

**MEC-E5003 Fluid Power Basics**  
**Calculation Exercises 4**  
**Spring 2017**

**EXERCISE 9**

The system in underlying figure is used to lift two masses. Find out the operation order of the cylinders and calculate the minimum setting pressure of pressure relief valve needed to ensure the operation. Also calculate the piston velocities for both cylinders in lift phase(s).

Cylinder:

C1; piston diameter  $d_{c1} = 80$  mm, piston rod diameter  $d_{cr1} = 50$  mm,  $m_1 = 5000$  kg.

C2; piston diameter  $d_{c2} = 63$  mm, piston rod diameter  $d_{cr2} = 45$  mm,  $m_2 = 3000$  kg.

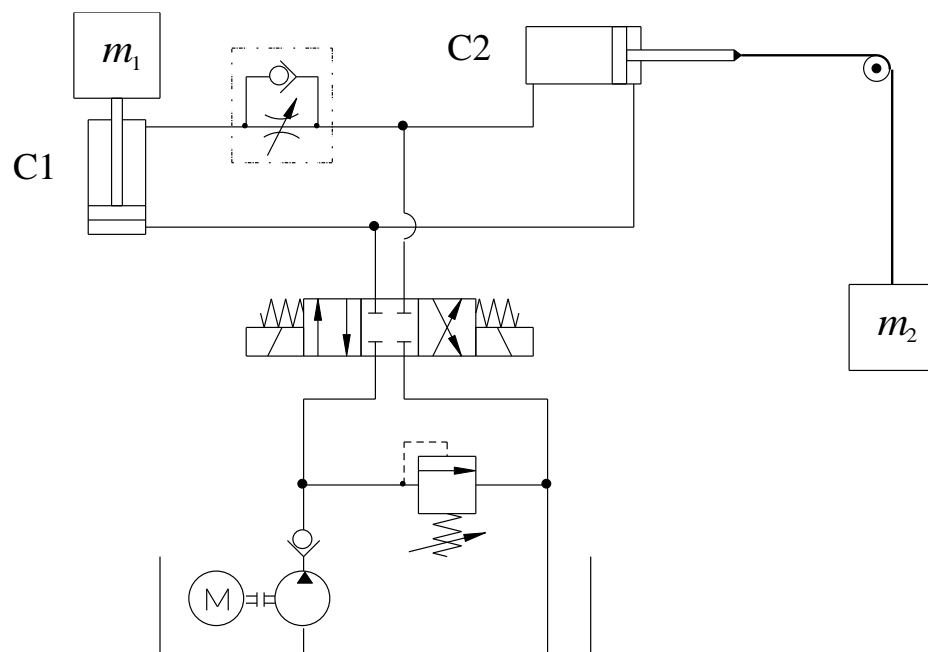
Cylinders are assumed to be leakage free and frictionless, the strokes are of equal length.

Pump:  $V_{g,p} = 75$  cm<sup>3</sup>/r,  $\eta_{v,p} = 0.9$ ,  $\eta_{hm,p} = 0.95$ . Speed of electric motor driving pump  $n_p = 1500$  r/min.

Pressure losses of directional control valve can be omitted.

Throttle diameter of throttle check valve  $d_t = 3$  mm.

$C_q = 0.7$ ,  $\rho = 860$  kg/m<sup>3</sup>.



## EXERCISE 10

System in underlying figure is used to operate three chain conveyors, each equipped with individual hydraulic drive motor. Load torques of the motors are  $T_1 = 1500 \text{ Nm}$ ,  $T_2 = 700 \text{ Nm}$  and  $T_3 = 300 \text{ Nm}$ . Displacements of the motors are  $V_{g,m1} = 1000 \text{ cm}^3/\text{r}$ ,  $V_{g,m2} = 1000 \text{ cm}^3/\text{r}$  and  $V_{g,m3} = 500 \text{ cm}^3/\text{r}$ . Efficiencies of all the motors  $\eta_v = 0.90$  ja  $\eta_{hm} = 0.85$ , the leakages of motors 1 and 3 are totally internal and of motor 2 totally external.

System pump produces constant flow of  $8 \text{ l/min}$ . The controllable throttle is circular in cross-section and has a diameter of  $d_t = 0.5 \text{ mm}$ .  $C_q = 0.7$  and  $\rho = 860 \text{ kg/m}^3$ .

Calculate the minimum setting pressure of pressure relief valve needed to ensure the operation of the system at the announced loads. In addition, calculate the rotational speed of the motors.

