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Lecture 8: Non-premixed combustion

**AAE-E3030 Numerical Modeling of Multiphase Flows
2019**

Combustion, Warnatz, J., Maas, U., and Dibble, R. W., 2nd edition, ISBN 3-540-65228-0, 1999.

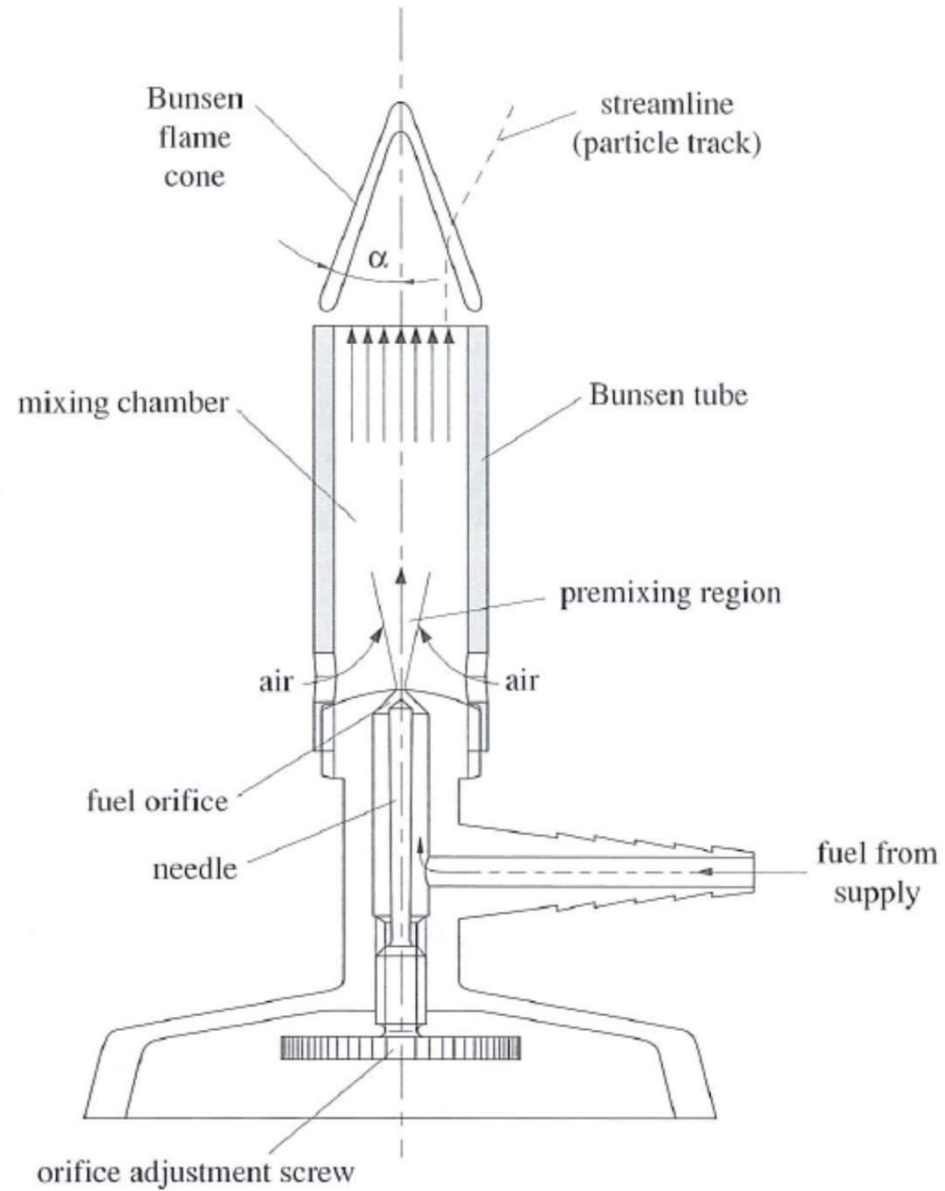
Turbulent Combustion, Norbert Peters, ISBN 0-951-66082-3, 2000.

D.Sc (Tech) Ossi Kaario



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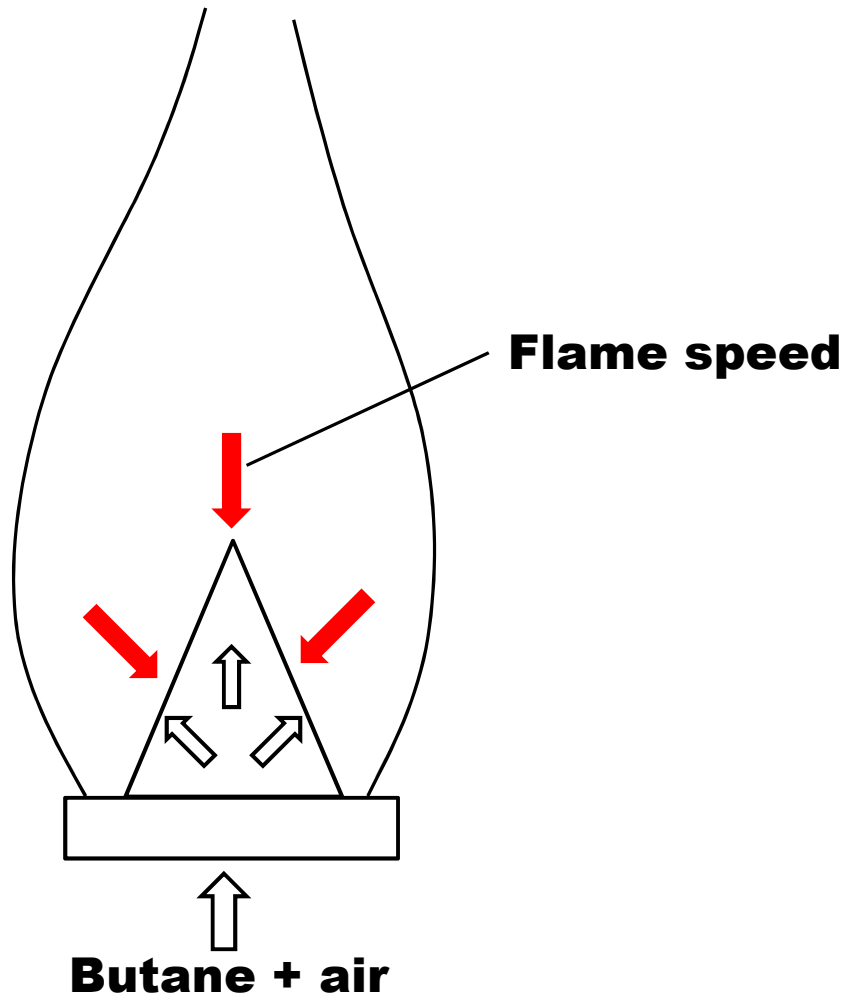
Bunsen burner





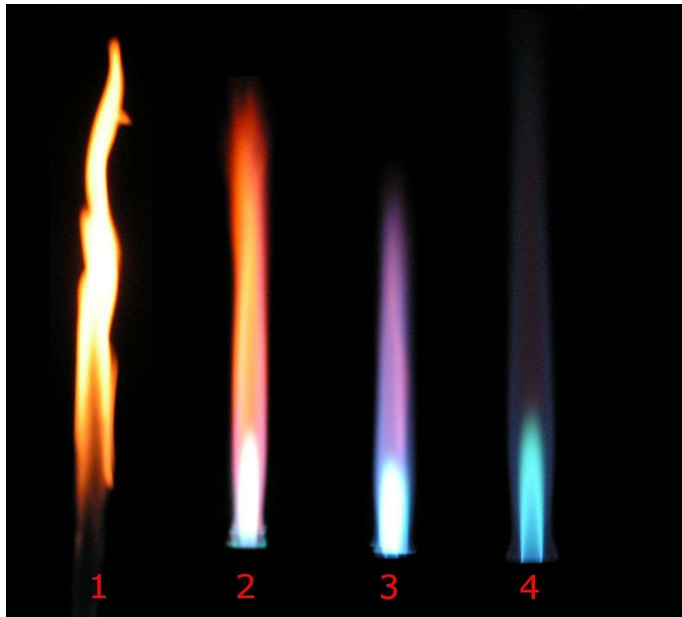
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Premixed Bunsen flame





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**Diffusion ---- premixed
combustion**

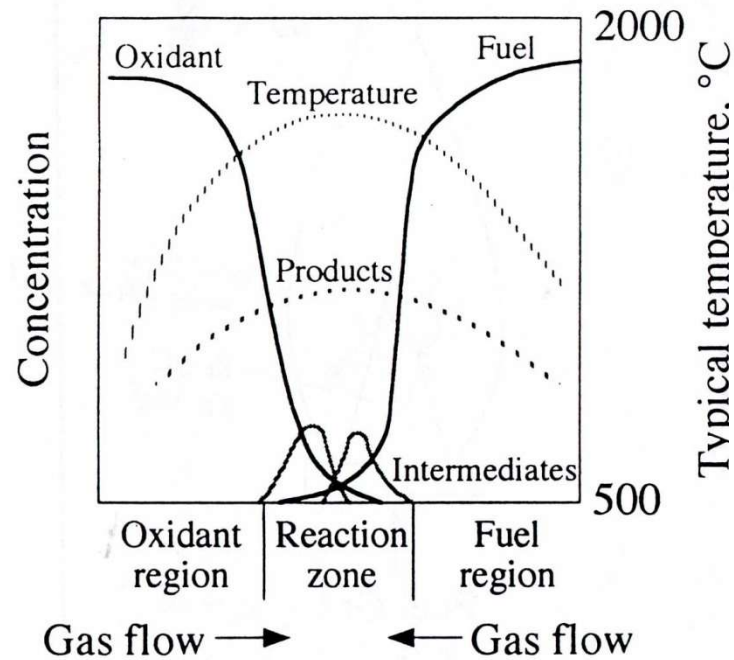




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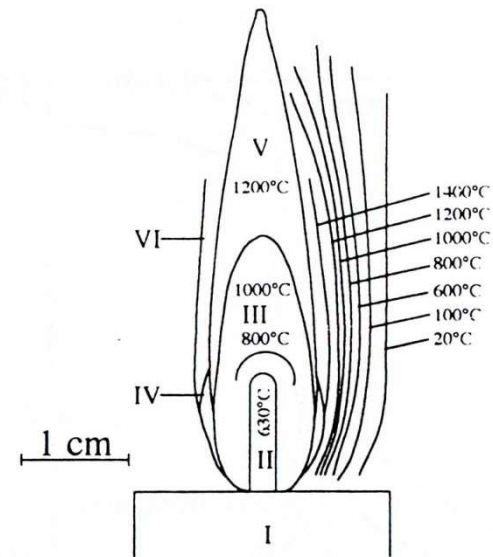
Fundamental gas flames

Non-premixed flame



M. Hupa 2000

Diffusion flame



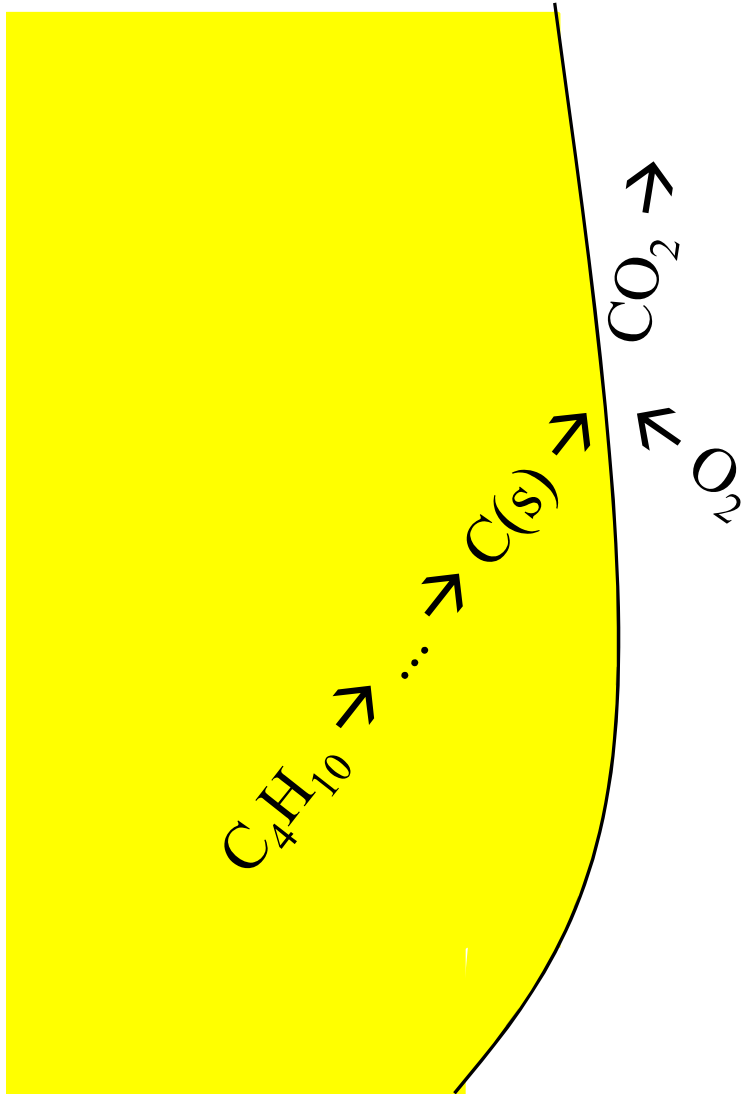
Relative temperatures in a candle flame from thermocouple measurements:
I - Body of candle, II - Wick, III - Dark zone, IV - C₂ and Cl zone, V - Luminous zone, VI - Main reaction zone





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Diffusion flame chemistry





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Properties of premixed and diffusion combustion processes

Premixed

- No soot
- Poor radiator
- Chemical reactions determine reaction rate
- flame speed can be determined

Diffusion

- Sooting flame
- Good radiative heat transfer
- Mixing determine reaction rate
- Cannot define burning velocity

- applications (stove, furnace..)
- safety issues



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Discuss

Discuss with the person next to you

- 1. Differences between premixed and non-premixed flames**
- 2. Where does fuel-air mixing take place for each flame type**
- 3. Why the other flame type is sooting**



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Stoichiometry

- Stoichiometric: Fuel-Oxygen ratio such that both are entirely consumed when combustion to CO_2 and H_2O is completed
- Global reaction describing combustion of a single component hydrocarbon fuel C_mH_n (subscript F for fuel)



- Stoichiometric coefficients are

$$v'_F = 1 \quad v'_{\text{O}_2} = m + \frac{n}{4} \quad v''_{\text{CO}_2} = m \quad v''_{\text{H}_2\text{O}} = \frac{n}{2}$$

where $v'_F = 1$ may be chosen arbitrarily to unity



Stoichiometric Mass Ratio

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- Mole number ratio for stoichiometric condition

$$\frac{n_{O_2,u}}{n_{F,u}} \Big|_{st} = \frac{\nu'_{O_2}}{\nu'_F}$$

or in terms of mass fractions

$$\frac{Y_{O_2,u}}{Y_{F,u}} \Big|_{st} = \frac{\nu'_{O_2} W_{O_2}}{\nu'_F W_F} = \nu$$

where ν is called the stoichiometric mass ratio

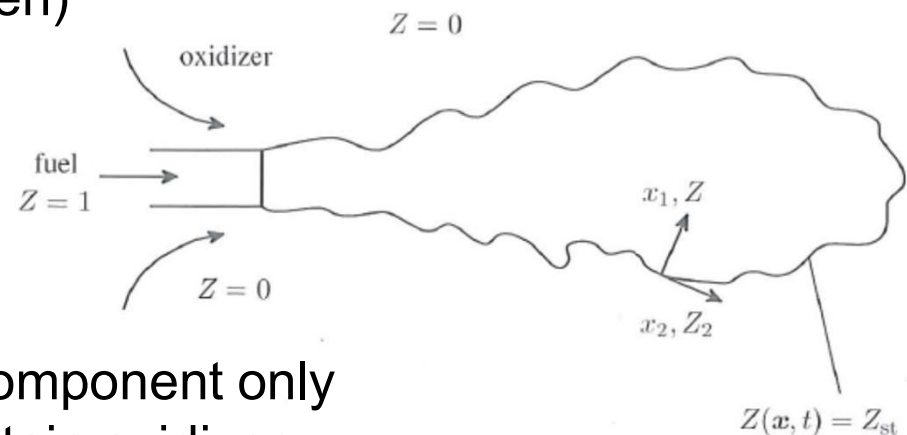
- Typical value: Methane $\nu = 4$
- Mass ratio ν : Fuel and oxidizer are both consumed when combustion is completed



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The mixture fraction

- Mixture fraction quantifies local the state of mixing in non-premixed combustion.
- Consider two separate feed streams of
 - Fuel
 - Oxidizer (air, pure oxygen)
- Streams mix and burn
- Fuel stream
 - Often consists of one component only
 - In general does not contain oxidizer
- Oxidizer stream
 - Generally does not contain fuel





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The mixture fraction

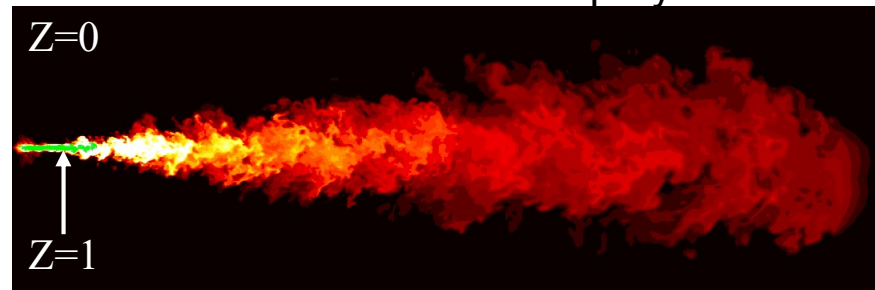
- In the following:
 - Fuel stream: Subscript 1
 - Oxidizer stream: Subscript 2
- Defining mixture fraction
- Mass fraction of the fuel stream in the mixture:

$$Z = \frac{m_1}{m_1 + m_2}$$

where m_1 and m_2 are the local masses originating from the individual streams.

- Mixture fraction is always between zero and one
- Fuel stream: $Z=1$
- Oxidizer stream: $Z=0$

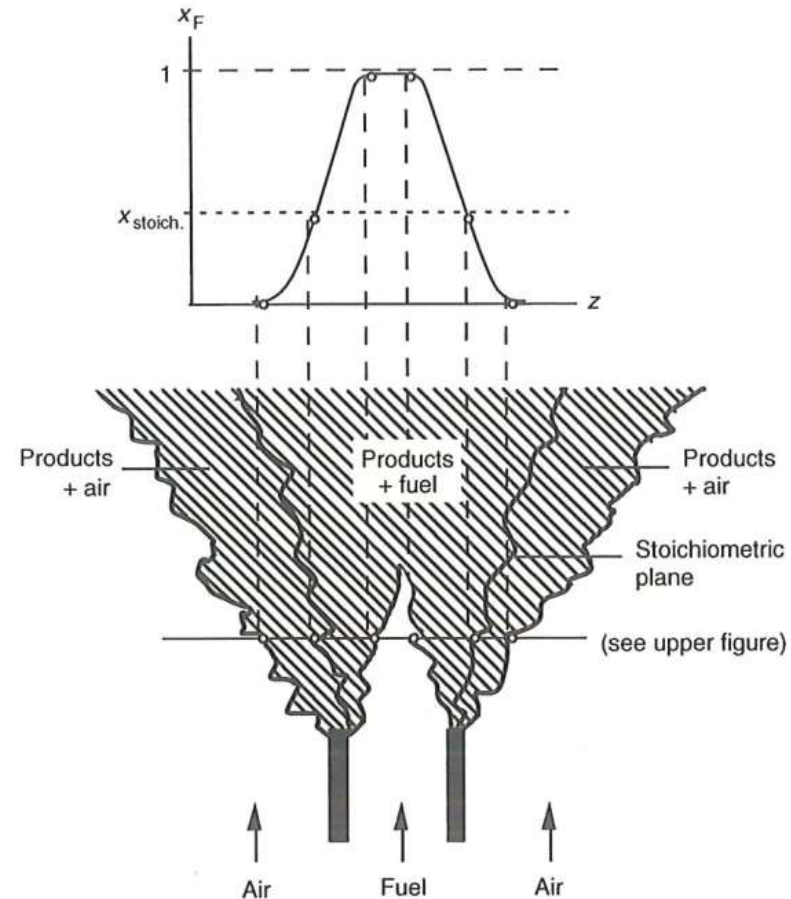
Mixture fraction field in a spray case





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The mixture fraction



Turbulent non-premixed jet flame



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The mixture fraction

- Mass fraction of fuel in the fuel stream: $Y_{F,1}$
- Mass fraction of oxygen in the oxidizer stream: $Y_{O_2,2}$
- If we assume equal diffusivities of fuel, oxygen, and inert substances, the local mass fraction $Y_{F,u}$ of fuel in the unburned mixture is related to the mixture fraction Z as

$$Y_{F,u} = Y_{F,1}Z$$

- Similarly, since $(1 - Z)$ represents the mass fraction of the oxidizer stream locally in the unburned mixture, we obtain the local mass fraction of oxygen as

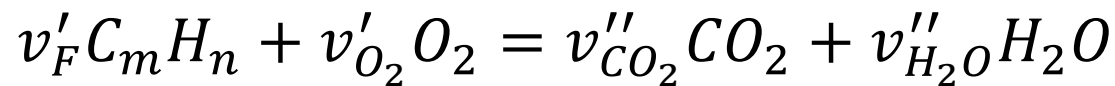
$$Y_{O_2,u} = Y_{O_2,2}(1 - Z) \quad (Y_{O_2,2} = 0.232 \text{ for air})$$



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The mixture fraction

- In a single step global reaction



the reaction equation relates the changes of mass fractions of oxygen dY_{O_2} and fuel dY_F to each other by

$$\frac{dY_{O_2}}{v'_{O_2} W_{O_2}} = \frac{dY_F}{v'_F W_F} \quad \text{where } W_i\text{:s are the molecular weights.}$$

- This may be integrated to obtain

$$vY_F - Y_{O_2} = vY_{F,u} - Y_{O_2,u} \quad (2)$$

The mass fractions Y_F and Y_{O_2} correspond to any state of combustion between the unburned and the burned state.



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The mixture fraction

- Combining $vY_F - Y_{O_2} = vY_{F,u} - Y_{O_2u}$ with $Y_{F,u} = Y_{F,1}Z$

$$\text{and } Y_{O_2u} = Y_{O_2,2}(1 - Z)$$

- We get

$$Z = \frac{vY_F - Y_{O_2} + Y_{O_2,2}}{vY_{F,1} + Y_{O_2,2}} \quad v = \frac{v'_{O_2}W_{O_2}}{v'_FW_F}$$

which relates the mixture fraction Z to the mass fractions of Y_F and Y_{O_2}

- For stoichiometric composition, the first two terms have to cancel out

$$Z_{st} = \frac{Y_{O_2,2}}{vY_{F,1} + Y_{O_2,2}} \quad \text{or} \quad Z_{st} = \left(1 + v \frac{Y_{F,1}}{Y_{O_2,2}}\right)^{-1}$$



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Relation of mixture fraction and equivalence ratio

- Fuel-air equivalence ratio is

$$\phi = \frac{Y_{F,u}/Y_{O_2,u}}{(Y_{F,u}/Y_{O_2,u})_{st}} = \frac{vY_{F,u}}{Y_{O_2,u}}$$

- Introducing $Y_{F,u} = Y_{F,1}Z$, $Y_{O_2,u} = Y_{O_2,2}(1 - Z)$, and

$$Z_{st} = \left(1 + v \frac{Y_{F,1}}{Y_{O_2,2}}\right)^{-1}$$

- We obtain a relationship between Z and ϕ as

$$\phi = \frac{Z}{1 - Z} \frac{(1 - Z_{st})}{Z_{st}}$$

- This suggests that mixture fraction can be interpreted as a normalized fuel-air equivalence ratio

Simple Mixture Fraction Eq.

- In CFD, simple equation for the calculation of Z: we only need to know the N_2 field
- Often accurate enough is the following mixture fraction definition

$$Z = \frac{Y_{N_2} - Y_{N_2,2}}{Y_{N_2,fuel} - Y_{N_2,2}}$$

$Y_{N_2,2}$ Initial N_2 massfraction

$Y_{N_2,fuel}$ N_2 massfraction in the fuel

Additional material

A'' Mixture fraction definition by Bilger

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- Let Z_C, Z_H , and Z_O denote the element mass fractions of C, H, and O, and W_C, W_H , and W_O their molecular weights, respectively. Setting the stoichiometric coefficient ν'_F of the global reaction (1) to unity, we obtain the element mass fractions

$$\frac{Z_C}{mW_C} = \frac{Z_H}{nW_H} = \frac{Y_{F,u}}{W_F}, \quad Z_O = Y_{O_2,u}$$

where

$$Z_j = \frac{m_j}{m} = \sum_1^n \frac{a_{ij}W_j}{W_i} Y_i$$

a_{ij} is the number of atoms of element j in a molecule of species i

W_j is the molecular weight of atom j

Additional material

A” Mixture fraction definition by Bilger

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- We can now formulate a coupling function

$$\beta = \frac{Z_C}{mW_C} + \frac{Z_H}{nW_H} - 2 \frac{Z_O}{v'_{O_2} W_{O_2}}$$

which vanishes under stoichiometric combustion, and corresponds to the original definition of Burke and Schumann (1928) of a conserved scalar. It can be normalized between 0 and 1

$$Z = \frac{\beta - \beta_2}{\beta_1 - \beta_2} \quad \text{or}$$

$$Z = \frac{Z_C/(mW_C) + Z_H/(nW_H) + 2((Y_{O_2,2} - Z_O)/(v'_{O_2} W_{O_2}))}{Z_{C,1}/(mW_C) + Z_{H,1}/(nW_H) + 2(Y_{O_2,2}/(v'_{O_2} W_{O_2}))}$$

- This formula is often used to determine mixture fraction experiments or numerical results.



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Discuss

Discuss and calculate with the person next to you

1. For Methane combustion, what is Z_{st} ?
Assume $Y_{F,1} = 1$ and $Y_{O_2,2} = 0.232$
2. If $Y_{N_2,2} = 0.77$ and $Y_{N_2} = 0.73$ what is Z ?
3. What is mixture fraction ? What does it mean ?

Diffusion flame structure at complete conversion

- Stoichiometric composition

$$Z_{st} = \frac{Y_{O_2 2}}{\nu Y_{F,1} + Y_{O_2 2}}$$

- If $Z < Z_{st}$ then the mixture is lean (fuel is deficient)
- Combustion terminates when $Y_{F_b} = 0$
- Remaining oxygen mass fraction is calculated from

$$Z = \frac{\nu Y_F - Y_{O_2} + Y_{O_2 2}}{\nu Y_{F,1} + Y_{O_2 2}}$$

Diffusion flame structure at complete conversion

$$Y_{O_2} = Y_{O_2,2} \left(1 - \frac{Z}{Z_{st}}\right), \quad Y_F = 0, \text{ for } Z \leq Z_{st}$$

- $Z > Z_{st}$ mixture is rich (oxygen deficient)
- Combustion terminates when all oxygen is consumed $Y_{O_2,b} = 0$

$$Y_F = Y_{F,1} \frac{Z - Z_{st}}{1 - Z_{st}}, \quad Y_{O_2} = 0, \text{ for } Z \geq Z_{st}$$

Diffusion flame structure at complete conversion

$$Y_{CO_2} = Y_{CO_2,st} \frac{Z}{Z_{st}} ; \quad Y_{H_2O} = Y_{H_2O,st} \frac{Z}{Z_{st}} \quad Z \leq Z_{st}$$

$$Y_{CO_2} = Y_{CO_2,st} \frac{1-Z}{1-Z_{st}} ; \quad Y_{H_2O} = Y_{H_2O,st} \frac{1-Z}{1-Z_{st}} \quad Z \geq Z_{st}$$

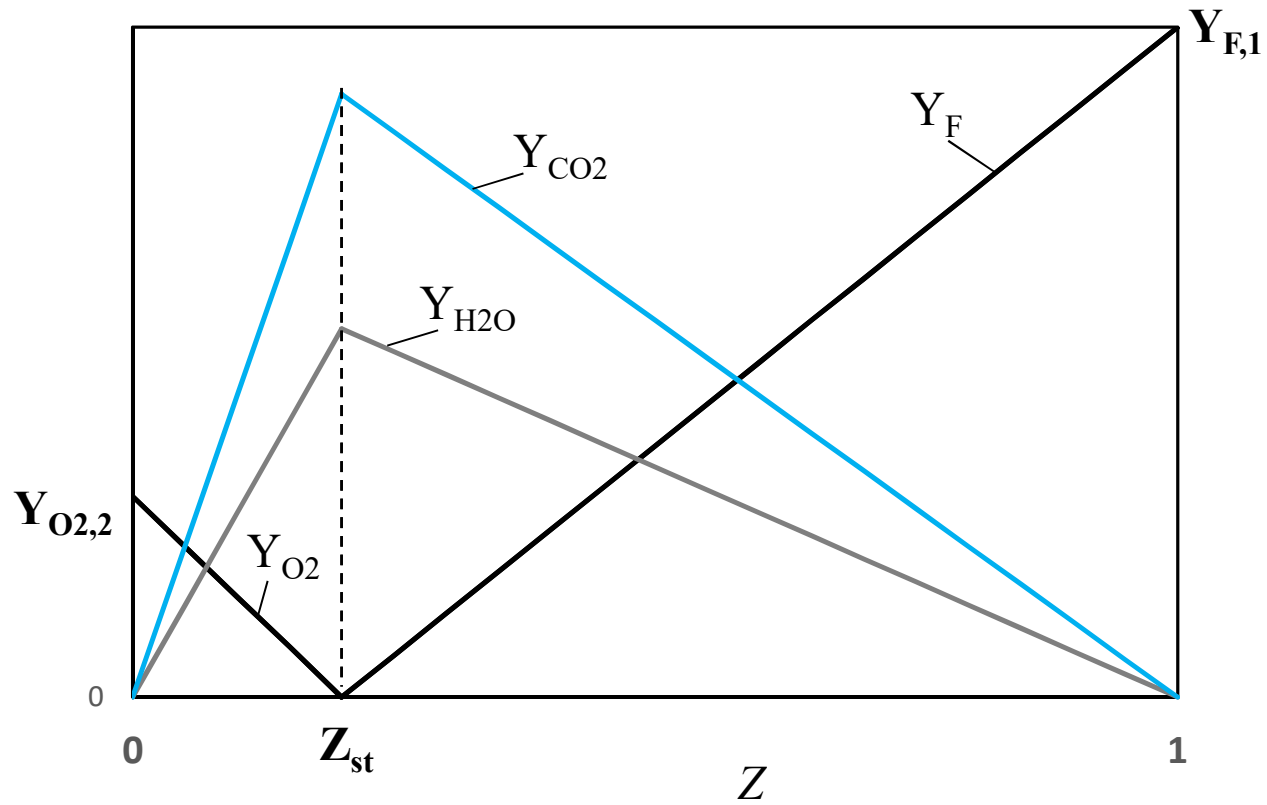
where

$$Y_{CO_2,st} = Y_{F,1} Z_{st} \frac{mW_{CO_2}}{W_F} \quad Y_{H_2O,st} = Y_{F,1} Z_{st} \frac{nW_{H_2O}}{W_F}$$



The Burke-Schumann solution

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A” The Burke-Schumann solution

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- Concerning temperature, if all c_p :s are assumed equal and constant, pressure is constant, $Le=1$ for all species, and heat transfer due to radiation is neglected, temperature equation may be written

$$\rho \frac{\partial T}{\partial t} + \rho \mathbf{u} \cdot \nabla T = \nabla \cdot (\rho D \nabla T) + w_T \quad w_T = -\frac{1}{c_p} \sum_1^n h_i w_i$$

- Then heat release rate w_T may be written as $w_T = \frac{Q}{c_p} w$, where w is the Arrhenius reaction rate and Q is the fuel heating value.
- Under these assumptions, temperature is also a piecewise linear function of Z :

$$T_u(Z) + \frac{Q Y_{F,1}}{c_p v'_F W_F} Z, \quad Z \leq Z_{st}$$

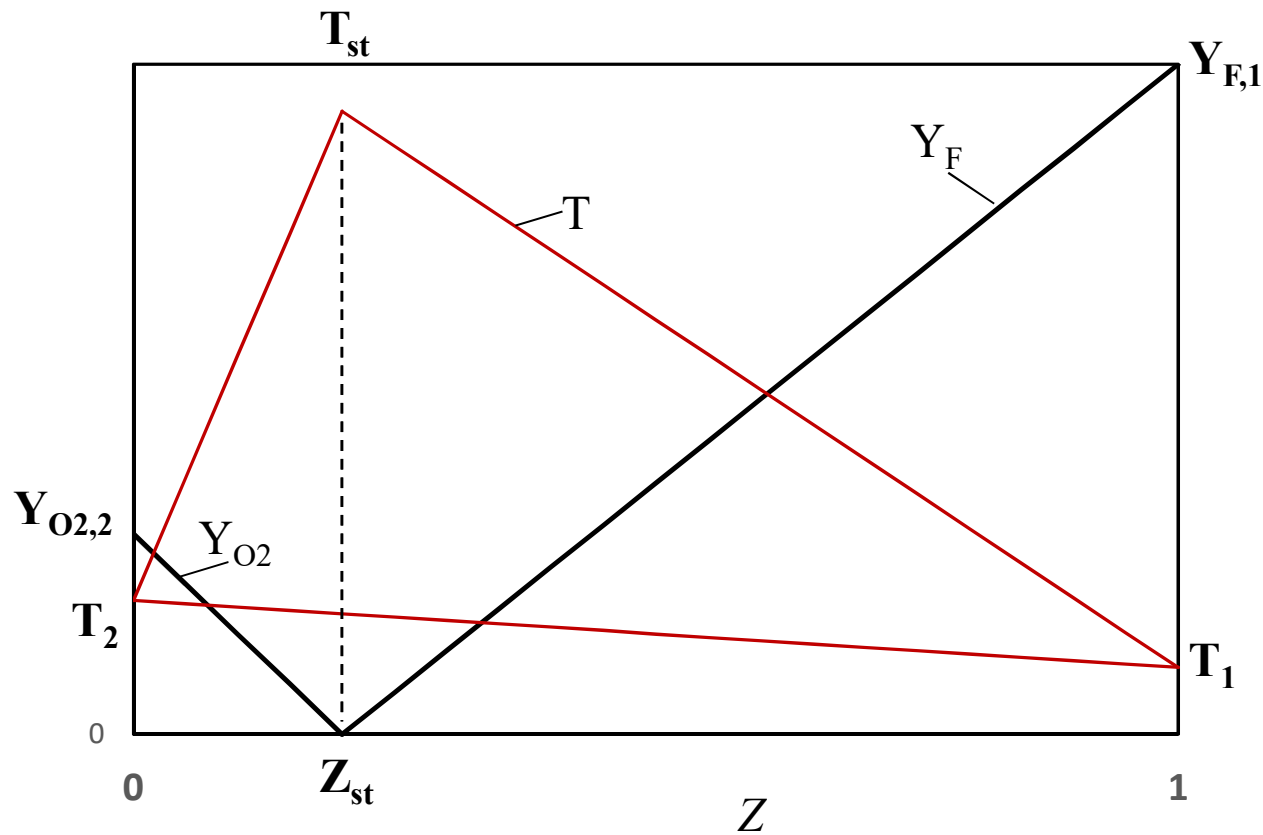
$$T_u(Z) + \frac{Q Y_{O,2}}{c_p v'_{O_2} W_{O_2}} (1 - Z), \quad Z \geq Z_{st}$$

$$T_u(Z) = T_2 + Z(T_1 - T_2)$$



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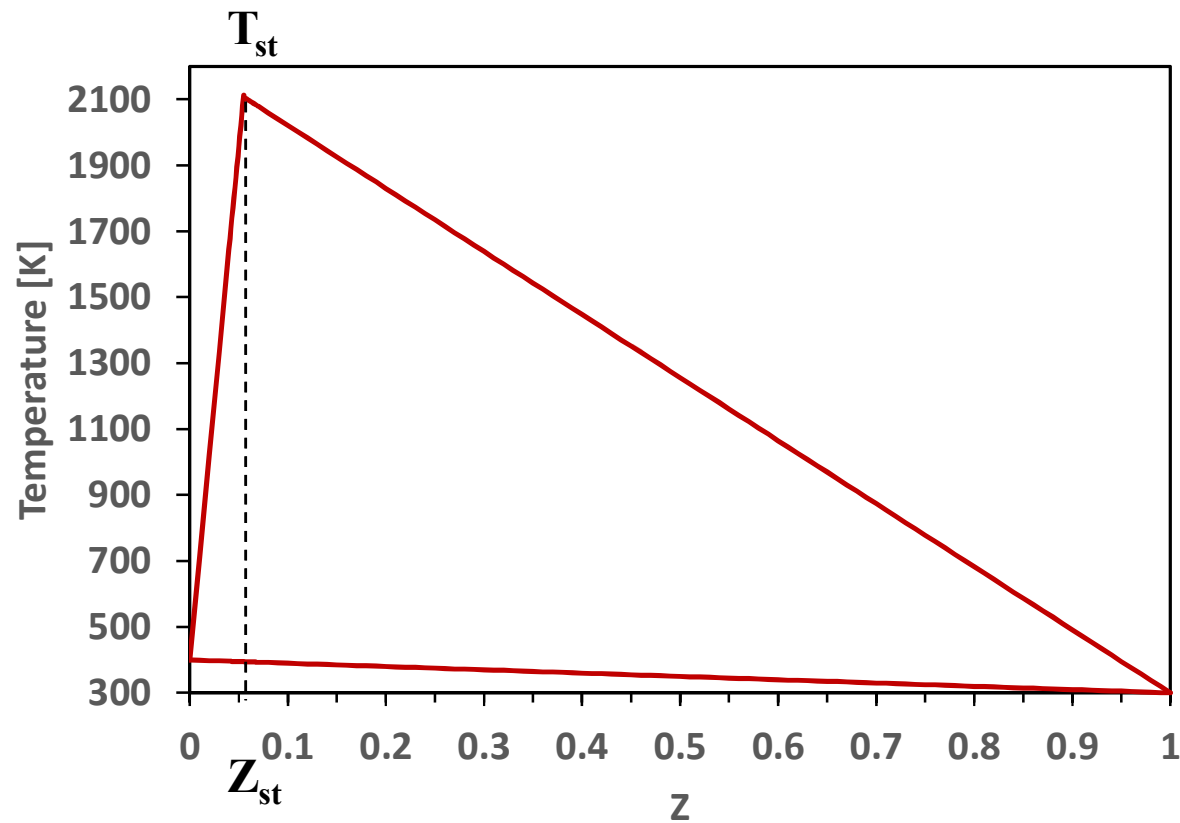
The Burke-Schumann solution



Temperature, O_2 and Fuel profiles assuming fast chemistry and equal mass diffusivities

A” The Burke-Schumann solution

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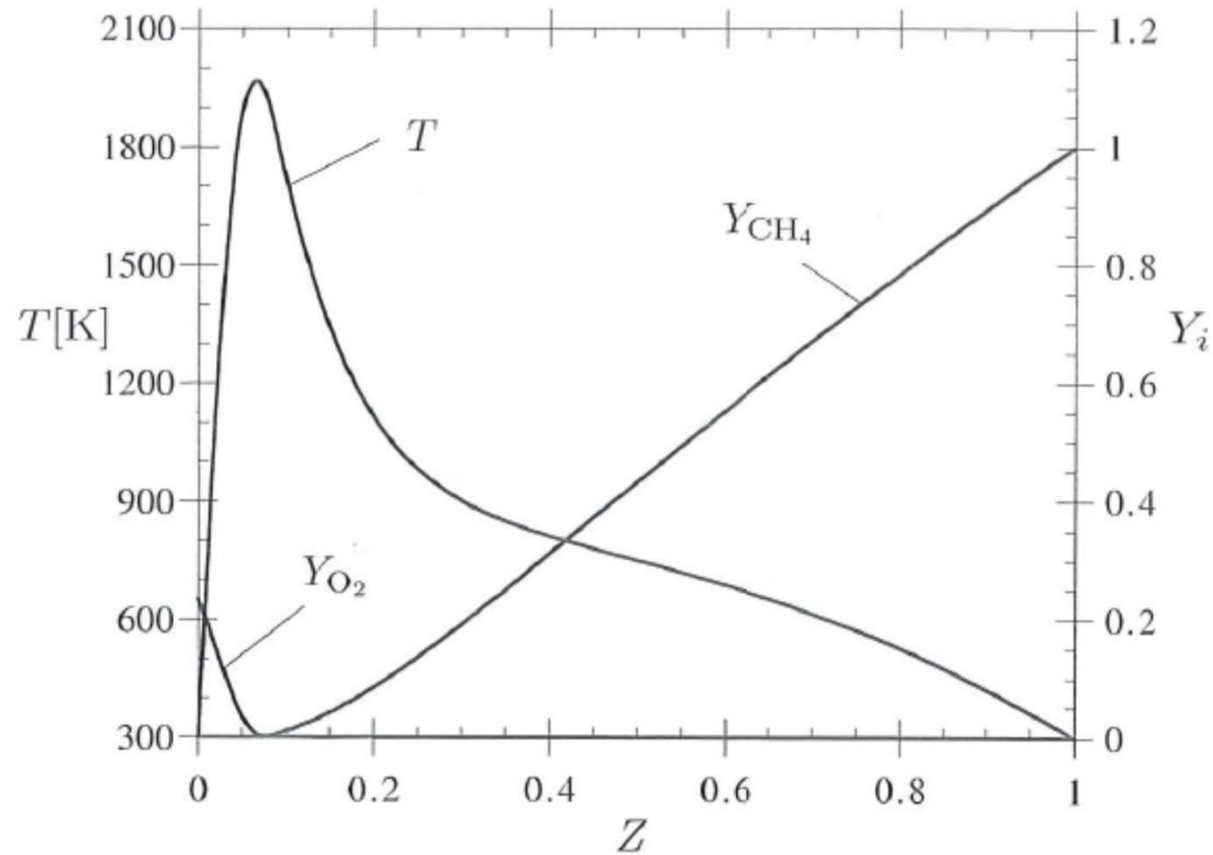


Temperature profile for methane-air combustion with realistic values for c_p , Q , and initial temperatures.



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The Equilibrium solution

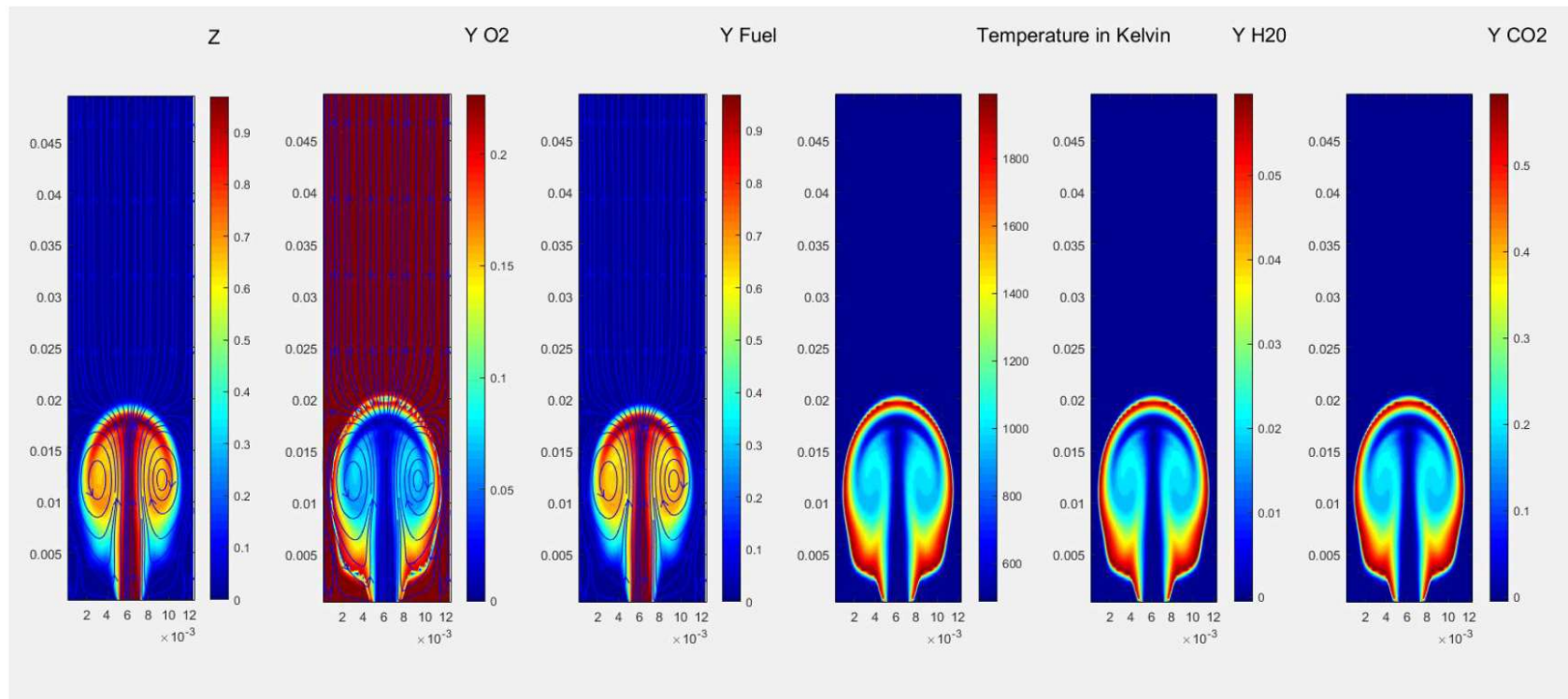


Methane-air combustion with fast-chemistry assumption
but with reversible reactions (N. Peters, 2006)



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The Equilibrium solution



Burke-Schuman solution for a 2D gas jet
(Navier-Stokes solver)



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Modeling of non-premixed combustion

- **There are different kinds of simplifications that can be done to model combustion. Here, three modeling approaches are presented.**
- 1. Mixed is burned –approach. Typically eddy break-up – type of models. Single step chemistry which basically neglects the chemistry totally.**
 - 2. Flamelet model based on Flamelet Generated Manifold (FGM)**
 - 3. Direct Chemistry**



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A Turbulent Mixing Limited Approach

- **Eddy Break-Up approach**

$$S_{Fu} = C_m \bar{\rho} \frac{\varepsilon}{k} \min \left(\tilde{m}_{Fu}, \frac{\tilde{m}_{O_2}}{r}, \frac{\tilde{m}_{Pr}}{1+r} \right)$$



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A Turbulent Mixing Limited Approach

- **The Laminar and Turbulent Characteristic Time (LaTCT) combustion model**

$$\tau_c = \tau_{ch} + f \tau_\varepsilon$$

$$\tau_\varepsilon = C_M \bar{\rho} \frac{\varepsilon}{k} \min\left(\tilde{m}_{Fuel}, \frac{\tilde{m}_{O_2}}{r}\right) \quad \tau_{ch} = A^{-1} [Fuel]^{0.75} [O_2]^{-1.5} \exp\left(\frac{E}{RT}\right)$$

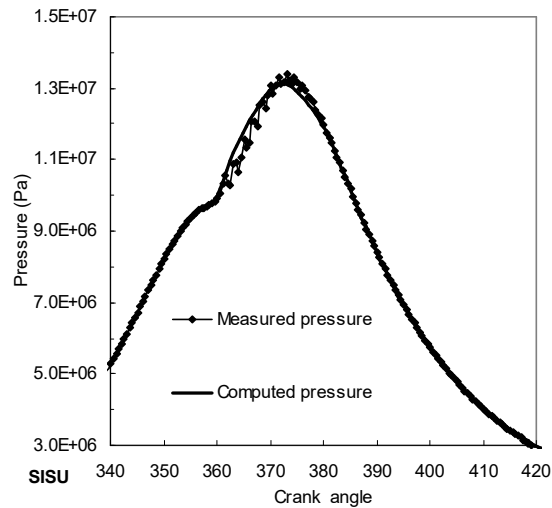
$$f = (1 - e^{-p}) / 0.632 \quad p = \frac{\tilde{m}_{CO_2} + \tilde{m}_{H_2O} + \tilde{m}_{CO} + \tilde{m}_{H_2}}{1 - \tilde{m}_{N_2}}$$

- **Reaction rate** $\frac{dY_i}{dt} \sim \frac{1}{\tau_c}$
- **The model can be used, in principle, when chemistry is either very fast compared to mixing or when chemistry is very slow compared to mixing**

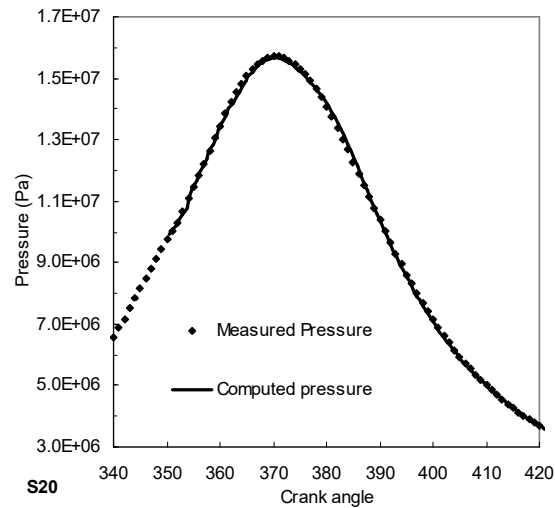


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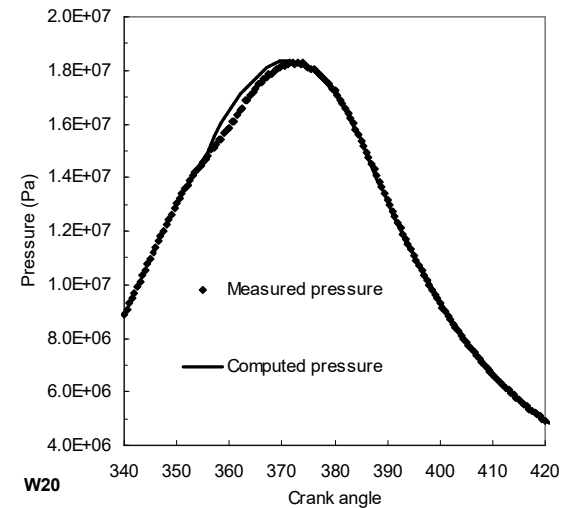
Some results with the Eddy Breakup model



A) Sisudiesel 645



B) Sulzer 20

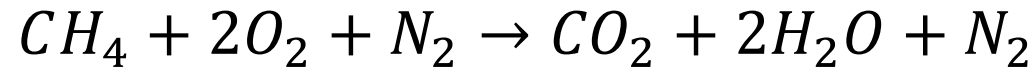


C) Wärtsilä 20

A" Flamelet Generated Manifolds (FGM)

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- Consider a simplified combustion configuration



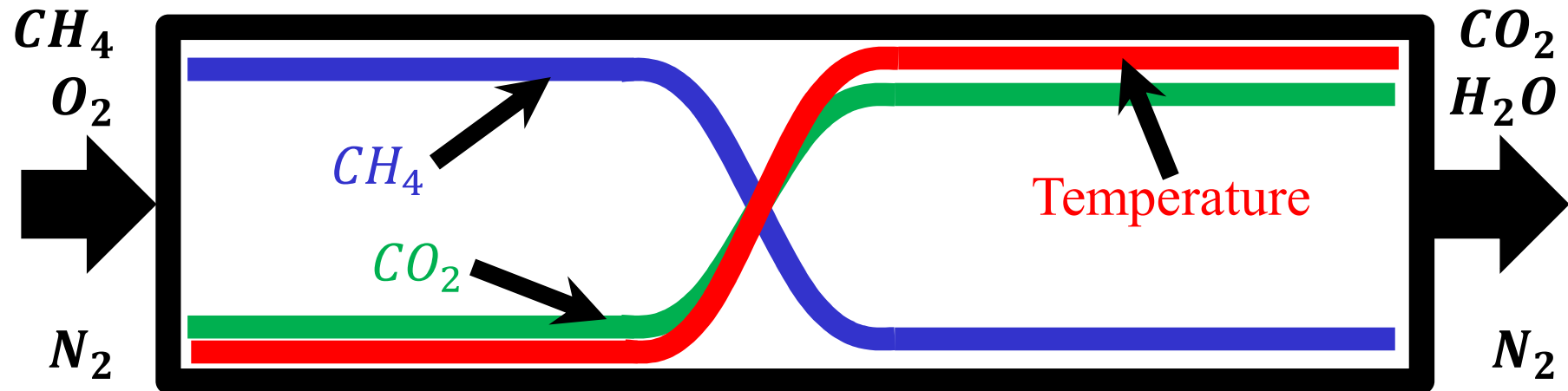
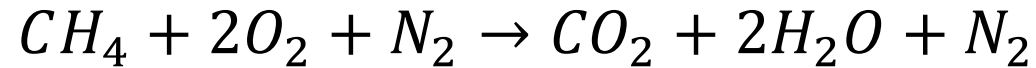
Flamelet:

- Laminar
- 1-dimensional
- Detailed computation of transport processes
- Detailed chemical reactions
- Full set of species and reactions

A" Flamelet Generated Manifolds (FGM)

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- Consider a simplified combustion configuration



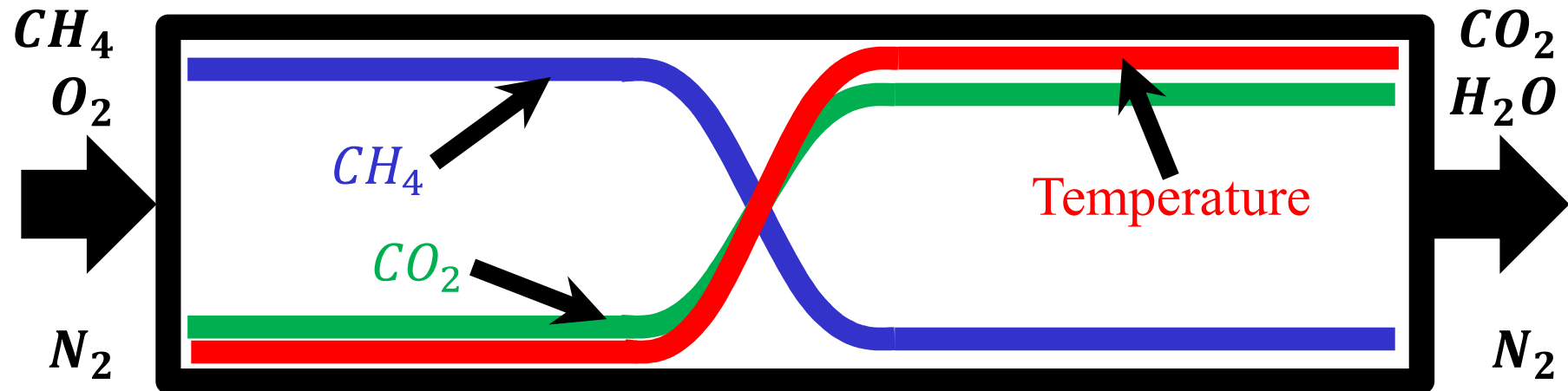
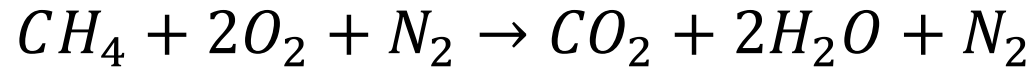
Flamelet solution:

- $T(x)$
- $\rho(x)$
- $CH_4(x)$
- $O_2(x)$
- $CO_2(x)$
- ...

A" Flamelet Generated Manifolds (FGM)

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- Consider a simplified combustion configuration

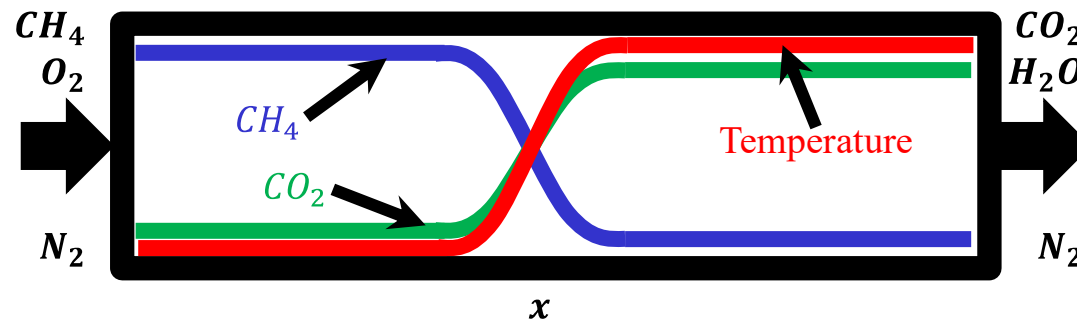


Flamelet solution:	x
• $T(x)$	$\rightarrow T(CO_2)$
• $\rho(x)$	$\rightarrow \rho(CO_2)$
• $CH_4(x)$	$\rightarrow CH_4(CO_2)$
• $O_2(x)$	$\rightarrow O_2(CO_2)$
• $CO_2(x)$	
• ...	

A Flamelet Generated Manifolds (FGM)

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- **Combustion computation with FGM**
- **Conservation equations**
 - Mass ρ
 - Momentum u
 - Enthalpy h
 - CO_2
- **Chemical reaction rate for CO_2 and all other species mass fractions are obtained from the flamelet solution**





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FGM Tables

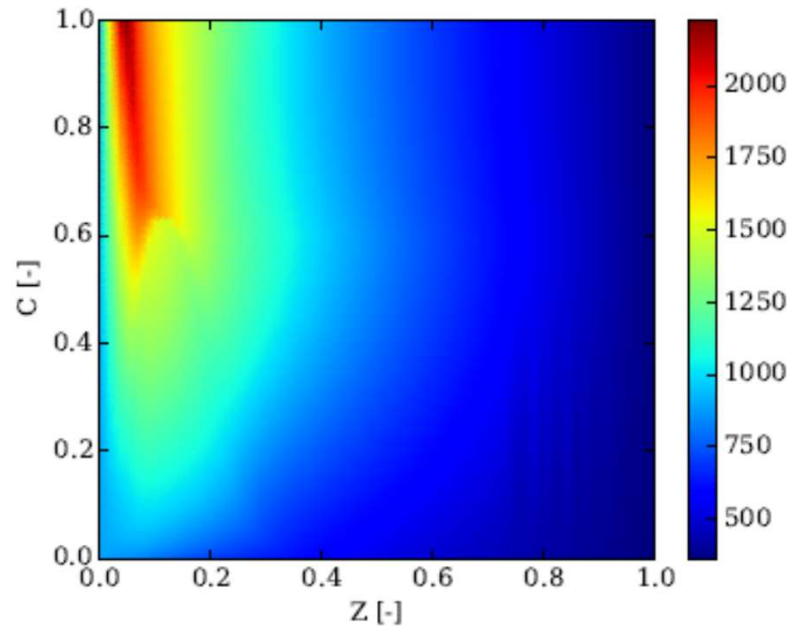


Figure : Temperature

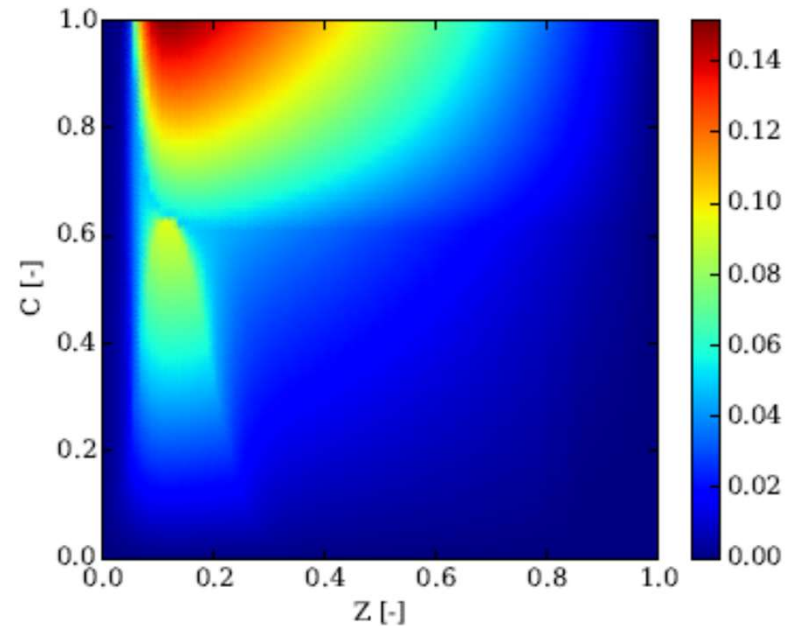


Figure : CO mass fraction

Chemistry parametrized by mixture fraction Z and the reaction progress variable C



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Spray combustion simulation

- **Objectives:**
 - Investigate the ignition characteristics and early flame structure using Large Eddy Simulation and Flamelet Generated Manifold (FGM)
 - **Case: ECN Spray A** (Engine Combustion Network)
 - Constant volume combustion vessel $T = 900 \text{ K}$
 - $P_{\text{amb}} = 6 \text{ MPa}$ $\rho_{\text{amb}} = 22.8 \text{ kg/m}^3$
 - 15% O_2 $P_{\text{inj}} = 150 \text{ MPa}$



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Computational Methods

- **Flow solver**
 - Implicit Large Eddy Simulation
 - Lagrangian Particle Tracking
 - OpenFOAM 2.2.x
 - Advanced thermodynamic/transport models (i.e. Wilke/Mathur mixture models)
- **Flamelet Generated Manifolds (FGM)**
 - Tabulated chemistry model
 - State of combustion is parametrized by a few control variables (here, mixture fraction and a reaction progress variable)
 - Chemistry data obtained from 1D igniting/steady counterflow diffusion flames (i.e. flamelets)
 - Detailed chemical kinetics (253 species, 1437 reactions)



Results

Large Eddy Simulation of Spray Combustion

A. Wehrfritz, H. Kahila, V. Vuorinen, O. Kaario
Visualization: Jyrki Hokkanen (CSC)

- **Computational methods**
 - Open source CFD code: OpenFOAM
 - Turbulence modeling: Large Eddy Simulation (LES)
 - Combustion modeling: Flamelet Generated Manifolds (FGM)
- **Model size:**
 - 12 million computational cells
 - Temporal resolution: 40ns
- **Computational cost:**
 - 9200 processor hours
 - 192 processors at CSC's supercomputers
- **Visualization:**
 - Volume rendering at CSC's supercomputers

Results

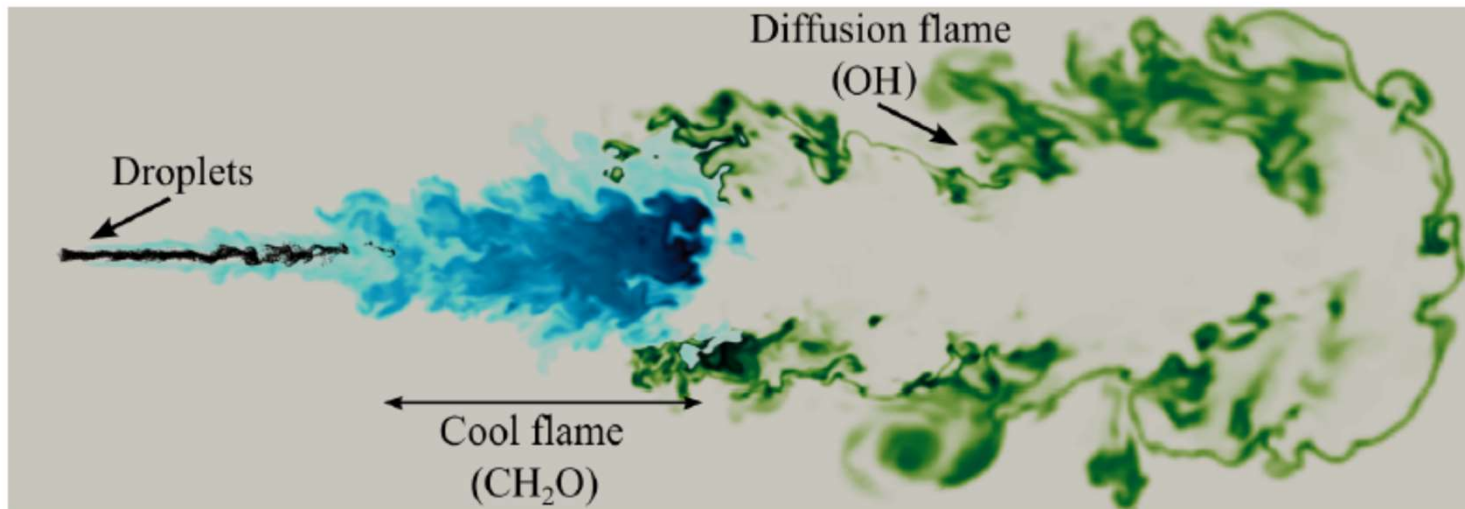
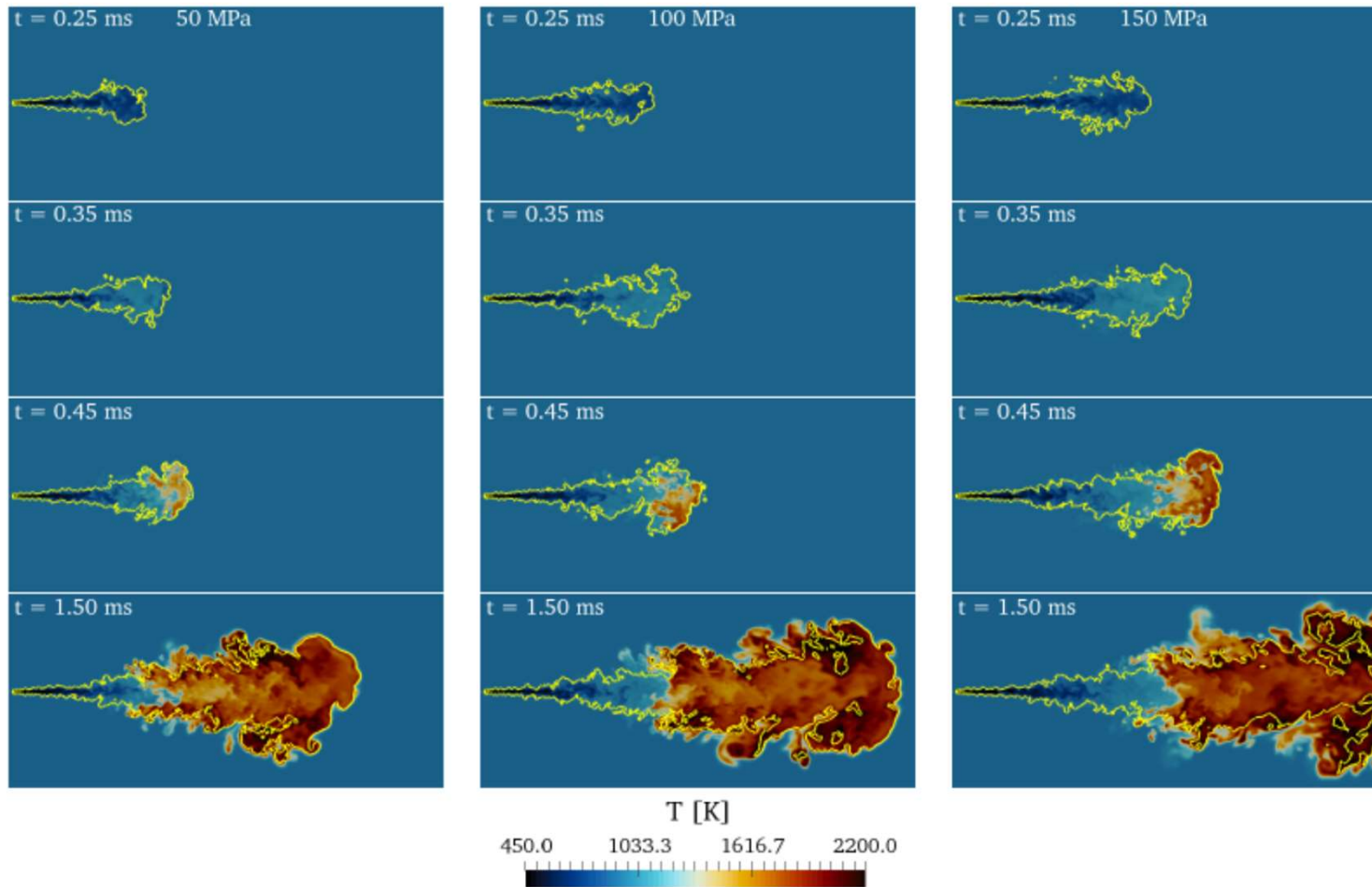


Figure 8: Spatial CH₂O and OH fields for the 100 MPa case at $t = 1.5$ ms.



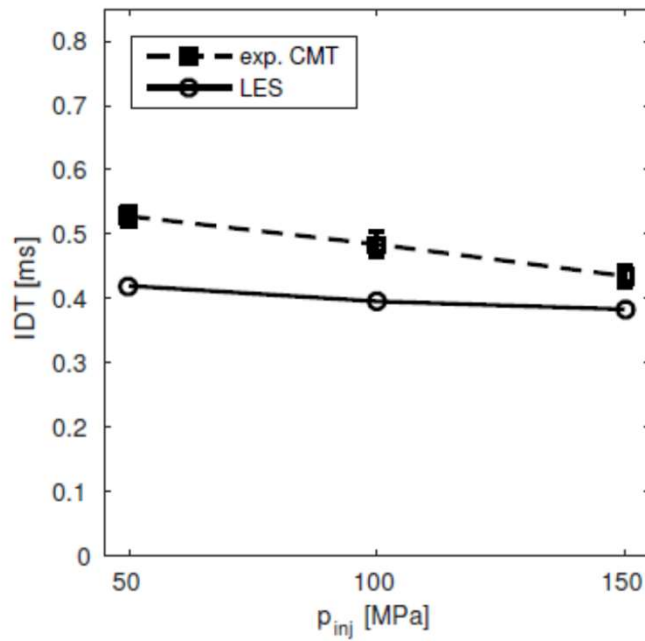
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Results

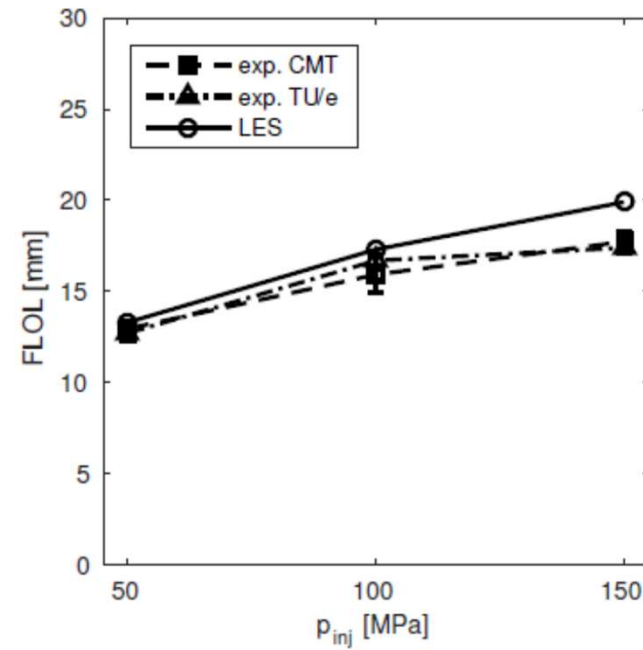




Results



Ignition delay time



Flame lift off length

Direct Chemistry

- **Methane chemistry**
- Detailed methane (CH₄) chemistry involves 53 species and 325 reaction (GRI 3.0 mechanism)
- Or reduced n-dodecane mechanism by Ranzi et al. Involving 96 species and 993 reactions

Table 5.4 (continued)

No.	Reaction	Forward Rate Coefficient ^a		
		A	b	E
<i>Reactions Added in Update from Version 2.11 to Version 3.0 (continued)</i>				
287	OH + HO ₂ → O ₂ + H ₂ O	5.00E + 15	0.0	17,330
288	OH + CH ₃ → H ₂ + CH ₂ O	8.00E + 09	0.5	-1,755
289	CH + H ₂ + M → CH ₃ + M		pressure dependent	
290	CH ₂ + O ₂ → H + H + CO ₂	5.80E + 12	0.0	1,500
291	CH ₂ + O ₂ → O + CH ₂ O	2.40E + 12	0.0	1,500
292	CH ₂ + CH ₂ → H + H + C ₂ H ₂	2.00E + 14	0.0	10,989
293 ^b	CH ₃ (S) + H ₂ O → H ₂ + CH ₂ O	6.82E + 10	0.2	-935
294	C ₂ H ₃ + O ₂ → O + CH ₂ CHO	3.03E + 11	0.3	11
295	C ₂ H ₃ + O ₂ → HO ₂ + C ₂ H ₂	1.34E + 06	1.6	-384
296	O + CH ₃ CHO → OH + CH ₂ CHO	2.92E + 12	0.0	1,808
297	O + CH ₃ CHO → OH + CH ₃ + CO	2.92E + 12	0.0	1,808
298	O ₃ + CH ₃ CHO → HO ₂ + CH ₃ + CO	3.01E + 13	0.0	39,150
299	H + CH ₃ CHO → CH ₂ CHO + H ₂	2.05E + 09	1.2	2,405
300	H + CH ₃ CHO → CH ₃ + H ₂ + CO	2.05E + 09	1.2	2,405
301	OH + CH ₃ CHO → CH ₃ + H ₂ O + CO	2.34E + 10	0.7	-1,113
302	HO ₂ + CH ₃ CHO → CH ₃ + H ₂ O ₂ + CO	3.01E + 12	0.0	11,923
303	CH ₃ + CH ₃ CHO → CH ₃ + CH ₂ + CO	2.72E + 06	1.8	5,920
304	H + CH ₂ CO + M → CH ₂ CHO + M		pressure dependent	
305	O + CH ₂ CHO → H + CH ₂ + CO ₂	1.50E + 14	0.0	0.0
306	O ₃ + CH ₂ CHO → OH + CO + CH ₂ O	1.81E + 10	0.0	0.0
307	O ₃ + CH ₂ CHO → OH + HCO + HCO	2.35E + 10	0.0	0.0
308	H + CH ₂ CHO → CH ₂ + HCO	2.20E + 13	0.0	0.0
309	H + CH ₂ CHO → CH ₂ CO + H ₂	1.10E + 13	0.0	0.0
310	OH + CH ₂ CHO → H ₂ O + CH ₂ CO	1.20E + 13	0.0	0.0
311	OH + CH ₂ CHO → HCO + CH ₂ OH	3.01E + 13	0.0	0.0
312	CH ₃ + C ₂ H ₅ + M → C ₃ H ₈ + M		pressure dependent	
313	O + C ₃ H ₈ → OH + C ₃ H ₇	1.93E + 05	2.7	3,716
314	H + C ₃ H ₈ → C ₃ H ₇ + H ₂	1.32E + 06	2.5	6,756
315	OH + C ₃ H ₈ → C ₃ H ₇ + H ₂ O	3.16E + 07	1.8	934
316	C ₃ H ₇ + H ₂ O ₂ → HO ₂ + C ₃ H ₈	3.78E + 02	2.7	1,500
317	CH ₃ + C ₃ H ₈ → C ₃ H ₇ + CH ₄	9.03E - 01	3.6	7,154
318	CH ₃ + C ₂ H ₆ + M → C ₃ H ₈ + M		pressure dependent	
319	O + C ₃ H ₇ → C ₂ H ₄ + CH ₂ O	9.64E + 13	0.0	0.0
320	H + C ₃ H ₇ + M → C ₃ H ₈ + M		pressure dependent	
321	H + C ₃ H ₇ → CH ₃ + C ₂ H ₄	4.06E + 06	2.2	890
322	OH + C ₃ H ₇ → C ₂ H ₆ + CH ₂ OH	2.41E + 13	0.0	0.0
323	HO ₂ + C ₃ H ₇ → O ₂ + C ₃ H ₈	2.55E + 10	0.3	-943
324	HO ₂ + C ₃ H ₇ → OH + C ₂ H ₆ + CH ₂ O	2.41E + 13	0.0	0.0
325	CH ₃ + C ₃ H ₇ → C ₂ H ₆ + C ₂ H ₄	1.93E + 13	-0.3	0.0

^aThe forward rate coefficient $k = A T^b \exp(-E/RT)$. R is the universal gas constant, T is the temperature in K. The units of A involve gmol/cm^3 and s , and those of E , cal/gmol .

^bCH₃(S) designates the singlet state of CH₃.



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Direct Chemistry

Solve a transport equation for each species

$$\frac{\partial \rho Y_k}{\partial t} + \frac{\partial \rho u_j Y_k}{\partial x_j} = \frac{\partial}{\partial x_j} \left(\rho D_k \frac{\partial Y_k}{\partial x_j} \right) + w_k$$

Reaction rates for each species from rate law and Arrhenius reaction rates



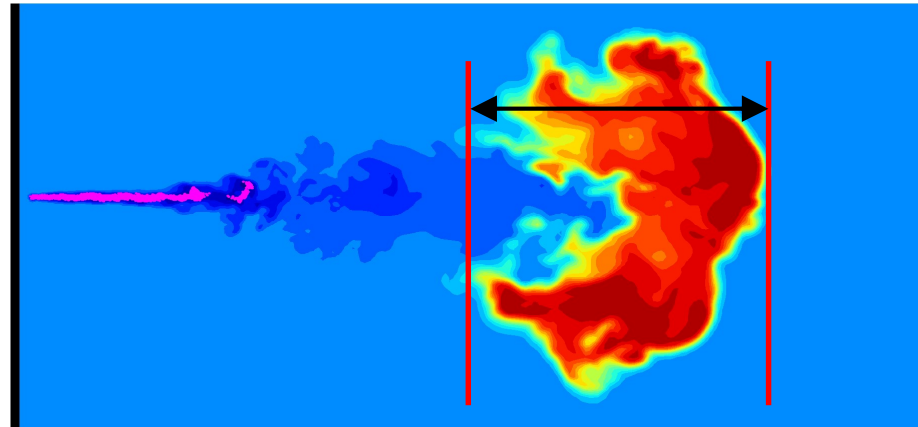
$$k = A \cdot e^{-E_a/RT}$$



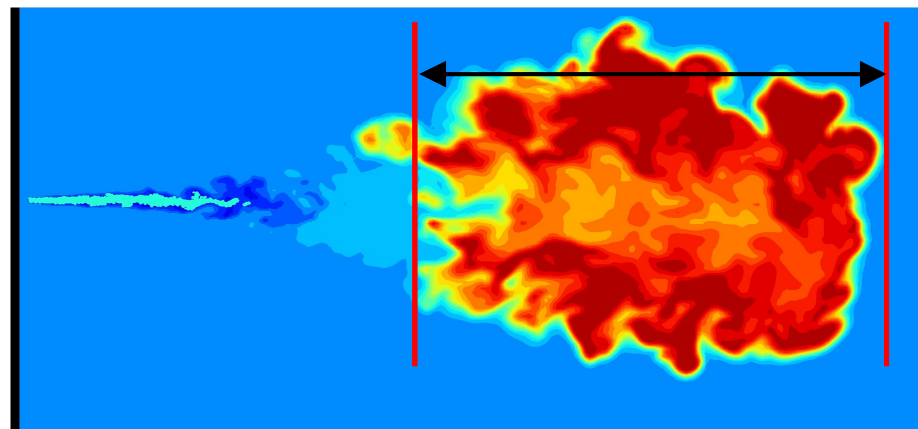
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Direct Chemistry

n-dodecane - methanol



n-dodecane



$t = 1.6$ ms



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Emissions: NO_x and soot



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NO_x emissions

- **NO + NO₂ = NO_x**
- **Nitric oxide + nitrogen dioxide = nitrogen oxides**
- **Typically >95% is NO, rest is NO₂**
- **Environmental effects of NO_x**
 - **Precursor of acid rain**
 - **Photochemical smog in the presence of unburned hydrocarbons and sunlight**

- **Nitrous oxide**
 - **Pollutant N_2O**
 - **Ozone depletion**
 - **Greenhouse gas**



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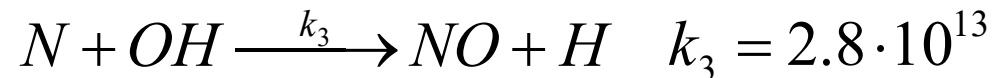
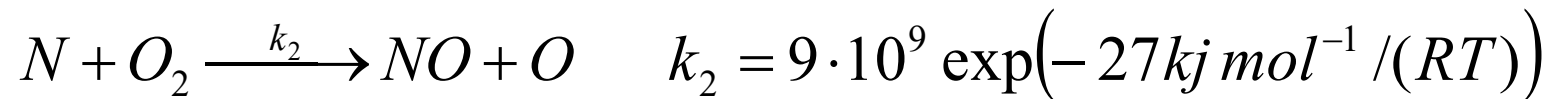
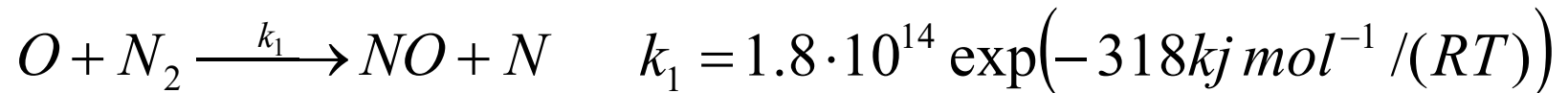
NO_x emissions

- **The different types of NO_x emissions:**
 - **Thermal NO_x**
 - **Prompt NO**
 - **NO produced via N₂O**
 - **Fuel bound nitrogen**



Thermal NO

- **Or Zeldovich-NO (1946)**



First reaction has high activation energy and hence it has relevant reaction rates only at high temperatures. It is the rate limiting step of the mechanism.

Thermal NO

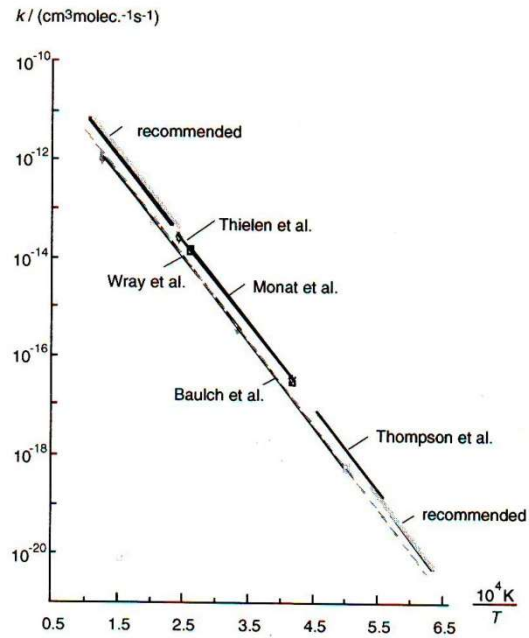
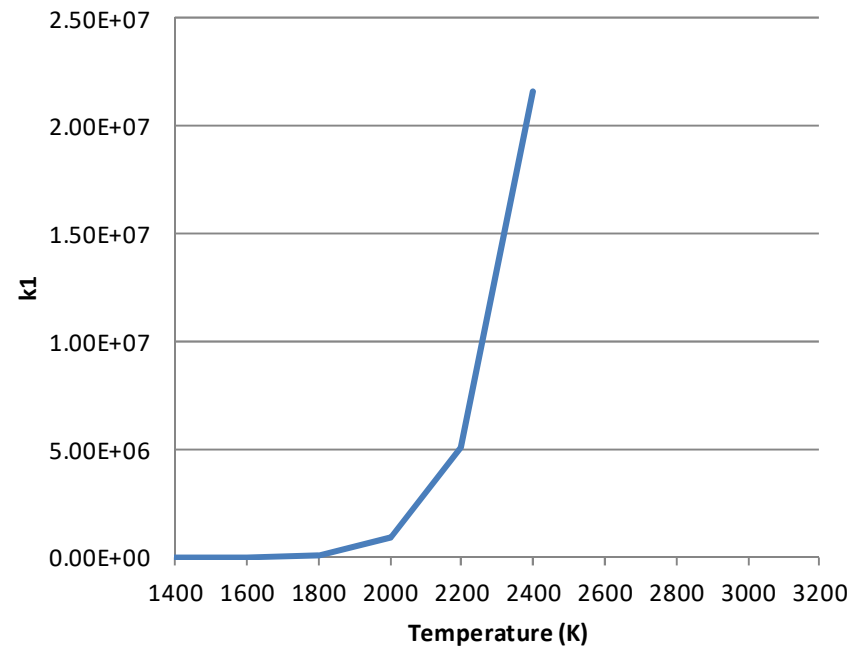


Fig. 17.1. Arrhenius plot $k = k(1/T)$ for the reaction $\text{O} + \text{N}_2 \rightarrow \text{NO} + \text{N}$ (Riedel et al. 1992)

Warnatz, Maas, and Dibble 1998



Temperature dependence of the rate coefficient k_1 in the Zeldovich mechanism.



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Thermal NO

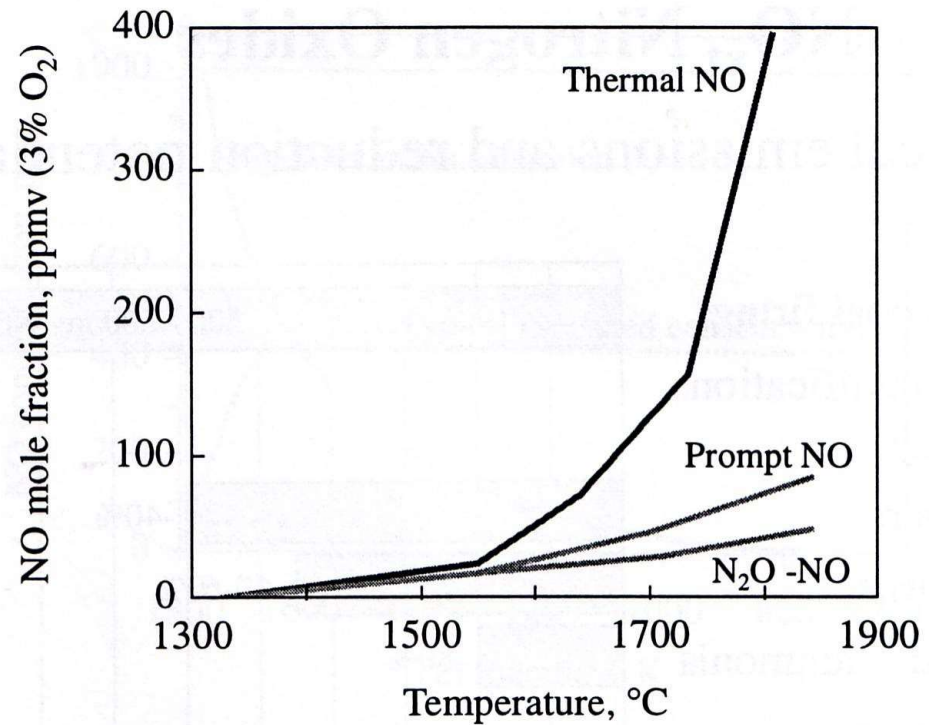
- **The thermal NO formation can be approximated by**

$$\frac{d[NO]}{dt} = 2k_1[O][N_2]$$

- **Consequently, NO formation can be reduced by lowering [O] or [N₂] or k₁ (temperature)**

NO_x emissions

- **Thermal NO forms only at high temperatures**
- **Thermal NO chemistry “freezes” at lower temperatures**



N₂ Fixation to NO - Effect of Temperature
(CH₄, SR = 1.15, CSTR, 1 atm, 10 ms)



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Soot emissions

- **Complicated reaction mechanisms**
- **Detailed formation mechanisms will be provided in another lecture**

- **Soot formation starts with the production of polycyclic aromatic hydrocarbons or PAH's. Most important precursor of PAH is acetylene (C₂H₂).**
- **PAH consists of e.g. benzene rings (C₆H₆).**
- **PAH grows by acetylene addition**

- **PAH and acetylene can be found under rich conditions**

Soot emissions

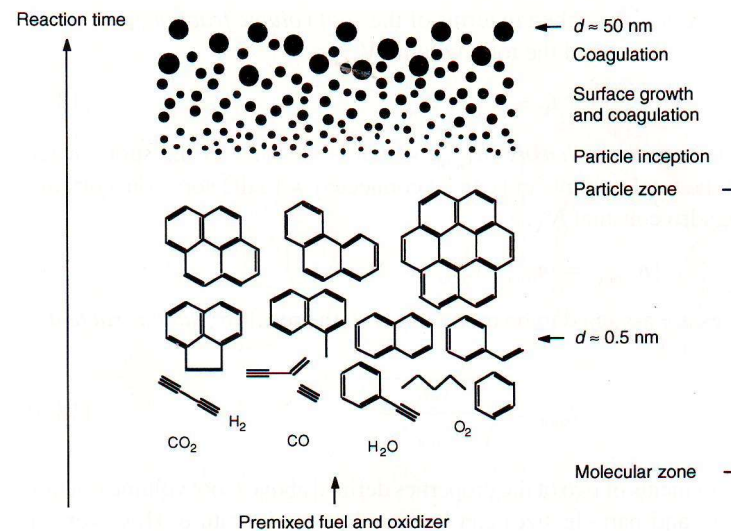


Fig. 18.7. Schematic reaction path leading to soot formation in homogeneous mixtures or premixed flames (Bockhorn 1994); \equiv is an acetylenic triple bond (\equiv = acetylene, e. g.)

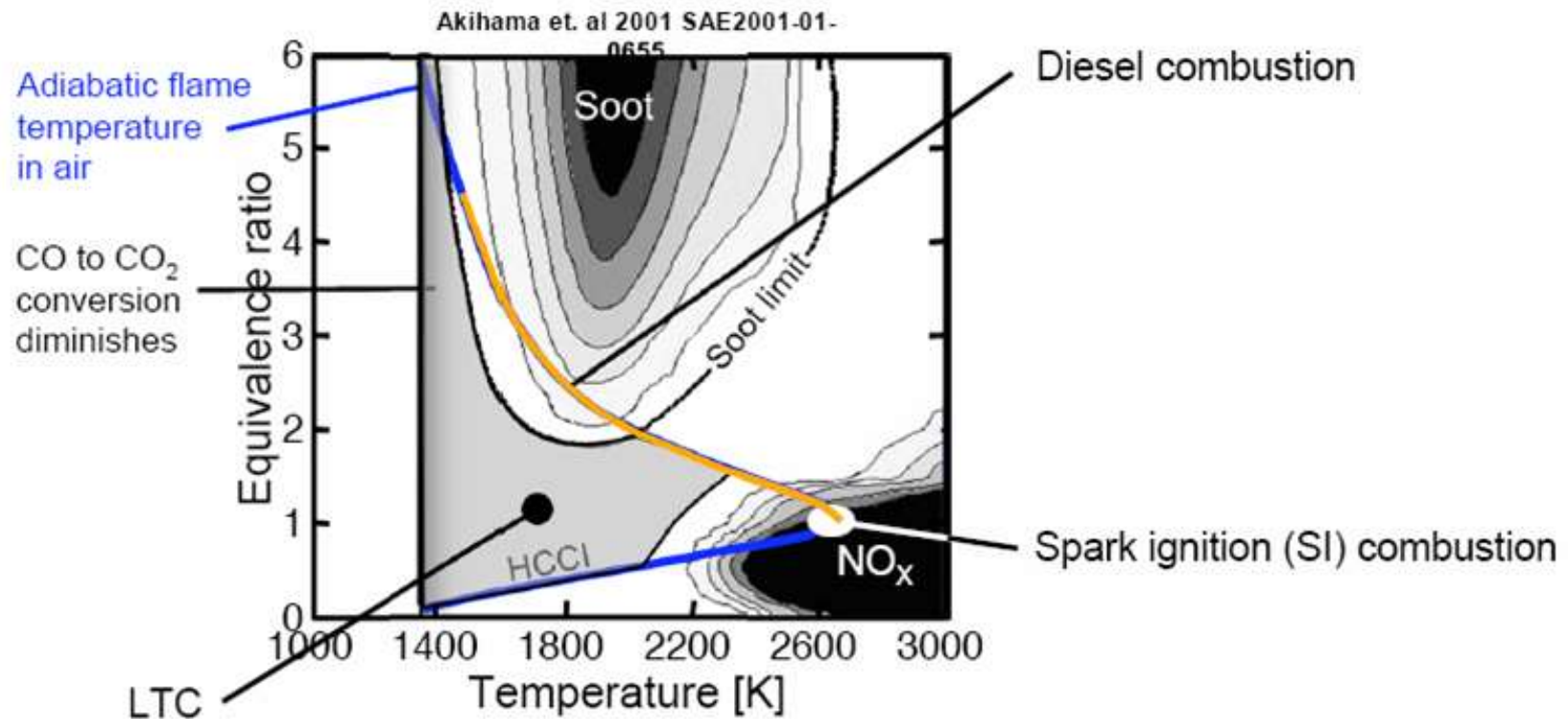
Warnatz, Maas, and Dibble 1998

Typical soot particle size is between 10-1000 nm and the maximum number density close to 100nm.
Early soot chemistry is fast.

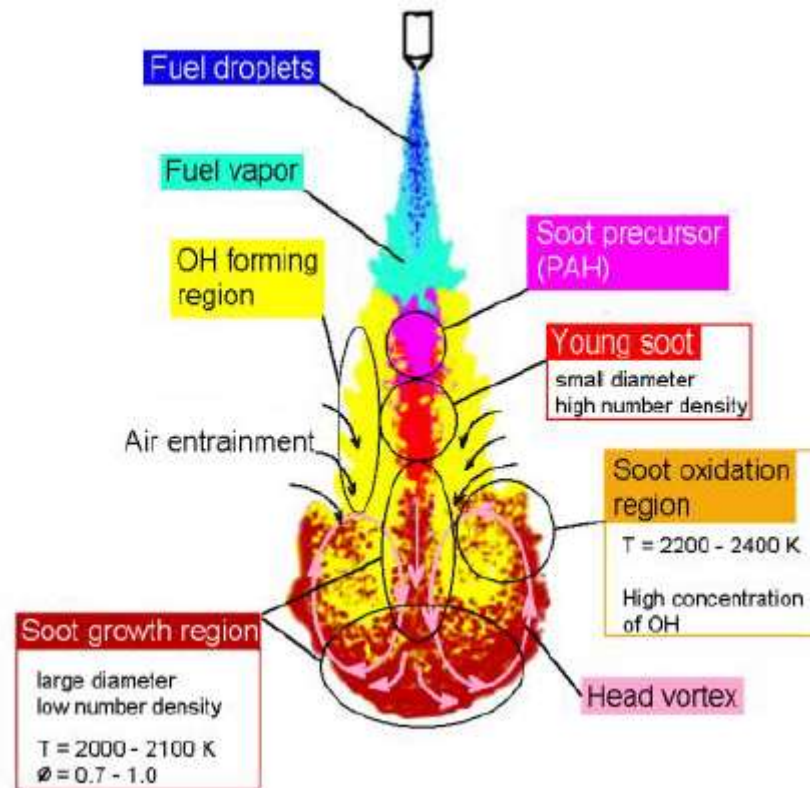


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Soot and NO_x formation tendencies during Diesel combustion



Conceptual model of Diesel combustion: Soot formation and oxidation



**Additions to Dec's model:
 air entrainment
 details and
 inner structures**



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Additional Reading

- **Combustion, Warnatz, J., Maas, U., and Dibble, R.W., 2nd edition, ISBN 3-540-65228-0, 1999.**
- **Poltto ja Palaminen, 2. painos, ISBN 951-666-604-3, 2002.**
- **Turbulent Combustion, Norbert Peters, ISBN 0-951-66082-3, 2000.**
- **Combustion Physics, Chung Law, ISBN 978-0-521-15421-5, 2006 (paperback 2010)**