



Aalto University
School of Engineering

Biological treatment processes of water and waste Lecture 8

WAT - E2180

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Lecture outline

Design of biological processes

- Removal of organic matter, nutrients and other compounds
 - Design approaches
 - Process configurations
 - Important design aspects
-
- DEMO exercise: Dimensioning of anoxic zone for denitrification
 - Micropollutant removal and antibiotic resistance in bioprocesses
 - Nitrous oxide emissions

Preparation for the Excursion to Viikinmäki WWTP

Design of biological processes

Removal in biological processes

Removal	Conditions	When
Organic matter	Aerobic, short SRT	Focus on removal
Organic matter	Anaerobic, long HRT&SRT	for high strength waters, focus on energy recovery
Ammonium (nitrification)	Aerobic, long SRT	Well known process
Total nitrogen Nitrification + denitrification	Aerobic + anoxic zones, Short/long SRT	Well known process
Total nitrogen Short-cuts	Low DO (nitritation + denitritation) Deammonification	Focus on energy savings High strength waters
Phosphorus	Aerobic + anaerobic zones	P reuse, sludge production, carbon source
NOM, iron, manganese, organic micropollutants	Aerobic, mainly long SRT	Often cost effective solution

Design approaches for biological processes

Sludge age (days) → Sludge age selected on the basis of process goals (e.g. nitrification) → Basin volume

Sludge loading (kgBOD/kgMLSSd) → As above but does not take into account differences in sludge yield (e.g. process design when water is very typical)

Volumetric loading (kgBOD/m³d) e.g. rough estimations for budgeting

Surface loading (kgBOD/m²d or kgN/m²d) MBBR and biological filters

Reaction rate (gN/gMLSSh) e.g. anoxic zones

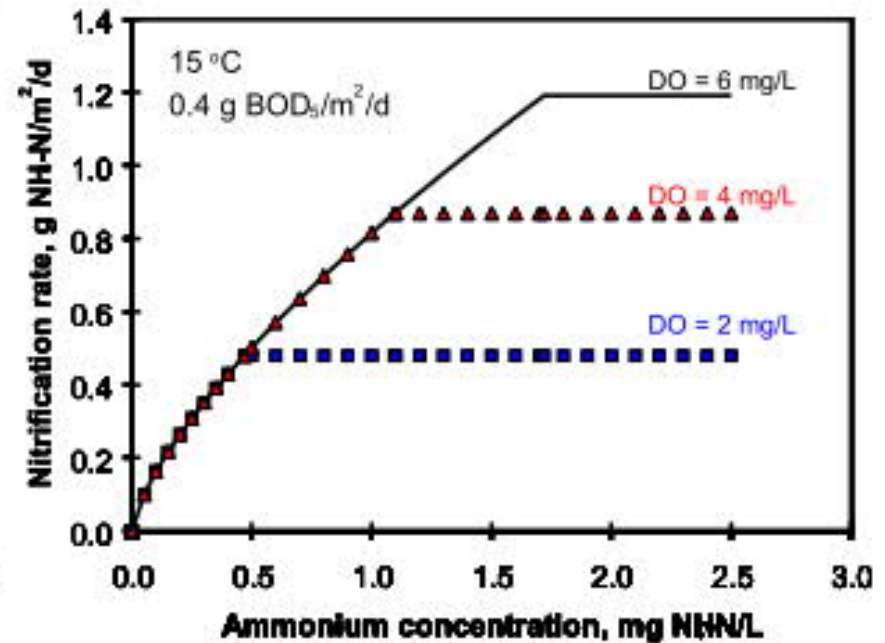
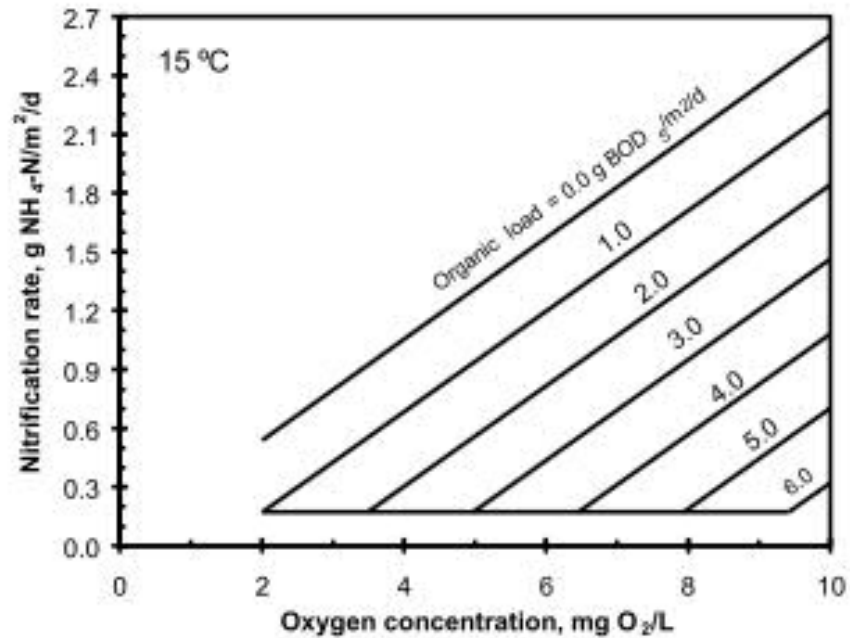
Hydraulic retention time (hours) e.g. anaerobic and anoxic zones

Example: Dimensioning of the anoxic volume (denitrification)

- Retention time minimum 0,5 – 2 h
- To be checked based on the carbon source

Carbon source	g N / kgVSSh		
	7 °C	14 °C	20 °C
Raw WW	0,6	1,5	3
Primary settled WW	0,6	1,5	3
Pre-fermented WW	1-2	2-5	5-10
Acetic acid	2	5	10
Methanol	2	5	10

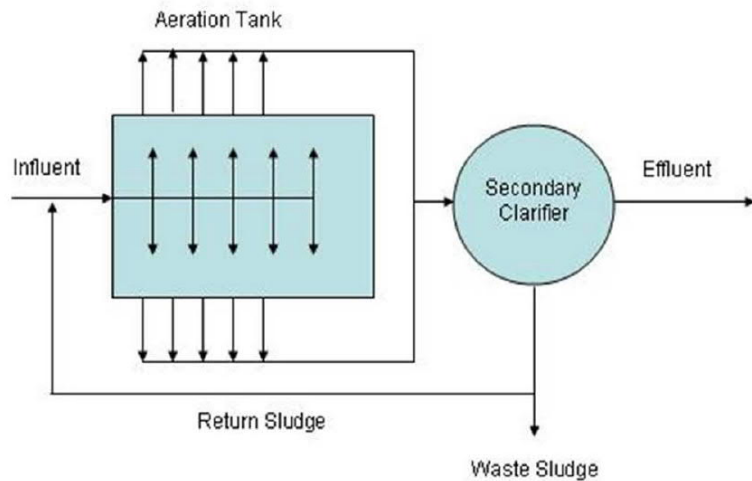
Example: Nitrification in MBBR



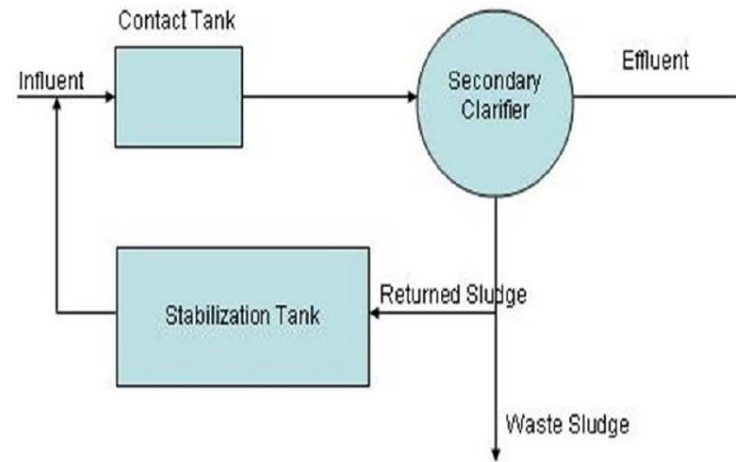
• Odegaard 2014

More design examples in HW4&5

Important design aspects

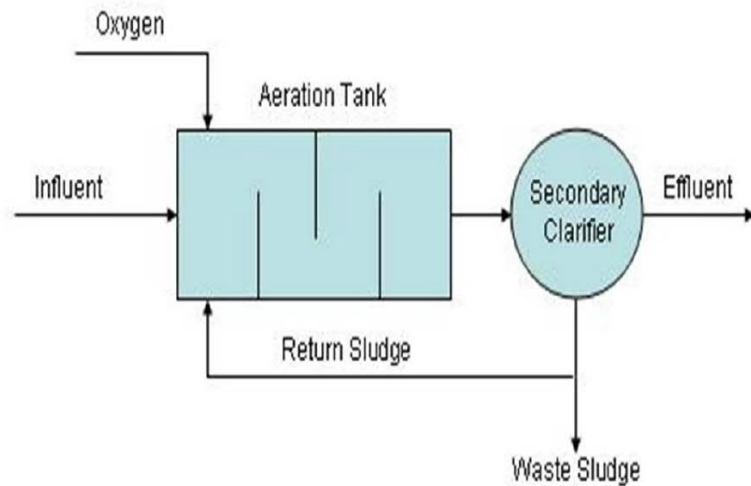


Complete Mix Activated Sludge Process

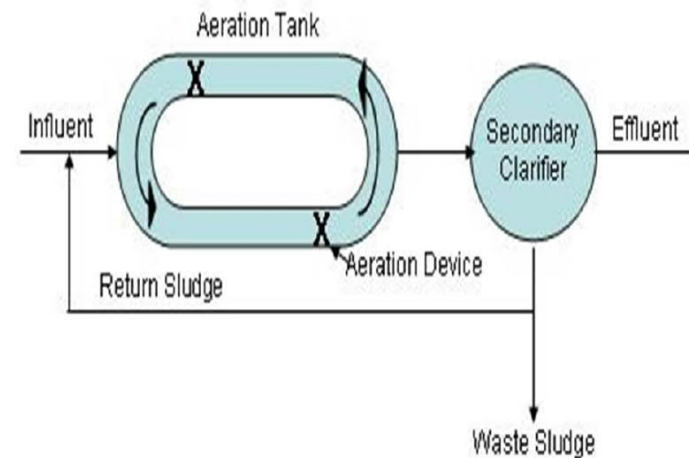


Contact Stabilization Activated Sludge

Intensive or extended aeration

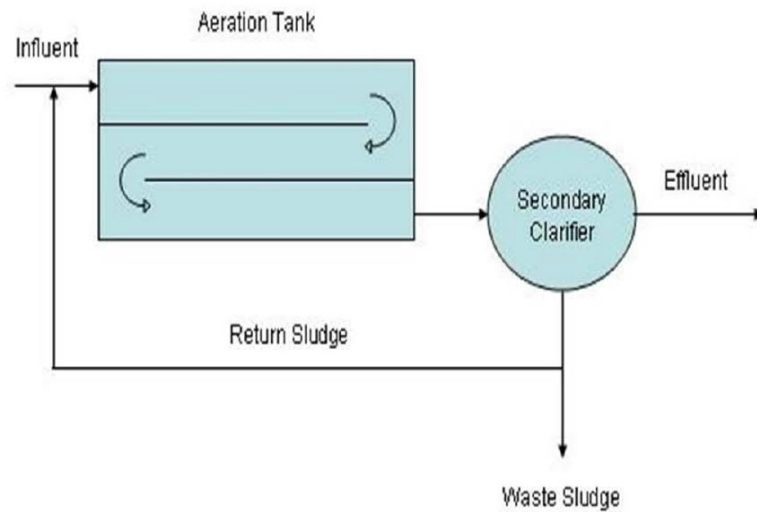


High Purity Oxygen Activated Sludge

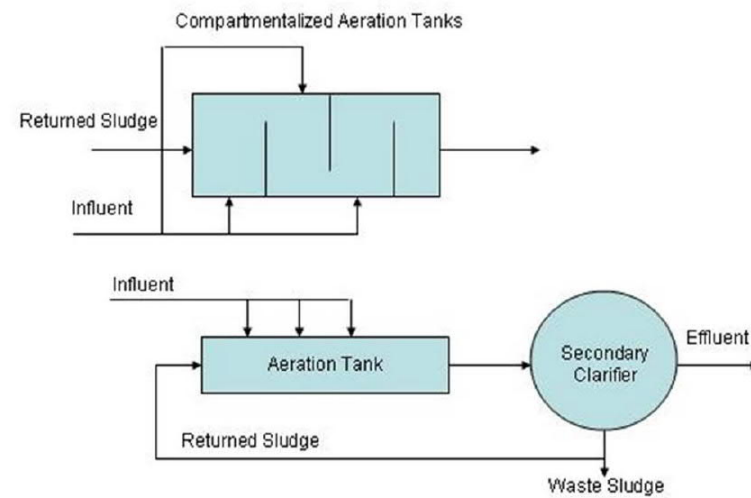


Oxidation Ditch Activated Sludge Process

Process configurations

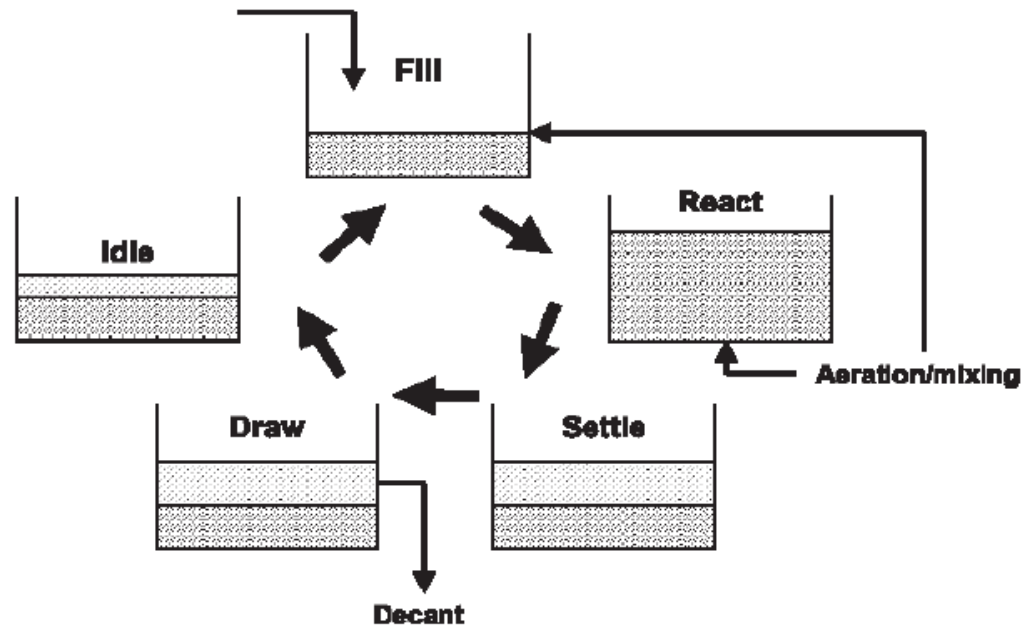


Plug Flow Activated Sludge Process



Step Feed Activated Sludge Process

Process configuration



Sequencing batch reactor

All reactions happen in the same volume

Typically 2 or 3 parallel SBRs

Process type

Activated sludge

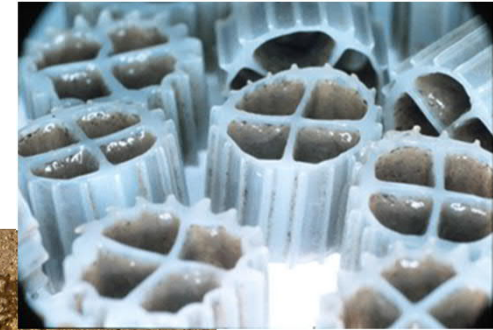
Moving bed bioreactor (MBBR)

Membrane bioreactor (MBR)

Biological filters

Aerobic granular sludge (AGS)

Selection depends on wastewater characteristics, climate conditions, energy aspects, effluent requirements, size etc.



Nitrogen and phosphorus removal

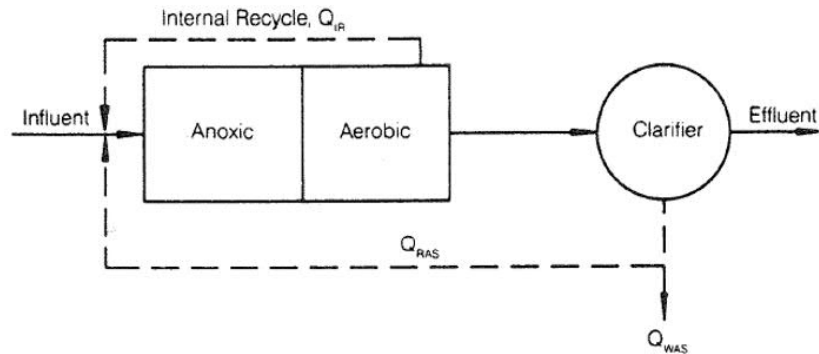


Figure 8.9 Modified Ludzack-Ettinger process for nitrogen removal (WAS = waste activated sludge).

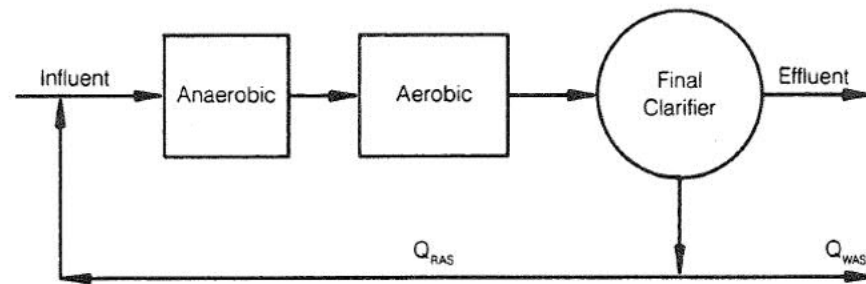


Figure 8.3 The A/O process (RAS = return activated sludge, WAS = waste activated sludge).

Alternative configurations

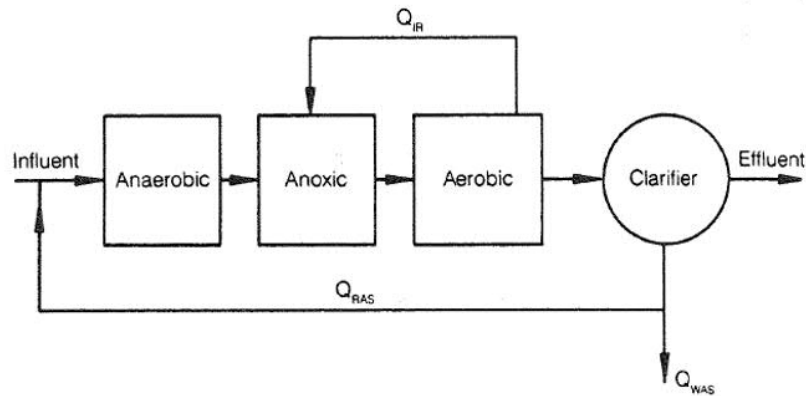


Figure 8.14 A^2/O process for phosphorus removal (WAS = waste activated sludge).

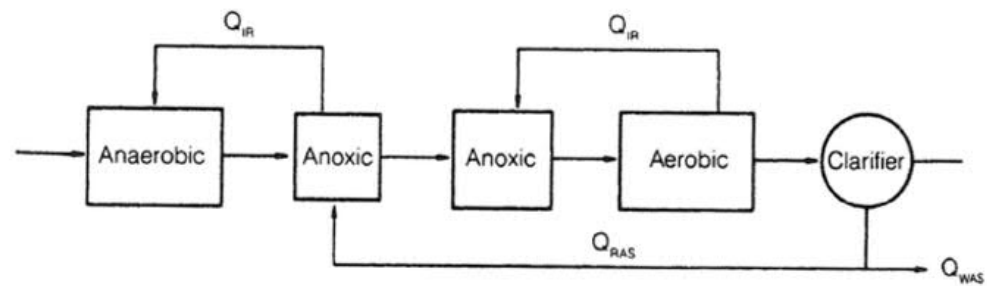


Figure 8.15 Modified University of Cape Town process for phosphorus and nitrogen removal (WAS = waste activated sludge).

How to calculate the recycle ratio of RAS?

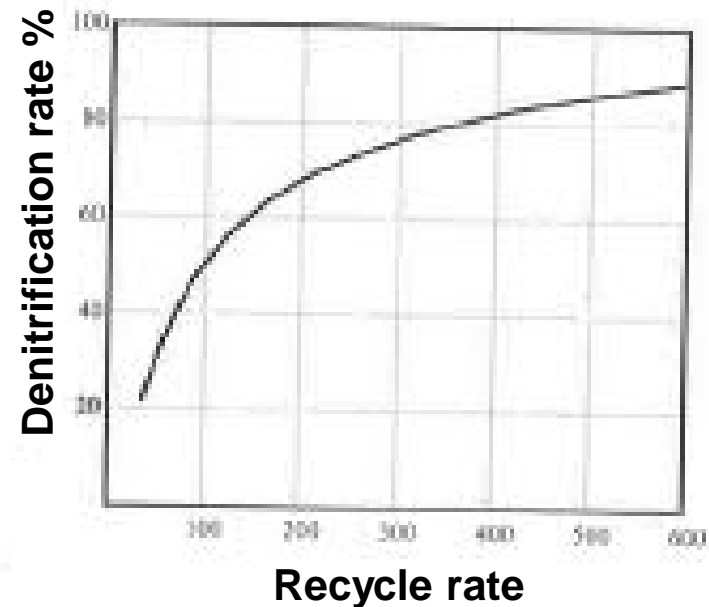
Recycle ratio = $100X / ((1200/SVI) - X)$

Where X = MLSS (g/l)

And SVI = sludge volume index (ml/g)

Recycle must be sufficient for denitrification

Typical recycle ratio 100 - 200 %



Aeration design

- **Actual oxygen requirement AOR is calculated based on oxygen needed for oxidation of organic matter, nitrification and endogenous respiration.**
- **If the process contains denitrification, AOR is decreased by the oxygen provided by nitrates.**
- **Oxygen transfer rate is determined taking into account oxygen transfer (wastewater characteristics)**
- **Air flow is calculated using standard oxygen transfer efficiency SOTE of a specific aeration equipment.**

DEMO 1

Average daily flow rate	37 850 m ³ /d
Influent water:	
BOD ₇	140 mg/l
Ammonium-N	35 mg/l
Suspended solids	90 mg/l
Of which unbiodegradable	30 mg/l
Effluent water:	
BOD ₇	10 mg/l
Ammonium-N	0,5 mg/l
Total N	10 mg/l
Suspended solids	15 mg/l
Temperature	12 C
MLVSS/MLSS	0,8
MLVSS	2,4 g/l
Y (heterotrophs)	0,6 kg VSS/kg BOD
b (12 C)	0,044 d ⁻¹
Y (nitrifiers)	0,12 kg VSS/kg NH ₄ -N
b _N (12 C)	0,06 d ⁻¹

Dimension a denitrification step (pre-DN) for 70% total nitrogen removal. Calculate the volume based on denitrification rate for raw wastewater.

Calculate the recycle rate needed assuming SVI of 200 ml/g and the hydraulic retention time.

Dimensioning of the anoxic volume (denitrification)

Carbon source	g N / kgVSSh		
	7 °C	14 °C	20 °C
Raw WW	0,6	1,5	3
Primary settled WW	0,6	1,5	3
Pre-fermented WW	1-2	2-5	5-10
Acetic acid	2	5	10
Methanol	2	5	10

DEMO 1

The volume needed for denitrification is calculated based on the denitrification rate.

Assumption 1: No nitrate in the influent water

Assumption 2: No denitrification in the secondary clarifiers.

Total N 70 % → to be denitrified
927 kg/d = 38,6 kgN/h = 38 600 gN/h

Denitrification rate (12C, raw WW) → 1,5 gN/kgVSS/h

MLVSS 2,4 g/l → needed volume 10 722 m³

Recycle ratio (%) : = $100 \cdot 3 / ((1200/200) - 3) = 100\%$

Hydraulic retention time in the anoxic zone

$10722 \text{ m}^3 / (2 \cdot 1577 \text{ m}^3/\text{h}) = 3,4$ hours

Biological processes in drinking water treatment

Example: Slow sand filtration in Vaasa

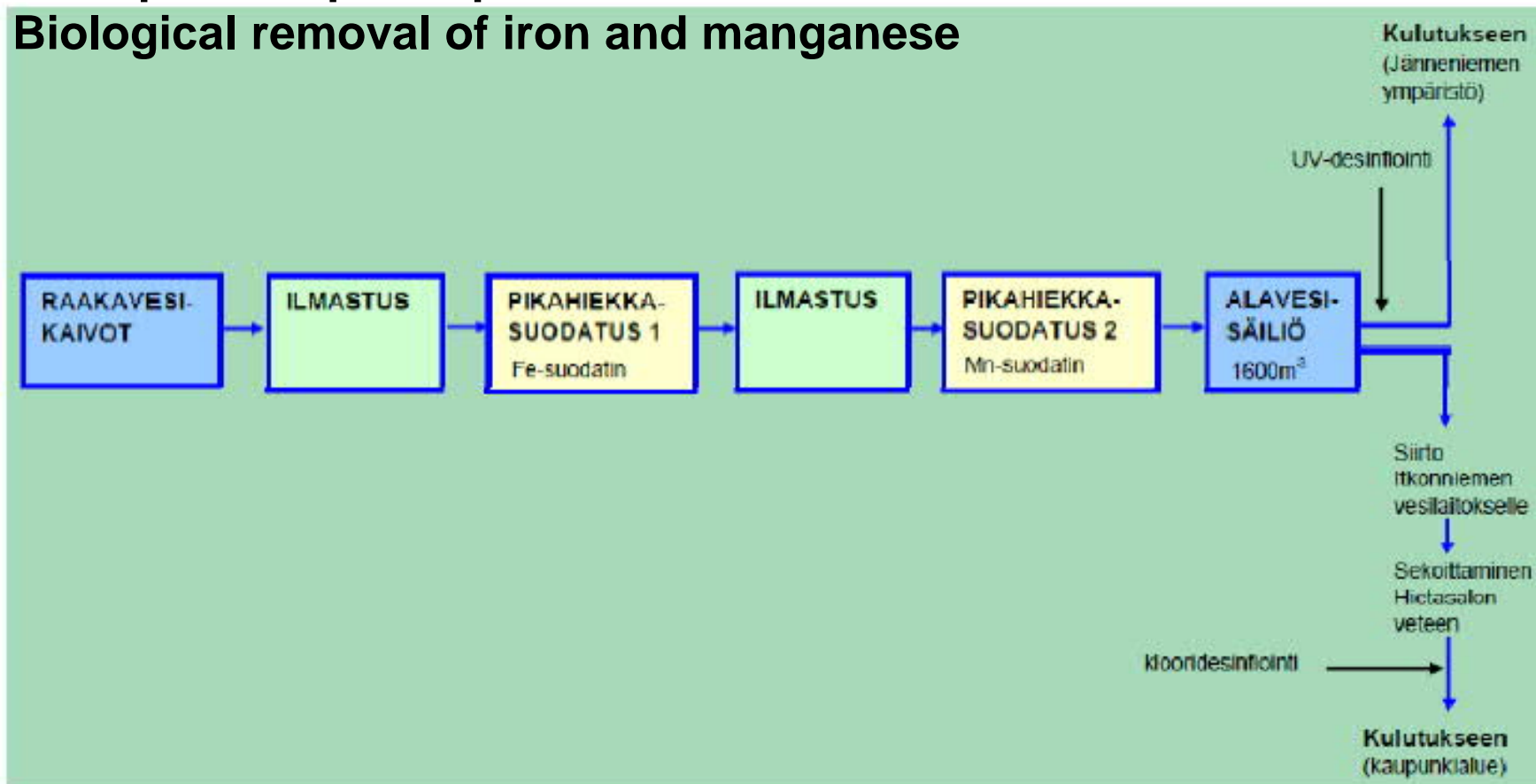
- Water flows slowly through the sand layer (retention time 10 hours)
- Based on bacteria that grow on the sand
- Removal of taste and odour



Biological processes in drinking water treatment

Example: Kuopio Rapid sand filtration

Biological removal of iron and manganese



Kuva 14. Kuopion Jänneniemen pikahiekkasuodatuslaitos (Lehtola ym, 2008).

Biological processes in drinking water treatment

Example: Biological activated carbon filtration
Biological removal of organical matter and emerging pollutants

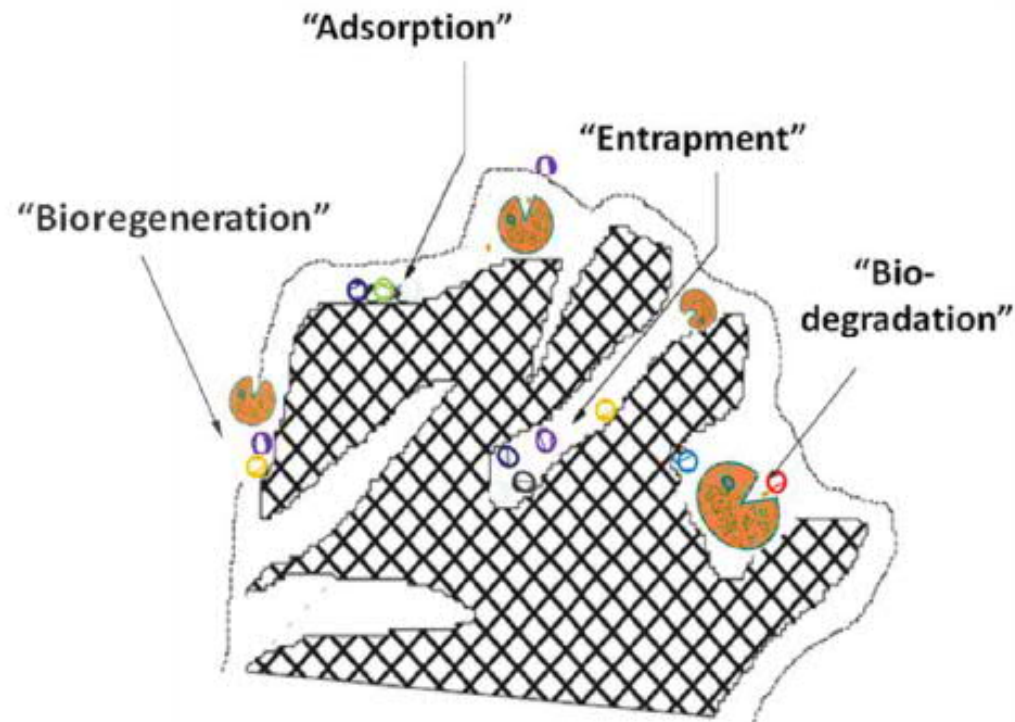


Figure 7: Biological Activated Carbon removal mechanisms. Adapted from Simpson (2008).

Excursion to Viihinmäki WWTP

EXCURSION

To Viikinmäki wastewater treatment plant

THURSDAY 28.3. during the course teaching session

Some assignments during the visit

Using public transportation

COMPULSORY



Pictures: HSY

Viikinmäki WWTP

Address: Hernepellontie 24
We'll meet at 8:45
at the main entrance



How to get there?

A Tietotie 1E, Espoo

B Hernepellontie 24, Helsinki

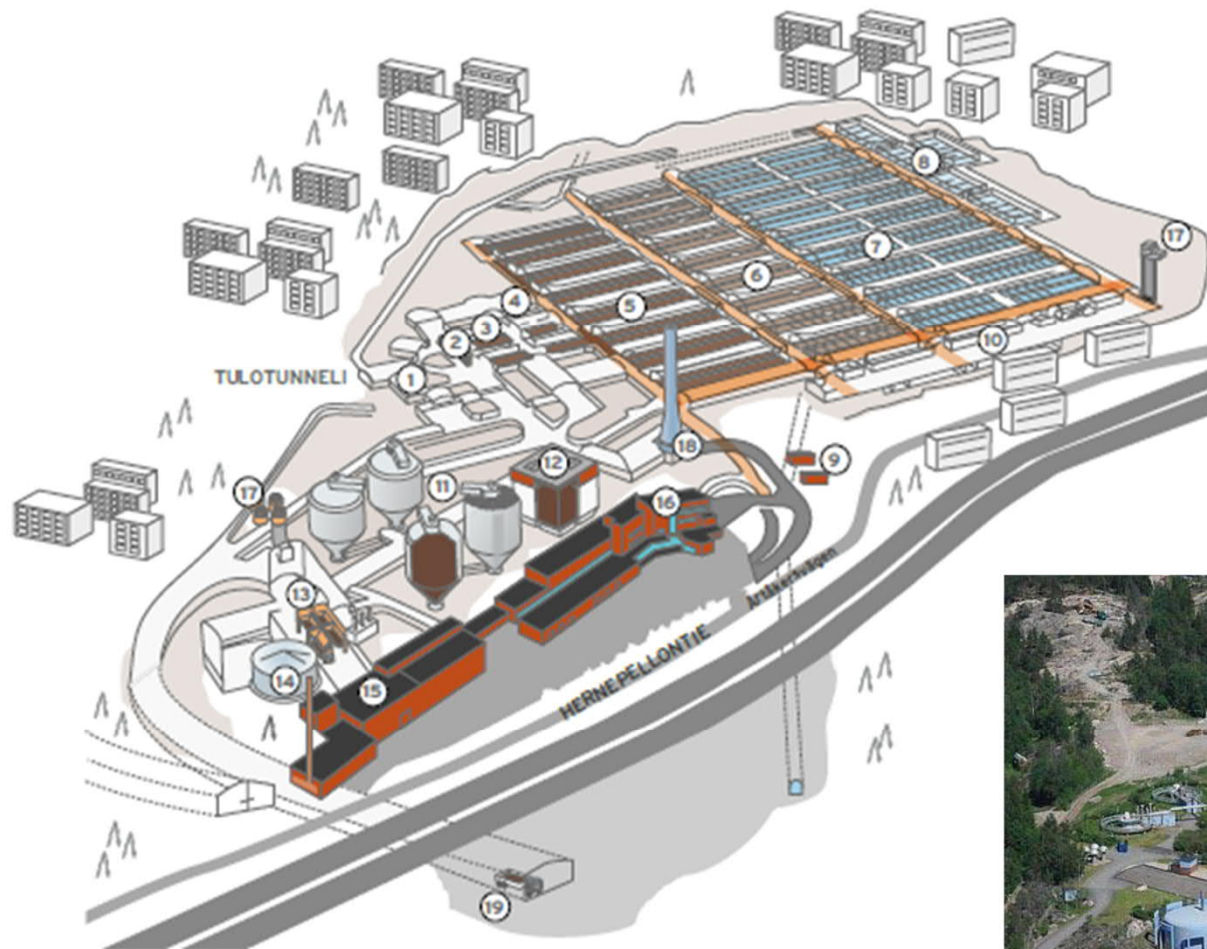
07:45 to 28.3

Asetukset

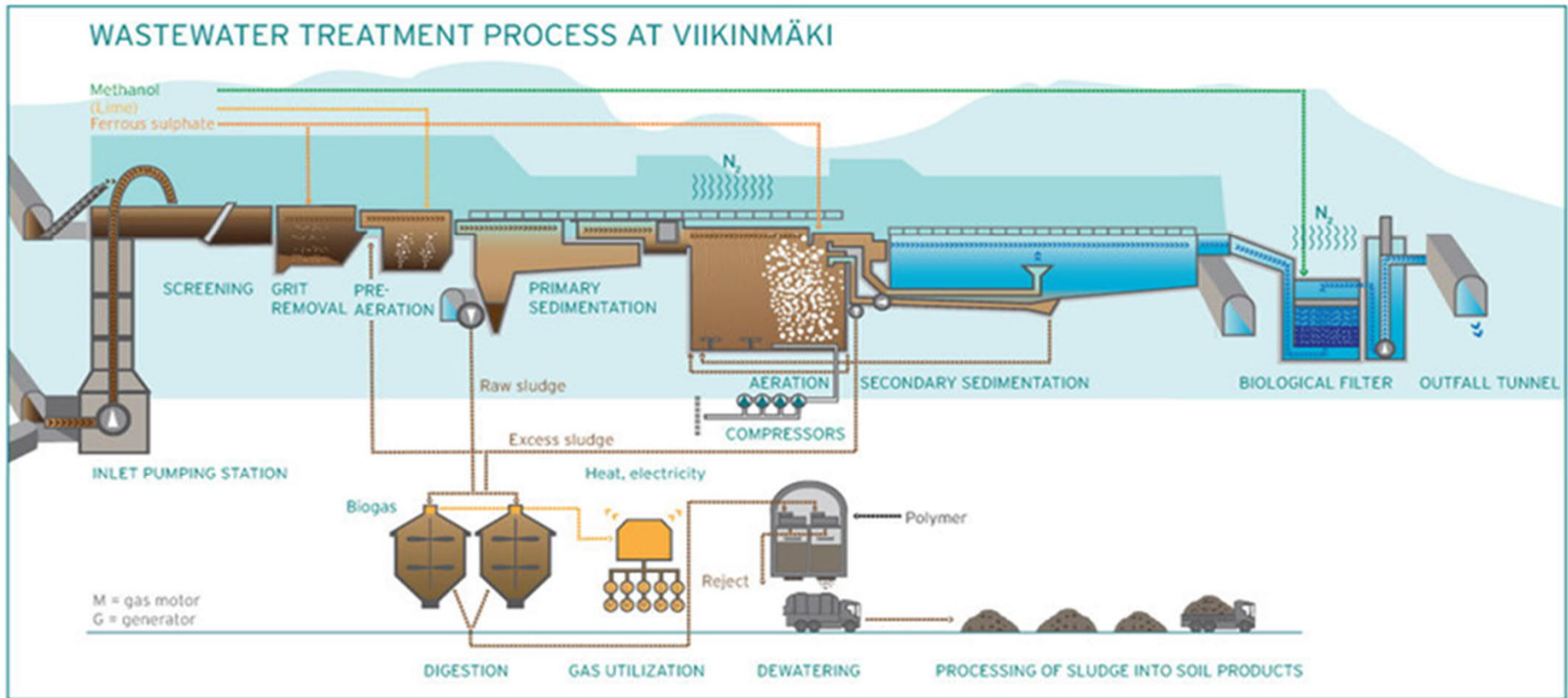
07:47	Aalto-yliopisto	Hakaniemi	08:43	56 min	1.2 km
07:54	M1	71			
07:46	Innopoli		08:43	57 min	1.3 km
07:55	550				
07:55	Aalto-yliopisto	Hakaniemi	08:48	53 min	1.1 km
08:02	M2	78			
07:51	Innopoli		08:48	57 min	1.3 km
08:00	550				
07:52	Aalto-yliopisto	Itäkeskus (M)	08:52	1 h 0 min	1.2 km
07:59	M1	550			

Aiemmin Nyt Myöhemmin

© OpenStreetMap



Process in Viikinmäki WWTP



WWTPCatching

**Each student will receive a hint
that you need to place
somewhere in the process.
More info in Viikinmäki on
Thursday 😊**

Research on N₂O emissions

”Four years of on-line gaseous N₂O emission monitoring at a large WWTP - lessons learned and mitigation strategy outline “

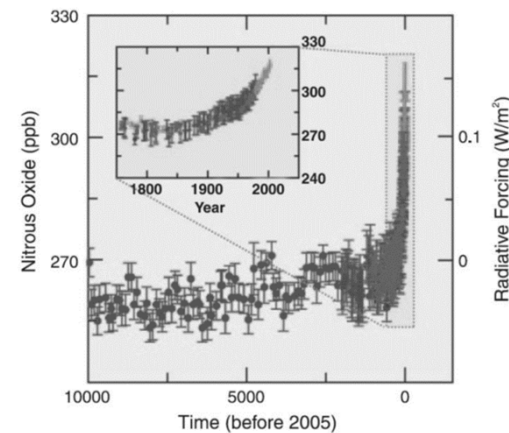
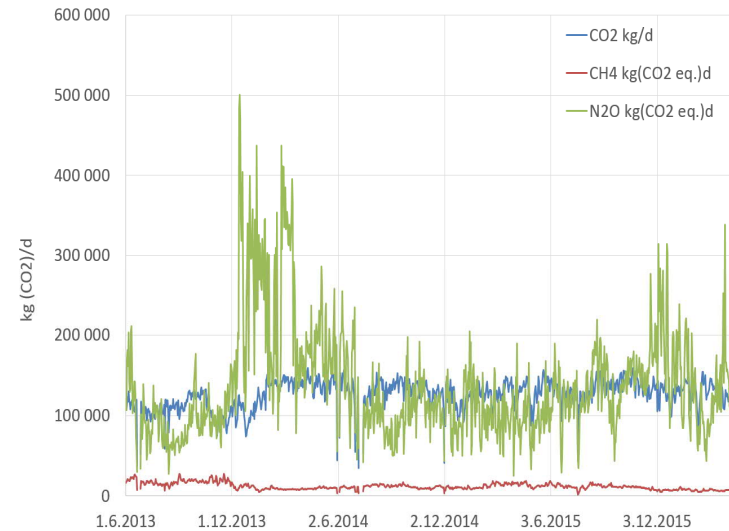


N₂O and wastewater treatment

**300 times stronger
greenhouse gas compared to
CO₂**

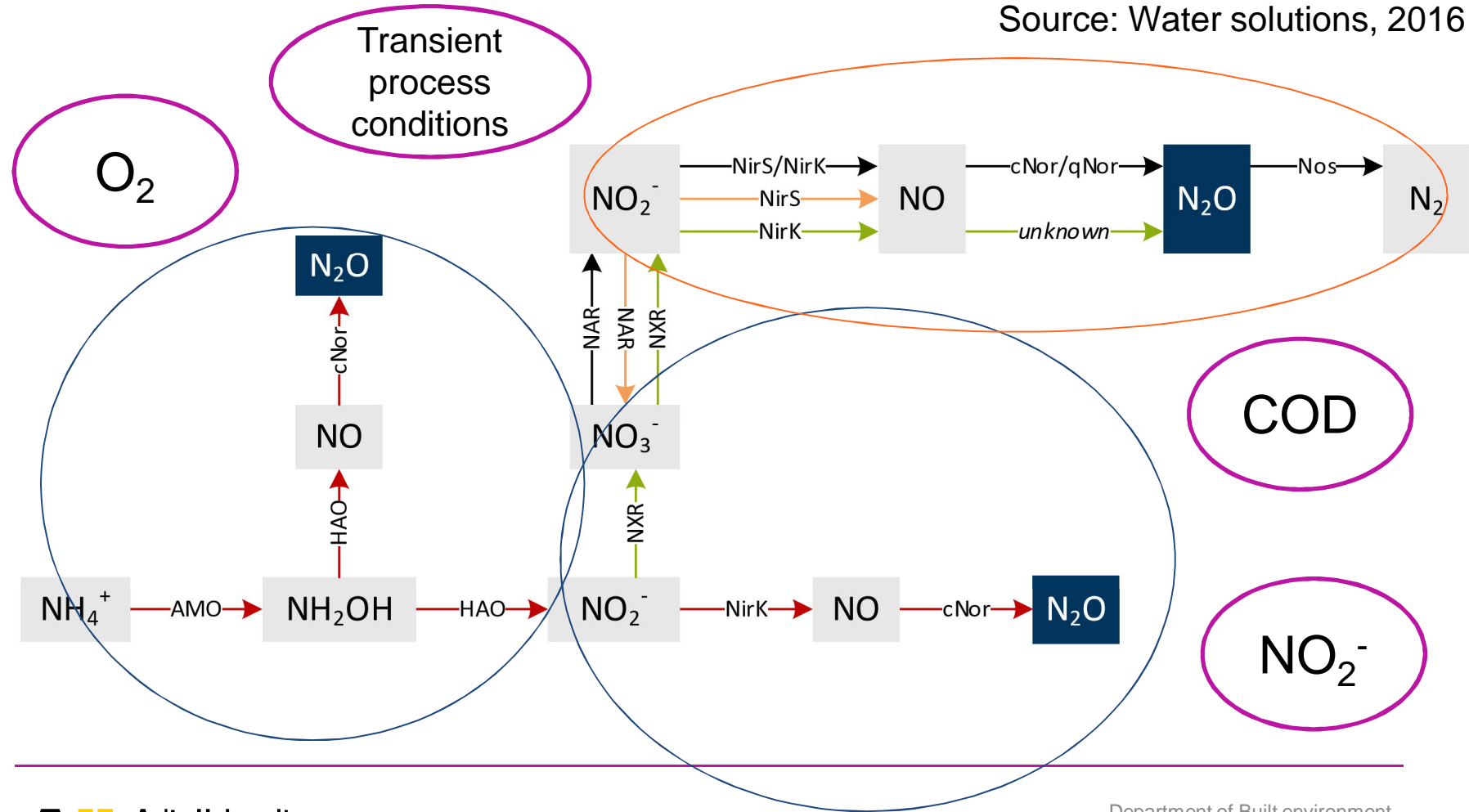
**Produced in the biological
nitrogen removal**

**Often the most
significant greenhouse
gas emitted in
wastewater treatment**

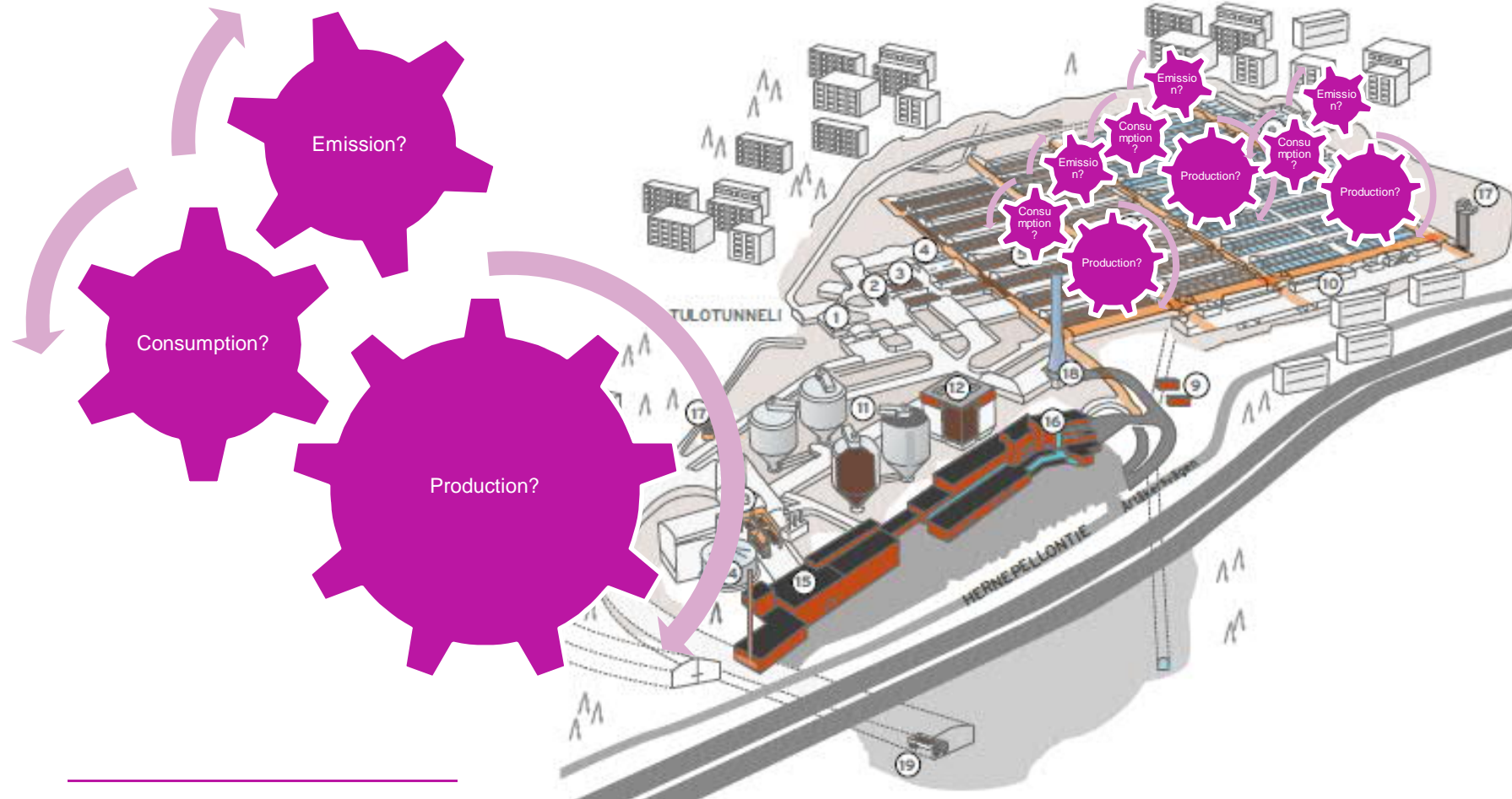


Production of N₂O in the wastewater treatment

Source: Water solutions, 2016



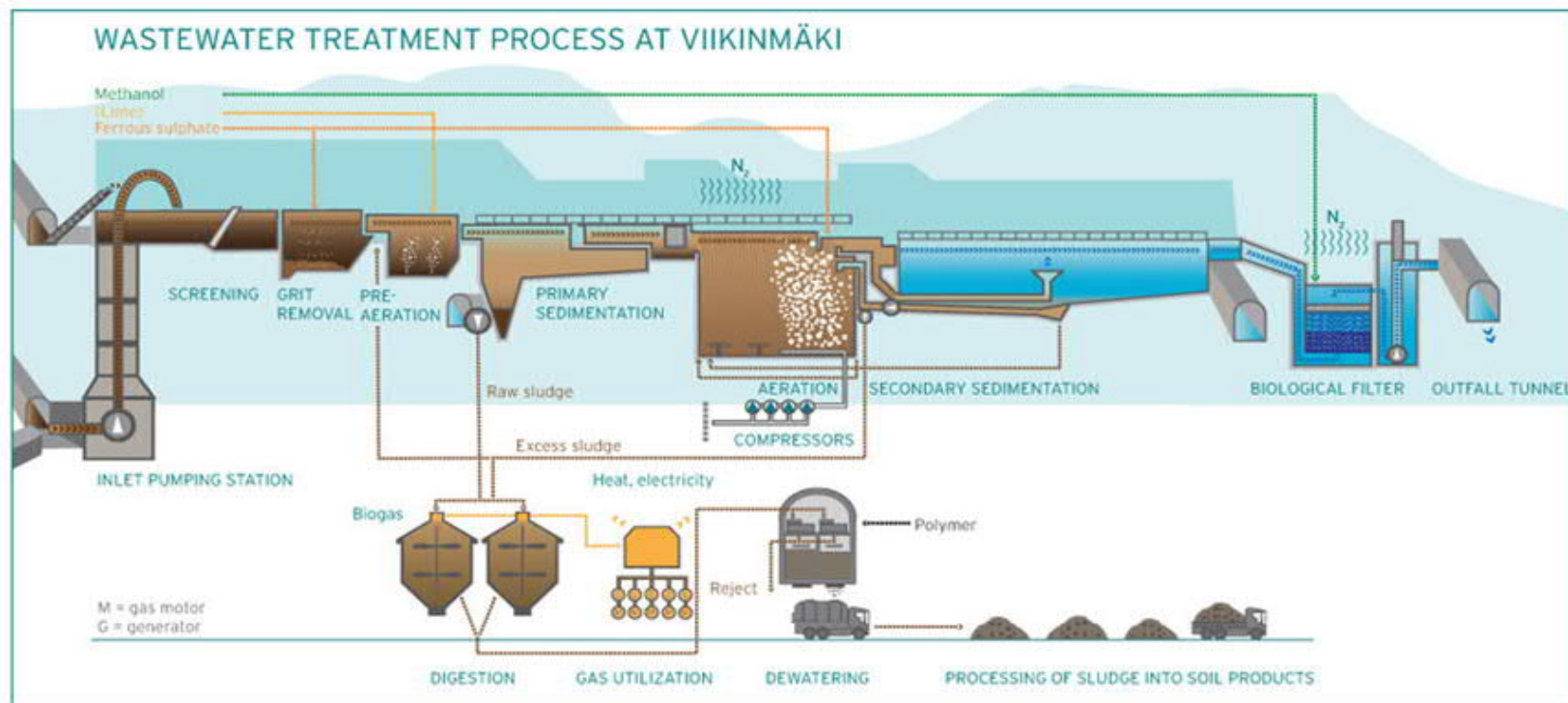
N₂O emission is a complicated dynamic process



Viikinmäki WWTP

The Viikinmäki WWTP has a unique setting for studying the production and emissions of N_2O

Long history in N_2O related research with Aalto



Viikinmäki WWTP in Helsinki

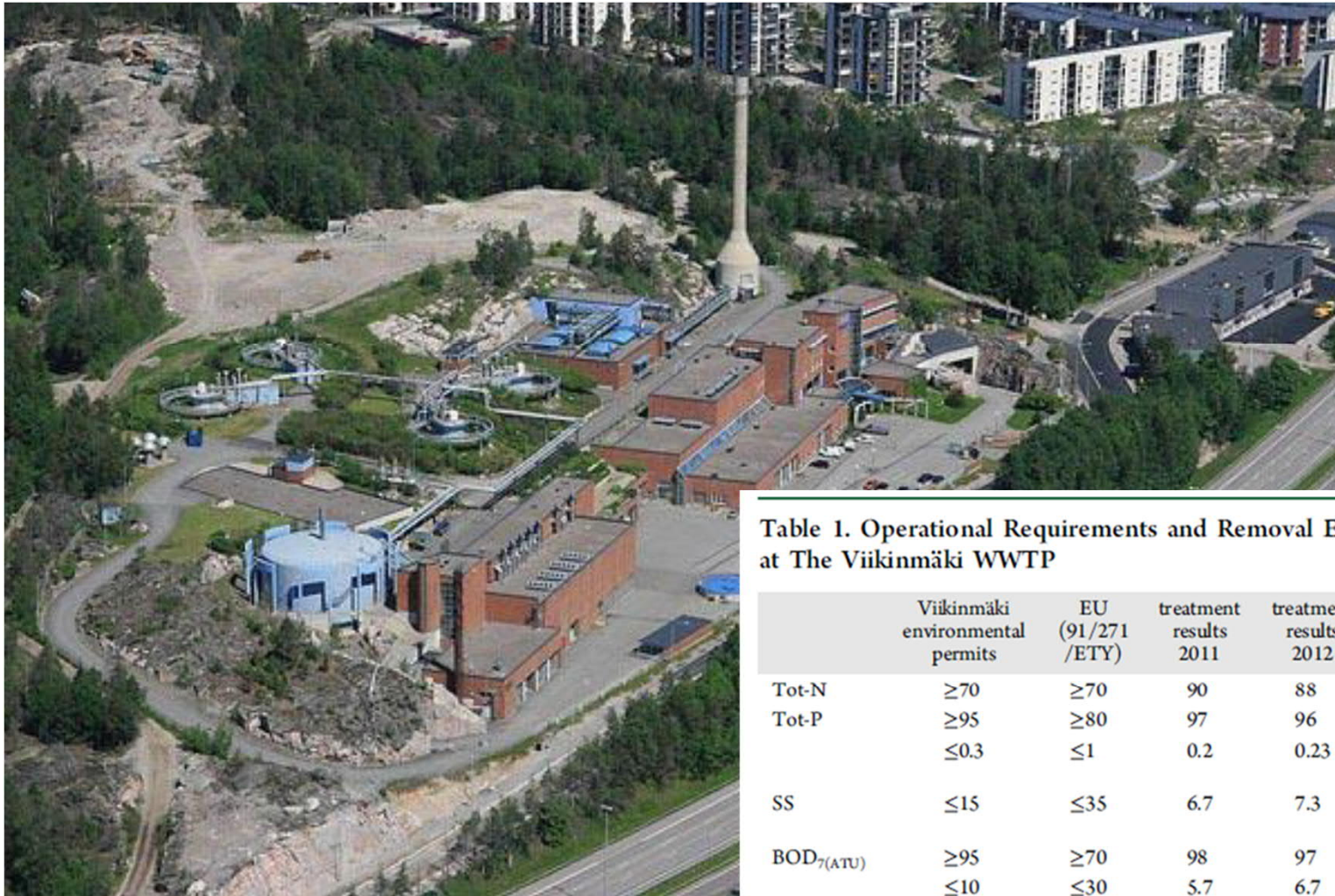


Table 1. Operational Requirements and Removal Efficiency at The Viikinmäki WWTP

	Viikinmäki environmental permits	EU (91/271 /ETY)	treatment results 2011	treatment results 2012	
Tot-N	≥70	≥70	90	88	%
Tot-P	≥95	≥80	97	96	%
	≤0.3	≤1	0.2	0.23	mg _l ⁻¹
SS	≤15	≤35	6.7	7.3	mg _l ⁻¹
BOD _{7(ATU)}	≥95	≥70	98	97	%
	≤10	≤30	5.7	6.7	mg _l ⁻¹
COD _{Cr}	≥80	≥75	92	91	%
	≤75	≤125	40	45	mg _l ⁻¹

Our N₂O project timeline in Viikinmäki WWTP

2010

2012

2013

2014

2015

2016

2017

Local measurements with a hood including secondary clarifiers

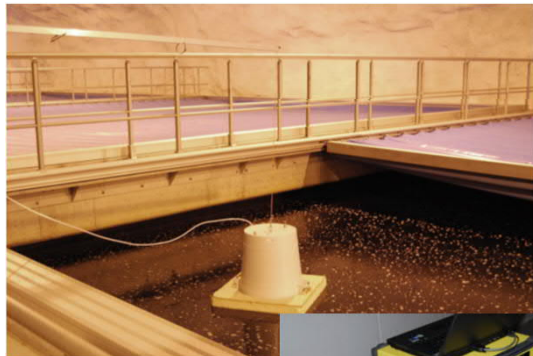
On-line emission measurement started from the exhaust air pipe

Local measurements from the post-DN-filters

N₂O modelling of the biological process

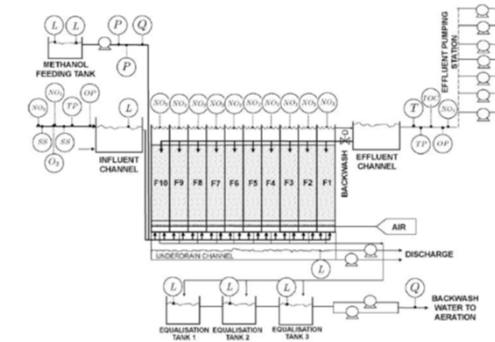
Comprehensive microbial population studies

Data analysis of the long-term data

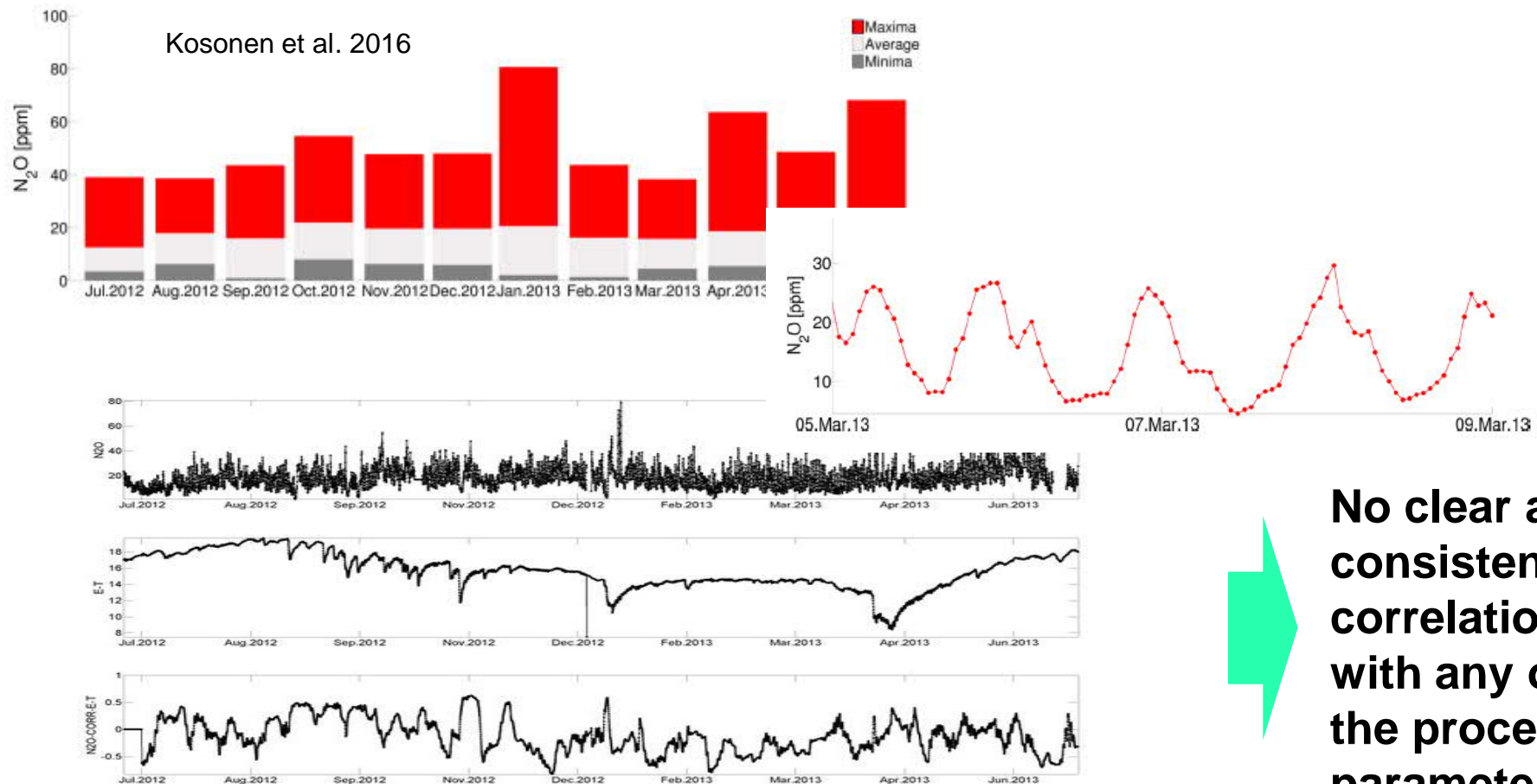


Unisense Environment (2016)

Phylum	Abundance relative (%)											
	0	20	40	60	80	100	1	5	10	20	40	60
Actinobacteria												
Bacteroidetes												
Chloroflexi												
Proteobacteria												
Planctomycetes												
Thaumarchaeota												
Other												



Seasonal and diurnal variation of emissions



No clear and consistent correlation with any of the process parameters

N₂O –modelling at the Viikinmäki WWTP

N₂O model implemented in the existing ASM3-based biological model using GPS-X

The model includes NH₂OH oxidation pathway (Ni et al., 2013) and heterotrophic denitrification (Hiatt and Grady, 2008)

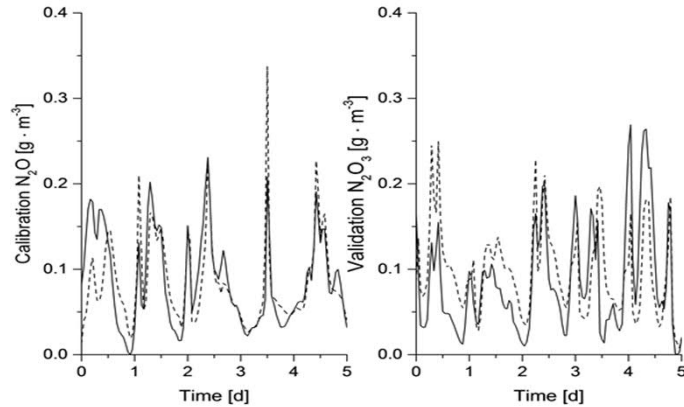
Calculations for stripping of N₂O included

The performance in predicting the liquid phase concentrations and the plant-wide gaseous emissions was tested

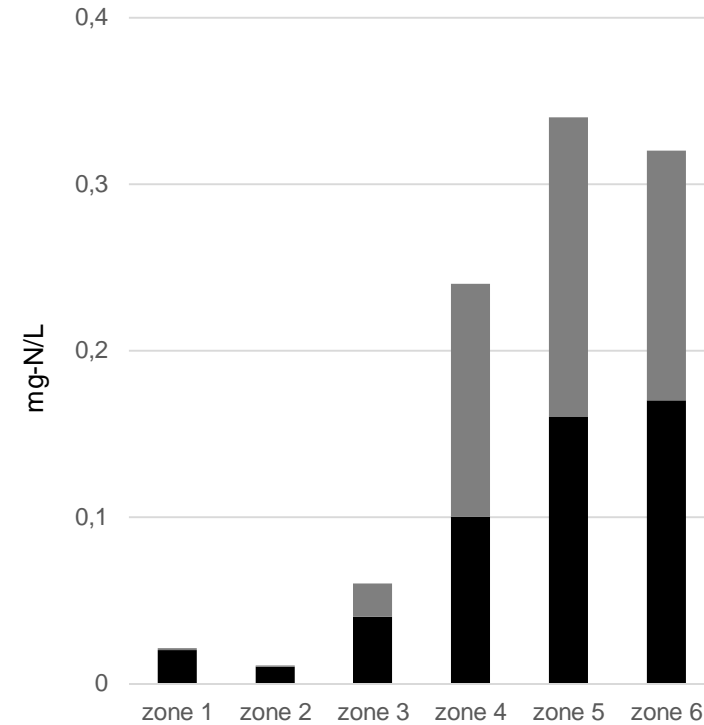
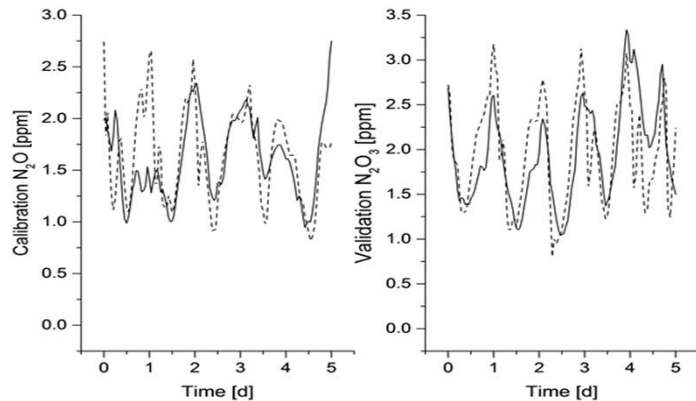


Modelling of N₂O production and emissions

Liquid phase N₂O production in the first aerated zone



Gaseous N₂O emissions



Aeration basin profile of N₂O production, consumption and emission

Testing scenarios for N₂O mitigation

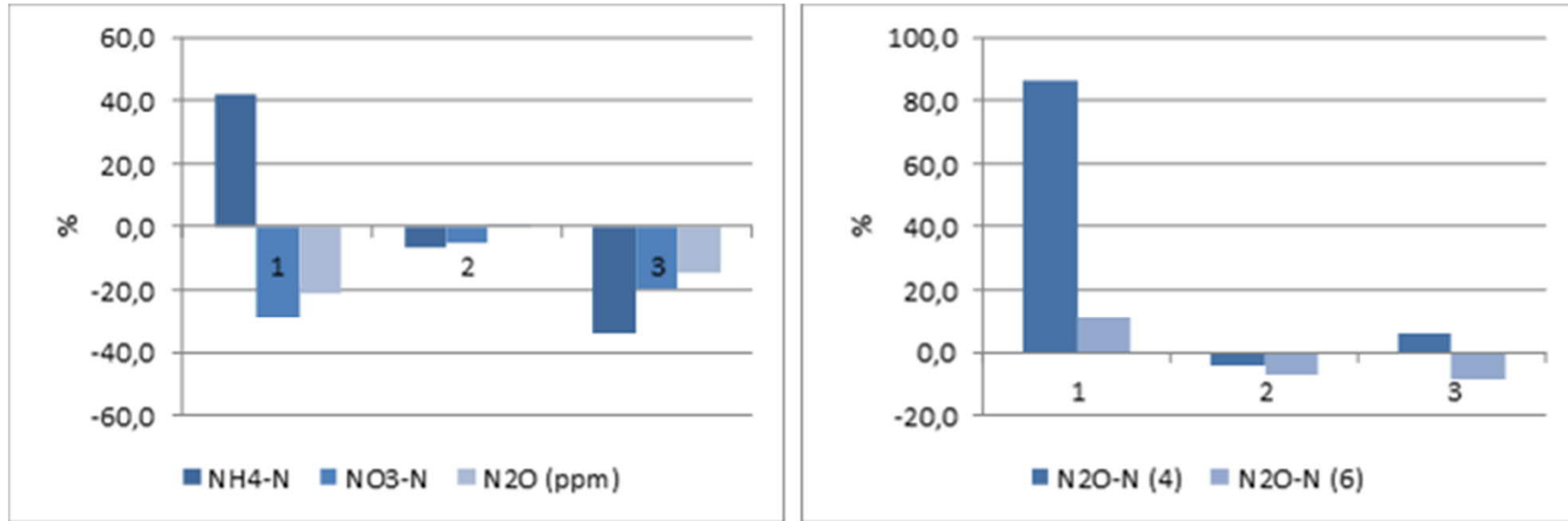


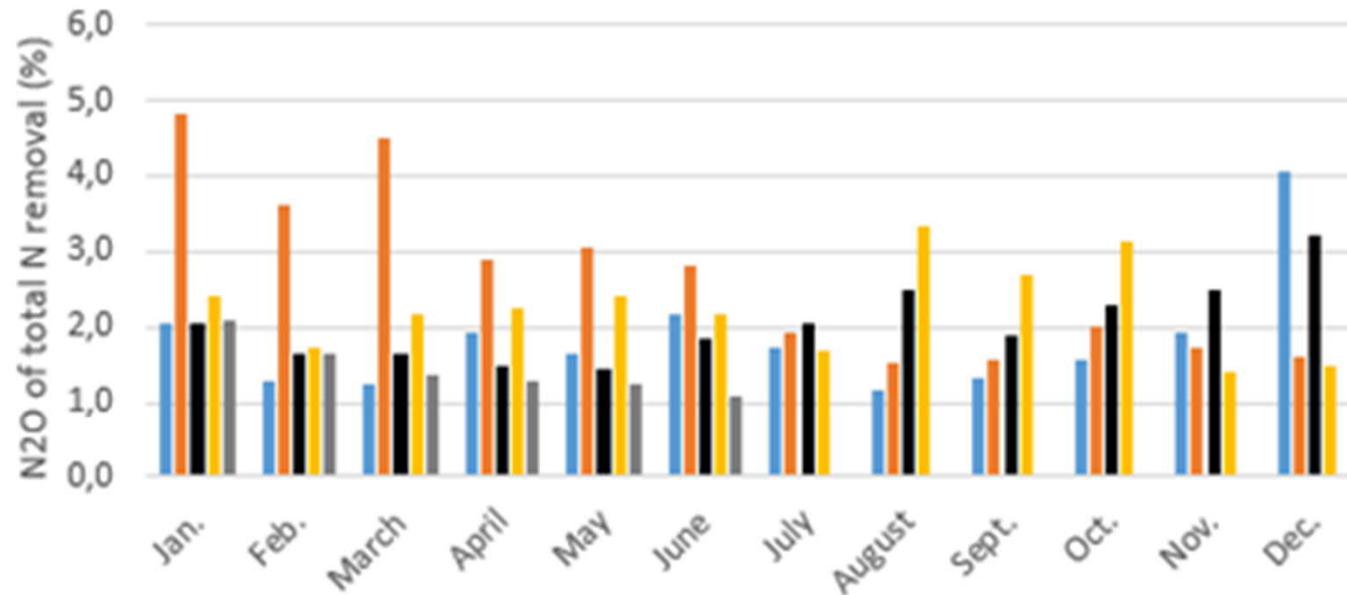
Figure 1 The modelled values of NH₄-N and NO₃-N in the aeration effluent (mgN/L) and N₂O emissions (ppm) in the exhaust air channel on the left and the modelled values of the liquid phase N₂O (mgN/L) in the Zones 4 and 6 in each scenarios 1-3 on the right

Scenario 1: The DO set point was set at 2.0 mgO₂/L

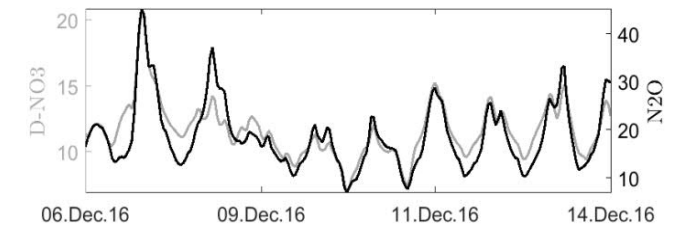
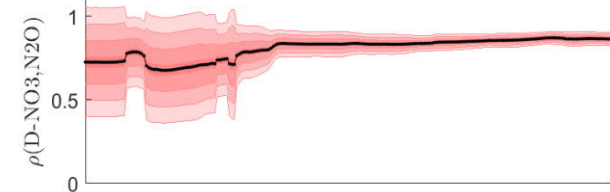
Scenario 2: The DO set point based on ammonium load

Scenario 3: The influent nitrogen load was reduced with 10 %

Long-term emissions



■ N₂O-N per N removed 2013 (%)
 ■ N₂O-N per N removed 2014 (%)
 ■ N₂O-N per N removed 2015 (%)
 ■ N₂O-N per N removed 2016 (%)
 ■ N₂O-N per N removed 2017 (%)



Reflections and lessons learned for emission mitigation strategy

- **Gaseous phase monitoring with FT-IR on-line analyzer gives reliable and stable data**
- **Clark-type micro sensor for liquid phase monitoring is more challenging in real conditions**
- **Tested biological two-pathway model seems to be a fairly useful tool for fine-tuning the process control**
- **Potential process improvements:**
 - Unnecessary aeration should be avoided
 - Denitrifying process parts as a N₂O sink should be used better
 - Separate treatment for digested sludge reject water would decrease emissions in the main process

Identified research challenges

- In Viikinmäki WWTP:

- Find hints of influencing process factors from multivariate analysis of the long-term monitoring
- In order to fully validate the model, expansion of the existing N₂O model to include secondary settling and post-denitrifying filters needed
- The effect of the nitrifying population to be clarified
- The effect of the planned side-stream Anitamox to be clarified

- In general:

- From time to time N₂O emissions seem to be decoupled from the nitrogen removal
 - *biological model is not sufficient - development on the basis of data analysis*
- Improved stripping model needed
 - K_La(N₂O) dynamics in real wastewater