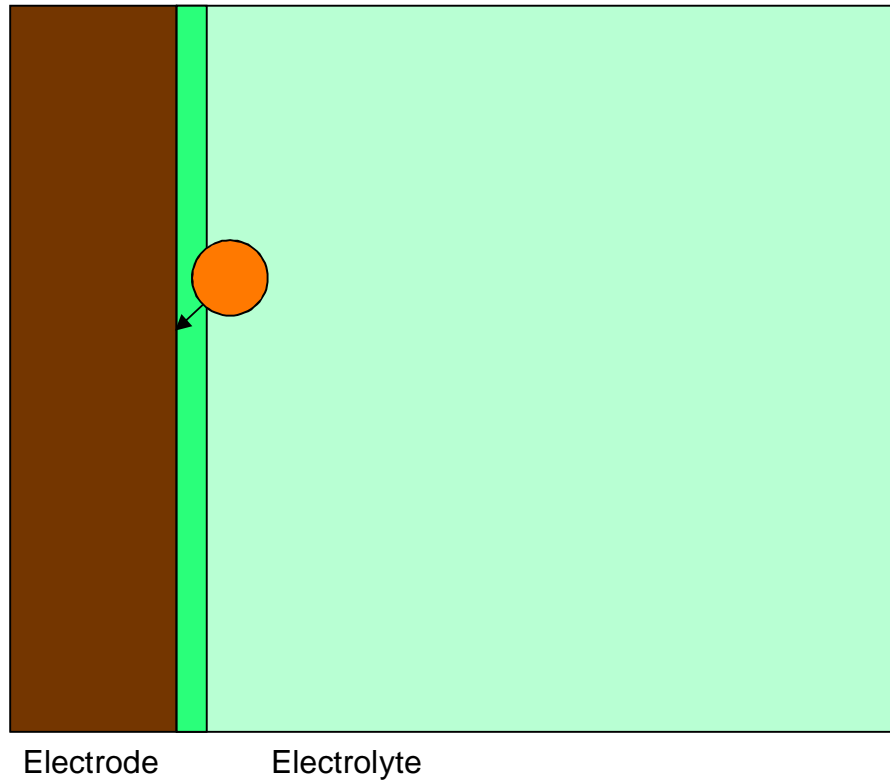
Ions in the electrolyte  
(if liquid) will organize  
to the electrode surface  
and create a  
Double Layer

# Reaction on two phase boundary



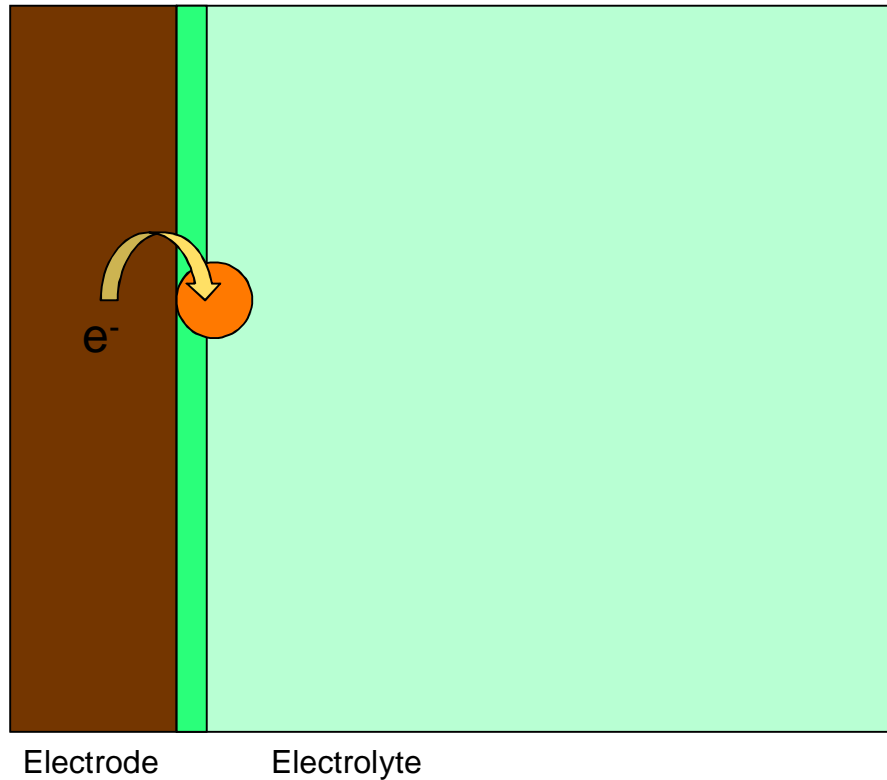
Diffusion  
vicinity of the electrode

# Reaction on two phase boundary



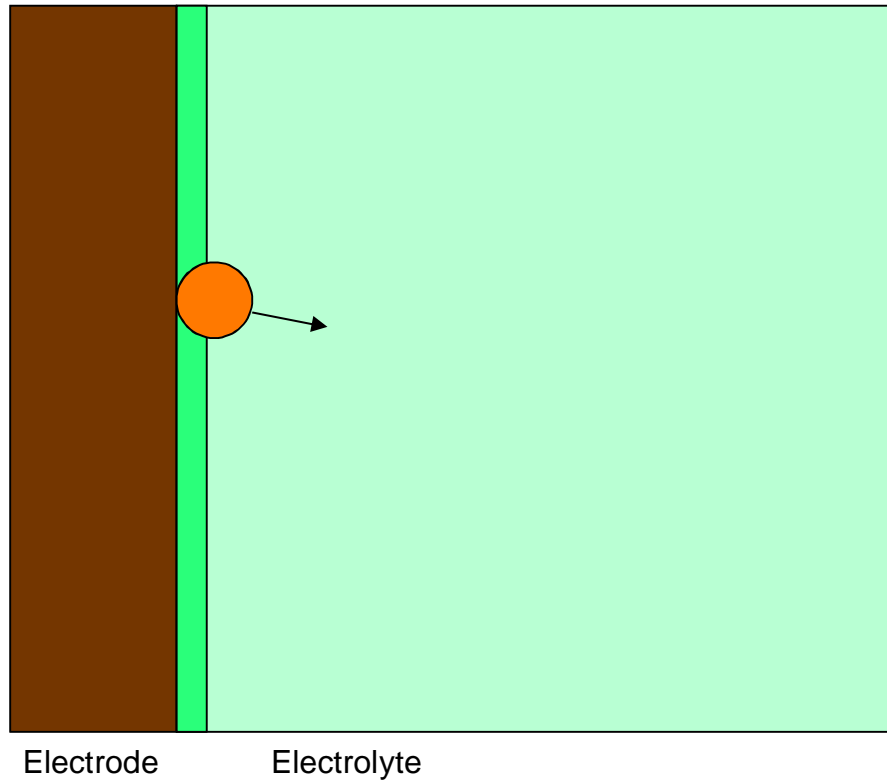
Adsorption  
to the electrode

# Reaction on two phase boundary



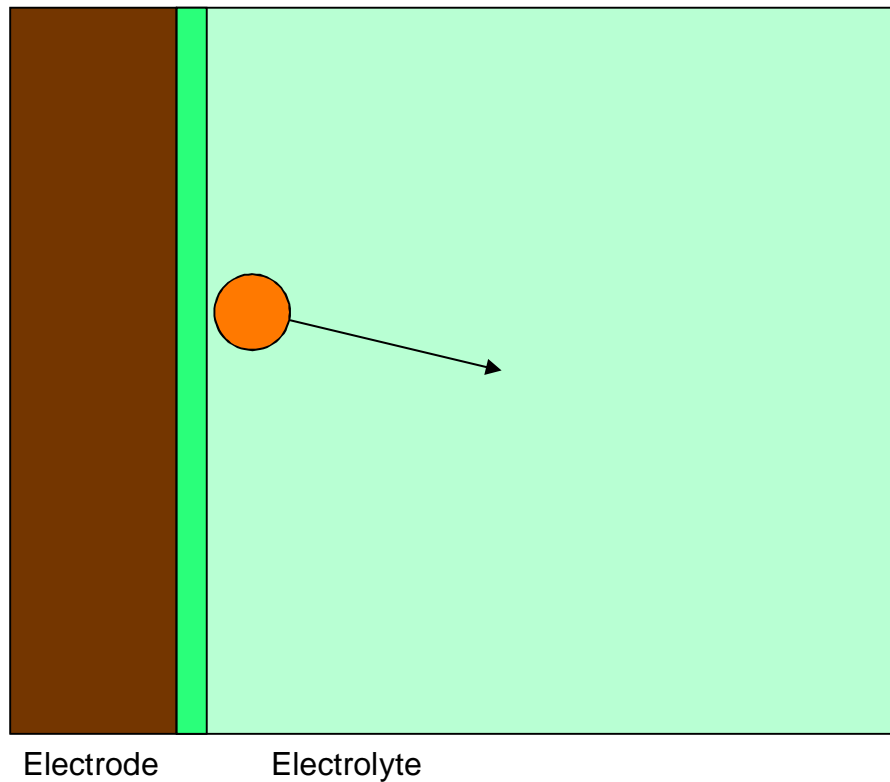
Reaction:  
electron transfer

# Reaction on two phase boundary



Desorption  
From the electrode

# Reaction on two phase boundary



Diffusion  
Back to the bulk



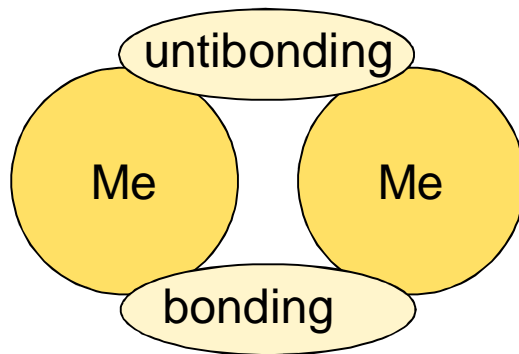
# Active material: Catalyst

What is a catalyst?

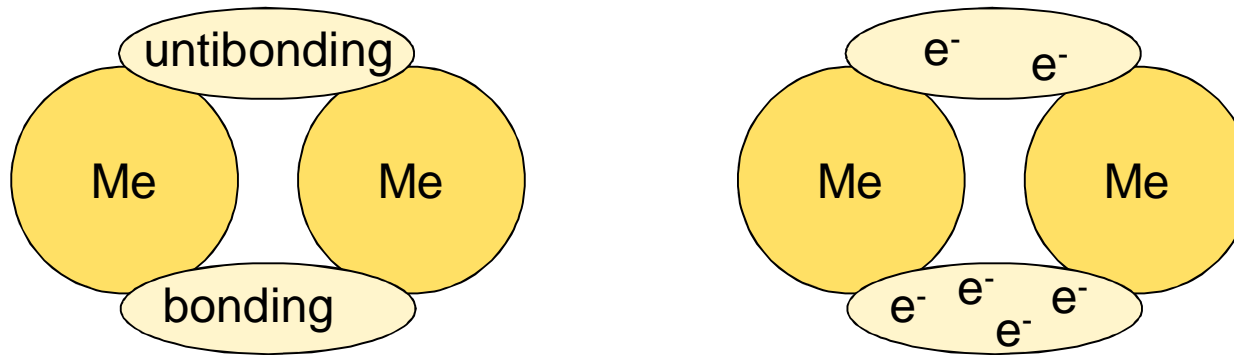
Electrocatalyst?

A material working a catalyst in a reaction involving an electron transfer.

# Metal atoms

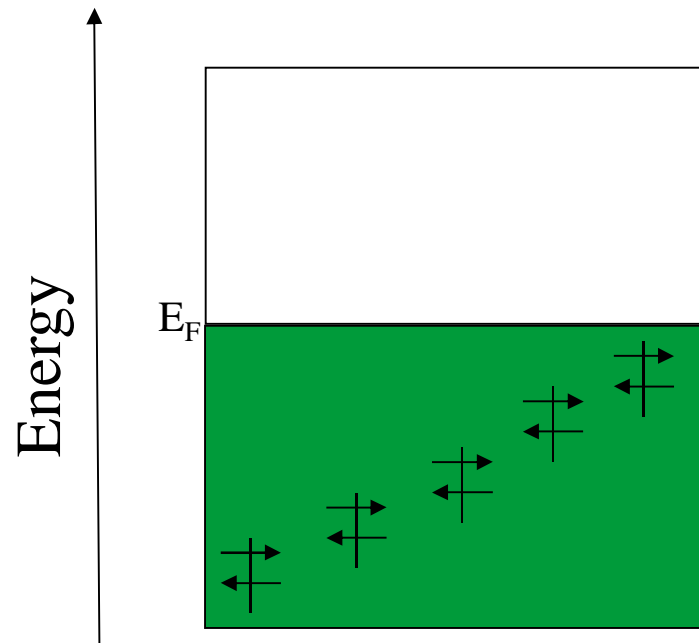


# Metal atoms



If there are more electrons on the bonding orbital – the bond is stable

# Metal electrode



Formed of many metal atoms  
- > Orbitals incorporate to  
continuous energy bands

Conduction band

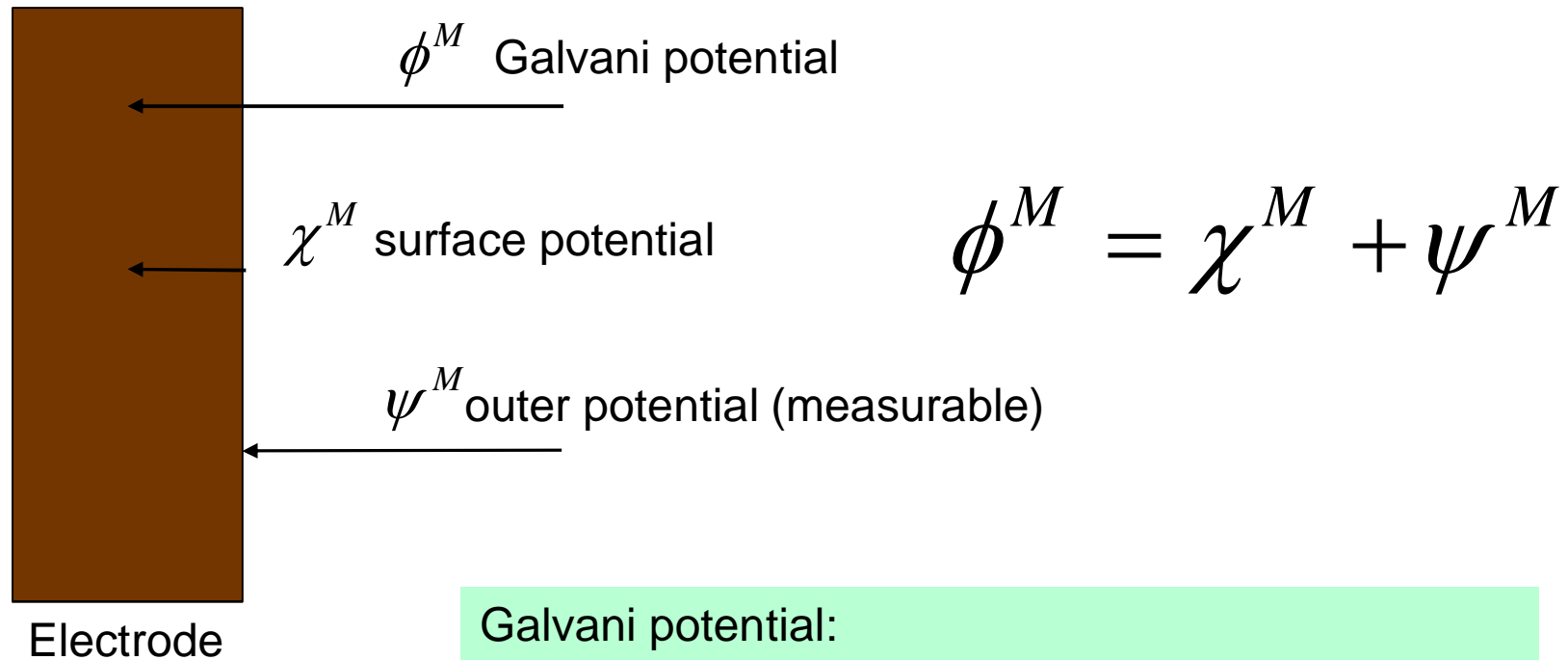
Fermi level

Valence band

$$E_F^M = -\Phi^M = \tilde{\mu}_e^M$$

Work function of a uncharged  
metal: The electrical work needed  
to remove an electron from the  
Fermi level of the metal to vacuum

# Electrode potential



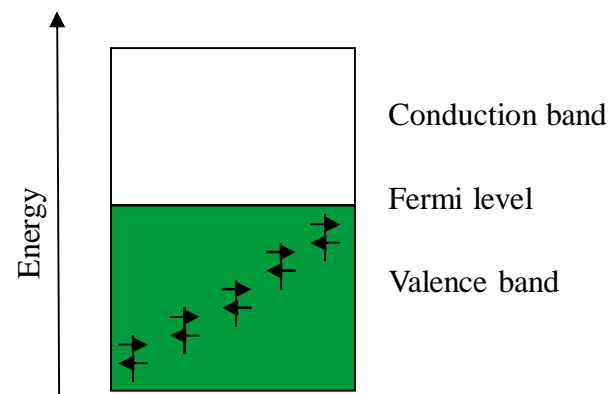
Galvani potential:  
Energy needed to bring a charged particle from  
the vacuum to the inner part of the metal

# Metal electrode

$$E_F^M = -\Phi^M = \tilde{\mu}_e^M$$

Work function of uncharged electrode is?

$$\Phi^M =$$



Uncharged electrode

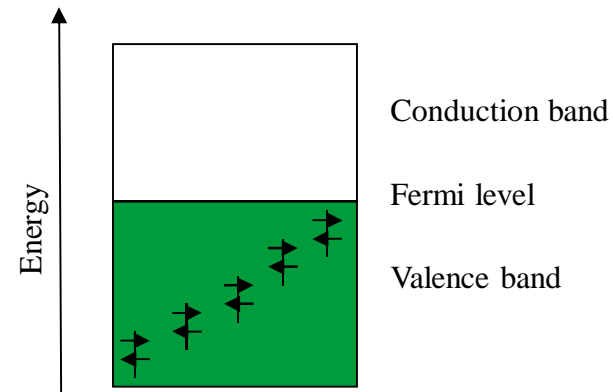
$$\tilde{\mu}_e^M = \mu_e^M - F\chi^M$$

# Metal electrode

$$E_F^M = -\Phi^M = \tilde{\mu}_e^M$$

Work function of uncharged electrode is

$$\Phi^M = F\chi^M - \mu_e^M$$



Uncharged electrode

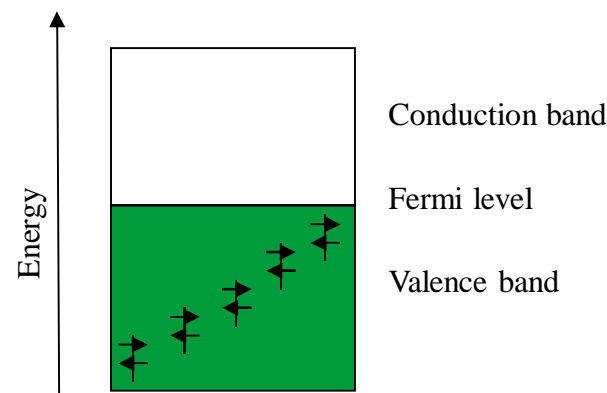
$$\tilde{\mu}_e^M = \mu_e^M - F\chi^M$$

# Metal electrode

$$E_F^M = -\Phi^M = \tilde{\mu}_e^M$$

Work function of uncharged electrode is

$$\Phi^M = F\chi^M - \mu_e^M$$



Uncharged electrode

$$\tilde{\mu}_e^M = \mu_e^M - F\chi^M$$

Work function of a metal effects

- Surface potential -> Adsorption of molecules on the electrode



# Work function

Work function of a metal effects

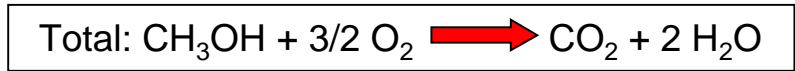
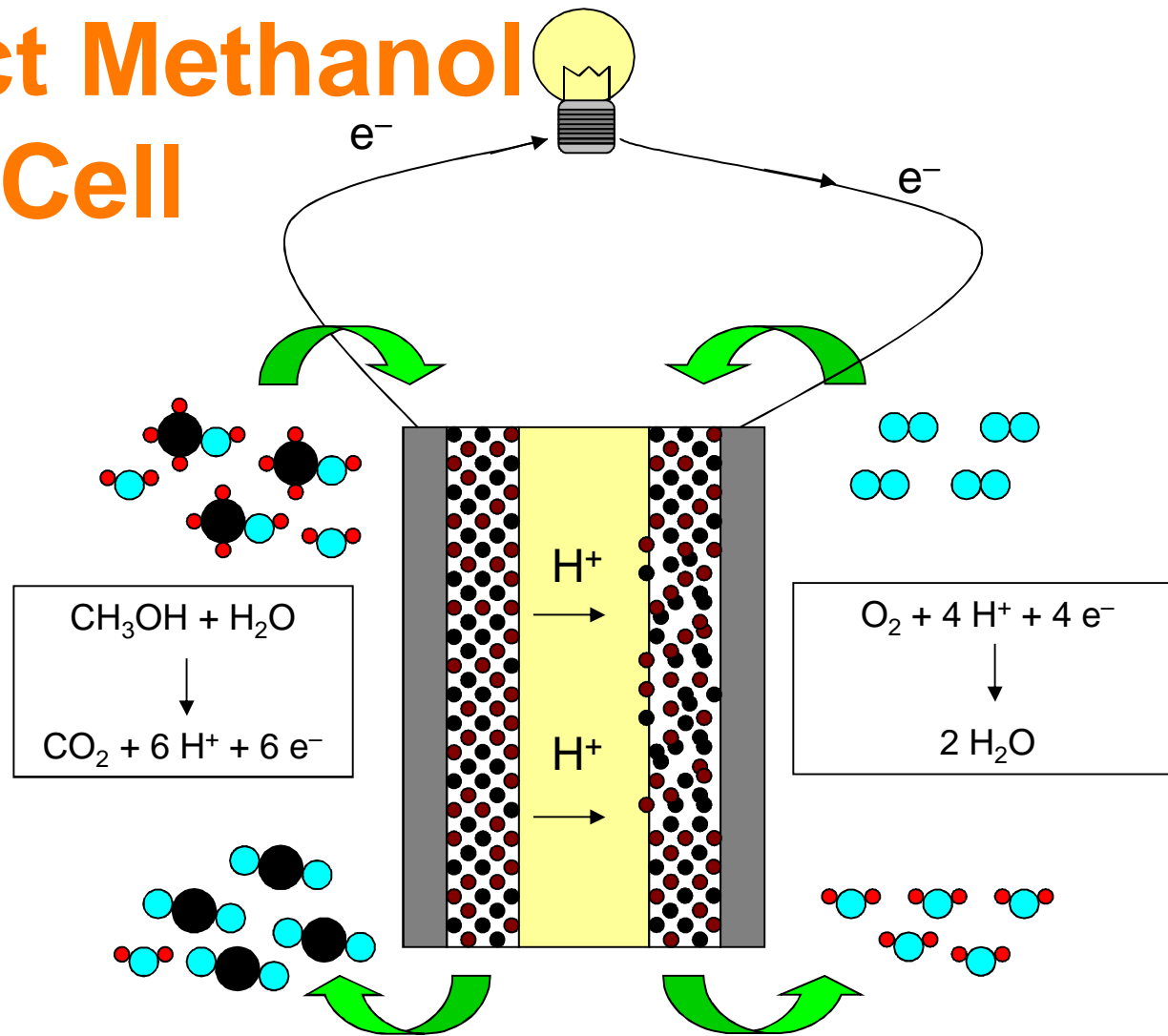
- Surface potential -> Adsorption of molecules on the electrode

$$\Phi^M = F\chi^M - \mu_e^M$$

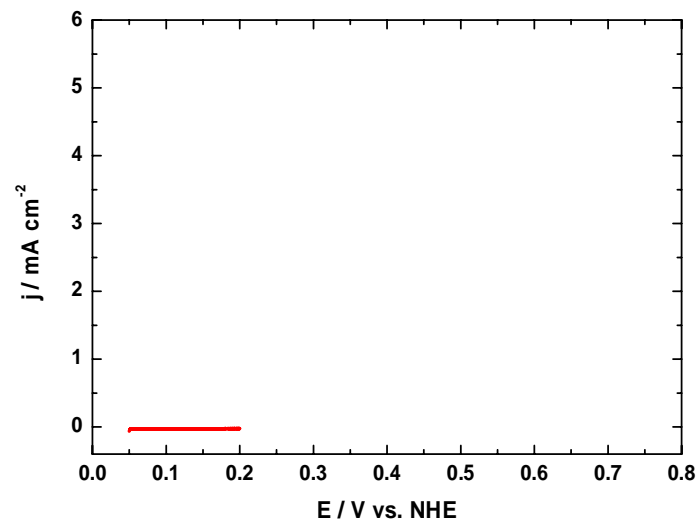
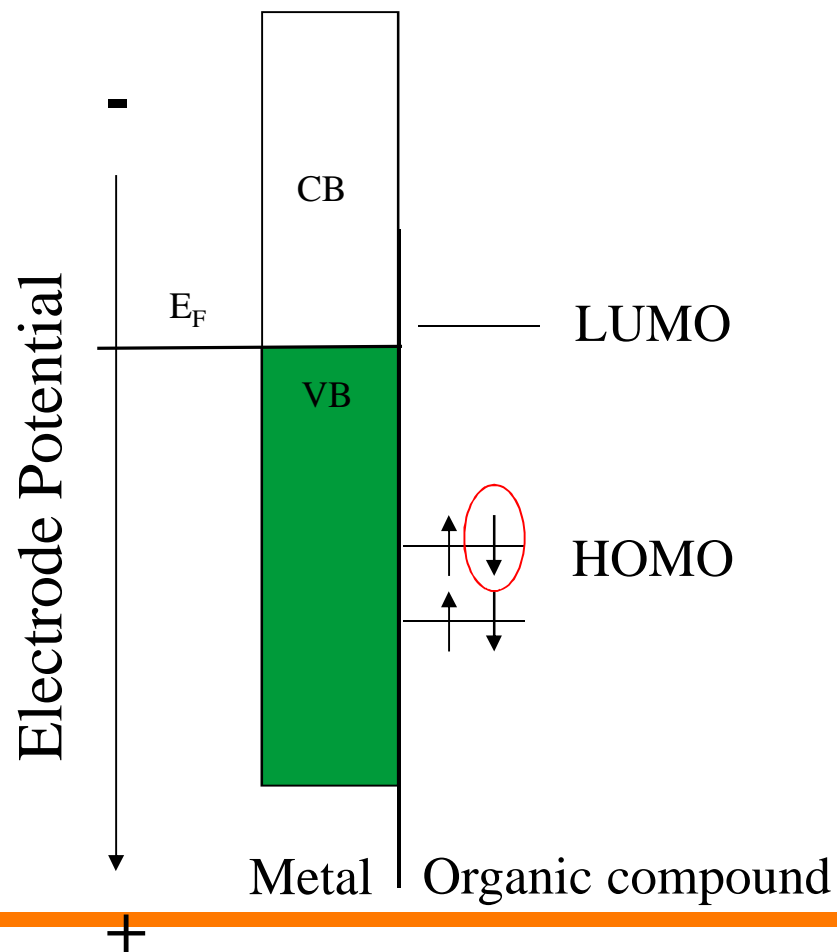
Different metals

	$\Phi$ (eV)
Pt	6.35 <sup>1</sup>
Au	5.10 <sup>1</sup>
Zn	4.3 <sup>1</sup>

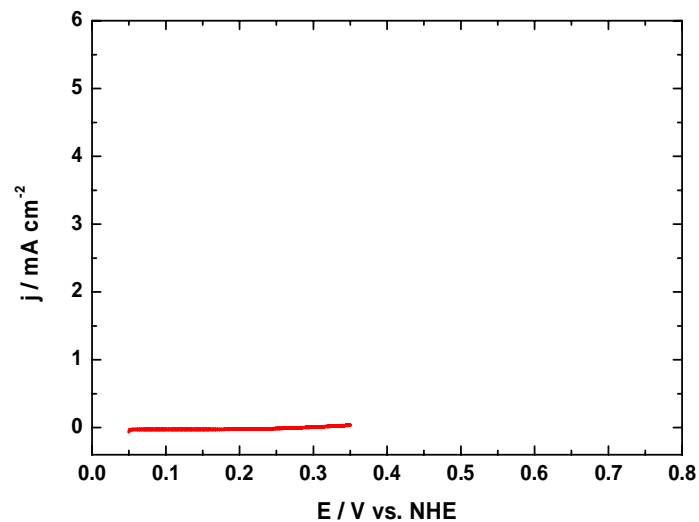
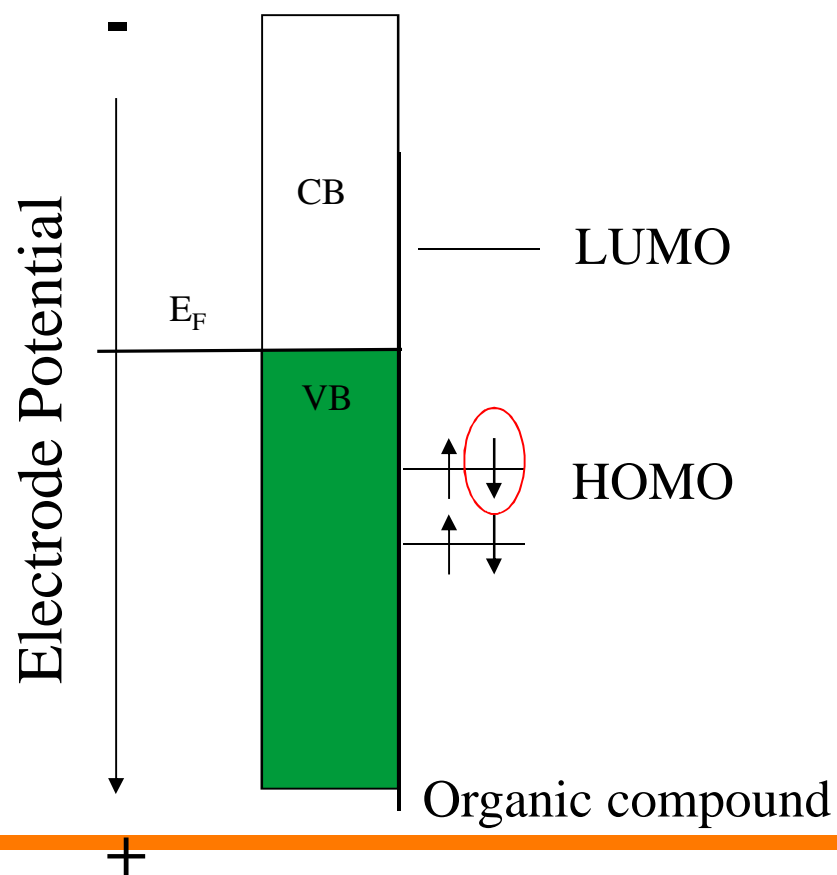
# Direct Methanol Fuel Cell



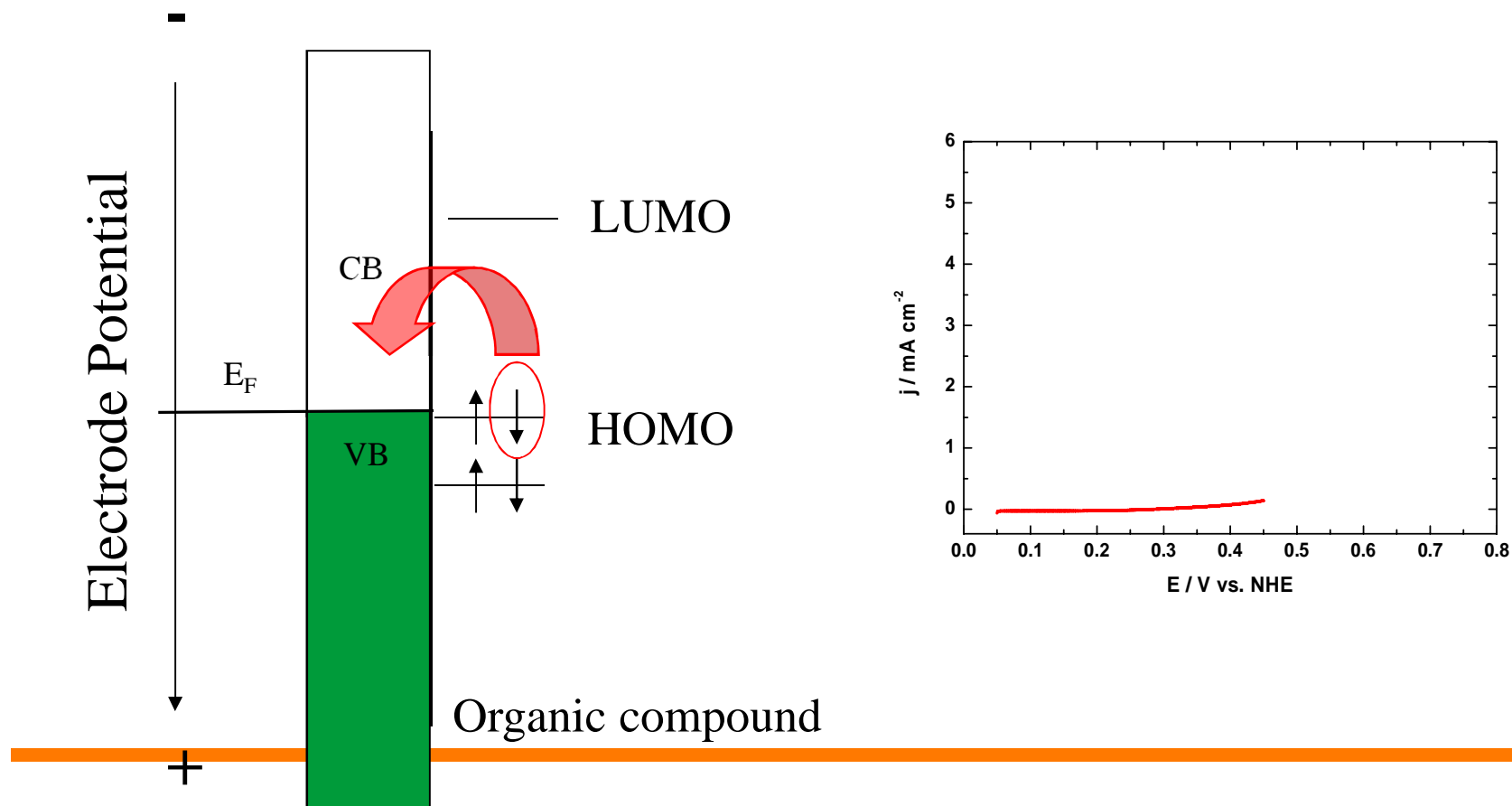
# Electrooxidation of methanol



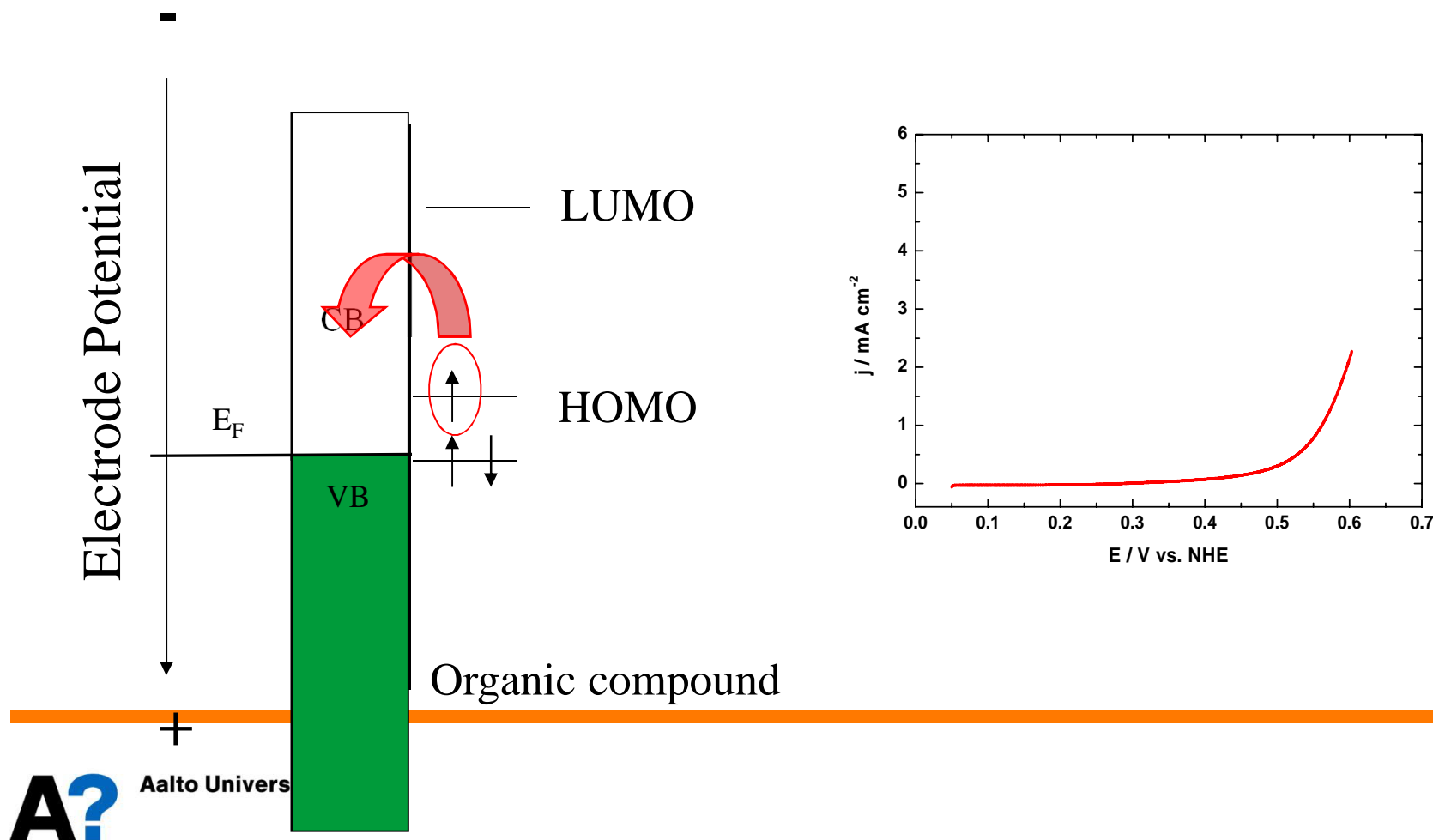
# Electrooxidation of methanol



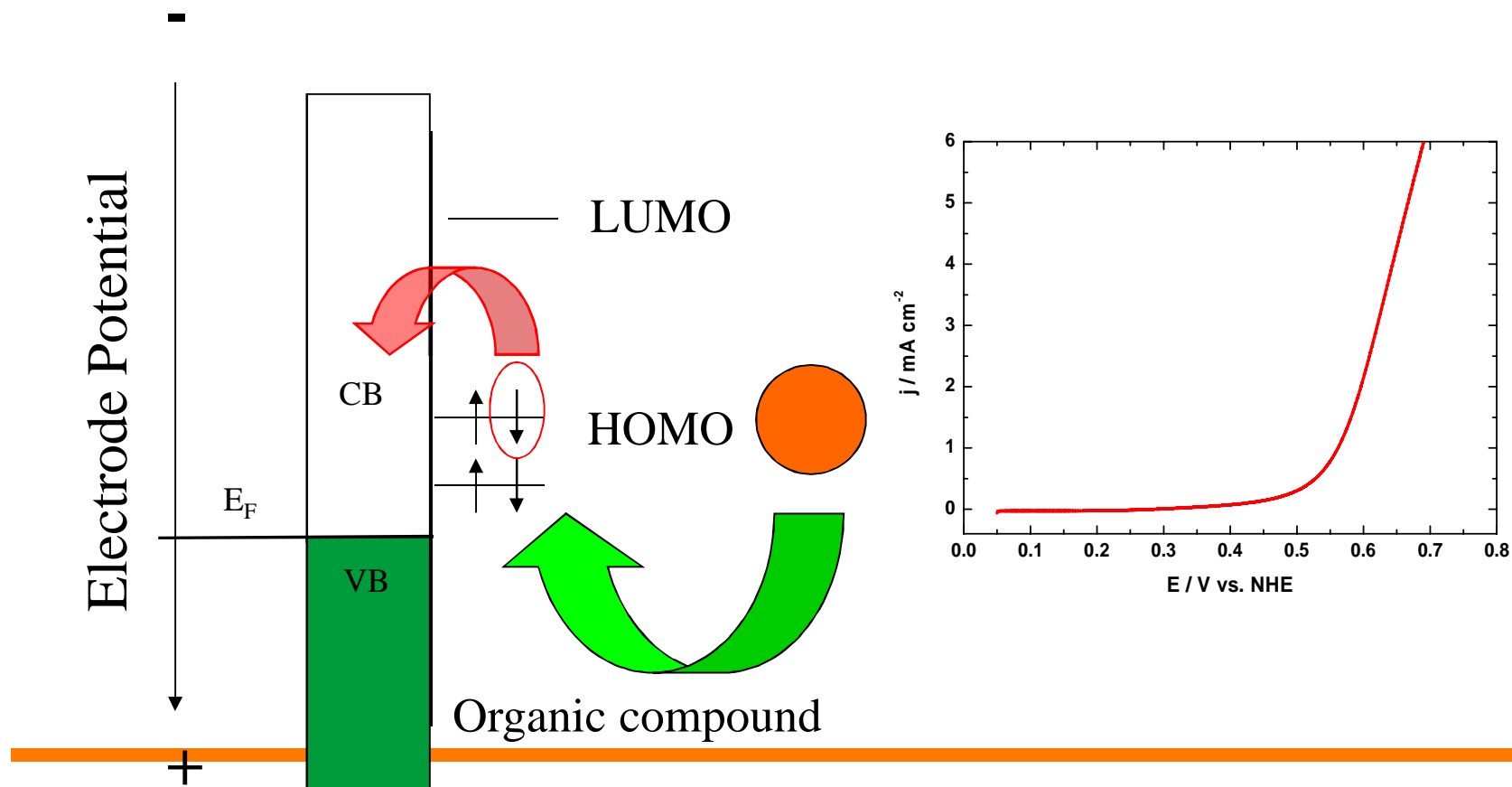
# Electrooxidation of methanol



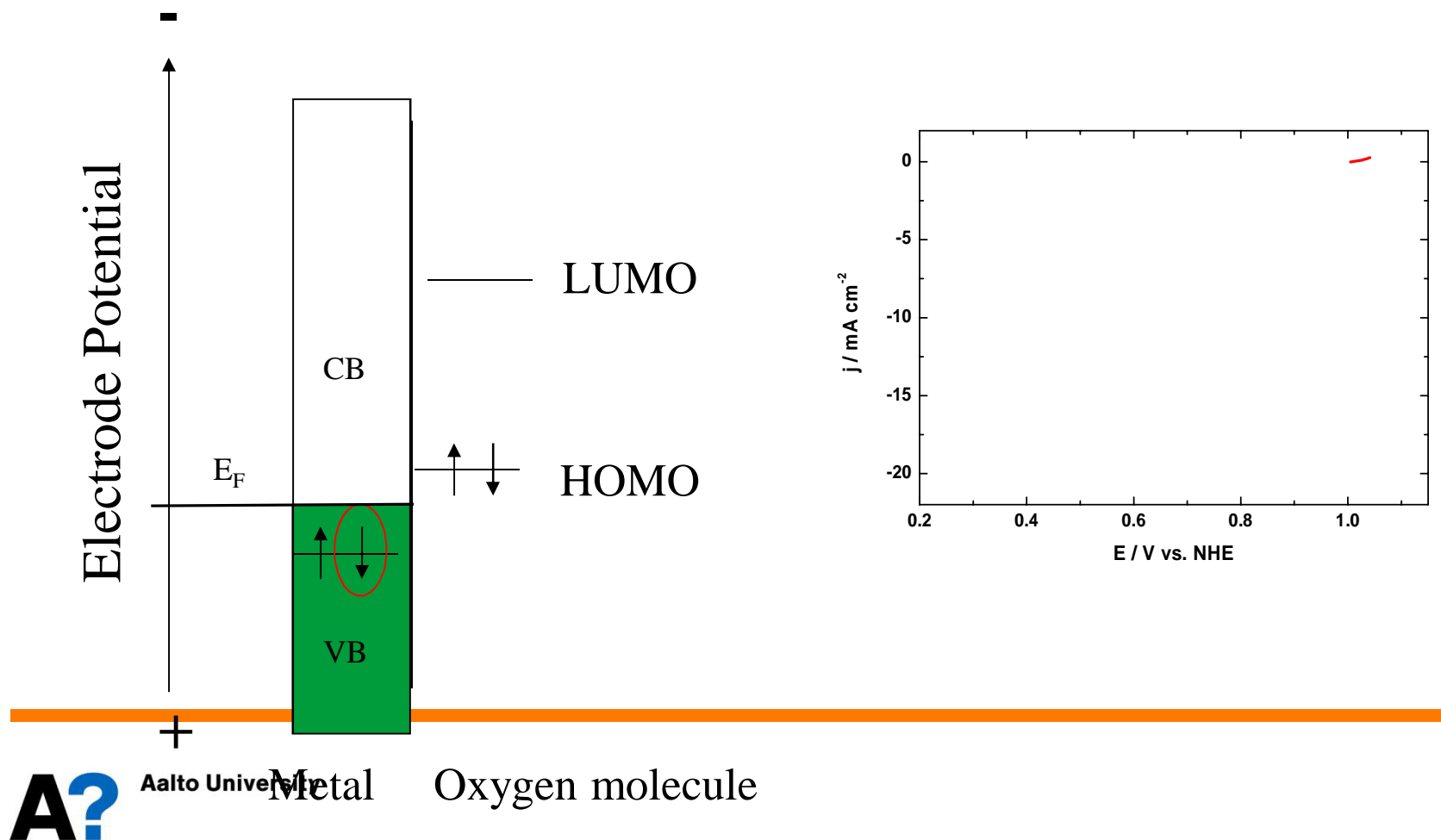
# Electrooxidation of methanol



# Electrooxidation of methanol

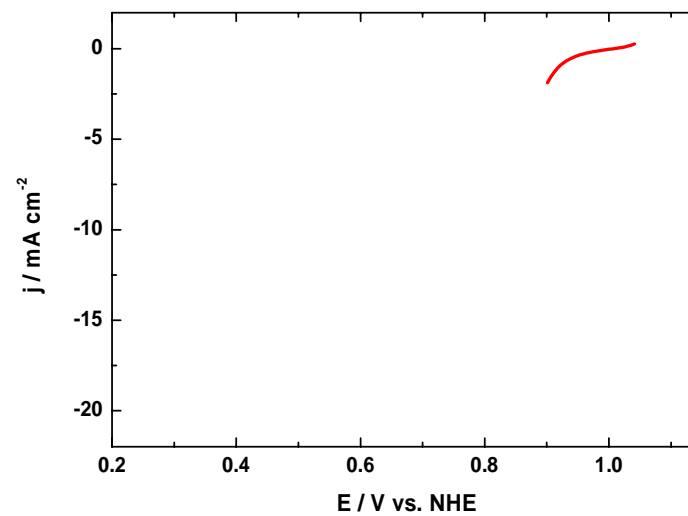
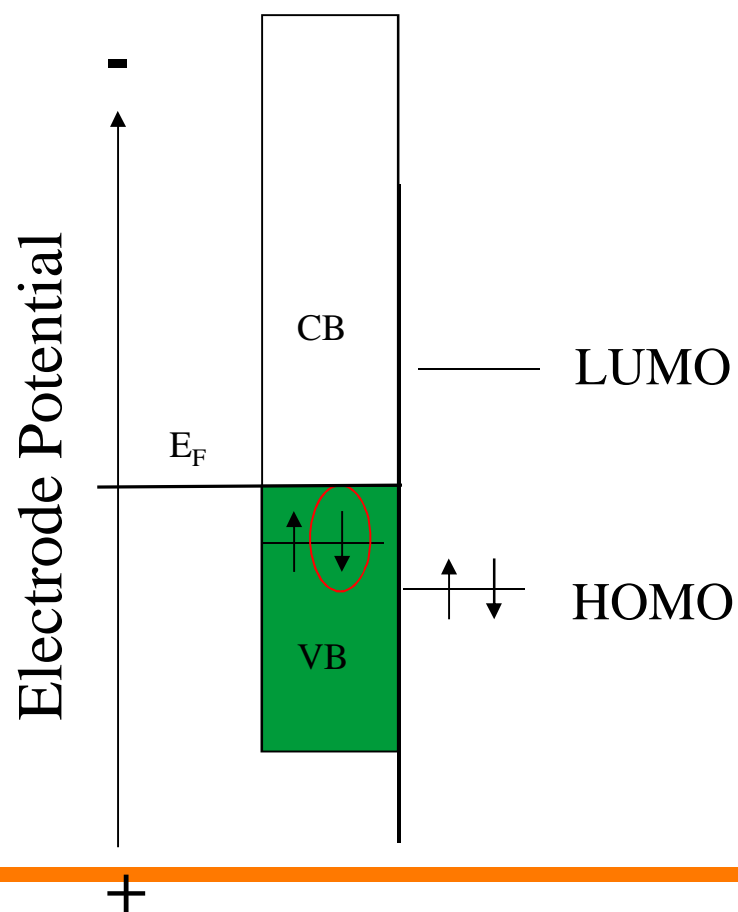


# Oxygen reduction – what will happen?

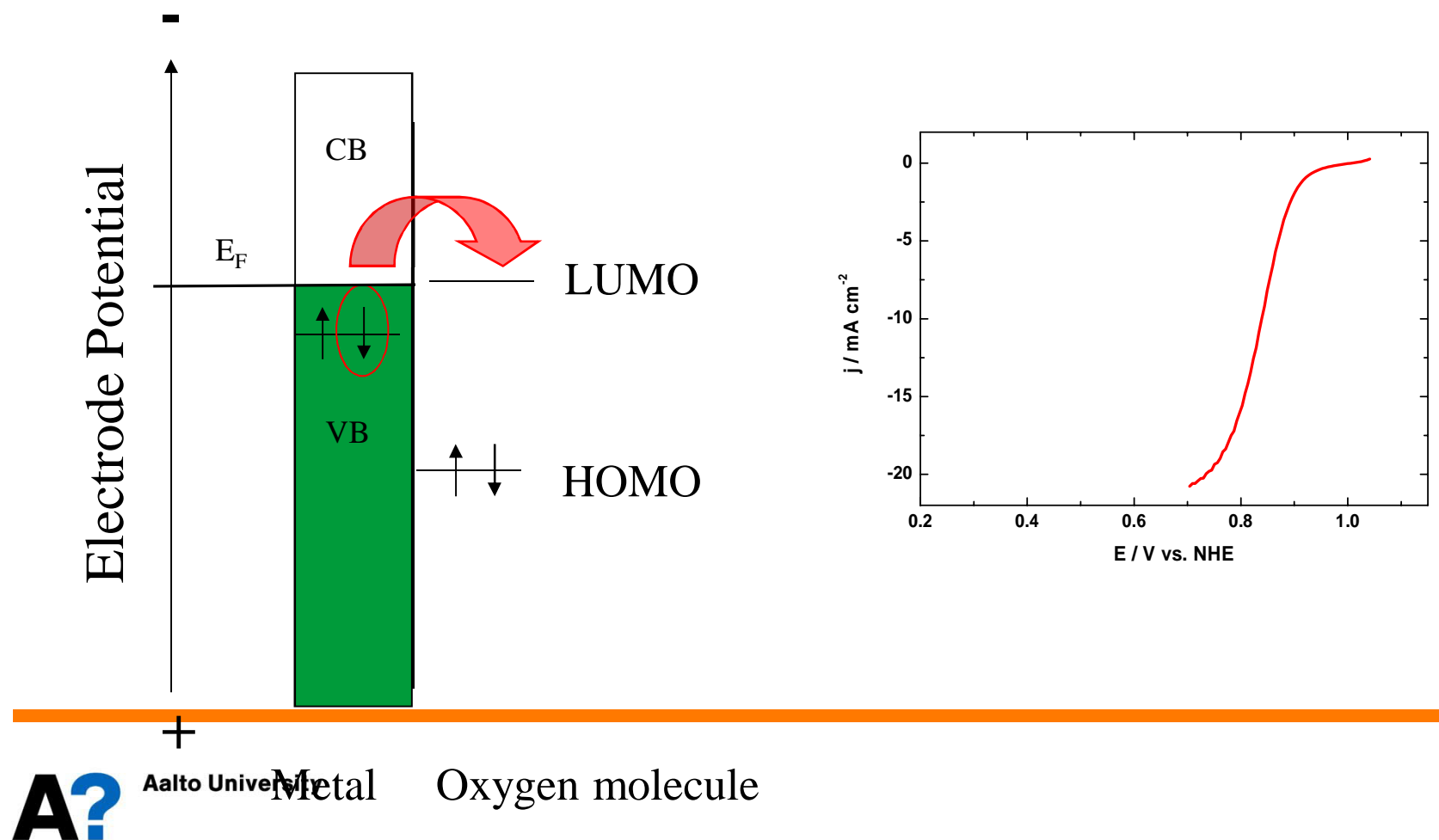




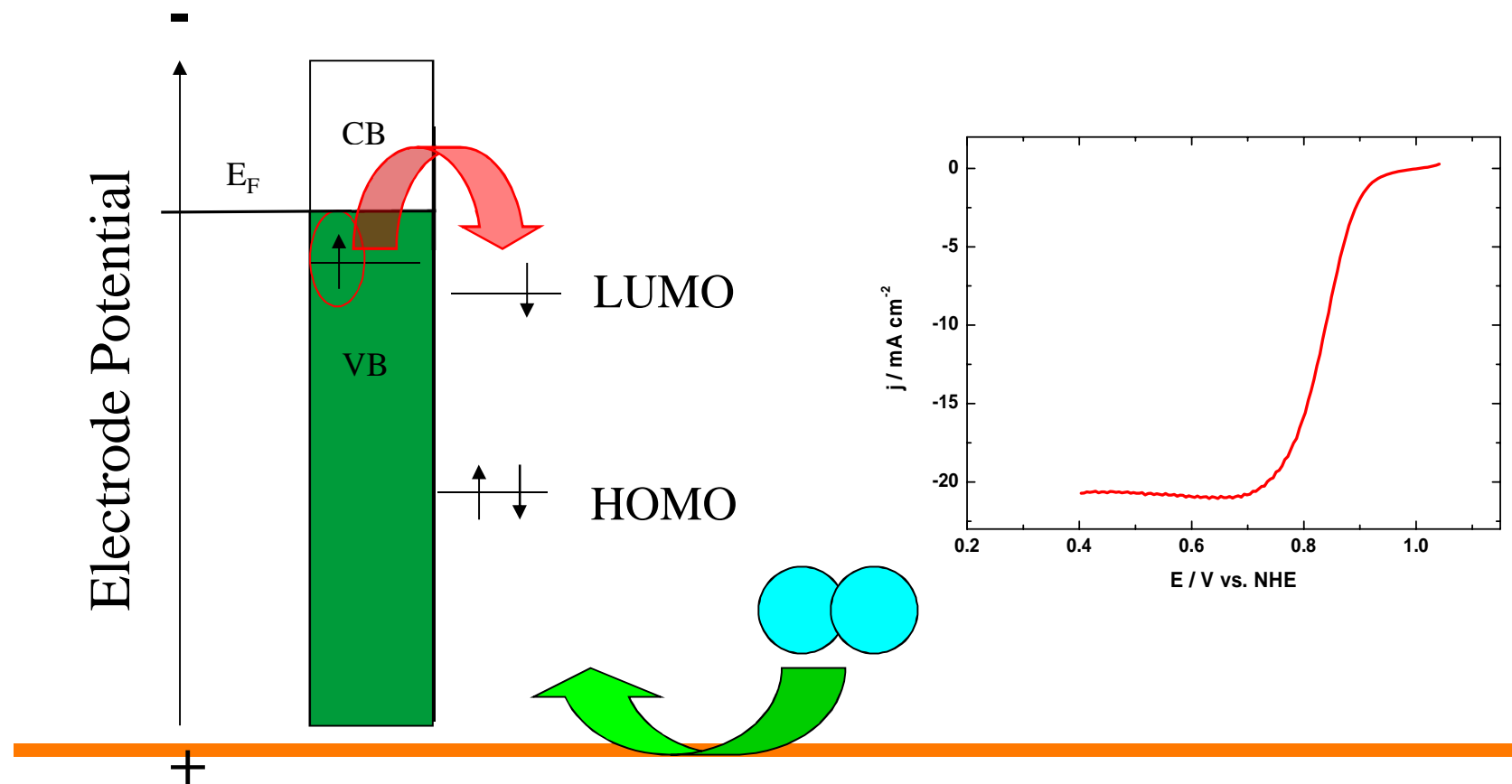
# Oxygen reduction



# Oxygen reduction

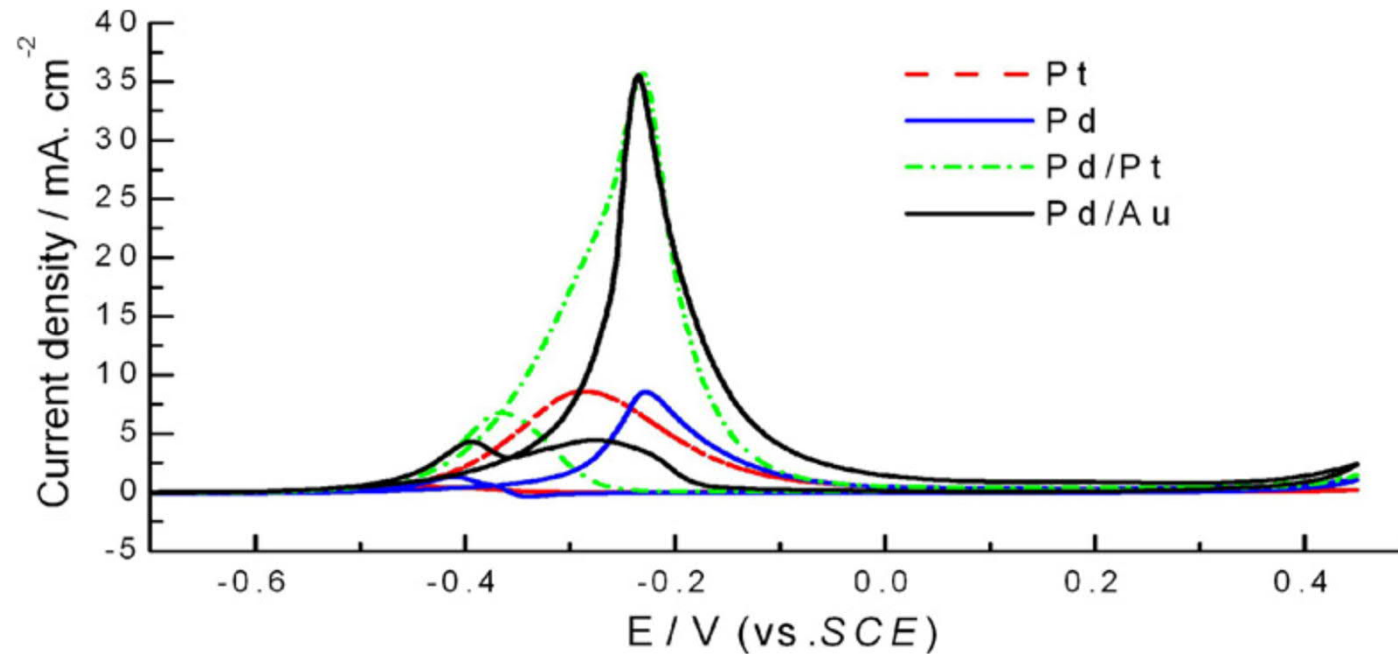


# Oxygen reduction



# Work function and it's relation to electrocatalyst

	$\Phi$ / eV
Pd	5.0
Pt	6.35

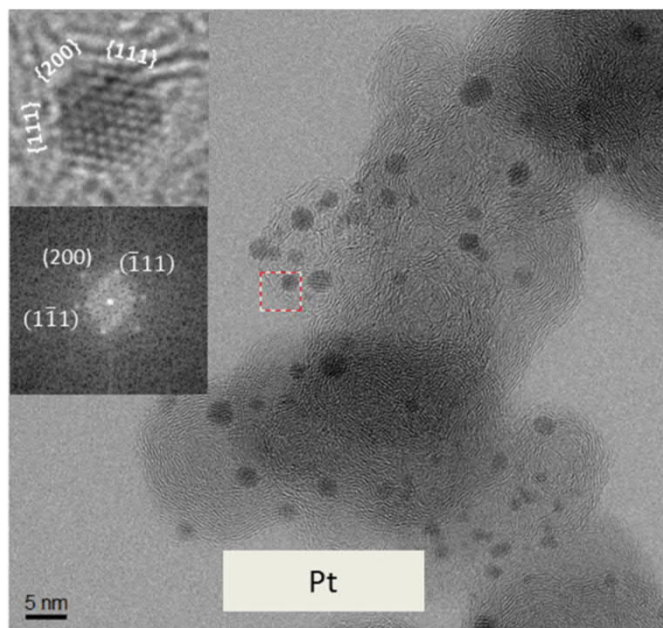


# Surface orientation

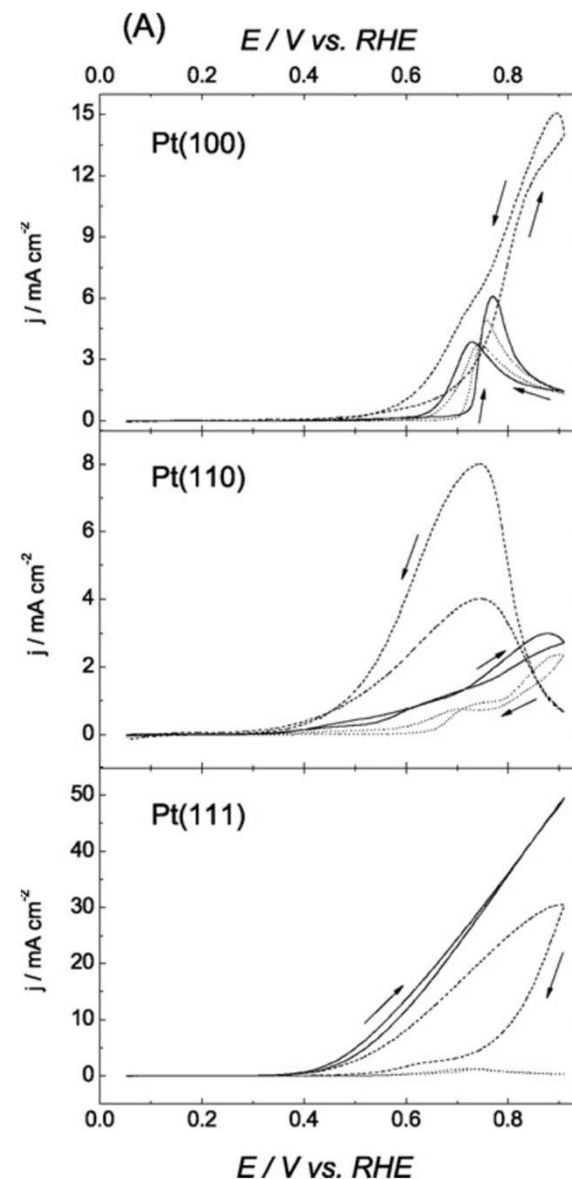
## Crystalline structures

	$\Phi$ (eV)
Pt(100)	5.82 <sup>1</sup>
Pt(110)	5.85 <sup>2</sup>
Pt(111)	6.07 <sup>1</sup>

- 1) M. Salmerón et al. Phys. Ref. B 28 (1983) 6758.
- 2) D. R. Lide (Ed.), CRC Handbook of Chemistry and Physics, 80th ed., CRC Press, Boca Raton 1999/2000.



E. Sairanen et al. /  
Applied Catalysis B:  
Environmental 148–149  
(2014) 11



Methanol (solid line), 2-Propanol (dashed line) and 50/50 mixture (thin line) oxidation in 0.1 M HClO<sub>4</sub> electrolyte on different surface orientations.

A. Santasalo et al. Electrochem. Acta 54 (2009) 6576.

# How to modify work function

- Alloying metals effects the work function of the electrode

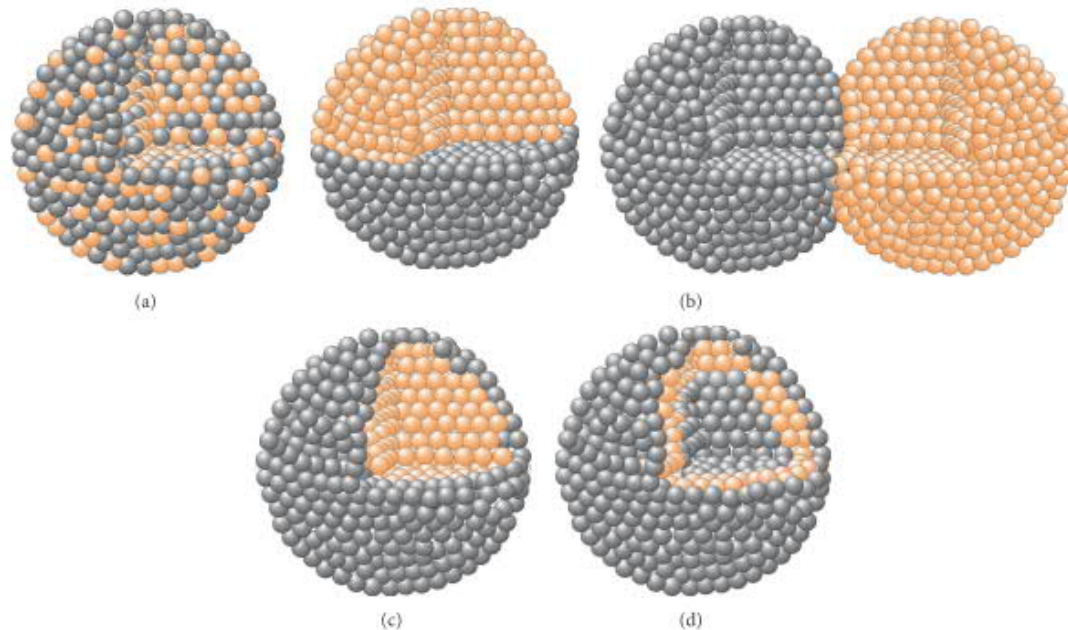
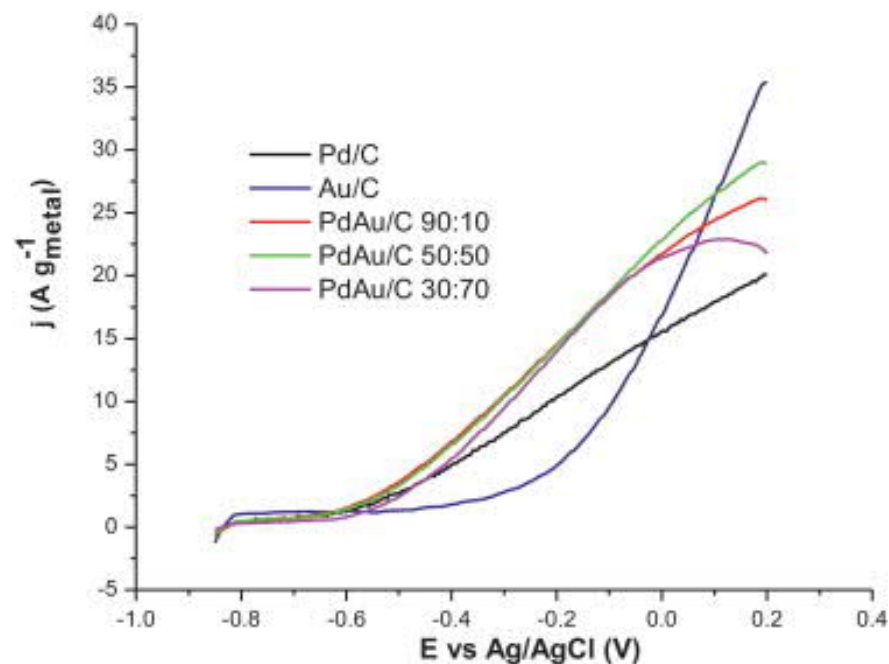


FIGURE 2: Schematic illustration of bimetallic NPs with different structures (a) alloy, (b) heterostructure, (c) core-shell, and (d) multishell structure.

# Different Catalysts in action

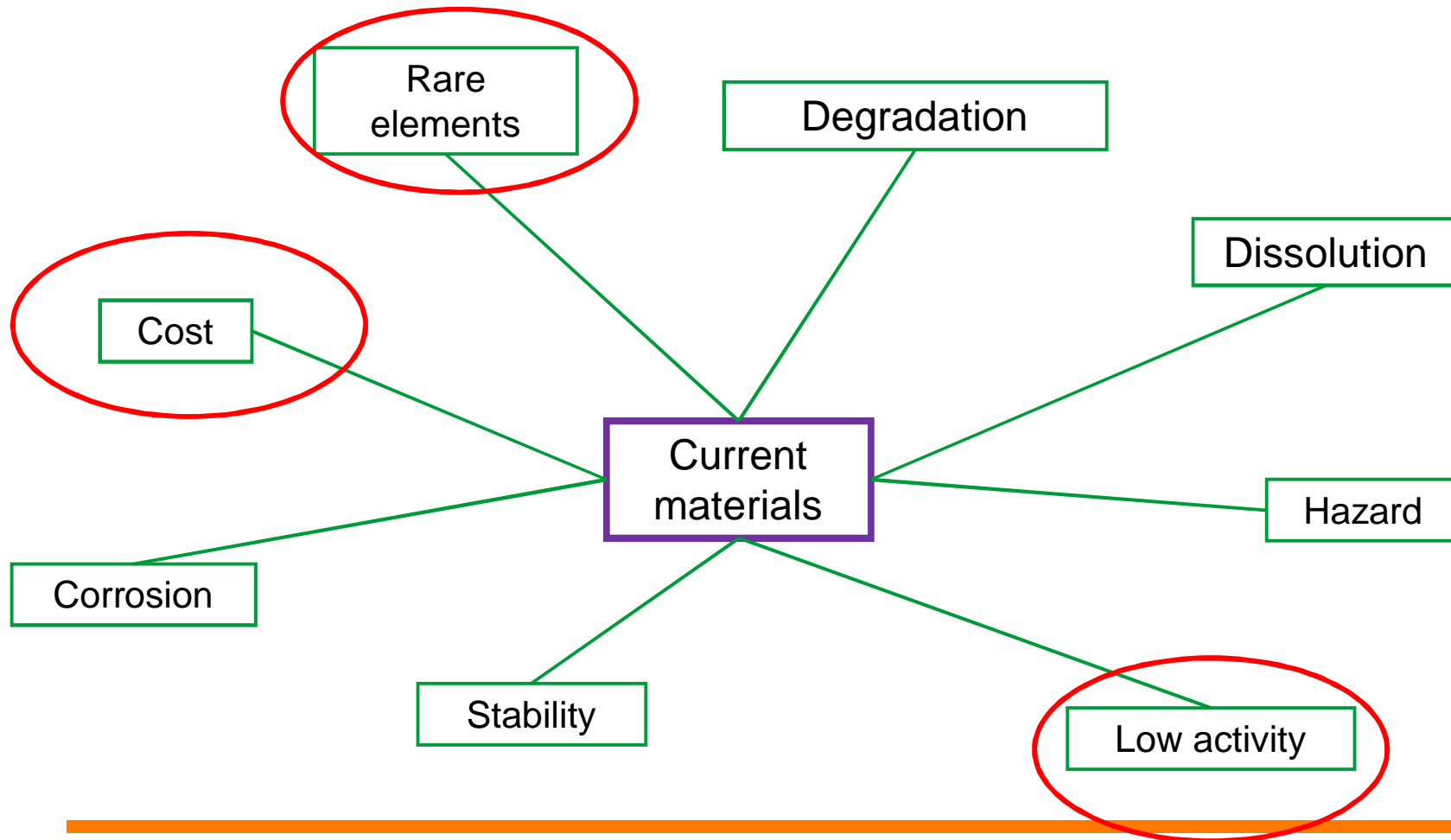


$$\chi^M = \frac{\Phi^M + \mu_e^M}{F}$$

What would be the best catalyst for this particular reaction?

Ethanol oxidation in alkaline media (1 M KOH) on different catalyst. Au/C is gold nanoparticle catalyst on carbon support.

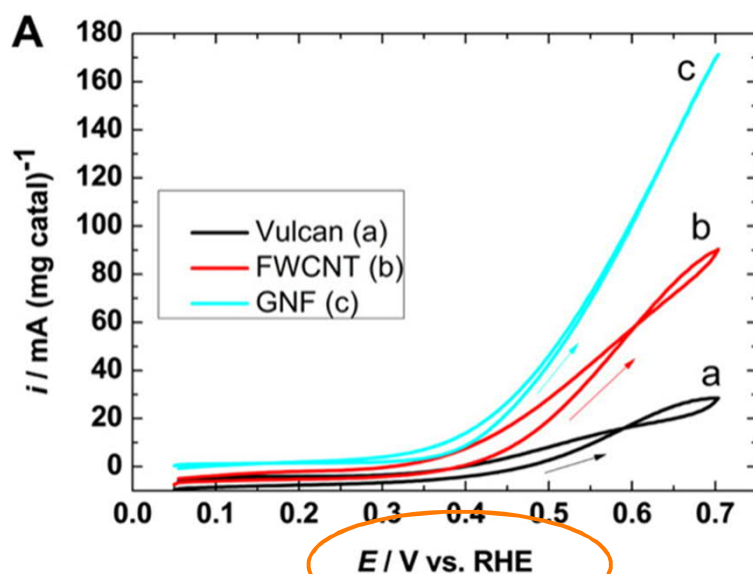
# Challenges with materials



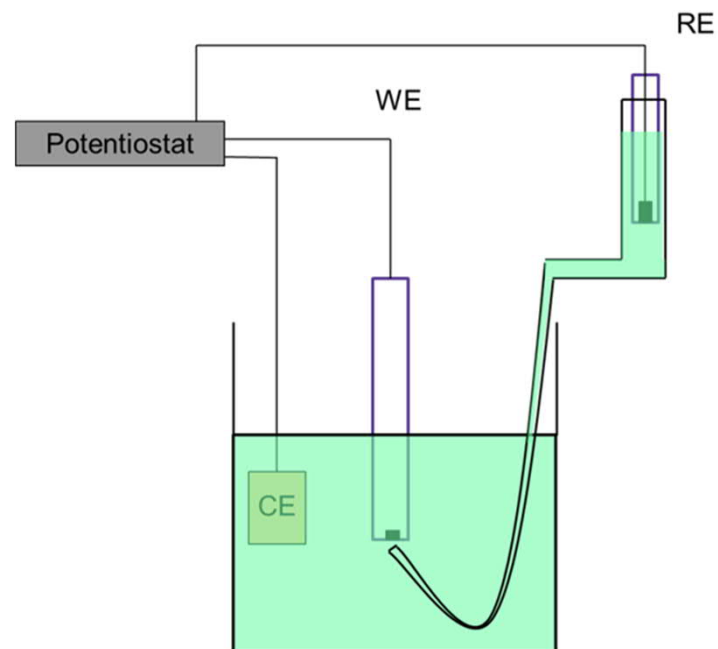


# How to interpret catalyst material data?

3 Electrode set up:  
To study individual electrode reaction

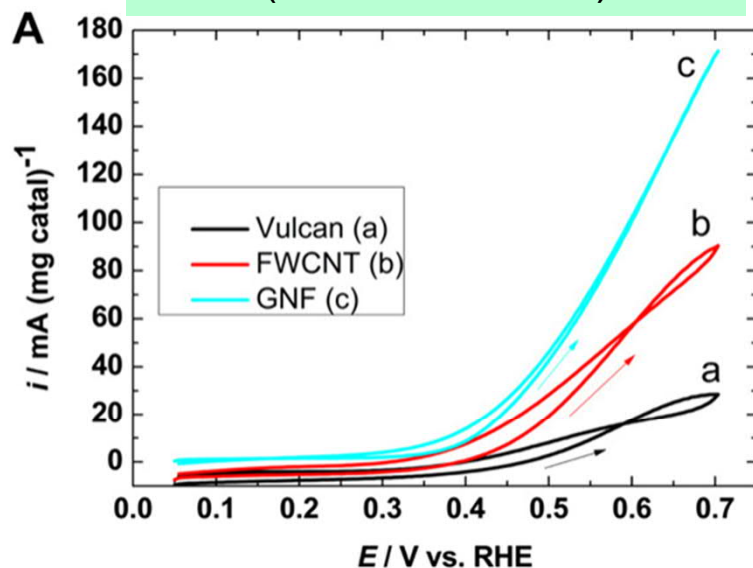


In electrochemical cell:  
25 °C  
0.1 M HClO<sub>4</sub> + 1 M MeOH



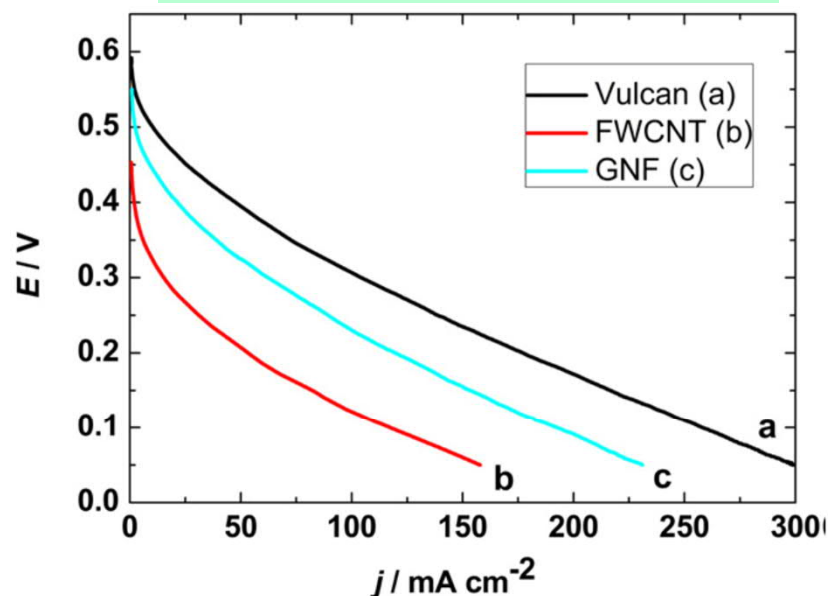
# How to interpret catalyst material data?

3 Electrode system  
(anode reaction)

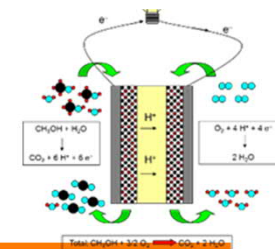


In electrochemical cell:  
25 °C  
0.1 M HClO<sub>4</sub> + 1 M MeOH

2 Electrode system  
(anode + cathode)



Single cell fuel cell:  
70 °C  
1 M MeOH



# Reflection



1. What was most interesting today?
2. I would have wanted to hear more on?



Aalto University

**Task 2 instructions**

**Task 3 groups and topics**

# Task 2 – Pitch at 7.2.2019

Max. 3 min. -> Practice

## *New material solution*

Slides (max. 4-5 slides):

- 1) Shortly your application
- 2) A material issue you are addressing
- 3) New material solution
- 4) Why should your idea be funded?

+

Slide with references (this does not need to be part of the pitch but is part of the submission)

# Task 2 – Evaluation

## *New material solution*

Innovation potential max .8 p.

Credibility and the need for this solution max. 7 p.

Delivering the message max. 5 p.

Total 20 p.

The slide must have reference slide in the end, indicating what the idea is based on.

## Task 3 group forming

- One member in the group will stay with the topic as the new team leader (the group can decide who will stay)
- Other team members will list 3 favorable options for the next team topics
- We will prepare the teams for the next time, team leaders will gather the team next week
- Flip still is related to the old topic (task 2)

# Groups and Topics: Task 3

**Off-Shore  
Wind**  
- Expert

**Thermal Storage**  
- Expert

**Flow Battery**  
- Expert

**Solar PV**  
- Expert

**Solid Oxide  
Fuel Cell**  
- Jarkko

**Concentrated Solar  
Power**  
- Lillian

**Marine**  
- Expert



# Task 3 – Eco-design

## Presented at 28.2 14-17

- Eco-design is material design taking into account the recyclability of the application at end-of-life
- This can be new material solution, new design, reselection of materials
- But also ... new concept, new business opportunities
  
- You need to first know the current status of your application



Aalto University

# Task 1 results

## Off shore - Wind

### Group A

Result 1: 262 days

Result 2: 155 days

- Radius
- Peak performance used

.....Further iteration

### • Group B

Result 1: 10 month ~300 days

Result 2: 11 months ~330 days

- With recycling (Steel recycling energy intensive)



Aalto University

# Next workshop V

# Next workshop V

- New Material Solutions (Pitching)
- New teams and topics announced
- What are the materials of those application
- How rare are the materials used (can they be scaled up?)
  - > “Light Poster”
- Theory: The Recycling Challenge

# Flip report IV:

- 1) “Addressing the terawatt challenge: scalability in the supply of chemical elements for renewable energy”

P.C.K. Vesborg, RSC Adv. 2 (2012) 7933-7947.

**ALL STUDENTS**

**MyCourse – Materials – Material Development**

- 2) **News paper clip: “Metal material mining”**

Preferable in your application (if not found any on course topic)  
(any country, any language)

- 3) **Journal Paper: your application that can help you with Task 2**

New Material Solutions that other have been presenting

# Flip reports – peer review

- Student number to your task
  - Select one flip that is from other topic than your own
  - Read and evaluate the report (15 min.)
  - Write at least 2 sentence of feedback
    - What was good/interesting or/and what could be improved
  - Grade
    - 3 p. Excellent work
    - 2 p. Good work
    - 1 p. Some parts missing/ Unclear text
    - 0 p. No submission
-



Aalto University

# Additional material

## Electrochemical potential

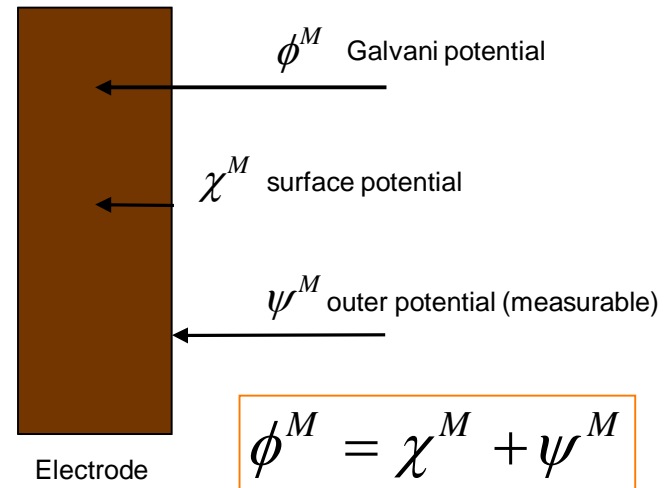


# Electrochemical potential

Electrochemical potential (in general)

$$\tilde{\mu}_i^a = \mu_i^a + z_i F \phi^a$$

For an electron in a metal phase?



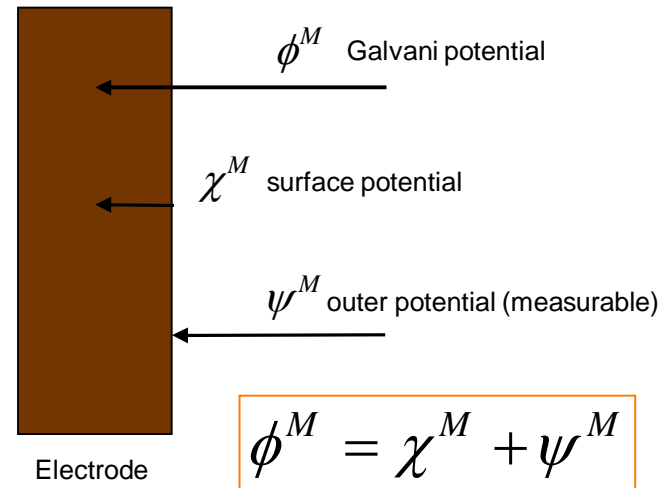
# Electrochemical potential

Electrochemical potential (in general)

$$\tilde{\mu}_i^a = \mu_i^a + z_i F \phi^a$$

For an electron in a metal phase

$$\tilde{\mu}_e^M = \mu_e^M - F \phi^M$$



# Electrochemical potential

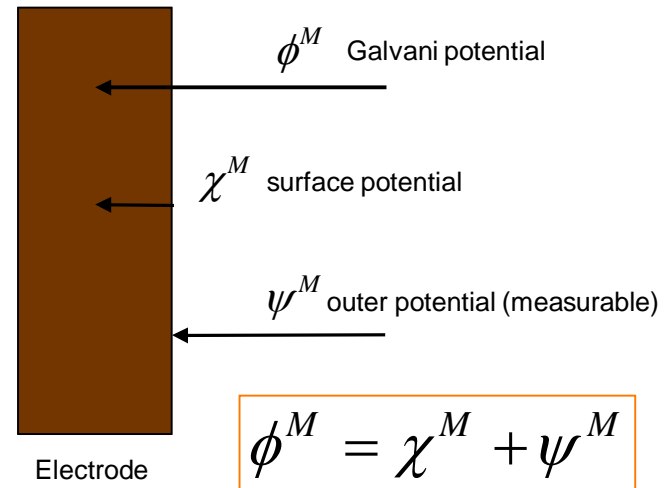
Electrochemical potential (in general)

$$\tilde{\mu}_i^a = \mu_i^a + z_i F \phi^a$$

For an electron in a metal phase

$$\tilde{\mu}_e^M = \mu_e^M - F \phi^M$$

Surface and outer potential?



# Electrochemical potential

Electrochemical potential (in general)

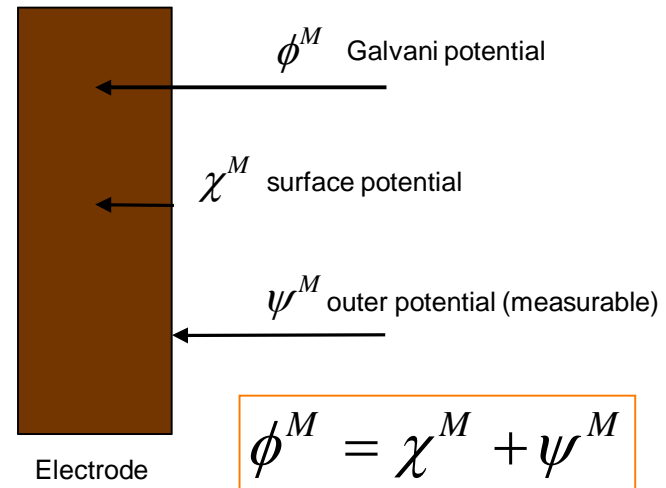
$$\tilde{\mu}_i^a = \mu_i^a + z_i F \phi^a$$

For an electron in a metal phase

$$\tilde{\mu}_e^M = \mu_e^M - F \phi^M$$

Surface and outer potential

$$\tilde{\mu}_e^M = \mu_e^M - F \chi^M - F \psi^M$$



# Electrochemical potential

Electrochemical potential (in general)

$$\tilde{\mu}_i^a = \mu_i^a + z_i F \phi^a$$

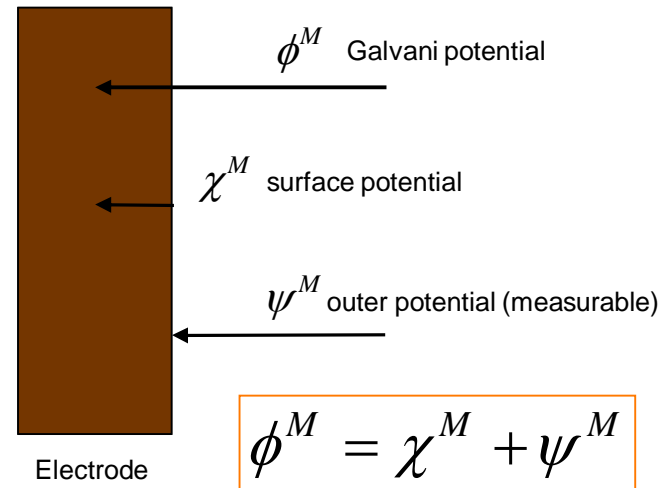
For an electron in a metal phase

$$\tilde{\mu}_e^M = \mu_e^M - F \phi^M$$

Surface and outer potential

$$\tilde{\mu}_e^M = \mu_e^M - F \chi^M - F \psi^M$$

If the electrode is not charged, outer potential of the metal is 0



# Electrochemical potential

Electrochemical potential (in general)

$$\tilde{\mu}_i^a = \mu_i^a + z_i F \phi^a$$

For an electron in a metal phase

$$\tilde{\mu}_e^M = \mu_e^M - F \phi^M$$

Surface and outer potential

$$\tilde{\mu}_e^M = \mu_e^M - F \chi^M - F \psi^M$$

If the electrode is not charged, outer potential is 0

$$\tilde{\mu}_e^M = \mu_e^M - F \chi^M$$

